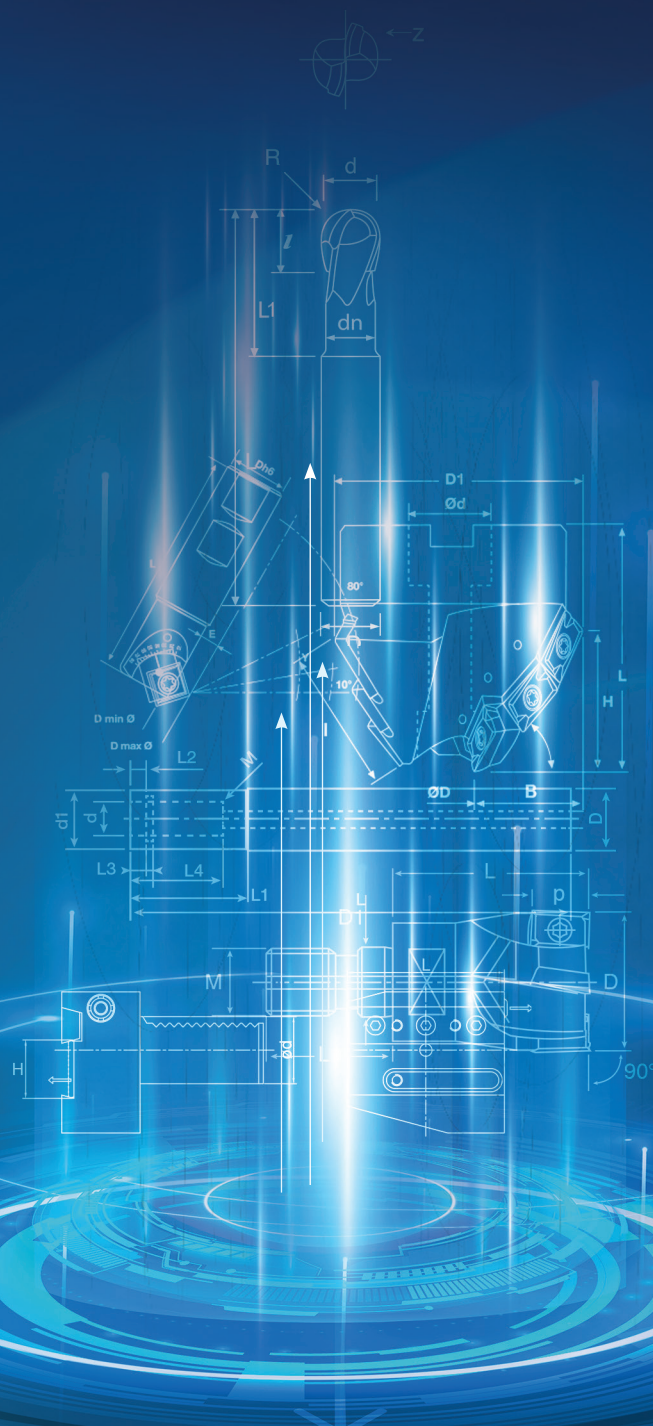




Ge Tooling

WWW.GETOOLING.IT



CATALOGUE 2025



Reg. Number	1238 - A	Valid From	2022-03-21
First issue date	1999-11-09	Last change date	2022-05-17
Valid Until	2025-04-30	IAF Sector	29

Quality Management System Certificate **ISO 9001:2015**

We certify that the Quality Management System of the Organization:

GE TOOLING S.r.l.

Is in compliance with the standard UNI EN ISO 9001:2015 for the following products/services:

High precision metal cutting tools trading of standard catalogue and customized products based on customers' specifics.

President
Giampaolo Belcredi

TRUE COPY

The maintaining of the certification is subject to annual surveillance and dependent on the observance of Kiwa Cermet Italia contractual requirements.

This certificate is composed of 1 page.

Kiwa Cermet Italia S.p.A.
Società con socio unico,
soggetta all'attività di
direzione e coordinamento di
Kiwa Italia Holding Srl

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www.kiwa.it

GE TOOLING S.r.l.

Registered Headquarters

- Via Elsa Morante, 71 41123 Modena Italia

Certified Sites

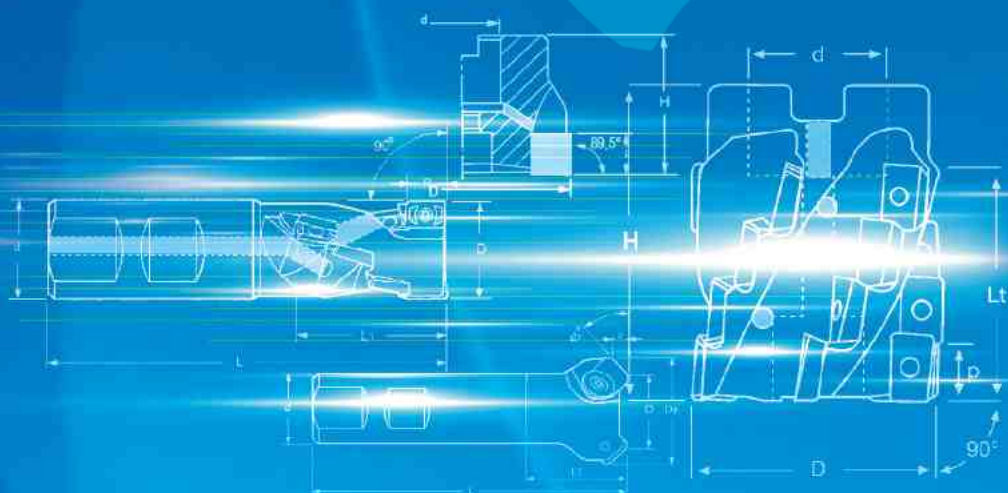
- Via Elsa Morante, 71 41123 Modena Italia



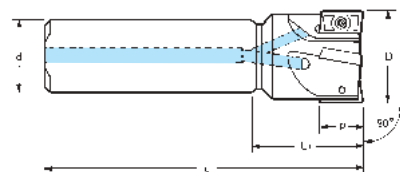
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MILLING



PARAMETRI INSERTI	RICAMBI	SPEED TIGER	INSERTS	SLIM CHUCK	YES DRILLS	NICECUT	GE DRILLS	GROOVING	MINITOOLS	MICROTOOLS AMS	MOULDMILL	MINIMILL	MILLING
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ALTO AVANZAMENTO
HOCHVORSCHUB
HIGH FEED**741 C / W.N**

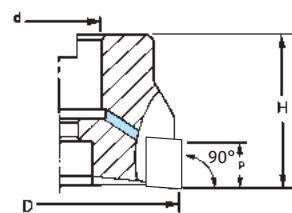
	D	d	L	L1	p	Z				KG		STOCK	PRICELIST on getooling.com
741C W D10/2 N	10	10	80	28	5,2	2				0,060		●	
741C W D12/3 N	12	12	80	30	5,2	3				0,080		●	
741C W D14/3 N	14	12	85	32	5,2	3				0,120		●	
741W W D16/4 N	16	16	85	35	5,2	4				0,160		●	
741W W D18/4 N	18	16	90	38	5,2	4				0,170		●	
741W W D20/5 N	20	20	90	40	5,2	5				0,300		●	
741W W D25/7 N	25	25	106	50	5,2	7				0,320		●	
741W W D32/8 N	32	25	124	64	5,2	8				0,560		●	



VT18



BT06

ALTO AVANZAMENTO
HOCHVORSCHUB
HIGH FEED**741 M.N**

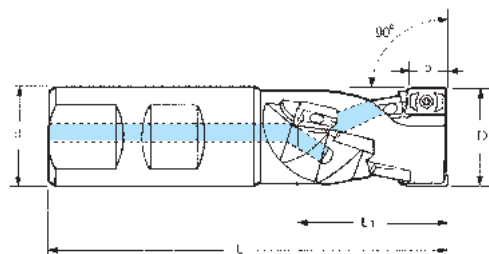
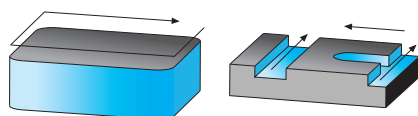
	D	d	H	p	z				KG		STOCK	PRICELIST on getooling.com
741M W D32/8 N	32	16	40	5,2	8				0,250		●	
741M W D40/10 N	40	16	40	5,2	10				0,270		●	
741M W D50/11 N	50	22	40	5,2	11				0,430		●	



VT18



BT06

**941 W**

	D	dh6	L	L1	p	Fattore K	Z			KG		STOCK	PRICELIST on getooling.com
941W W D16	16	16	80	19,8	5,2	2	8			0,160		●	
941W W D20	20	20	90	24,6	5,2	3	15			0,300		●	
941W W D25	25	25	100	29,4	5,2	5	30			0,320		●	



VT18



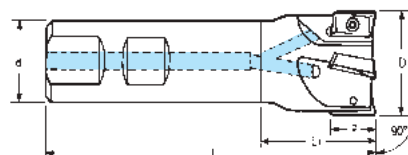
BT06



ART. 740 W



ART. 740 W ECO


740 W
740 W ECO

	D	d	L	L1	p	β	z				KG		STOCK	PRICELIST on getooling.com
740W W D10/1	10	16	80	28	10	11,0°	1				0,100		●	
740W W D11/1	11	16	80	28	10	11,0°	1				0,100		●	
740W W D12/1	12	16	80	28	10	9,0°	1				0,120		●	
740W W D13/1	13	16	80	28	10	8,5°	1				0,120		●	
740W W D14/1	14	16	80	28	10	8,0°	1				0,120		●	
740W W D15/2	15	16	85	28	10	4,0°	2				0,120		●	
740W W D15,7/2	15,7	16	85	28	10	3,5°	2				0,120		●	
740W W D16/2	16	16	85	37	10	3,5°	2				0,130		●	
740W D16/2 ECO	16	16	85	37	10	3,5°	2				0,130	--	●	
740W W D17/2	17	16	85	37	10	3,0°	2				0,130		●	
740W W D18/2	18	20	90	40	10	2,5°	2				0,170		●	
740W W D19,5/3	19,5	20	90	40	10	1,5°	3				0,180		●	
740W W D19,7/3	19,7	20	90	40	10	1,5°	3				0,180		●	
740W W D20/3	20	20	90	40	10	1,5°	3				0,200		●	
740W D20/3 ECO	20	20	90	40	10	1,5°	3				0,200	--	●	
740W W D22/3	22	25	95	49	10	1,5°	3				0,220		●	
740W W D24,7/4	24,7	25	95	49	10	0,9°	4				0,320		●	
740W W D25/3	25	25	105	49	10	0,9°	3				0,320		●	
740W W D25/4	25	25	105	49	10	0,9°	4				0,340		●	
740W D25/4 ECO	25	25	105	49	10	0,9°	4				0,340	--	●	
740W W D28/4	28	25	105	49	10	0,9°	4				0,340		●	
740W W D30/4	30	25	105	49	10	0,8°	4				0,340		●	
740W W D31,7/5	31,7	25	110	54	10	0,6°	5				0,360		●	
740W W D32/5	32	25	110	54	10	0,6°	5				0,380		●	

Serie lunga - Lange Ausführung - Long models

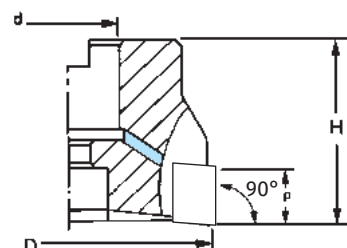
740W WL D10/1	10	16	150	50	10	11,0°	1				0,200		●	
740W WL D12/1	12	16	150	50	10	9,0°	1				0,200		●	
740W WL D16/2	16	16	150	100	10	3,5°	2				0,210		●	
740W WL D18/2	18	16	150	50	10	2,5°	2				0,330		●	
740W WL D20/3	20	20	150	100	10	1,5°	3				0,330		●	
740W WL D25/4	25	20	150	100	10	0,9°	4				0,350		●	
740W WL D32/5	32	25	150	55	10	0,6°	5				0,560		●	



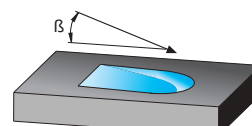
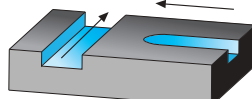
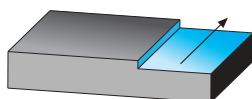
ART. 740 M

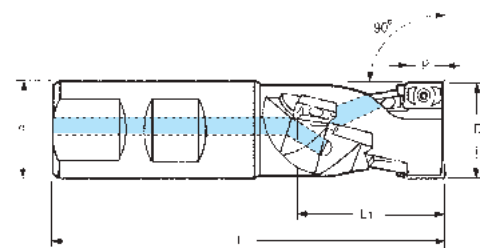


ART. 740 M ECO

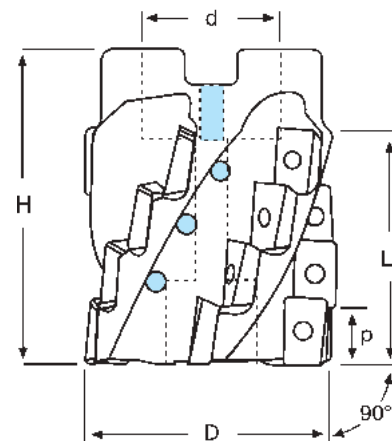

740 M
740 M ECO

	D	d	H	p	β	z				KG		STOCK	PRICELIST on getooling.com
740M W D40/6	40	16	40	10	-	6				0,270		●	
740M D40/6 ECO	40	16	40	10	-	6				0,270	--	●	
740M W D50/7	50	22	40	10	-	7				0,430		●	
740M D50/7 ECO	50	22	40	10	-	7				0,430	--	●	
740M W D63/8	63	22	40	10	-	8				0,610		●	
740M W D80/11	80	27	50	10	-	11				1,220		●	
740M W D100/12	100	32	50	10	-	12				1,980		●	

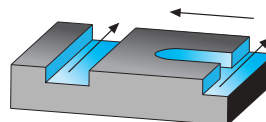
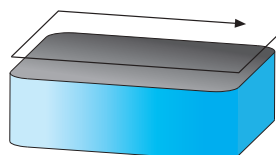


**900 W**

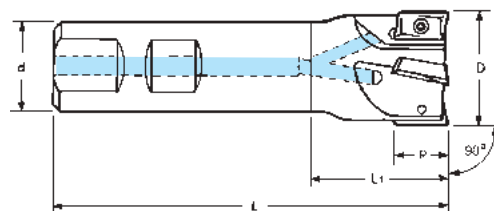
	D	d	L	L1	p	Fattore K	z				KG		STOCK	PRICELIST on getooling.com
900W W D20	20	20	87	28	10	1	4	APHT APHX APKT 1003...	VT25	BT08	0,200	●	●	
900W W D25	25	25	105	37	10	2	8				0,360	●	●	
900W W D32/2	32	32	115	46	10	2	10				0,600	●	●	
900W W D32/3	32	32	115	46	10	3	15				0,600	●	●	
900W W D40	40	32	130	55	10	3	18				0,780	●	●	

**900 M**

	D	d	H	Lt	p	Fattore K	z				KG		STOCK	PRICELIST on getooling.com
900M W D40	40	16	50	37	10	3	12	APHT APHX APKT 1003...	VT25	BT08	0,250	●	●	
900M W D50	50	22	60	46	10	3	15				0,510	●	●	
900M W D63	63	27	60	46	10	4	20				0,940	●	●	



FRESE PER SPALLAMENTI _ ECKFRÄSER _ SHOULDER MILLING CUTTERS



730 W	D	d	L	L1	p	β	z				KG		STOCK	PRICELIST on getooling.com
730W W D25/2	25	25	100	44	17	3,5°	2	APHT APHX APKT 1604...	VT40	BT15	0,380		●	
730W W D32/3	32	32	110	50	17	2,0°	3				0,640		●	
730W W D40/4	40	32	115	45	17	1,5°	4				0,760		●	

Serie lunga - Lange Ausführung - Long models

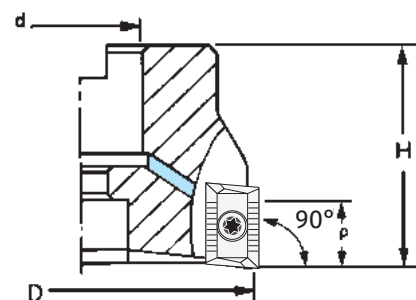
730W WL D22/2	22	20	200	145	17	3,3°	2	APHT APHX APKT 1604...	VT40	BT15	0,440		●	
730W WL D25/2	25	25	200	140	17	3,5°	2				0,640		●	
730W WL D32/3	32	32	200	140	17	2,0°	3				1,120		●	
730W WL D40/4	40	32	200	60	17	1,5°	4				1,300		●	



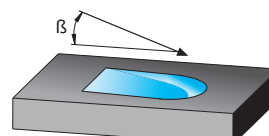
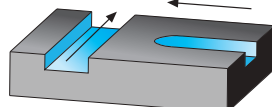
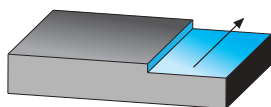
ART. 730 M

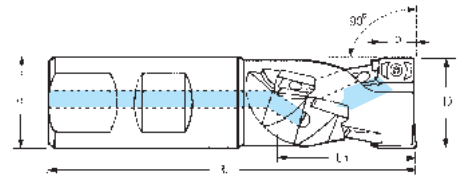


ART. 730 M ECO

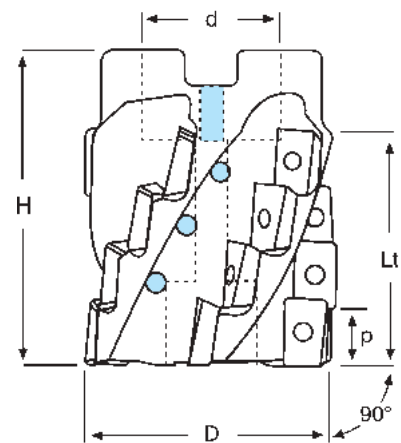


730 M 730 M ECO	D	d	H	p	β	z				KG		STOCK	PRICELIST on getooling.com
730M W D40/4	40	16	40	17	1,8°	4				0,210		●	
730M D40/4 ECO	40	16	40	17	1,8°	4				0,210	--	●	
730M W D50/5	50	22	40	17	1,0°	5				0,290		●	
730M D50/5 ECO	50	22	40	17	1,0°	5				0,290	--	●	
730M W D63/6	63	22	40	17	0,7°	6				0,530		●	
730M D63/6 ECO	63	22	40	17	0,7°	6	APHT APHX APKT 1604...	VT40	BT15	0,530	--	●	
730M W D80/7	80	27	50	17	0,6°	7				1,180		●	
730M W D100/8	100	32	50	17	0,4°	8				1,670		●	
730M W D125/9	125	40	63	17	0,3°	9				3,110		●	
730M D160/10	160	40	63	17	--	10				5,280	--	●	
730M D200/12	200	60	63	17	--	12				10,200	--	●	
730M D250/16	250	60	63	17	--	16				13,810	--	●	

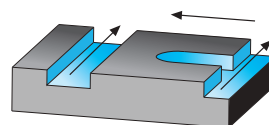
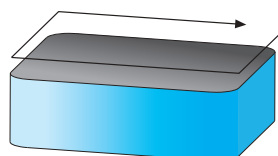




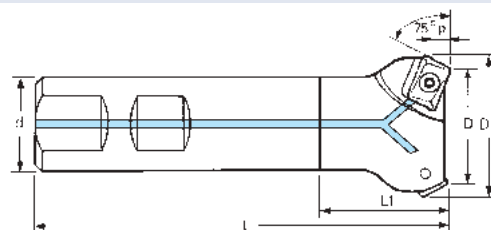
850 W	D	d	L	L1	p	Fattore K	z				KG	STOCK	PRICELIST on getooling.com
850W W D25	25	25	105	29	17	1	2	APHT APHX APKT 1604...	VT40	BT15	0,320	●	
850W W D32	32	32	115	44	17	2	6				0,520	●	
850W W D40	40	32	130	58	17	2	8				0,760	●	



850 M	D	d	H	Lt	p	Fattore K	z				KG	STOCK	PRICELIST on getooling.com
850M W D50	50	27	56	30	16	3	6	APHT APHX APKT 1604...	VT40	BT15	0,460	●	
850M W D63	63	27	60	44	16	4	12				0,820	●	
850M W D80	80	32	60	44	16	5	15				1,380	●	
850M W D100	100	40	60	44	16	6	18				1,730	●	

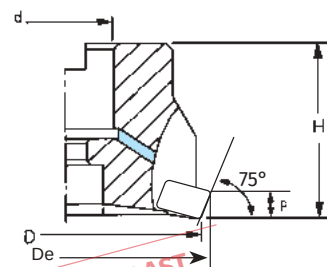
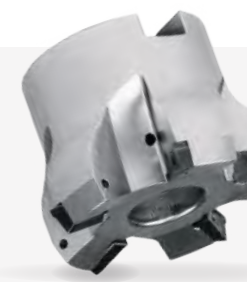


FRESE PER SPIANATURA 75° _ PLANFRÄSER 75° _ FACE MILLING CUTTERS 75°



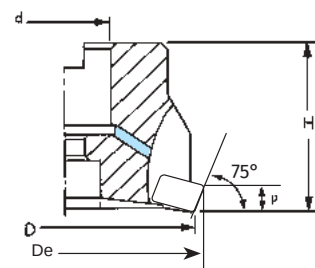
770 W

	D	De	d	L	L1	p	z			KG		STOCK	PRICELIST on getooling.com
770W W D25/2	25	28,6	20	95	25	4	2	APHT APHX APKT 1003	VT25	0,220		●	
770W W D32/3	32	35,6	25	95	25	4	3	...	BT08	0,320		●	
770W W D40/4	40	43,6	25	100	25	4	4	...		0,400		●	



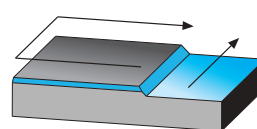
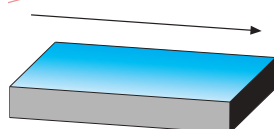
770 M

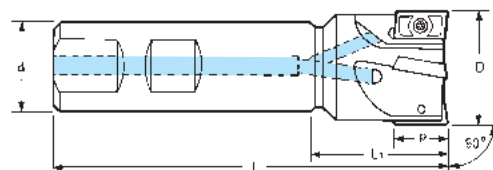
	D	De	d	H	p	z			KG		STOCK	PRICELIST on getooling.com
770M W D50/5	50	54	22	40	6,5	5	APHT APHX APKT 1003	VT25	0,360		●	
770M W D63/6	63	67	22	40	6,5	6	...	BT08	0,600		●	



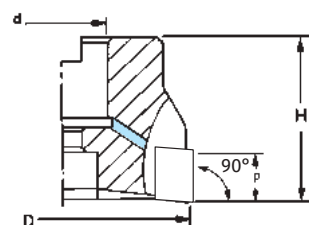
760 M

	D	De	d	H	p	z			KG		STOCK	PRICELIST on getooling.com
760M W D50/3	50	54	16	40	6,5	3	APHT APHX APKT 1604	VT40	0,310		●	
760M W D63/4	63	67	22	40	6,5	4	...	BT15	0,540		●	
760M W D80/5	80	84	27	50	6,5	5	...		1,150		●	
760M W D100/6	100	104	32	50	6,5	6	...		1,800		●	
760M W D125/7	125	129	40	63	6,5	7	...		3,140		●	

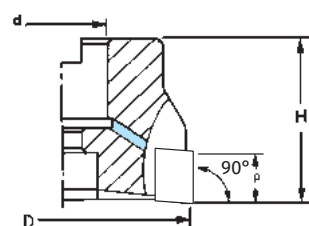




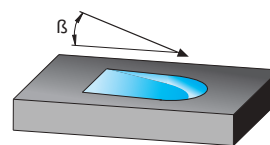
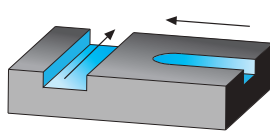
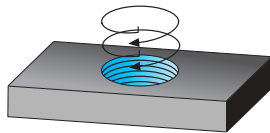
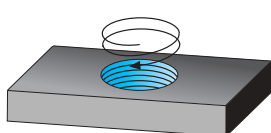
745 W	D	d	L	L1	p	β	z						STOCK	PRICELIST on getooling.com
745W W D20/3	20	20	100	30	9	4,0°	3	LNEX LNKX LNMX 1006...	VT30 745	BT09	0,220	●	●	
745W W D25/3	25	25	115	35	9	3,5°	3				0,400	●	●	
745W W D32/4	32	25	125	40	9	3,0°	4				0,520	●	●	
745W WL D20/3	20	20	150	50	9	4,0°	3				0,340	●	●	
745W WL D25/3	25	25	150	50	9	3,5°	3				0,520	●	●	
745W WL D32/4	32	32	200	60	9	3,0°	4				1,160	●	●	



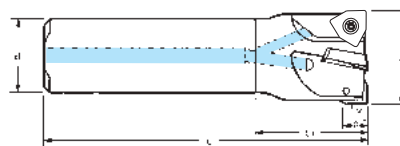
745 M	D	d	H	p	β	z						STOCK	PRICELIST on getooling.com
745M W D40/5	40	16	40	9	2,0°	5	LNEX LNKX LNMX 1006...	VT30 745	BT09	0,260	●	●	
745M W D50/7	50	22	40	9	1,5°	7				0,380	●	●	
745M W D63/9	63	22	40	9	-	9				0,600	●	●	



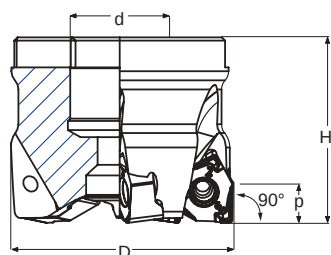
735 M	D	d	H	p	β	z						STOCK	PRICELIST on getooling.com
735M W D50/5	50	22	40	14	2,0°	5	LNEX LNKX LNMX 1510...	VT40 735	BT15	0,320	●	●	
735M W D63/6	63	22	40	14	2,0°	6				0,520	●	●	
735M W D80/7	80	27	50	14	1,5°	7				1,120	●	●	
735M W D100/8	100	32	50	14	-	8				1,830	●	●	
735M W D125/10	125	40	63	14	-	10				3,520	●	●	
735M W D160/11	160	40	63	14	-	11				5,280	●	●	



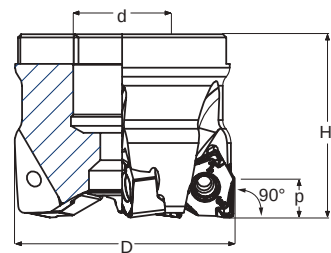
FRESE PER SPALLAMENTI _ ECKFRÄSER _ SHOULDER MILLING CUTTERS

**830 W**

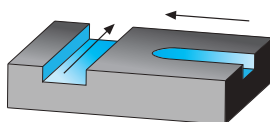
	D	d	L	L1	p	z				KG		STOCK	PRICELIST on getooling.com
830W W D20/3	20	20	90	40	4	3	WNEU 0403 ...	VT25 830	BT08	0,350		●	
830W W D25/4	25	25	100	44	4	4				0,600		●	
830W W D32/5	32	32	110	50	4	5				1,150		●	
830W WL D20/3	20	20	150	40	4	3				0,500		●	
830W WL D25/4	25	25	170	50	4	4				0,750		●	
830W WL D32/5	32	32	195	70	4	5				2,100		●	

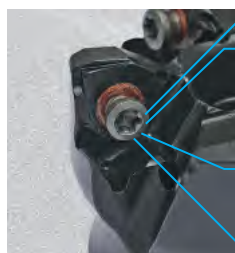
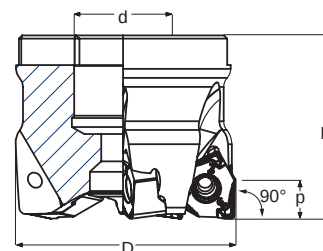
**830 M**

	D	d	H	p	z				KG		STOCK	PRICELIST on getooling.com
830M W D32/6	32	16	40	4	6	WNEU 0403 ...	VT25 830	BT08	0,140		●	
830M W D40/6	40	16	40	4	6				0,300		●	
830M W D50/8	50	22	40	4	8				0,500		●	
830M W D63/9	63	22	40	4	9				0,540		●	
830M W D80/11	80	27	50	4	11				1,060		●	

**835 M**

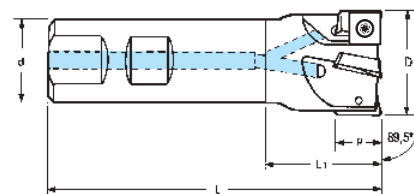
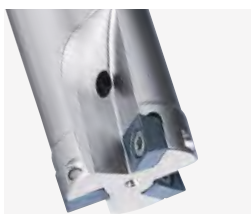
	D	d	H	p	z				KG		STOCK	PRICELIST on getooling.com
835M W D40/4	40	16	40	7	4	WNEU WNMU WNEX 0806 ...	VT40 835	BT15	0,230		●	
835M W D50/5	50	22	40	7	5				0,320		●	
835M W D63/6	63	22	40	7	6				0,480		●	
835M W D80/7	80	27	50	7	7				1,060		●	
835M W D100/8	100	32	50	7	8				1,680		●	
835M W D125/10	125	40	63	7	10				2,970		●	
835M W D160/11	160	40	63	7	11				4,400		●	
835M W D63F/7	63	22	40	7	7				0,480		●	
835M W D80F/9	80	27	50	7	9				1,070		●	
835M W D100F/10	100	32	50	7	10				1,650		●	
835M W D125F/11	125	40	63	7	11				2,970		●	
835M W D160F/12	160	40	63	7	12				4,350		●	



ALTO AVANZAMENTO
HOCHVORSCHUB
HIGH FEEDSULLA STESSA SEDE INSERTO POSSONO ESSERE MONTATE 2 TIPOLOGIE DI INSERTO.
AUF SELBEM PLATTENSITZ, KÖNNEN SIE 2 WEINDEPLATTEN TYPLOGIE MONTIEREN.
ON THE SAME INSERT SEAT, IT COULD BE USED 2 INSERT TYPE.

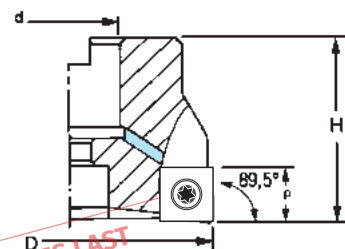
845 M

	D	d	H	p	z				KG		STOCK	PRICELIST on getooling.com
845M W D40/4	40	16	40	7	4				0,230		●	
845M W D50/5	50	22	40	7	5				0,320		●	
845M W D63/6	63	22	40	7	6				0,480		●	
845M W D80/7	80	27	50	7	7				1,060		●	
845M W D100/8	100	32	50	7	8				1,680		●	



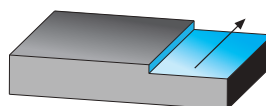
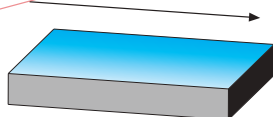
700 W

	D	d	L	L1	p	z			KG		STOCK	PRICELIST on getooling.com
700W W D10/1	10	16	80	24	6	1			0,100		○	
700W W D12/1	12	16	80	24	6	1			0,120		○	
700W W D16/2	16	16	85	37	6	2			0,130		○	
700W W D20/3	20	20	90	40	6	3			0,200		○	
700W W D25/4	25	25	95	39	6	4			0,340		○	
700W W D32/5	32	25	95	30	6	5			0,380		○	
Serie lunga - Lange Ausführung - Long models												
700W WL D16/2	16	16	150	101	6	2			0,210		○	
700W WL D20/3	20	20	150	101	6	3			0,330		○	
700W WL D25/4	25	20	150	25	6	4			0,350		○	
700W WL D32/5	32	25	150	30	6	5			0,560		○	

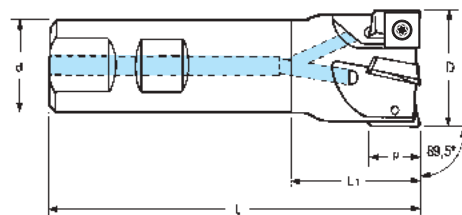


700 M

	D	d	H	p	z				KG		STOCK	PRICELIST on getooling.com
700M W D40/6	40	16	40	6	6				0,270		○	
700M W D50/7	50	22	40	6	7				0,430		○	
700M W D63/8	63	22	40	6	8				0,610		○	



FRESE PER SPALLAMENTI _ ECKFRÄSER _ SHOULDER MILLING CUTTERS

**705 W**

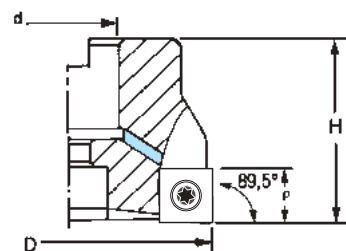
	D	d	L (mm)		p	z				KG		STOCK	PRICELIST on getooling.com
705W W D25/2	25	25	100	44	9	2				0,380		○	
705W W D32/3	32	32	110	50	9	3				0,640		○	
705W W D40/4	40	32	115	45	9	4				0,760		○	

IN ESAURIMENTO _ SOLANGE DER VORRAT REICHT _ WHILE SUPPLIES LAST

SPGT
SPMT
09T308...

VT35S

BT15

**705 M**

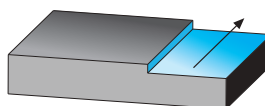
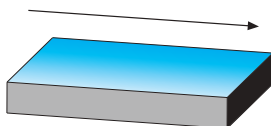
	D	d	H (mm)	p	z				KG		STOCK	PRICELIST on getooling.com
705M W D40/4	40	16	40	9	4				0,210		○	
705M W D50/5	50	22	40	9	5				0,290		○	
705M W D63/6	63	22	40	9	6				0,530		○	
705M W D80/7	80	27	50	9	7				1,180		○	
705M W D100/8	100	32	50	9	8				1,670		○	

IN ESAURIMENTO _ SOLANGE DER VORRAT REICHT _ WHILE SUPPLIES LAST

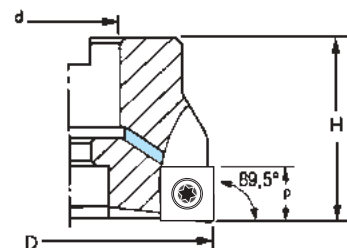
SPGT
SPMT
09T308...

VT35S

BT15



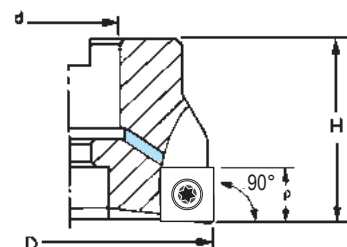
FRESE PER SPALLAMENTI _ ECKFRÄSER _ SHOULDER MILLING CUTTERS



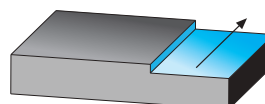
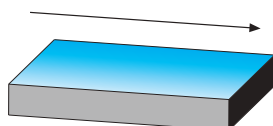
715 M	D	d	H	p	z				KG		STOCK	PRICELIST on getooling.com
715M W D50/5	50	22	40	12	5				0,280		○	
715M W D63/6	63	22	40	12	6				0,600		○	
715M W D80/6	80	27	50	12	6	SPGT SPMT 120408...	VT50	BT20	0,980		○	
715M W D100/8	100	32	50	12	8				1,540		○	
715M W D125/9	125	40	63	12	9				3,280		○	

IN ESAURIMENTO - SOLANGE DER VORRAT REICHT - WHILE SUPPLIES LAST

FRESE PER SPIANATURA - SPALLAMENTI 90° PLANFRÄSER - ECKFRÄSER 90° _ FACE - SHOULDER MILLING CUTTERS 90°



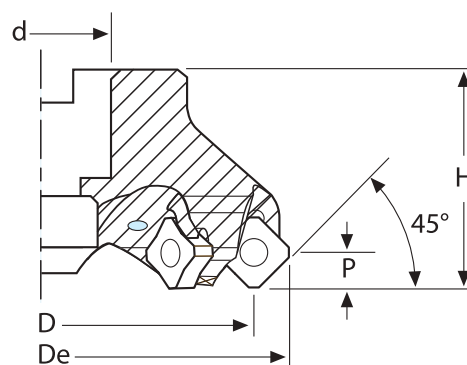
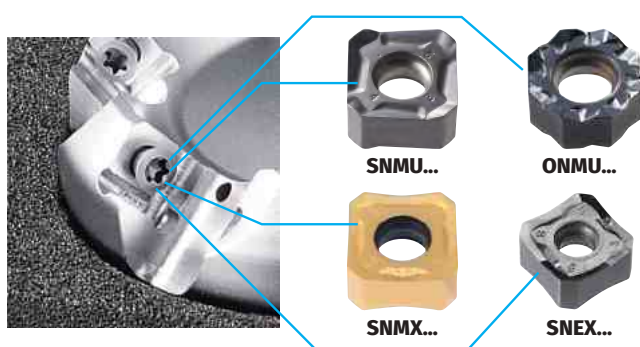
710 M	D	d	H	p	z				KG		STOCK	PRICELIST on getooling.com
710M W D40/4	40	16	45	10,5	4				0,230		●	
710M W D50/5	50	22	40	10,5	5				0,280		●	
710M W D63/6	63	22	40	10,5	6	SDMT 1205...	VT40 710	BT15	0,600		●	
710M W D80/6	80	27	50	10,5	6				0,980		●	
710M W D100/8	100	32	50	10,5	8				1,540		●	
710M W D125/9	125	40	63	10,5	9				3,280		●	



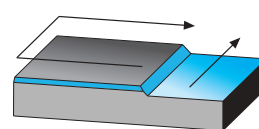
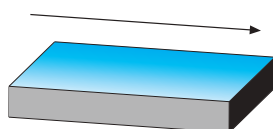
FRESE PER SPIANATURA 45° _ PLANFRÄSER 45° _ FACE MILLING CUTTERS 45°

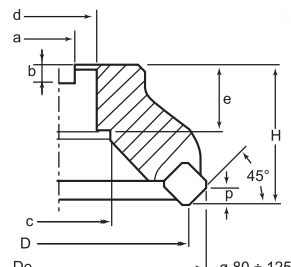
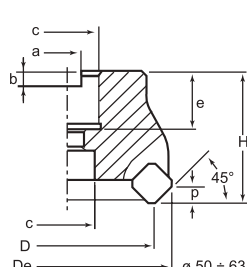
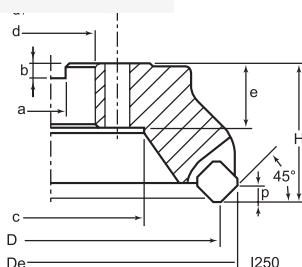
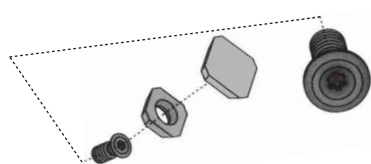


SULLA STESSA SEDE INSERTO POSSONO ESSERE MONTATE
2 TIPOLOGIE DI INSERTO: 8 TAGLIENTI E 16 TAGLIENTI.
AUF SELBEM PLATTENSITZ, KÖNNEN SIE 2 WENDEPLATTEN
TYPOLOGIE MONTIEREN: 8 SCHNEIDEN UND 16 SCHNEIDEN
ON THE SAME INSERT SEAT, IT COULD BE USED 2 INSERT TYPE:
8 CUTTING EDGE AND 16 CUTTING EDGE.



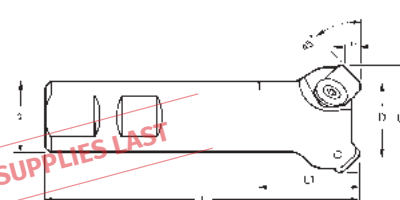
810 M	(mm)																	
	D	De	d	H	p	p	z											
810M W D50/4	50	63	22	40	6	3	4	SNEX SNKX SNMX 1206...	VT40S	BT20	0,520	●	●					
810M W D63/6	63	76	22	40	6	3	6				0,640	●	●					
810M W D80/7	80	93	27	50	6	3	7				1,250	●	●					
810M W D100/8	100	113	32	50	6	3	8				1,830	●	●					
810M W D125/10	125	138	40	63	6	3	10				3,920	●	●					
810M W D160/12	160	173	40	63	6	3	12				5,280	●	●					
810M W D200/14	200	213	60	63	6	3	14				10,200	●	●					
810M W D250/16	250	263	60	63	6	3	16				13,900	●	●					
810M W D50F/6	50	63	22	40	6	3	6	ONMU 1205...			0,520	●	●					
810M W D63F/8	63	76	22	40	6	3	8				0,640	●	●					
810M W D80F/10	80	93	27	50	6	3	10				1,250	●	●					
810M W D100F/12	100	113	32	50	6	3	12				1,830	●	●					
810M W D125F/16	125	138	40	63	6	3	16				3,920	●	●					
810M W D160F/20	160	173	40	63	6	3	20				5,280	●	●					





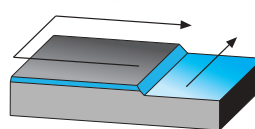
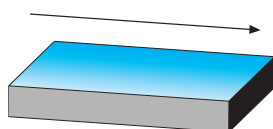
550 M	D	De	d	d1	c	e	a	b	H	p	z		KG		STOCK	PRICELIST on getooling.com
550M W D50-12/4	50	63	22	-	17	21	10,4	6,3	48	6	4		0,600		●	
550M W D63-12/5	63	76	22	-	19	21	10,4	6,3	40	6	5		0,690		●	
550M W D80-12/6	80	93	27	-	38	24	12,4	7	50	6	6		1,370		●	
550M W D100-12/6	100	113	32	-	45	26	14,4	8	50	6	6		2,000		●	
550M W D125-12/7	125	138	40	-	56	32	16,4	9	63	6	7		3,900		●	
550M W D160-12/7 *	160	173	40	66,7	86	32	16,4	9	63	6	7		5,900		●	
550M W D200-12/10 *	200	213	60	101,7	129	32	25,7	14	63	6	10		15,000		●	
550M W D250-12/13 *	250	263	60	101,7	178	32	25,7	14	63	6	13		15,000		●	

550 M-L	D	De	d	d1	c	e	a	b	H	p	z		KG		STOCK	PRICELIST on getooling.com
550M W D50-12L/4	50	63	22	-	17	21	10,4	6,3	48	6	4		0,600		●	
550M W D63-12L/5	63	76	22	-	19	21	10,4	6,3	40	6	5		0,690		●	
550M W D80-12L/6	80	93	27	-	38	24	12,4	7	50	6	6		1,370		●	
550M W D100-12L/6	100	113	32	-	45	26	14,4	8	50	6	6		2,000		●	
550M W D125-12L/7	125	138	40	-	56	32	16,4	9	63	6	7		3,900		○	

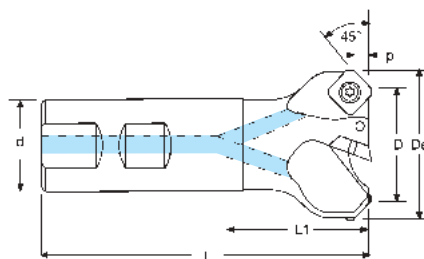


550 W	D	De	d	d1	c	e	a	b	H	p	z		KG		STOCK	PRICELIST on getooling.com
550W W D40-12/4	40	53	32	-	17	21	10,4	6,3	48	6	4		0,840		○	

RICAMBI ERSATZTEILE SPAREPARTS	Sottoplacchetta Support	Vite di bloccaggio Insert locking screw	Vite sottoplacchetta Screw support	Chiave Key	Chiave Key
	AKE12,4	CVB55 (550M) (550W)	CVB55L (550M-L)	VF4	BT25 TORX PLUS
					BT08



FRESE PER SPIANATURA 45° _ PLANFRÄSER 45° _ FACE MILLING CUTTERS 45°

**600 W**

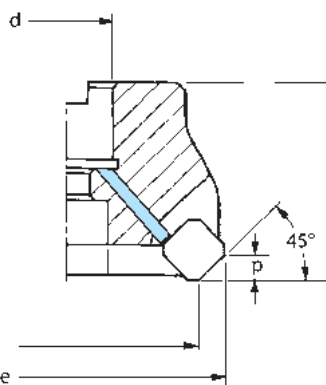
	D	De	d	L	L1	p	z				KG		STOCK	PRICELIST on getooling.com
600W W D25/2	25	38	25	100	44	6	2	SEHT SEHX SEKT 1204...	VT50	BT20	0,370	●	●	
600W W D32/3	32	45	25	110	54	6	3				0,420	●	●	
600W W D40/4	40	53	32	115	55	6	4				0,780	●	●	



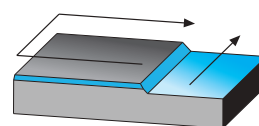
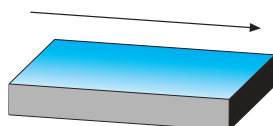
ART. 600 M

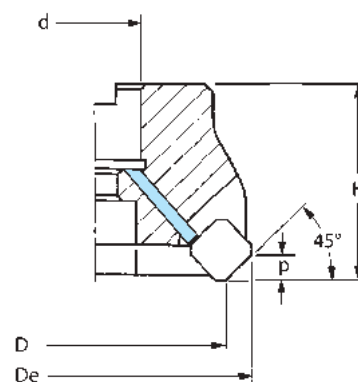


ART. 600 M ECO

**600 M
600 M ECO**

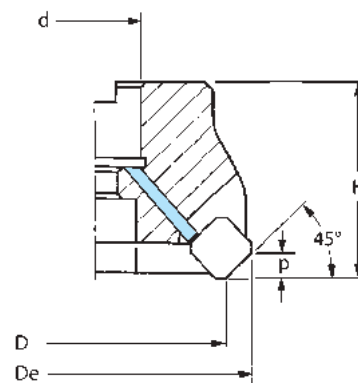
	D	De	d	H	p	z				KG		STOCK	PRICELIST on getooling.com
600M W D40-12/3	40	53	16	40	6	3				0,270	●	●	
600M W D50-12/4	50	63	22	48	6	4				0,480	●	●	
600M D50-12/4 ECO	50	63	22	48	6	4				0,480	--	●	
600M W D63-12/5	63	76	22	48	6	5				0,760	●	●	
600M D63-12/5 ECO	63	76	22	48	6	5				0,760	--	●	
600M W D80-12/6	80	93	27	50	6	6				1,270	●	●	
600M D80-12/6 ECO	80	93	27	50	6	6				1,270	--	●	
600M W D100-12/6	100	113	32	50	6	6				1,790	●	●	
600M D100-12/6 ECO	100	113	32	50	6	6				1,790	--	●	
600M W D125-12/7	125	138	40	63	6	7	SEHT SEHX SEKT 1204...	VT50	BT20	3,470	●	●	
600M W D160-12/8	160	173	40	63	6	8				5,280	●	●	
600M D200-12/12	200	213	60	63	6	12				7,800	--	●	
600M D250-12/16	250	263	60	63	6	16				11,100	--	●	
600M W D40-12F/4	40	53	16	40	6	4				0,270	●	●	
600M W D50-12F/5	50	63	22	48	6	5				0,480	●	●	
600M W D63-12F/6	63	76	22	48	6	6				0,760	●	●	
600M W D80-12F/7	80	93	27	50	6	7				1,270	●	●	
600M W D100-12F/8	100	113	32	50	6	8				1,790	●	●	
600M W D125-12F/9	125	138	40	63	6	9				3,470	●	●	
600M W D160-12F/10	160	173	40	63	6	10				5,280	●	●	



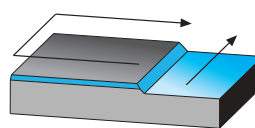
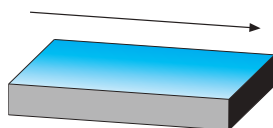
**670 M**

	↔ (mm)												
	D	De	d	H	p	z				KG		STOCK	PRICELIST on getooling.com
670M W D50-12/4	50	63	22	48	6	4				0,520		○	
670M W D63-12/5	63	76	22	48	6	5				0,800		○	
670M W D80-12/6	80	93	27	50	6	6				1,300		○	
670M W D100-12/6	100	113	32	50	6	6	SDHT SDKT 1204...	VT45	BT20	1,770		○	
670M W D125-12/7	125	138	40	63	6	7				3,700		○	
670M W D160-12/8	160	173	40	63	6	8				5,280		○	
670M D200-12/12	200	213	60	63	6	12				14,000	--	○	
670M D250-12/16	250	263	60	63	6	16				14,000	--	○	

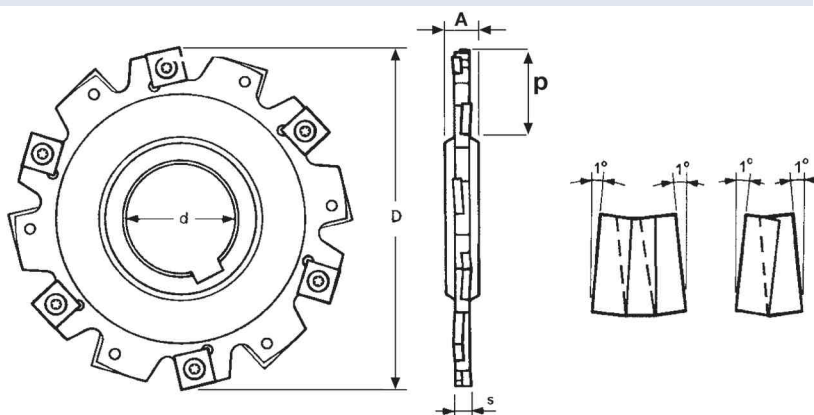
IN ESAURIMENTO - SOLANGE DER VORRAT REICHT - WHILE SUPPLIED LAST

**680 M**

	↔ (mm)												
	D	De	d	H	p	z				KG		STOCK	PRICELIST on getooling.com
680M W D50-13/4	50	63	22	40	6	4				0,460		●	
680M W D63-13/5	63	76	22	40	6	5				0,610		●	
680M W D80-13/6	80	93	27	50	6	6				1,300		●	
680M W D100-13/7	100	113	32	50	6	7				1,670		●	
680M W D125-13/8	125	138	40	63	6	8				3,370		●	
680M D160-13/10	160	173	40	63	6	10				4,500	--	●	
680M D200-13/12	200	213	60	63	6	12	SEHT SEHX 13T3...	VT3511	BT15	14,000	--	○	
680M D250-13/16	250	263	60	63	6	16				14,000	--	○	
680M W D50-13F/5	50	63	22	40	6	5				0,460		●	
680M W D63-13F/6	63	76	22	40	6	6				0,610		●	
680M W D80-13F/8	80	93	27	50	6	8				1,300		●	
680M W D100-13F/10	100	113	32	50	6	10				1,670		●	
680M W D125-13F/12	125	138	40	63	6	12				3,370		●	
680M D160-13F/16	160	173	40	63	6	16				4,500	--	●	



FRESE PER SCANALATURE E TAGLIO _ SCHEIBENFRÄSER _ GROOVING AND CUT OFF MILLS



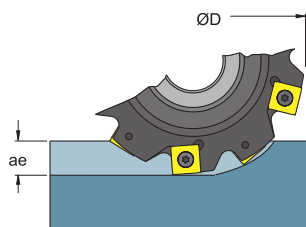
ANGOLO ASSIALE -3°
ANGOLO RADIALE -12°

AXIAL WINKEL -3°
RADIAL WINKEL -12°

AXIAL RAKE -3°
RADIAL RAKE -12°

610

	D	d	s	A	B	Z	Fattore K	p				KG		STOCK	PRICELIST on getooling.com
610 63 04	63	22	4	8	34	8	4	14	SNHX 1102T	VTX3503	BT09	0,070	--	○	
05	63	22	5	8	34	8	4	14	SNHX 1103T	VTX3504	BT09	0,080	--	○	
06	63	22	6	8	34	6	3	14	SNHX 1203T	VTX405	BT15	0,080	--	○	
610 80 04	80	22	4	8	34	10	5	22	SNHX 1102T	VTX3503	BT09	0,200	--	○	
05	80	22	5	8	34	10	5	22	SNHX 1103T	VTX3504	BT09	0,220	--	○	
06	80	22	6	8	34	8	4	22	SNHX 1203T	VTX405	BT15	0,240	--	○	
610 100 04	100	27	4	12	45	12	6	25	SNHX 1102T	VTX3503	BT09	0,240	--	○	
05	100	27	5	12	45	12	6	25	SNHX 1103T	VTX3504	BT09	0,330	--	○	
06	100	27	6	12	45	10	5	25	SNHX 1203T	VTX405	BT15	0,360	--	○	
10	100	27	10	12	45	10	5	25	SNHX 1205T	VTX408	BT15	0,470	--	○	
610 125 04	125	40	4	12	58	12	6	31	SNHX 1102T	VTX3503	BT09	0,410	--	○	
05	125	40	5	12	58	12	6	31	SNHX 1103T	VTX3504	BT09	0,450	--	○	
06	125	40	6	12	58	12	6	31	SNHX 1203T	VTX405	BT15	0,500	--	○	
10	125	40	10	12	58	12	6	31	SNHX 1205T	VTX408	BT15	0,670	--	○	
610 160 04	160	40	4	12	68	18	9	44	SNHX 1102T	VTX3503	BT09	0,660	--	○	
05	160	40	5	12	68	18	9	44	SNHX 1103T	VTX3504	BT09	0,740	--	○	
06	160	40	6	12	68	16	8	44	SNHX 1203T	VTX405	BT15	0,840	--	○	
10	160	40	10	12	68	16	8	44	SNHX 1205T	VTX408	BT15	1,130	--	○	
14	160	40	14	14	68	15	5	44	SNHX 1205T	VTX408	BT15	1,600	--	○	
610 200 04	200	50	4	12	72	18	9	62	SNHX 1102T	VTX3503	BT09	0,860	--	○	
05	200	50	5	12	72	18	9	62	SNHX 1103T	VTX3504	BT09	0,990	--	○	
06	200	50	6	12	72	18	9	62	SNHX 1203T	VTX405	BT15	1,200	--	○	
10	200	50	10	12	72	18	9	62	SNHX 1205T	VTX408	BT15	1,800	--	○	
14	200	50	14	14	72	18	6	62	SNHX 1205T	VTX408	BT15	2,500	--	○	
610 250 10	250	50	10	12	72	24	12	87	SNHX 1205T	VTX408	BT15	2,800	--	○	

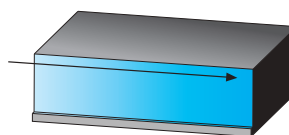
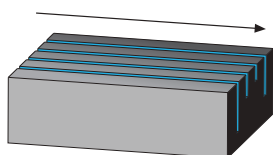


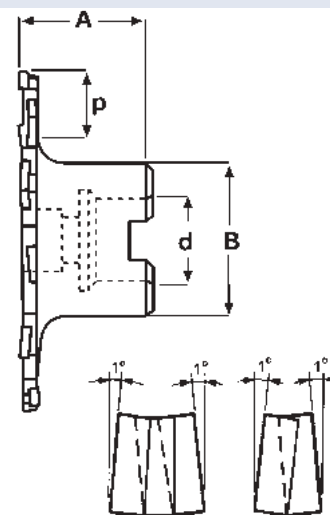
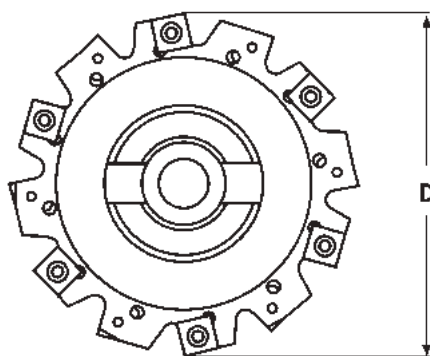
ae/D	0,5-1 50 - 100%	0,2 20%	0,1 10%	0,05 5%
Vc	Vc (min)-----Vc (max)			
	R-----M-----F			

ae/D	0,3 30%	0,2 20%	0,1 10%	0,05 5%	0,02 2%
Kae	1,2	1,5	2,1	3	4,8

Ve = m/min VELOCITÀ DI TAGLIO - CUTTING SPEED
n = giri/min (min-1) NUMERO DI GIRI - NUMBER OF REVOLUTIONS
fz = mm AVANZAMENTO AL DENTE - TOOTH FEED
fn = mm AVANZAMENTO AL GIRO - FEED/REVOLUTION
Vf = mm/min VELOCITÀ DI AVANZAMENTO - FEED SPEED

Kae = FATTORE D'CORREZIONE - CORRECTION FACTOR
F = FINITURA, LAV. LEGGERA - FINISHING, LIGHT MACHINING
M = LAV. MEDIA, GENERICA - MEDIUM MACHINING, GENERIC
R = SGROSSATURA, LAV. PESANTE - ROUGHING, HEAVY MACHINING



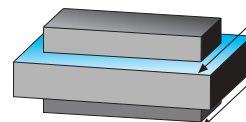
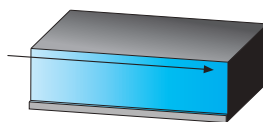
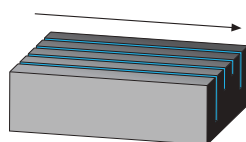


ANGOLO ASSIALE -3°
ANGOLO RADIALE -12°

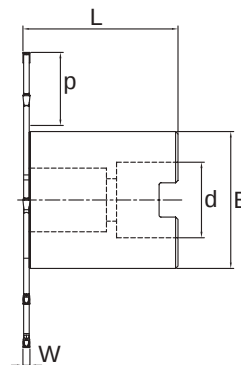
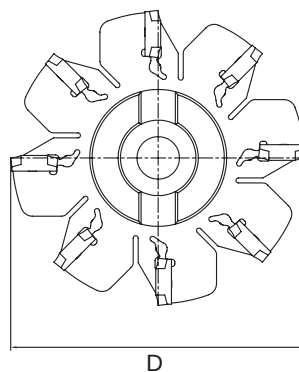
AXIAL WINKEL -3°
RADIAL WINKEL -12°

AXIAL RAKE -3°
RADIAL RAKE -12°

610 M	D	d	s	A	B	Z	Fattore K	p				KG	STOCK	PRICELIST on getooling.com
610M 50 04	50	16	4	50	32	4	2	8,5	SNHX 1102T	VTX3503	BT09	0,300	--	○
05	50	16	5	50	32	4	2	8,5	SNHX 1103T	VTX3504	BT09	0,300	--	○
06	50	16	6	50	32	4	2	8,5	SNHX 1203T	VTX405	BT15	0,300	--	○
10	50	16	10	50	32	4	2	8,5	SNHX 1205T	VTX408	BT15	0,300	--	○
610M 63 04	63	22	4	50	40	8	4	10,5	SNHX 1102T	VTX3503	BT09	0,390	--	○
05	63	22	5	50	40	8	4	10,5	SNHX 1103T	VTX3504	BT09	0,400	--	○
06	63	22	6	50	40	6	3	10,5	SNHX 1203T	VTX405	BT15	0,400	--	○
10	63	22	10	50	40	6	3	10,5	SNHX 1205T	VTX408	BT15	0,400	--	○
14	63	22	14	50	40	6	2	10,5	SNHX 1205T	VTX408	BT15	0,500	--	○
610M 80 04	80	22	4	50	40	10	5	20	SNHX 1102T	VTX3503	BT09	0,430	--	○
05	80	22	5	50	40	10	5	20	SNHX 1103T	VTX3504	BT09	0,500	--	○
06	80	22	6	50	40	8	4	20	SNHX 1203T	VTX405	BT15	0,500	--	○
10	80	22	10	50	40	8	4	20	SNHX 1205T	VTX408	BT15	0,600	--	○
14	80	22	14	50	40	6	2	20	SNHX 1205T	VTX408	BT15	0,650	--	○
610M 100 04	100	27	4	50	48	12	6	24,2	SNHX 1102T	VTX3503	BT09	0,690	--	○
05	100	27	5	50	48	12	6	24,2	SNHX 1103T	VTX3504	BT09	0,730	--	○
06	100	27	6	50	48	10	5	24,2	SNHX 1203T	VTX405	BT15	0,740	--	○
10	100	27	10	50	48	10	5	24,2	SNHX 1205T	VTX408	BT15	0,840	--	○
14	100	27	14	50	48	9	3	24,2	SNHX 1205T	VTX408	BT15	1,000	--	○
610M 125 04	125	40	4	50	70	12	6	23,7	SNHX 1102T	VTX3503	BT09	1,000	--	○
05	125	40	5	50	70	12	6	23,7	SNHX 1103T	VTX3504	BT09	1,100	--	○
06	125	40	6	50	70	12	6	23,7	SNHX 1203T	VTX405	BT15	1,100	--	○
10	125	40	10	50	70	12	6	23,7	SNHX 1205T	VTX408	BT15	1,210	--	○
14	125	40	14	50	70	12	4	23,7	SNHX 1205T	VTX408	BT15	1,450	--	○
610M 160 04	160	40	4	50	70	16	8	41,2	SNHX 1102T	VTX3503	BT09	1,240	--	○
05	160	40	5	50	70	16	8	41,2	SNHX 1103T	VTX3504	BT09	1,310	--	○
06	160	40	6	50	70	16	8	41,2	SNHX 1203T	VTX405	BT15	1,450	--	○
10	160	40	10	50	70	16	8	41,2	SNHX 1205T	VTX408	BT15	1,720	--	○
14	160	40	14	50	70	15	5	41,2	SNHX 1205T	VTX408	BT15	2,140	--	○



FRESE PER SCANALATURE E TAGLIO _ SCHEIBENFRÄSER _ GROOVING AND CUT OFF MILLS

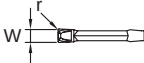
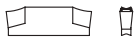
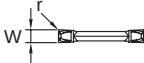


GEDM	Ø D	L	W	p	Ø B	d	Z		KG	STOCK	PRICELIST on getooling.com
GEDM 08020 Z4 ST *	80	39,9	2,0	25	29	M16	4		0,250	--	●
GEDM 10020 Z6 SA	100	51,9	2,0	28	40	22	6		0,700	--	●
GEDM 12520 Z8 SA	125	51,9	2,0	36	48	27	8	GELCG..192002	1,250	--	●
GEDM 16020 Z10 SA	160	64,9	2,0	39	80	40	10		2,500	--	●
GEDM 08030 Z4 ST *	80	40,7	3,0	25	29	M16	4		0,250	--	●
GEDM 10030 Z6 SA	100	52,7	3,0	28	40	22	6		0,700	--	●
GEDM 12530 Z8 SA	125	52,7	3,0	36	48	27	8	GELCG..193002	1,300	--	●
GEDM 16030 Z10 SA	160	65,7	3,0	39	80	40	10		2,550	--	●
GEDM 12540 Z6 SA	125	53,5	4,0	37,5	48	27	6		1,350	--	●
GEDM 16040 Z8 SA	160	66,5	4,0	39	80	40	8	GELCG..234002	2,650	--	●

* Gambo filettato _ Schaftausführung Gewinde _ Threaded shank

INSERTI _ WECHSELPLATTEN _ INSERTS

Inserto unico per tutto il programma _ Ein Wendplatte fuer gesamtes Programm _ One insert for whole programme

CODICE ORDINE Bestell-Nr. Order No.	FIGURA Form Figure	 (mm)		DENOMINAZIONE Bezeichnung Designation	NON RIVESTITI Unbeschichte Uncoated			RIVESTITI Beschichtet Coated						CERMET	
		W	r		TAGLIENTI Schneide Cutting edge	K15	P25	P40	P200	P300	K300	K400	TIN PVD	TIALN PVD	X99
		2,0	0,2	1	GELCGS 192002	●				●	●				
		3,0	0,2	1	GELCGS 193002	●				●	●				
		4,0	0,2	1	GELCGS 234002	●				●	●				
		2,0	0,2	2	GELCGD 192002	●				●	●				
		3,0	0,2	2	GELCGD 193002	●				●	●				
		4,0	0,2	2	GELCGD 234002	●				●	●				

GE KEY

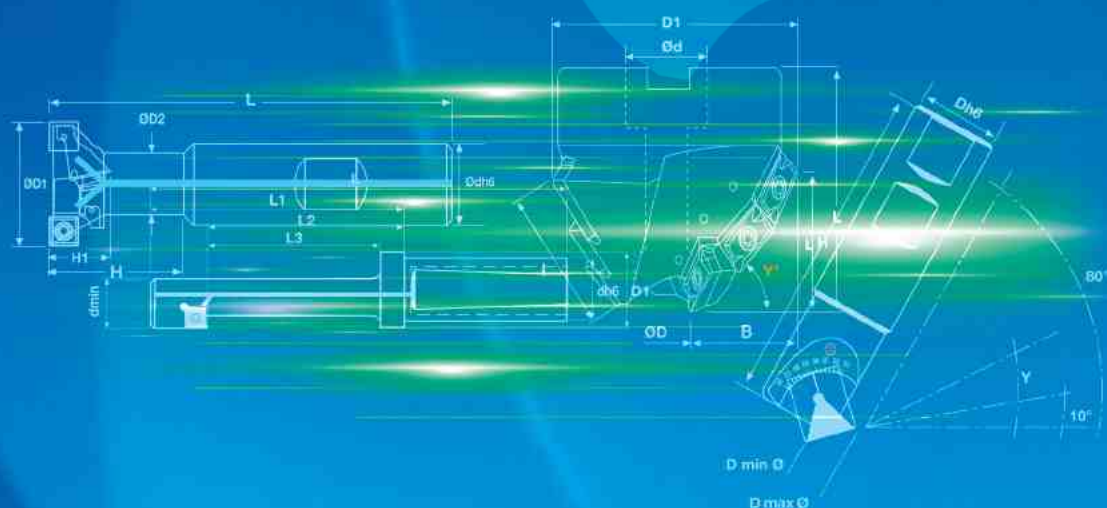
Chiave _ Schlüssel _ Spanner

PRICELIST on
getooling.com



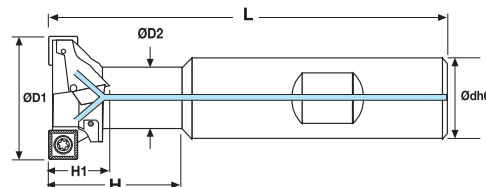
Chiave non inclusa. Da ordinare separatamente.
Schlüssel nicht eingeschlossen. Separat bestellen.
Key not included. To be ordered separately.

MINIMILL

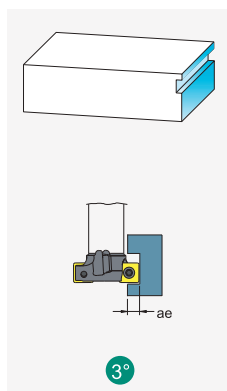
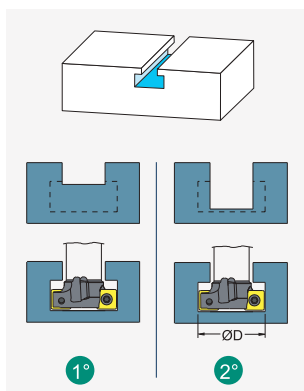


PARAMETRI INSERTI	RICAMBI	SPEED TIGER	INSERTS	SLIM CHUCK	YES DRILLS	NICECUT	GE DRILLS	GROOVING	MINITOOOLS	MICROTOOLS AMS	MOULDMILL	MINIMILL	MILLING
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FRESE PER CAVE A T _ FRÄSER FÜR T-NUTEN _ T SLOT MILLING CUTTER



250 W	ØD1	ØD2	L	H	H1	Ødh6	K	Z				KG	STOCK	PRICELIST on getooling.com
250.021 WW	21	11	76	26	9	16	1	2	SPGT SPMT 060304	VT25	BT08	0,100	●	
250.025 WW	25	13	82	31	11	16	2	4				0,100	●	
250.032 WW	32	17	88	38	14	20	2	4	SPGT SPMT 09T308	VT35S	BT15	0,200	●	
250.040 WW	40	21	108	50	17	25	2	4				0,400	●	
250.050 WW	50	27	120	56	22	32	2	4	SPGT SPMT 120408	VT50	BT20	0,670	●	

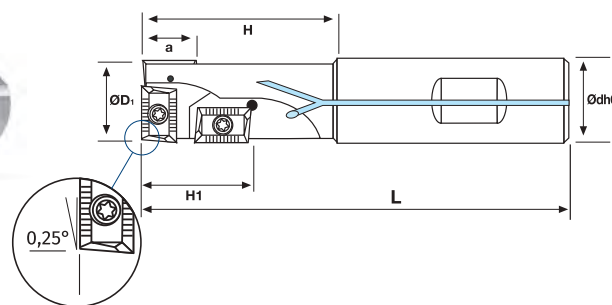
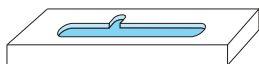


	1°	2°	3°
ae/D	1 100%	0,5 50%	0,2 20%
Kae	1	1	1,5
Vc	0,5-1 50-100%	0,2 20%	0,1 10%
R	M	M	F

NOTE
Per cave a "T" secondo norme DIN 650-UNI 4788-ISO 299
Für "T" Nuten nach DIN 650-uni 4788-ISO 299 Normen
For "T" slot cutters according to DIN 650-UNI4788-ISO 299 norms

Ve m/min VELOCITÀ DI TAGLIO - CUTTING SPEED
n giri/min (min-1) NUMERO DI GIRI - NUMBER OF REVOLUTIONS
fz mm AVANZAMENTO AL DENTE - TOOTH FEED
fn mm AVANZAMENTO AL GIRO - FEED I REVOLUTION
Vf mm/min VELOCITÀ DI AVANZAMENTO - FEED SPEED
Kae FATTORE DI CORREZIONE - CORRECTION FACTOR
F FINITURA, LAV. LEGGERA - FINISHING, LIGHT MACHINING
M LAV. MEDIA, GENERICA - MEDIUM MACHINING, GENERIC
R SGROSSATURA, LAV. PESANTE - ROUGHING, HEAVY MACHINING
Z Numero di eliche / Schraubenanzahl / Number of flutes
K Fattore d'avanzamento / Vorschubfaktor / Factor of feed

FRESE FORANTI _ BOHRNUTFRÄSER _ DRILLING ENDMILL



720 W	ØD1	Ødh6	L	H	H1	a	Z				KG	STOCK	PRICELIST on getooling.com
720W W D20	20	20	90	35	17	9	3	APKT 1003...	VT25	BT08	0,200	●	
720W W D25	25	25	110	50	19	9	3				0,360	●	
720W W D32	32	32	130	50	30	15	3	APKT 1604...	VT40	BT15	0,720	●	
Serie lunga - Lange Ausführung - Long models													
720W WL D20	20	20	150	98	17	9	3	APKT 1003...	VT25	BT08	0,320	●	
720W WL D25	25	25	150	94	19	9	3				0,500	●	
Serie extra lunga - Extralange Ausführung - Extralong models													
720W WXL D20	20	20	180	125	17	9	3	APKT 1003...	VT25	BT08	0,390	●	
720W WXL D25	25	25	200	140	19	9	3				0,680	●	
720W WXL D32	32	32	220	160	30	15	3	APKT 1604...	VT40	BT15	1,250	●	

● Disponibile - Lieferbar - On stock

○ A richiesta - Auf Anfrage - On request

2025

Ge Tooling

25

MILLING

MINIMILL

MOULDMILL

MICROTOOLS
AMS

MINITOOLS

GROOVING

GE DRILLS

NICECUT

YES DRILLS

SLIM CHUCK

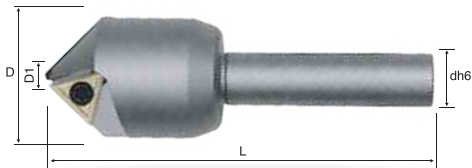
INSERTS

SPEED TIGER

RICAMBI

PARAMETRI
INSERTI

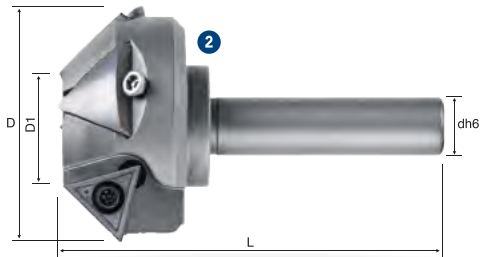
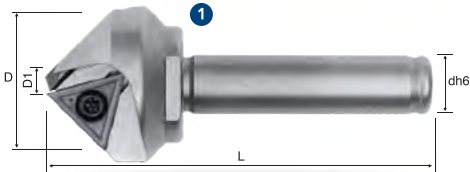
NEW



7545

7545-VT13-C12-0422

D	D1	L (mm)	Ødh6	y°	Z				KG		STOCK	PRICELIST on getooling.com
22	4	85	12	45°	1	TCEX 13T302	SS1114	BT15	0,200	--	●	

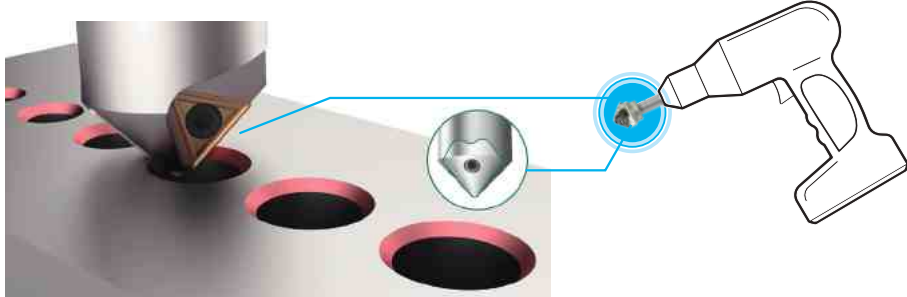


7745

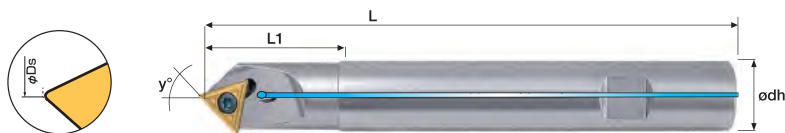
7745VT16-C12-0525

7745VT16-C12-2545

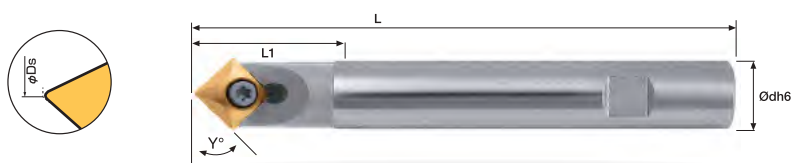
Fig.	D	D1	L (mm)	Ødh6	y°	Z			KG		STOCK	PRICELIST on getooling.com
1	25	5	78	12	45°	1	TCGX 163504	VT40	0,140	--	●	
2	45	25	78	12	45°	1		BT15	0,310	--	●	



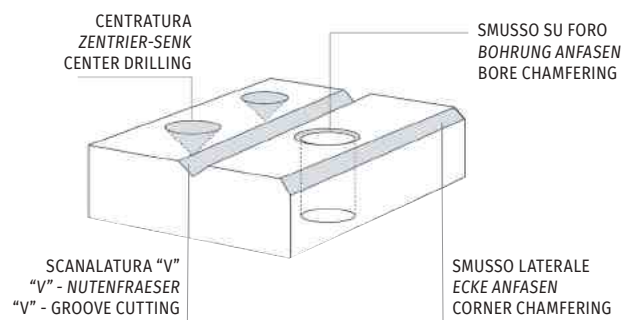
FRESE PER SMUSSI, SCANALATURE A V E CENTRARE 45°/30° FAS-UND ZENTRIERFRÄSER 45°/30° _ CENTER DRILLING, CHAMFERING AND V GROOVING 45°/30°



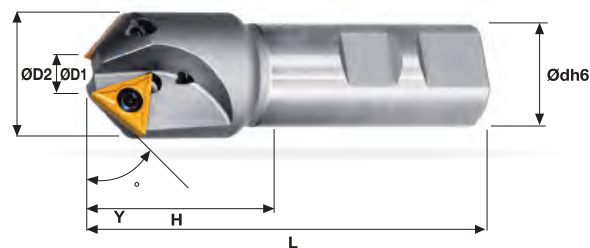
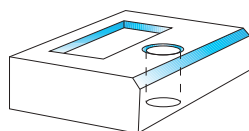
311 W	Ødh6	DS	(mm)			Z	D _{min}	D _{max}				KG		STOCK	PRICELIST on getooling.com
311.020 WW	20	0,4 / 0,8	L	L1	Y°	1	0,4	20				0,240		●	
311.020 WWL	20	0,4 / 0,8	150	60	45°	1	0,4	20	TCMX 16T3ZR 16T308ZR	VT40	BT15	0,320		●	
311.020 WWXL	20	0,4 / 0,8	200	80	45°	1	0,4	20				0,430		●	



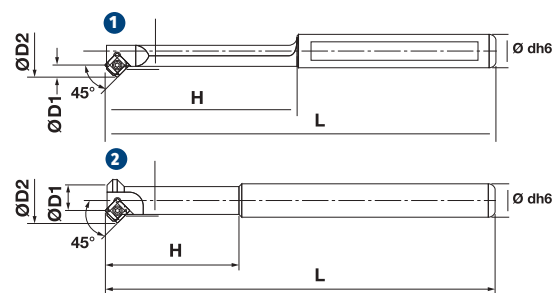
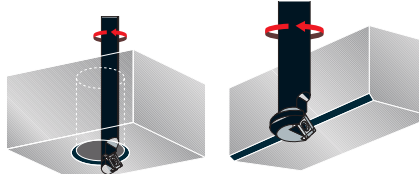
160 W	Ødh6	DS	(mm)			Z	D _{min}	D _{max}				KG		STOCK	PRICELIST on getooling.com
160.45 W	16	0,8	L	L1	Y°	1	0,8	17	SEEX 12T408	VT4010	BT15	0,190	--	●	
160.30 W	16	0,8	120	40	30°	1	0,8	21				0,200	--	●	



FRESE PER SMUSSI E SVASATURE 30°, 45° E 60° FRÄSER ZUM FASEN 30°, 45° E 60° _ CHAMFERING MILLING CUTTER 30°, 45° AND 60°



300 W	ØD1	ØD2	L	H	Ødh6	Y°	Z				KG		STOCK	PRICELIST on getooling.com
300.016 WW	1,2	16	70	20	12	45°	1	TCMT 1102...	VT25B	BT08	0,060		●	
300.021 WW	6,2	21	90	35	20	45°	2	TCMT 16T3...	VT40	BT15	0,180		●	
300.032 WW	10,4	32,5	100	42	25	45°	2	TCMT 1102...	VT25B	BT08	0,060		●	
310.016 WW	5,4	16	70	20	12	60°	1	TCMT 1102...	VT25B	BT08	0,180		●	
310.027 WW	15,8	26	90	35	20	60°	2	TCMT 16T3...	VT40	BT15	0,380		●	
310.032 WW	20	35	100	39	25	60°	2	TCMT 16T3...	VT40	BT15	0,380		●	
315.032 WW	6	32	100	38	25	30°	2	TCMT 16T3...	VT40	BT15	0,380		●	



320 W	Fig.	ØD1	ØD2	L	H	Ødh6	Z				KG		STOCK	PRICELIST on getooling.com
320.004 WW	1	4	12	80	28	12	1	SCMT 060204	VT25B	BT08	0,060		●	
320.011 WW	2	11	20	80	32	12	2	SCMT 09T308	VT40	BT15	0,070		●	
320.012 WW	1	12	23,7	100	37	20	1	SCMT 09T308	VT40	BT15	0,190		●	
320.016 WW	2	16	28,8	100	32	16	2	SCMT 09T308	VT40	BT15	0,150		●	
320.025 WW	2	30	42,3	100	32	20	3	SCMT 09T308	VT40	BT15	0,270		●	
Serie lunga - Lange Ausführung - Long models														
320.012 WWL	1	12	23,7	200	37	20	1	SCMT 09T308	VT40	BT15	0,420		●	
320.016 WWL	2	16	28,8	200	32	16	2	SCMT 09T308	VT40	BT15	0,300		●	
320.025 WWL	2	30	42,3	200	32	20	3	SCMT 09T308	VT40	BT15	0,480		●	

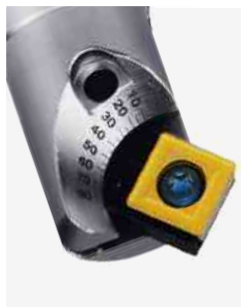
321 W	Fig.	ØD1	ØD2	L	H	Ødh6	Z				KG		STOCK	PRICELIST on getooling.com
321.004 WW	1	4	12	80	28	12	1	SPGT SPMT 060304	VT25	BT08	0,060		○	
321.011 WW	2	11	20	80	32	12	2	SPGT SPMT 060304	VT35S	BT15	0,070		○	
321.012 WW	1	12	23,7	100	37	20	1	SPGT SPMT 09T308	VT35S	BT15	0,190		○	
321.016 WW	2	16	28,8	100	32	16	2	SPGT SPMT 09T308	VT35S	BT15	0,150		○	
321.025 WW	2	30	42,3	100	32	20	3	SPGT SPMT 09T308	VT35S	BT15	0,270		○	

IN ESAURIMENTO - SOLANGE DER VORRAT REICHT - WHILE SUPPLIES LAST

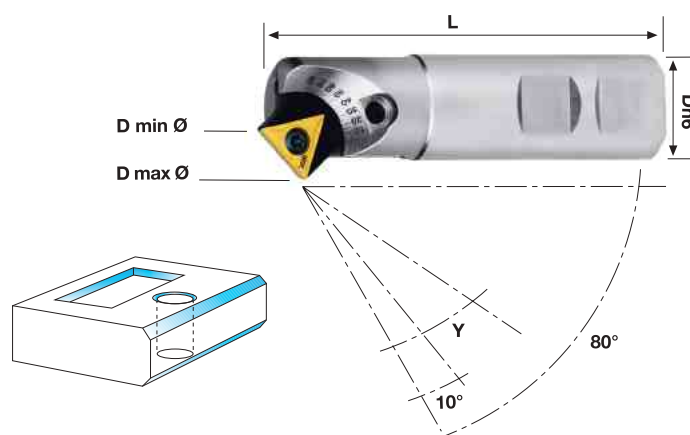
FRESE PER SMUSSI E SVASATURE REGISTRABILE DA 10° A 80° _ FASENFRÄSER, WINKELVERSTELLBAR VON 10° BIS 80° _ MILLING CUTTERS FOR CHAMFERING-FLARING 10° TO 80°



Con cassetta TCMT 16T3...
Mit Kassetten TCMT 16T3...
With pocket TCMT 16T3...



Con cassetta SCMT 1204...
Mit Kassetten SCMT 1204...
With pocket SCMT 1204...

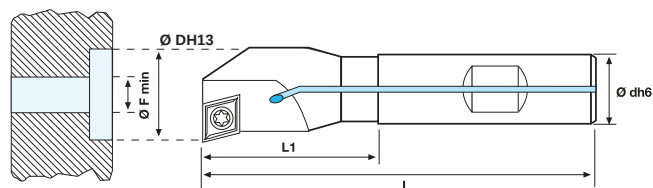
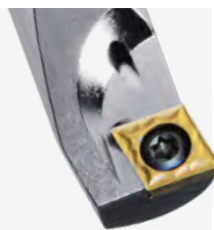


INCLUDE 2 CASSETTE T16 NEW + S12 NEW
INKLUSIVE 2 KASSETTEN T16 NEW + S12 NEW
INCLUDING 2 POCKETS T16 NEW + S12 NEW

340 W NEW	D h6	L	Y	Fig. 1		Fig. 2			KG	STOCK	PRICELIST on getooling.com
				Dmin. Ø	Dmax. Ø	Dmin. Ø	Dmax. Ø	E			
340.020 W NEW	20	95	"	"	"	"	"	"	0,320	--	●
340.025 W NEW	25	95	10°	5	32	7,5	30	2,7	0,330	--	●
			20°	6	33	10	32	3,6			
			30°	7	34	13	32,5	4,3			
			40°	10	33	16,5	33,5	4,5			
			45°	11	33	17,5	33,5	4,6			
			50°	13	32	19	33,5	4,6			
			60°	16	31	22	33,5	4,3			
			70°	19	29	24,5	33,5	3,8			
			80°	23	27	27	31	3			
340.025 WL NEW	25	145	"	"	"	"	"	"	0,530	--	●
340.025 WXL NEW	25	195	"	"	"	"	"	"	0,720	--	●

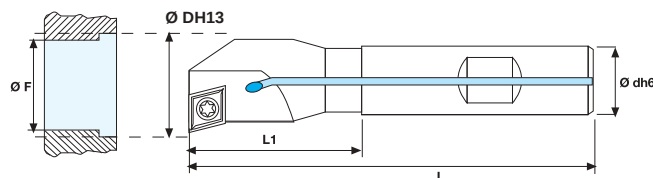
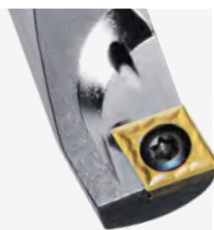
	Cassetta Pocket	Inserto Insert	Vite inserto Insert screw	Vite cassetta Pocket screw	Chiave Key
 Fig. 1 Con cassetta TCMT 16T3... Mit Kassetten TCMT 16T3... With pocket TCMT 16T3...	 T16NEW	 TCMT16T3...	 VT40	 M6-16	 BT15
 Fig. 2 Con cassetta SCMT 1204... Mit Kassetten SCMT 1204... With pocket SCMT 1204...	 S12NEW	 SCMT1204...	 VT40S	 M6-16	 BT20

FRESE PER LAMATURA ED ALESATURA SENKFRÄSER UND AUSBOHRER _ SPOT FACING AND BORING MILLING CUTTERS



380 W

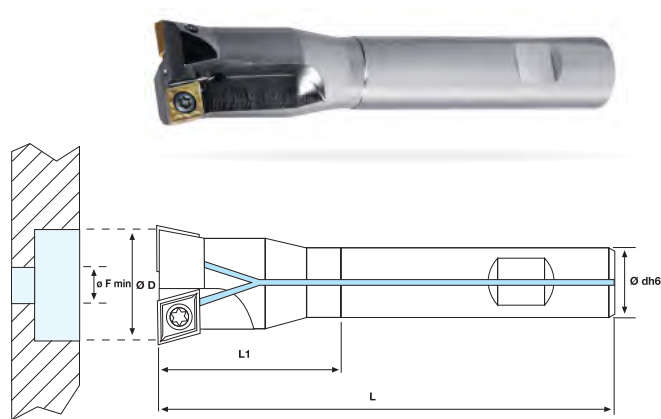
	Ø D	L	L1	Ø dh6	Ø Fmin	Z				KG		STOCK	PRICELIST on getooling.com
380W W D10	10	85	15	12	4	1	CCMT 060204	VT25B	BT08	0,060	●	●	
380W W D11	11	85	15	12	4	1				0,060	●	●	
380W W D12	12	85	18	12	4	1				0,070	●	●	
380W W D13	13	85	23	12	5	1				0,070	●	●	
380W W D14	14	85	23	12	5	1				0,070	●	●	
380W W D15	15	85	30	12	5	1				0,070	●	●	
380W W D16	16	85	30	12	5	1				0,070	●	●	
380W W D17	17	95	30	16	6	1				0,120	●	●	
380W W D18	18	95	40	16	6	1				0,120	●	●	
380W W D19	19	95	40	16	6	1				0,130	●	●	
380W W D20	20	95	40	16	5	1	CCMT 09T304	VT40	BT15	0,140	●	●	
380W W D21	21	95	42	16	5	1				0,140	●	●	
380W W D22	22	95	42	16	6	1				0,140	●	●	
380W W D23	23	95	42	16	6	1				0,170	●	●	
380W W D24	24	95	42	16	6	1				0,280	●	●	
380W W D25	25	95	42	16	8	1				0,300	●	●	
380W W D26	26	120	56	20	8	1				0,300	●	●	
380W W D27	27	120	56	20	9	1				0,310	●	●	
380W W D28	28	120	56	20	10	1				0,320	●	●	
380W W D29	29	120	56	20	11	1				0,320	●	●	
380W W D30	30	120	56	20	12	1				0,340	●	●	
380W W D31	31	120	56	20	12	1				0,360	●	●	
380W W D32	32	120	56	20	13	1				0,360	●	●	
380W W D33	33	120	56	20	14	1				0,360	●	●	



385 W

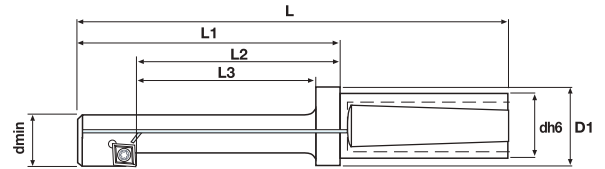
	Ø D	L	L1	Ø dh6	Ø Fmin	Z				KG		STOCK	PRICELIST on getooling.com
385W W D10	9,8	90	23	8	4,5	1	CCMT 060204	VT25B	BT08	0,060	●	●	
385W W D11	10,8	105	24	10	3,5	1				0,060	●	●	
385W W D12	11,8	105	25	10	3	1				0,070	●	●	
385W W D13	12,8	105	26	10	2,5	1				0,070	●	●	
385W W D14	13,8	110	27	12	3	1				0,070	●	●	
385W W D15	14,8	120	28	12	3,5	1				0,070	●	●	
385W W D16	15,8	125	29	12	4	1				0,070	●	●	
385W W D17	16,8	140	30	16	5	1				0,120	●	●	
385W W D18	17,8	140	31	16	6	1				0,120	●	●	
385W W D19	18,8	150	32	16	7	1				0,130	●	●	
385W W D20	19,8	150	33	16	8	1	CCMT 09T304	VT40	BT15	0,140	●	●	
385W W D21	20,8	160	34	16	9	1				0,140	●	●	
385W W D22	21,8	160	35	20	10	1				0,140	●	●	
385W W D23	22,8	165	36	20	11	1				0,170	●	●	
385W W D24	23,8	170	37	20	12	1				0,280	●	●	
385W W D25	24,8	180	38	20	13	1				0,300	●	●	
385W W D26	25,8	185	39	20	14	1				0,300	●	●	
385W W D27	26,8	190	40	20	15	1				0,310	●	●	
385W W D28	27,8	190	41	20	16	1				0,320	●	●	
385W W D29	28,8	200	42	20	17	1				0,320	●	●	
385W W D30	29,8	200	43	25	18	1				0,340	●	●	
385W W D31	30,8	200	44	25	19	1				0,360	●	●	
385W W D32	31,8	200	45	25	20	1				0,360	●	●	

FRESE PER LAMATURA 180° _ 180° SENKFRÄSER _ 180° SPOT-FACING END MILLS



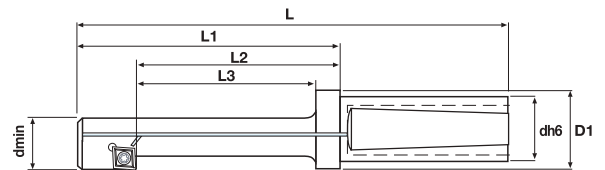
480 W	Ø D	L	L1	(mm) Ø dh6	Ø F min	Z				KG	STOCK	PRICELIST on getooling.com
480W W D15	15	92	30	12	5	2	CCMT 060204	VT25B	BT08	0,070	●	
480W W D16	16	92	30	12	5	2				0,070	●	
480W W D17	17	94	32	16	6	2				0,120	●	
480W W D17,5	17.5	96	40	16	6.5	2				0,120	●	
480W W D18	18	97	41	16	7	2				0,120	●	
480W W D19	19	100	41	16	8	2				0,130	●	
480W W D20	20	102	41	16	9	2				0,140	●	
480W W D21	21	105	41	16	10	2				0,150	●	
480W W D22	22	110	41	16	11	2				0,160	●	
480W W D23	23	112	41	16	12	2				0,170	●	
480W W D24	24	115	41	16	13	2				0,180	●	
480W W D25	25	120	40	16	8	2				0,180	●	
480W W D26	26	125	55	20	9	2				0,270	●	
480W W D27	27	128	55	20	10	2				0,300	●	
480W W D28	28	130	55	20	11	2				0,310	●	
480W W D29	29	132	55	20	12	2				0,330	●	
480W W D30	30	134	55	20	13	2	CCMT 09T304	VT40	BT15	0,340	●	
480W W D31	31	136	55	20	14	2				0,350	●	
480W W D32	32	138	55	20	15	2				0,370	●	
480W W D33	33	140	55	20	16	2				0,390	●	
480W W D34	34	140	60	25	16	2				0,540	●	
480W W D35	35	140	60	25	17	2				0,550	●	
480W W D36	36	140	60	25	18	2				0,560	●	
480W W D37	37	140	60	25	19	2				0,580	●	
480W W D38	38	140	60	25	20	2				0,590	●	
480W W D39	39	140	60	25	21	2				0,610	●	
480W W D40	40	140	60	25	22	2				0,620	●	
480W W D41	41	140	60	25	23	2				0,640	●	
480W W D42	42	140	60	25	24	2				0,650	●	
480W W D43	43	150	70	25	24	2				0,670	●	
480W W D44	44	150	70	25	24	2	CCMT 120404	VT50	BT20	0,690	●	
480W W D45	45	150	70	25	24	2				0,700	●	
480W W D46	46	150	70	25	24	2				0,720	●	
480W W D47	47	150	70	25	24	2				0,740	●	
480W W D48	48	150	70	25	24	2				0,760	●	

FRESE PER LAMATURA A TIRARE 180° RÜCKWÄRTSSENKER 180° _ 180° BACK FACING MILLING CUTTERS

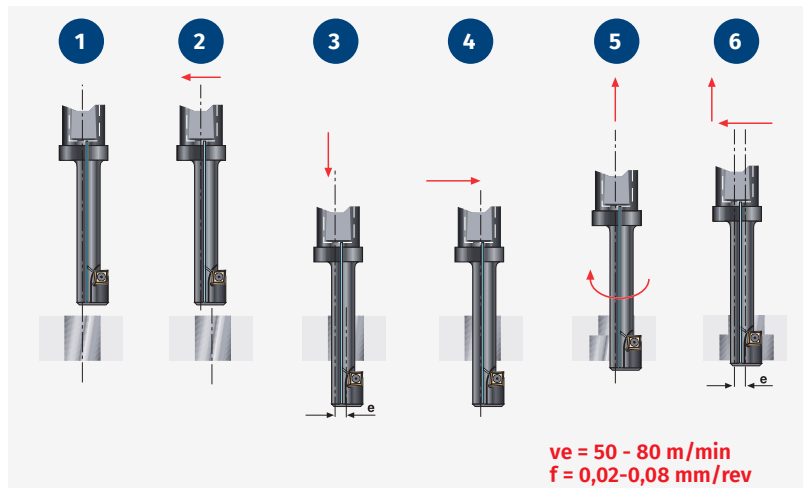
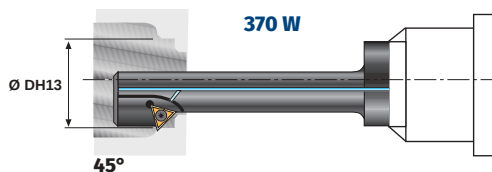
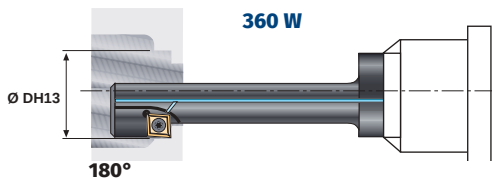


360 W		D	Dmin	L				dh6	D1	e						STOCK	PRICELIST on getooling.com
					L1	L2	L3										
360W D15	(HE)	15	8.5	105	55	42	35	20	25	3.5	CPMT 05T104 K300	VT22	BT07	0,170	--	●	
360W D18	(HE)	18	10.5	112	62	47	40	20	25	4							0,170
360W W D20	(HE)	20	13	117	67	52	45	20	25	3.75	CCMT 060204	VT25B	BT08	0,180		●	
360W W D24	(HE)	24	15	122	72	57	50	20	25	4.75				0,190		●	
360W W D26	(HE)	26	17	132	82	67	60	20	25	5				0,210		●	
360W W D30	(HE)	30	19	142	92	77	65	20	25	6				0,250		●	
360W W D33	(HE)	33	21	152	102	82	75	20	25	6.5	CCMT 09T304	VT40	BT15	0,270		●	
360W W D36	(HE)	36	23	173	113	93	85	32	40	7				0,630		●	
360W W D40	(HE)	40	25	183	123	103	95	32	40	8				0,670		●	
360W W D43	(HE)	43	30	183	123	103	95	32	40	7				0,860		●	
360W W D48	(HE)	48	33	223	163	143	135	32	40	8	CCMT 120404	VT50	BT20	1,120		●	
360W W D53	(HB)	53	36	210	140	--	110	40	--	9				1,420		●	
360W W D57	(HB)	57	39	220	150	--	120	40	--	9.5				1,620		●	
360W W D66	(HB)	66	45	245	165	--	135	50	--	11				2,620		●	
360W W D76	(HB)	76	52	265	185	--	155	50	--	12.5				3,250		●	

FRESE PER SMUSSO A TIRARE 45° _ RÜCKWÄRTSFAS 45° _ BACK CHAMFERING MILLING CUTTER 45°



370 W		D	Dmin	L	 (mm)			dh6	D1	e							PRICELIST on getooling.com
					L1	L2	L3										
370W D15	(HE)	15	10	105	55	42	35	20	25	2.70	TCMT 0802...	VT22B	BT06	0,170	--	●	
370W W D20	(HE)	20	14	110	60	47	40	20	25	3.20				0,180		●	
370W W D23	(HE)	23	17	120	70	57	50	20	25	3.20				0,190		●	
370W W D27	(HE)	27	21	140	90	77	70	20	25	3.20				0,220		●	
370W W D31	(HE)	31	24	150	100	87	80	20	25	3.70	TCMT 1102...	VT25B	BT08	0,260		●	



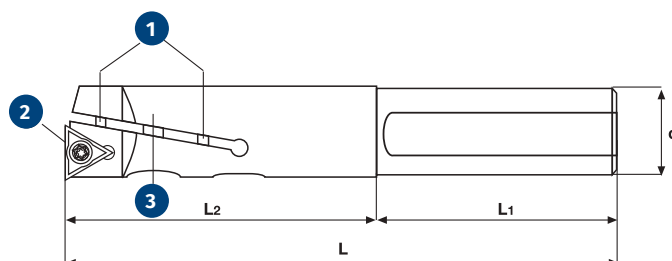
BARENI REGISTRABILI PER ALESATURA EINSTELLBARE FEINBOHRSTANGEN _ ADJUSTEMENT BORING BARS



R.A.I.



R.A.I. CCMT...

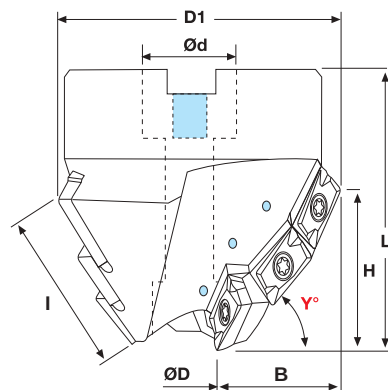


R.A.I.	L1 L2 d Dmin Dmax (mm)						1	2	3	INSERTO Wendeplatte insert	KG	STOCK	PRICELIST on getooling.com	
	L	L1	L2	d	Dmin	Dmax								
R.A.I. 06	85	65	20	8	06	07	RE 11	VT24	BL 11		WCMT 0201...	0,020	--	o
R.A.I. 07	90	65	25	8	07	08	RE 9	VT20	BL 9		TPGX 0601..L	0,020	--	o
R.A.I. 08	90	65	25	8	08	10	RE 10	VT20	BL 10		TPGX 0601..L	0,030	--	o
R.A.I. 10	100	70	30	10	10	12	RE 0	VT20	BL 0		TPGX 0802..L	0,070	--	o
R.A.I. 12	105	65	40	12	12	15	RE 1	VT20	BL 1		TPGX 0802..L	0,100	--	o
R.A.I. 15	110	60	50	16	15	20	RE 2	VT20	BL 2		TPGX 0802..L	0,170	--	o
R.A.I. 20	120	60	60	20	20	25	RE 3	VT25	BL 3		TCMT 1102...	0,270	--	o
R.A.I. 25	140	70	70	25	25	30	RE 4	VT40	BL 4		TCMT 16T3...	0,480	--	o
R.A.I. 30	160	70	90	25	30	35	RE 5	VT40	BL 5		TCMT 16T3...	0,620	--	o
R.A.I. 35	170	70	100	32	35	40	RE 6	VT40	BL 6		TCMT 16T3...	1,050	--	o
R.A.I. 40	190	70	120	32	40	45	RE 7	VT40	BL 7		TCMT 16T3...	1,400	--	o
R.A.I. 45	220	70	150	32	45	50	RE 8	VT40	BL 8		TCMT 16T3...	2,040	--	o
R.A.I. 10 CCMT	100	70	30	10	10	12	RE 1	VT25B	BL 0		CCMT 0602...	0,070	--	o
R.A.I. 12 CCMT	105	65	40	12	12	15	RE 1	VT25B	BL 1		CCMT 0602...	0,100	--	o
R.A.I. 15 CCMT	110	60	50	16	15	20	RE 2	VT25B	BL 2		CCMT 0602...	0,170	--	o
R.A.I. 20 CCMT	120	60	60	20	20	25	RE 3	VT25B	BL 3		CCMT 0602...	0,270	--	o
R.A.I. 25 CCMT	140	70	70	25	25	30	RE 4	VT35	BL 4		CCMT 09T3...	0,480	--	o
R.A.I. 30 CCMT	160	70	90	25	30	35	RE 5	VT35	BL 5		CCMT 09T3...	0,620	--	o
R.A.I. 35 CCMT	170	70	100	32	35	40	RE 6	VT35	BL 6		CCMT 09T3...	1,050	--	o
R.A.I. 40 CCMT	190	70	120	32	40	45	RE 7	VT35	BL 7		CCMT 09T3...	1,400	--	o
R.A.I. 45 CCMT	220	70	150	32	45	50	RE 8	VT35	BL 8		CCMT 09T3...	2,040	--	o
Serie lunga - Lange Ausführung - Long models														
R.A.I. 12 SL	130	70	60	12	12	15	RE 1	VT20	BL 1		TPGX 0802..L	0,200	--	o
R.A.I. 15 SL	140	70	70	16	15	20	RE 2	VT20	BL 2		TPGX 0802..L	0,270	--	o
R.A.I. 20 SL	150	70	80	20	20	25	RE 3	VT25	BL 3		TCMT 1102...	0,370	--	o
R.A.I. 25 SL	170	70	100	25	25	30	RE 4	VT40	BL 4		TCMT 16T3...	0,580	--	o
R.A.I. 30 SL	190	70	120	25	30	35	RE 5	VT40	BL 5		TCMT 16T3...	0,720	--	o
R.A.I. 35 SL	220	70	150	32	35	40	RE 6	VT40	BL 6		TCMT 16T3...	1,150	--	o

FRESE PER SMUSSI _ FASENFRÄSER _ CHAMFERING MILLING CUTTERS



Ø d 16 = VT.FB.030
Ø d 22 = VT.FB.035



15°-20°-30°-40°-45°-60°-75°

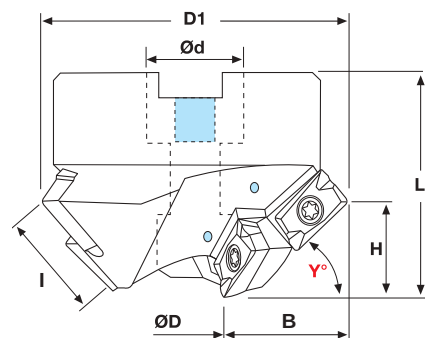
FB: 030	ØD	D1	Ød	L	B	I	Y°	H	Z	K				KG		STOCK	PRICELIST on getooling.com
FB.030.001 W	17	56	22	50	17,8	27,5	45°	19	9	3	APHT APHX APKT 1003...	VT25	BT08	0,470	●	●	
FB.030.002 W	17	45	16	50	13	27,5	60°	24	9	3				0,280	●	●	
FB.030.003 W	17	65	22	50	24	27,5	30°	13	9	3				0,600	●	●	
FB.030.004 W	17	70	22	50	27	27,5	15°	7	9	3				0,770	●	●	
FB.030.005 W	19	33	16	60	7	27,5	75°	27	9	3				0,270	●	●	
FB.030.006 W	17	60	22	50	19	27,5	40°	17	9	3				0,520	●	●	
FB.030.007 W	17	69	22	50	26	27,5	20°	9	9	3				0,700	●	●	

Disponibile a richiesta anche FB 030 con gradazioni differenti Y°
Liferbar auf Anfrage FB 030 mit verschiedenen Graden Y°
Available on request FB 030 with different grades Y°

K= Fattore d'avanzamento _ Vorschubfaktor _ Factor of feed



Ø d 22 = VT.FB.035
Ø d 27 = VT.FB.STANDARD
(DIN912 M12X 30)



10°-15°-20°-30°-40°-45°-50°-60°-75°

FB: 035	ØD	D1	Ød	L	B	I	Y°	H	Z	K				KG		STOCK	PRICELIST on getooling.com
FB.035.001 W	35	77,8	27	50	21,4	30	45°	21,5	6	3	APHT APHX APKT 1604...	VT40	BT15	0,780	●	●	
FB.035.002 W	35	65	27	50	15,1	30	60°	26,5	6	3				0,580	●	●	
FB.035.003 W	35	88	27	50	26,5	30	30°	15,0	6	3				1,000	●	●	
FB.035.004 W	35	94	27	50	29,5	30	15°	8,0	6	3				1,190	●	●	
FB.035.005 W	35	50,7	22	60	8	30	75°	29,5	6	3				0,460	●	●	
FB.035.006 W	35	84	27	50	24,5	30	40°	19	6	3				0,860	●	●	
FB.035.007 W	35	91	27	50	28,5	30	20°	10	6	3				1,130	●	●	
FB.035.008 W	35	73	27	50	18	30	50°	23	6	3				0,820	●	●	
FB.035.009 W	35	98	27	50	32	30	10°	6	6	3				1,260	●	●	

Disponibile a richiesta anche FB 035 con gradazioni differenti Y°
Liferbar auf Anfrage FB 035 mit verschiedenen Graden Y°
Available on request FB 035 with different grades Y°

K= Fattore d'avanzamento _ Vorschubfaktor _ Factor of feed

FRESE PER SMUSSI E FINITURE FASENFRÄSER ZUM SCHLICHTEN _ CHAMFERING MILLING CUTTERS FOR FINISHING

MILLING

MINIMILL

MOULDMILL

MICROTOOLS
AMS

MINITOOLS

GROOVING

GE DRILLS

NICECUT

YES DRILLS

SLIM CHUCK

INSERTS

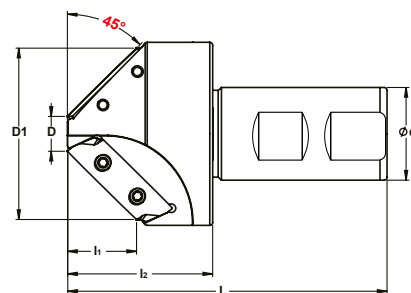
SPEED TIGER

RICAMBI

PARAMETRI
INSERTI



NEW



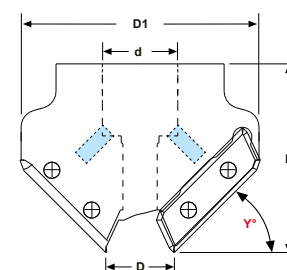
FSB W	D	D1	d	L	Y°	H	Z	K	XECX 32T3	VT40 FSB	BT15	KG	STOCK	PRICELIST on getooling.com
FSB.012.001 W	12	59	32	110	45°	23,7	2	2				1,010	--	○

K= Fattore d'avanzamento _ Vorschubfaktor _ Factor of feed



NEW

VT.FB.035

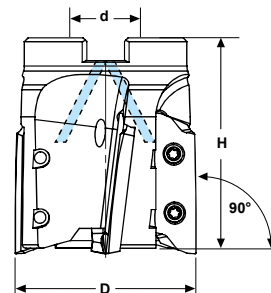


FSB M	D	D1	d	L	Y°	H	Z	K	XECX 32T3	VT40 FSB	BT15	KG	STOCK	PRICELIST on getooling.com
FSB.020.001 MW	20	70	22	55	45°	22,8	3	3				0,730	●	●
FSB.020.002 MW	20	59,4	22	55	60°	28	3	3				0,520	●	●
FSB.020.003 MW	20	80	22	55	30°	17	3	3				1,030	●	●

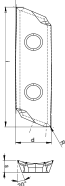
K= Fattore d'avanzamento _ Vorschubfaktor _ Factor of feed



NEW



EFSM W	D	d	H	Z	XECX 32T3	VT40 FSB	BT15	KG	STOCK	PRICELIST on getooling.com
EFSM W D50/4	50	22	60	4				0,550	●	○

CODICE ORDINE Bestell-Nr. Order No.	FIGURA Form Figure	(mm)					DENOMINAZIONE Bezeichnung Designation	NON RIVESTITI Unbeschichte Uncoated			RIVESTITI Beschichtet Coated		TIN PVD	TIALN PVD			
		l	d	s	d1	r		k15	P25	P40	P200	P300			K300	K400	
NEW XECX		37	11,9	3,97	4,8	0,2	XECX 32T302								●		
		37	11,9	3,97	4,8	2,0	XECX 32T320									○	
		37	11,9	3,97	4,8	3,0	XECX 32T330									○	
		37	11,9	3,97	4,8	4,0	XECX 32T340									○	
		37	11,9	3,97	4,8	5,0	XECX 32T350									○	

● Disponibile - Lieferbar - On stock

○ A richiesta - Auf Anfrage - On request

2025

Ge Tooling

35

ESEMPIO SET _ SATZ BEISPIEL _ SET EXAMPLE

**BOX
TCMT SET W**

Frese smussi e svasature
Fasen Fräser
Milling cutters for chamfering

Art. SET 300W W - 45°

n° 1		300.016 WW
n° 1		300.021 WW



STOCK

0,270

SPECIAL
NET PRICE
PROMO**BOX
TCMX SET W**

Frese per smussi, scanalature a V e centrare 45°
Fas-und Zentrierfräser 45°
Center drilling, chamfering and V grooving 45°

Art. SET 311W W

n° 1		311.020 WW
n° 4		TCMX 16T3ZR TiN



STOCK

0,330

SPECIAL
NET PRICE
PROMO**BOX
SEEX SET W**

Frese per smussi, scanalature a V e centrare 45° / 30°
Fas-und Zentrierfräser 45° / 30°
Center drilling, chamfering and V grooving 45° / 30°

Art. SET 160W - 45°

n° 1		160.45 W
n° 5		SEEX 12T408 TiN



STOCK

0,250

SPECIAL
NET PRICE
PROMO**NEW****BOX
TCEX SET C**

Fresa per sbavatura e smusso 45°
Fasen Fräser 45°
Chamfering Milling Cutter 45°

Art. SET 7545-0422

n° 1		7545VT13-C12-0422
n° 4		TCEX 13T302 K400



STOCK

0,250

SPECIAL
NET PRICE
PROMO**BOX
TCGX SET W**

Fresa per sbavatura e smusso 45°
Fasen Fräser 45°
Chamfering Milling Cutter 45°

Art. SET 7745-0525

n° 1		7745VT16-C12-0525
n° 4		TCGX 163504...

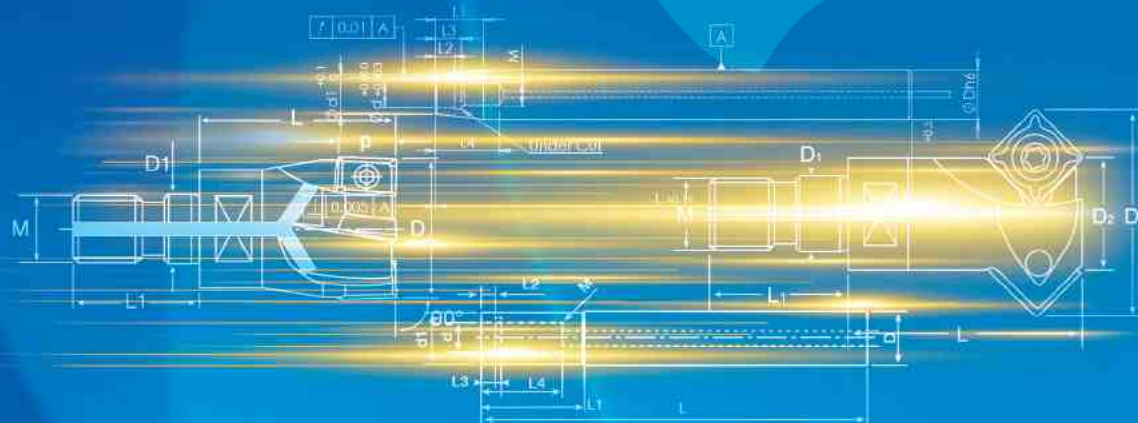


STOCK

0,200

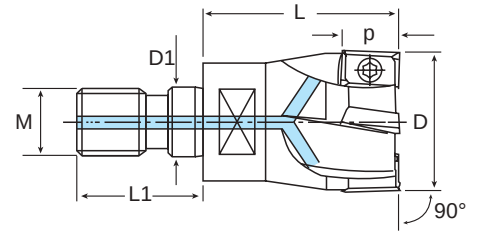
SPECIAL
NET PRICE
PROMO

MOULDMILL

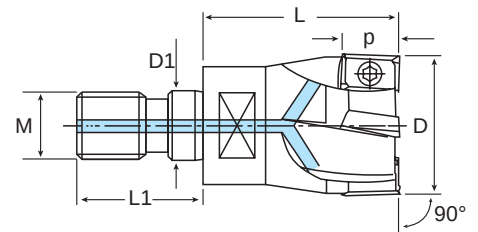
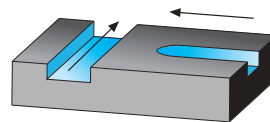
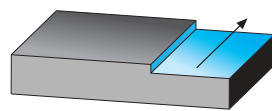


PARAMETRI INSERTI	RICAMBI	SPEED TIGER	INSERTS	SLIM CHUCK	YES DRILLS	NICECUT	GE DRILLS	GROOVING	MINITOOLS	MICROTOOLS AMS	MOULDMILL	MINIMILL	MILLING
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FRESE MODULARI PER SPALLAMENTO EINSCHRAUBKUGELGESENKFRÄSER _ THREADED TYPE MILLING CUTTERS

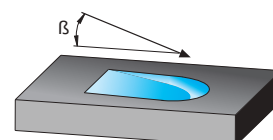
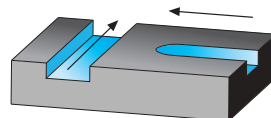
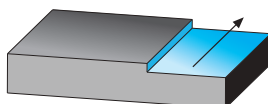


741MO.N									(mm)					APKT APMX 0602...	VT18	BT06	KG	STOCK	PRICELIST on getooling.com
D	D1	L	L1	M	p	Z													
741MO D10/2 N	10	6,5	16	14,5	M6	5,2	2										0,010	●	
741MO D12/3 N	12	6,5	16	14,5	M6	5,2	3										0,010	●	
741MO D16/4 N	16	8,5	21	17,5	M8	5,2	4										0,020	●	
741MO D20/5 N	20	10,5	26	20	M10	5,2	5										0,050	●	
741MO D25/7 N	25	12,5	30	22	M12	5,2	7										0,100	●	
741MO D32/8 N	32	17	43	23	M16	5,2	8										0,240	●	

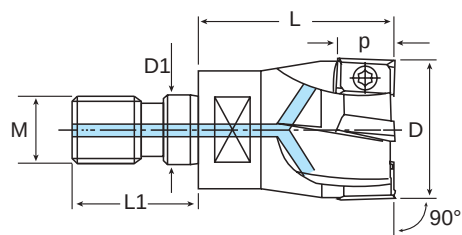
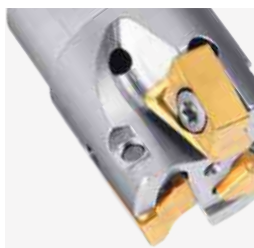


740MO									(mm)					APHT APHX APKT 1003...	VT25	BT08	KG	STOCK	PRICELIST on getooling.com
D	D1	L	L1	M	p	β	Z												
740MO D10/1	10	6,5	20	14,5	M6	10	11,0°	1									0,010	●	
740MO D12/1	12	6,5	20	14,5	M6	10	9,0°	1									0,010	●	
740MO D16/2	16	8,5	25	17,5	M8	10	3,5°	2									0,020	●	
740MO D20/3	20	10,5	30	20	M10	10	1,5°	3									0,050	●	
740MO D25/3	25	12,5	35	22	M12	10	0,9°	3									0,100	●	
740MO D25/4	25	12,5	35	22	M12	10	0,9°	4									0,900	●	
740MO D28/4	28	12,5	35	22	M12	10	0,9°	4									0,120	●	
740MO D30/4	30	17	43	24	M16	10	0,6°	4									0,210	●	
740MO D32/5	32	17	43	24	M16	10	0,6°	5									0,220	●	

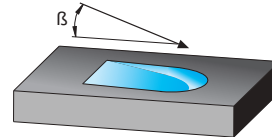
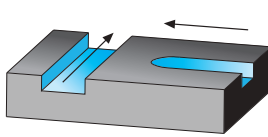
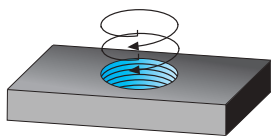
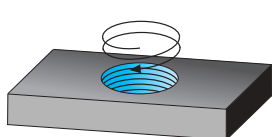
730MO									(mm)					APHT APHX APKT 1604...	VT40	BT15	KG	STOCK	PRICELIST on getooling.com
D	D1	L	L1	M	p	β	Z												
730MO D25/2	25	12,5	40	22	M12	17	3,5°	2									0,110	●	
730MO D32/3	32	17	46	24	M16	17	2,0°	3									0,220	●	
730MO D40/4	40	17	46	24	M16	17	1,5°	4									0,330	●	



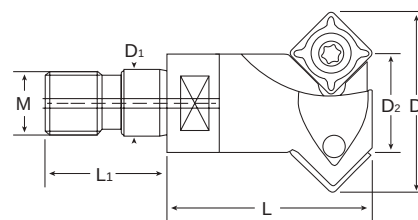
FRESE MODULARI PER SPALLAMENTO EINSCHRAUBKUGELGESENKFRÄSER _ THREADED TYPE MILLING CUTTERS



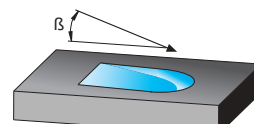
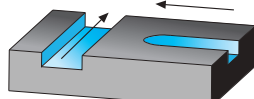
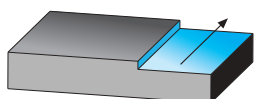
745MO	D	D1	L	L1	M	p	β	z				KG		STOCK	PRICELIST on getooling.com
745MO D20/3	20	10,5	30	20	M10	10	4,0°	3	LNEX LNKX LNMX 10...	VT 30 745	BT09	0,050		●	
745MO D25/3	25	12,5	35	22	M12	10	3,5°	3				0,100		●	
745MO D32/4	32	17	43	24	M16	10	3,0°	4				0,230		●	



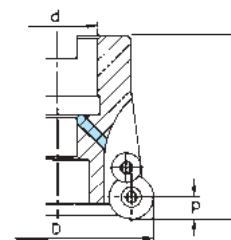
FRESE MODULARI PER SMUSSO EINSCHRAUBFASENFRÄSER _ THREADED TYPE MILLING CUTTERS



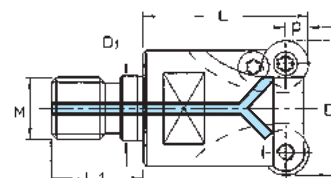
321 MO	D	D1	D2	L	L1	M	z				KG		STOCK	PRICELIST on getooling.com
321MO D12/1	23,7	8,5	12	30	17,5	8	1	SPGT SPMT 09T3...	VT35S	BT15	0,190		●	
321MO D16/2	28,8	10,5	16	30	20	10	2				0,150		●	
321MO D30/3	42,3	17	30	35	24	16	3				0,270		●	



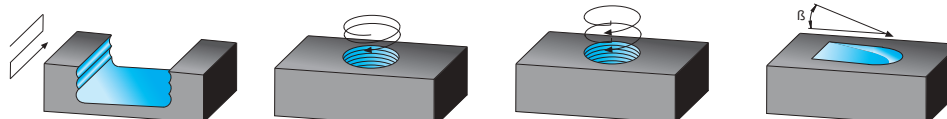
FRESE A COPIARE EINSCHRAUBKUGELGESENKFRÄSER FÜR RUND - WSP _ THREADET TYPE MILLING CUTTERS



400M	D	d	H	p	β	z						KG		STOCK	PRICELIST on getooling.com
400M 042-10/6	42	16	44	5	—	6	RD.. 1003...	VT35	--	--	BT15	0,240	●	●	
400M 052-12/5	52	22	50	6	5,7°	5	RD.. 12T3...					0,360	●	●	
400M 066-12/6	66	27	50	6	4,1°	6	RD.. 12T3...	VT35	--	CVB 35	BT15	0,610	●	●	
400M 080-12/7	80	27	50	6	3,2°	7	RD.. 12T3...					1,080	●	●	
400M 052-16/4	52	22	50	8	8,8°	4	RD.. 1604...					0,330	●	●	
400M 066-16/5	66	27	50	8	6,0°	5	RD.. 1604...					0,500	●	●	
400M 080-16/6	80	27	50	8	4,5°	6	RD.. 1604...	VT45	CVB 45	--	BT20	1,050	●	●	
400M 100-16/7	100	32	55	8	3,7°	7	RD.. 1604...					1,800	●	●	
400M 125-16/8	125	40	55	8	2,8°	8	RD.. 1604...					2,300	●	●	
400M 160-16/9	160	40	55	8	1,8°	9	RD.. 1604...					4,460	●	●	



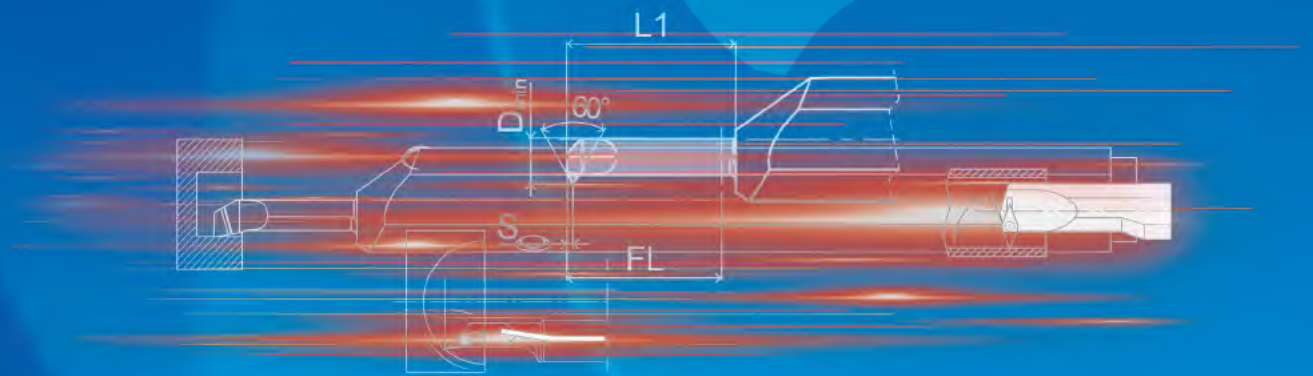
400MO	D	L	M	D1	L1	p	β	z					KG		STOCK	PRICELIST on getooling.com
400MO D10/2	10	18	M6	6,5	14,5	2,5	28,9°	2	RD.. 0501...	VT18	--	--	BT06	0,010	●	
400MO D20/5	20	30	M10	10,5	20	2,5	6,9°	5	RD.. 0501...					0,060	●	
400MO D12/2	12	18	M6	6,5	14,5	3,5	22,7°	2	RD.. 07T1...					0,010	●	
400MO D15/2	15	23	M8	8,5	17,5	3,5	20,0°	2	RD.. 0702...					0,020	●	
400MO D15/3	15	23	M8	8,5	17,5	3,5	20,0°	3	RD.. 0702...	VT 2530	--	--	BT07	0,030	●	
400MO D20/4	20	30	M10	10,5	20	3,5	11,0°	4	RD.. 0702...					0,060	●	
400MO D25/5	25	35	M12	12,5	22	3,5	7,3°	5	RD.. 0702...					0,100	●	
400MO D30/5	30	43	M16	17	24	3,5	5,4°	5	RD.. 0702...					0,200	●	
400MO D20/2	20	30	M10	10,5	20	5	39,0°	2	RD.. 1003...					0,050	●	
400MO D25/2	25	35	M12	12,5	22	5	14,3°	2	RD.. 1003...					0,100	●	
400MO D25/3	25	35	M12	12,5	22	5	14,3°	3	RD.. 1003...					0,090	●	
400MO D30/4	30	43	M16	17	24	5	9,3°	4	RD.. 1003...	VT35	--	--	BT15	0,200	●	
400MO D35/4	35	43	M16	17	24	5	7,3°	4	RD.. 1003...					0,200	●	
400MO D35/5	35	43	M16	17	24	5	7,3°	5	RD.. 1003...					0,250	●	
400MO D42/5	42	43	M16	17	24	5	5,4°	5	RD.. 1003...					0,250	●	
400MO D24/2	24	35	M12	12,5	22	6	—	2	RD.. 12T3...					0,100	●	
400MO D35/3	35	43	M16	17	24	6	—	3	RD.. 12T3...	VT35	--	CVB 35	BT15	0,200	●	
400MO D42/4	42	43	M16	17	24	6	8,3°	4	RD.. 12T3...					0,250	●	
400MO D32/2	32	43	M16	17	24	8	—	2	RD.. 1604...	VT45	CVB 45	--	BT20	0,200	●	



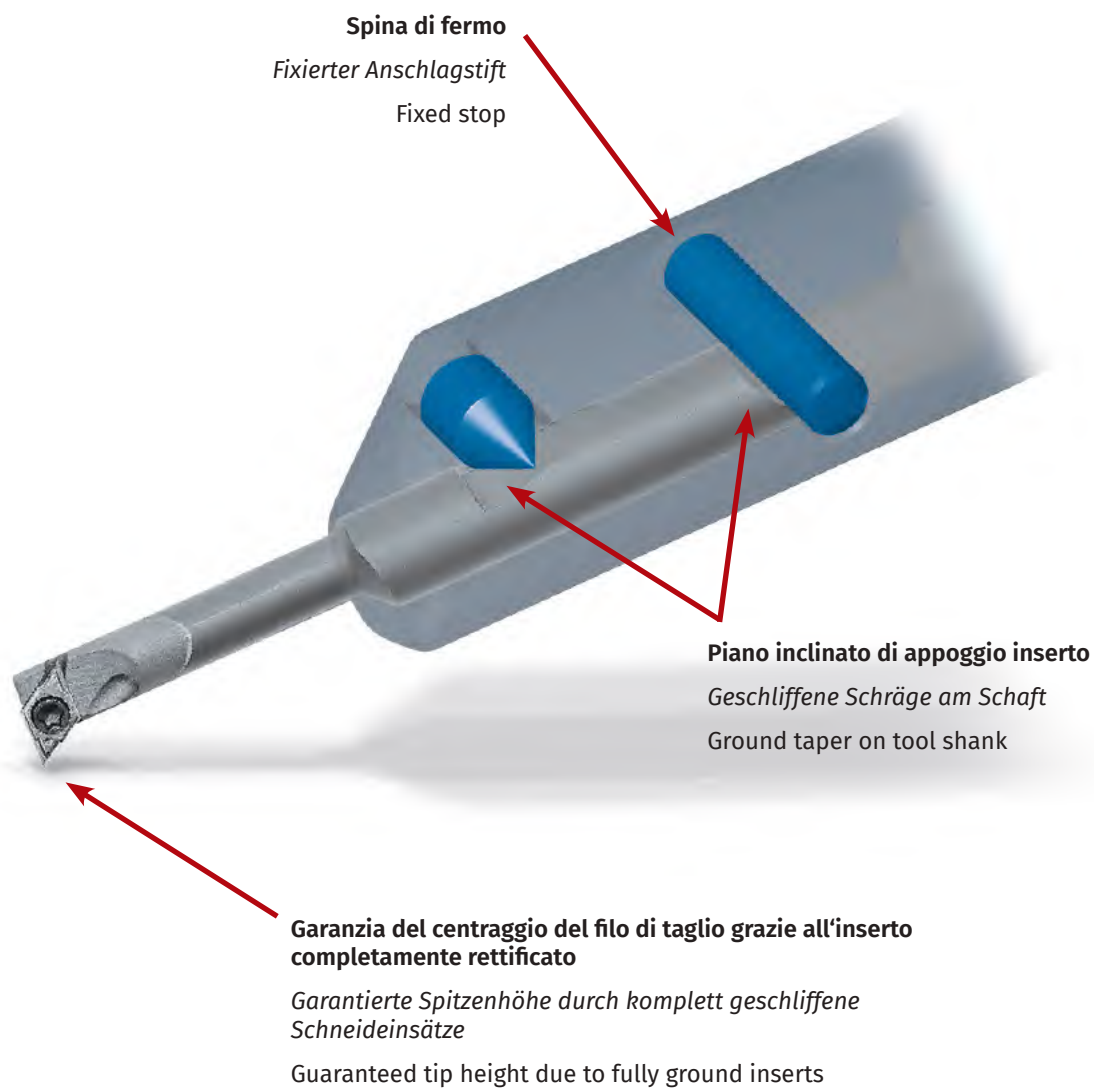
The diagram illustrates a cantilever beam of total length L . The beam has a rectangular cross-section with an outer diameter D and an inner diameter d . A bending moment M is applied at the free end. The diagram shows the beam's geometry with dimensions L_1 , L_2 , L_3 , L_4 , and L , and diameters d_1 , d , and D .

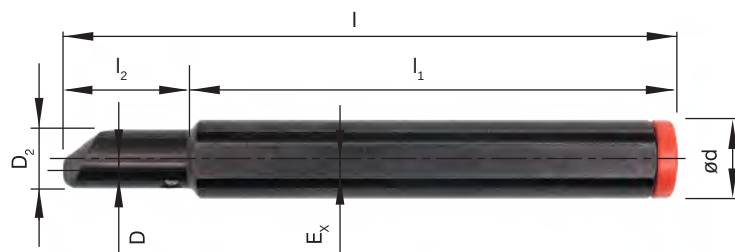
PCCMD	D	d	↔ (mm)		L1	L2	L3	L4	M	KG		STOCK	PRICELIST on getooling.com
			d1	L									
PCCMD10 150 M6	10	6,5	9,8	150	30	5	7	19	6	0,300		○	
PCCMD12 150 M6	12	6,5	10,8	150	27	5	7	19	6	0,300		○	
PCCMD16 150 M8	16	8,5	15	150	27	6	8	20	8	0,350		○	
PCCMD16 200 M8	16	8,5	15	200	31	6	8	20	8	0,600		○	
PCCMD20 200 M10	20	10,5	18	200	36	10	12	24	10	0,900		○	
PCCMD20 250 M10	20	10,5	18	250	44	10	12	24	10	1,000		○	
PCCMD25 200 M12	25	12,5	22,5	200	36	10	12	26	12	0,500		○	
PCCMD25 250 M12	25	12,5	22,5	250	44	10	12	26	12	1,000		○	
PCCMD32 250 M16	32	17	28,6	250	44	10	13	28	16	2,100		○	
PCCMD32 300 M16	32	17	28,6	300	52	10	13	28	16	2,300		○	

MICROTOOLS MICROTOOLS AMS



MONTAGGIO _ MONTAGE _ ASSEMBLING



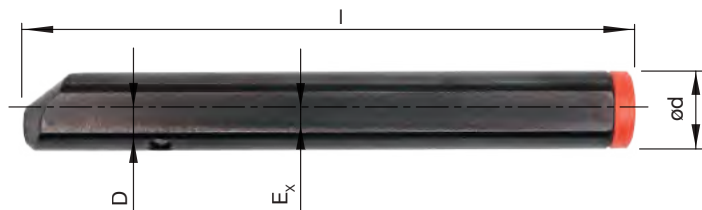


SPECIAL PRICE

HAMS

HAMS 1604R/L

D	D2	d	l	l1	l2	Ex	AS 0043	KVR 16	KP3111	KG	STOCK	PRICELIST on getooling.com
4	12	16	120	95	25	2,35				0,150		

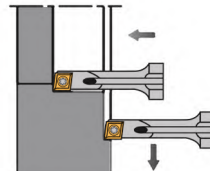
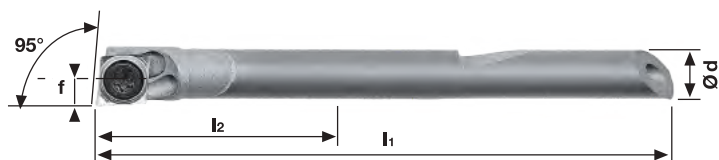


SPECIAL PRICE

HAMS

HAMS 1606R/L
HAMS 1608R/L

D	d	l	Ex	AS 0044	KVR 16	KP1111	KG	STOCK	PRICELIST on getooling.com
6	16	120	2,8				0,160		
8	16	120	2,8				0,160		

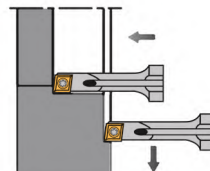
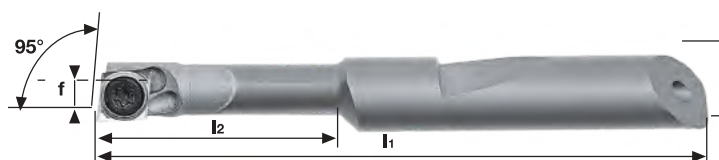
BARENI PER TORNITURA INTERNA AMS
BOHRSTANGEN FÜR DIE INNENBEARBEITUNG AMS _ INTERNAL BORING BARS AMS


CARBIDE

E-SCLDR/L

E04 SCLDR/L 04 AMS
E06 SCLDR/L 04 AMS

d	l1	l2	f	Dmin	CDGT 0401...	VT18B	BT06	KG	STOCK	PRICELIST on getooling.com
4	46	24	2,4	4,8				0,015		
6	65	37	3,4	6,8				0,030		



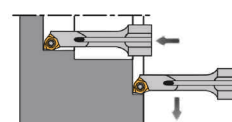
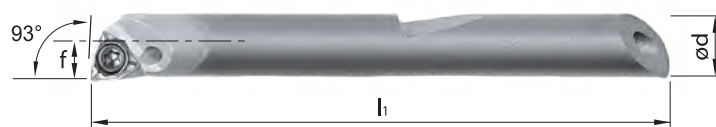
CARBIDE

E-SCLCR/L

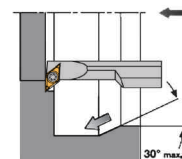
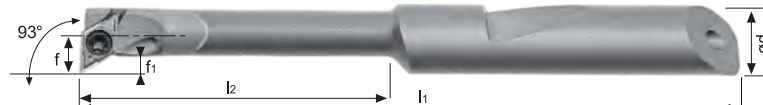
E0408 SCLCR/L 03 AMS

d	l1	l2	f	Dmin	CCGT 0301...	VT16	BT06	KG	STOCK	PRICELIST on getooling.com
8	57	26	2,5	5				0,022		

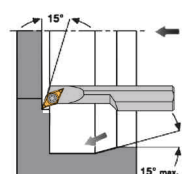
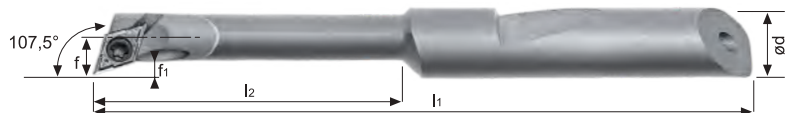
BARENI PER TORNITURA INTERNA AMS BOHRSTANGEN FÜR DIE INNENBEARBEITUNG AMS _ INTERNAL BORING BARS AMS



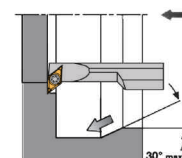
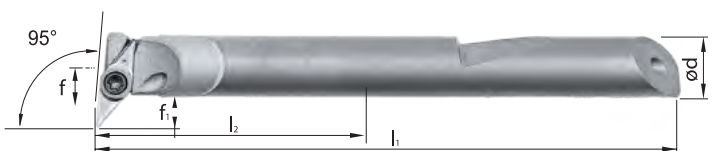
CARBIDE	E-SWUCR/L	(mm)					WCMT WCMT 0201...	VT20B	BT06	KG	STOCK	PRICELIST on getooling.com
		d	l1	l2	f	Dmin						
	E 06 SWUCR/L 02 AMS	6	65	37	3,9	7,8				0,030	●	



CARBIDE	E-SDUCR/L	(mm)					DCGT 04T0...	VT1604	BT05	KG	STOCK	PRICELIST on getooling.com
		d	l1	l2	f	f1	Dmin					
	E0406 SDUCR/L 04 AMS	6	56	26	3	1,5	5,6			0,022	●	
	E0408 SDUCR/L 04 AMS	8	57	26	3	1,5	5,6			0,022	●	



CARBIDE	E-SDQCR/L	(mm)					DCGT 04T0...	VT1604	BT05	KG	STOCK	PRICELIST on getooling.com
		d	l1	l2	f	f1	Dmin					
	E0406 SDQCR/L 04 AMS	6	56	26	2,6	1,1	5,2			0,022	●	
	E0408 SDQCR/L 04 AMS	8	57	26	2,6	1,1	5,2			0,022	●	



CARBIDE	E-SVLCR/L	(mm)					VCGT 0501...	VT1604	BT05	KG	STOCK	PRICELIST on getooling.com
		d	l1	l2	f	f1	Dmin					
	E0406 SVLCR/L 05 AMS	6	56	26	6	3	9,2			0,022	●	
	E0408 SVLCR/L 05 AMS	8	57	26	5	3	9,2			0,031	●	

BARENI PER TORNITURA INTERNA AMS BOHRSTANGEN FÜR DIE INNENBEARBEITUNG AMS _ INTERNAL BORING BARS AMS

MILLING

MINIMILL

MOULDMILL

MICROTOOLS
AMS

MINITOLS

GROOVING

GE DRILLS

NICECUT

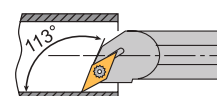
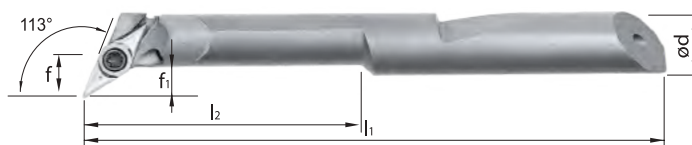
YES DRILLS

SLIM CHUCK

INSERTS

SPEED TIGER

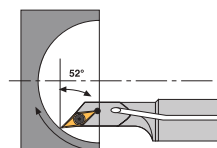
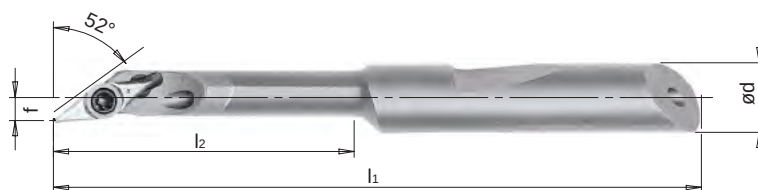
RICAMBI

PARAMETRI
INSERTI

CARBIDE

E-SVXCR/L

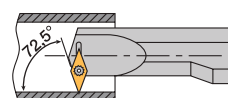
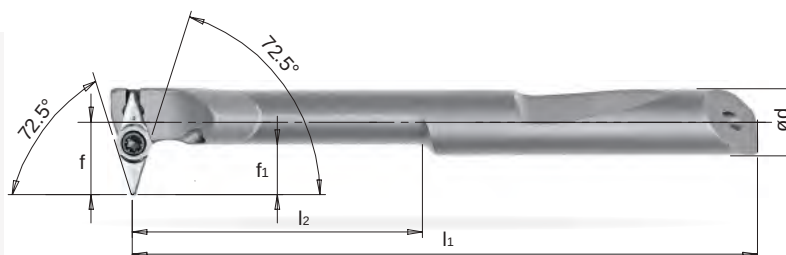
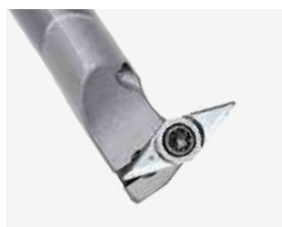
	d	l1	l2	f	f1	D _{min}				KG	STOCK	PRICELIST on getooling.com
E0406 SVXCR/L 05 AMS	6	56	26	5	3	8,2	VCVT 0501...	VT1604	BT05	0,022	●	
E0408 SVXCR/L 05 AMS	8	57	26	5	3	9,2				0,031	●	



CARBIDE

E-SVJCR/L

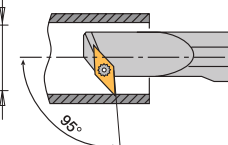
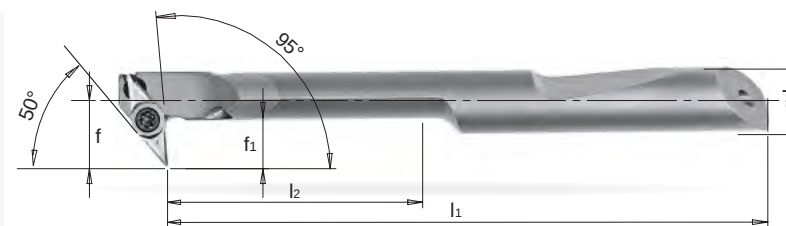
	d	l1	l2	f	D _{min}				KG	STOCK	PRICELIST on getooling.com
E0406 SVJCR/L 05 AMS	6	56	26	2	5,5	VCVT 0501...	VT1604	BT05	0,021	●	
E0408 SVJCR/L 05 AMS	8	57	26	2	5,5				0,028	●	



CARBIDE

E-SVWCR/L

	d	l1	l2	f	f1	D _{min}				KG	STOCK	PRICELIST on getooling.com
E0406 SVWCR/L 05 AMS	6	56	26	6,5	4,5	10,3	VCVT 0501...	VT1604	BT05	0,024	●	
E0408 SVWCR/L 05 AMS	8	57	26	5,5	3,5	10,2				0,035	●	



CARBIDE

E-SV95CR/L

	d	l1	l2	f	f1	D _{min}				KG	STOCK	PRICELIST on getooling.com
E0406 SV95CR/L 05 AMS	6	56	26	6	4,5	9,2	VCVT 0501...	VT1604	BT05	0,024	●	
E0408 SV95CR/L 05 AMS	8	57	26	5	3	9,2				0,037	●	

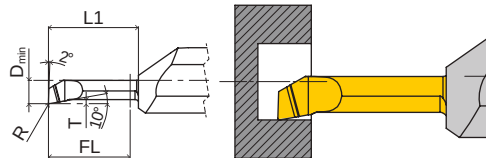
● Disponibile - Lieferbar - On stock

○ A richiesta - Auf Anfrage - On request

2025

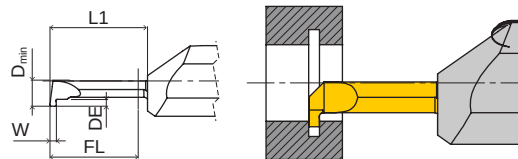
47

BARENI PER TORNITURA INTERNA AMS BOHRSTANGEN FÜR DIE INNENBEARBEITUNG AMS _ INTERNAL BORING BARS AMS



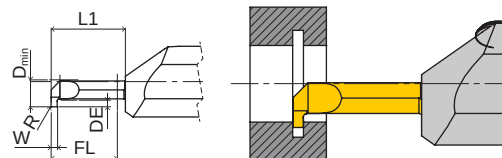
TURNING 95°

	D _{min}	FL	R	T	L1	STOCK	PRICELIST on getooling.com		
			(mm)				K15	TiN	TiALN
GEMCS-D-250401-200.40R	2,5	20	0,1	0,4	22	○			
GEMCS-D-300401-200.40R	3,0	20	0,1	0,4	22	○			
GEMCS-D-390602-150.40R	3,9	15	0,2	0,6	17	○			
GEMCS-D-590802-200.60R	5,9	20	0,2	0,8	22	○			
GEMCS-D-590801-150.60R	5,9	15	0,1	0,8	17	○			
GEMCS-D-6005015-420.60R	6,0	42	0,15	0,8	44	○			



GROOVING

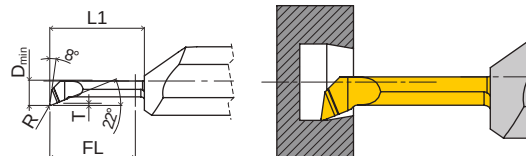
	D _{min}	W	DE	FL	L1	STOCK	PRICELIST on getooling.com		
			(mm)				K15	TiN	TiALN
GEMCS-S-39100800-100.40R	3,9	1	0,8	10	12	○			
GEMCS-S-59151800-100.60R	5,9	1,5	1,8	10	12	○			
GEMCS-S-69202500-150.80R	6,9	2	2,5	15	17	○			
GEMCS-S-79182500-250.80R	7,9	1,8	2,5	25	27	○			



CIR-CLIP DIN471/472

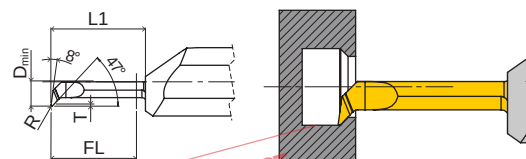
	D _{min}	W	DE	R	FL	L1	STOCK	PRICELIST on getooling.com		
			(mm)					K15	TiN	TiALN
GEMCS-472-41139110-150.40R	4,1	1,39	1,1	0,05	15	17	○			
GEMCS-472-84119200-200.80R	8,4	1,19	2	0,05	20	22	○			
GEMCS-472-84169250-200.80R	8,4	1,69	2,5	0,05	20	22	○			

BARENI PER TORNITURA INTERNA AMS BOHRSTANGEN FÜR DIE INNENBEARBEITUNG AMS _ INTERNAL BORING BARS AMS



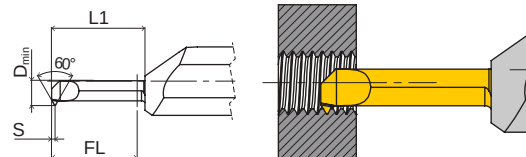
COPYING

	D _{min}	FL	R	T	L ₁	STOCK	K15	TiN	TiALN
GEMCS-K-390802-150.40R	3,9	15	0,2	0,8	17	○			
GEMCS-K-500502-250.60R	5	25	0,2	0,5	26	○			
GEMCS-K-591802-200.60R	5,9	20	0,2	1,8	22	○			



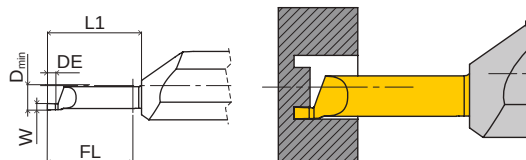
COPYING 45°

	D _{min}	FL	R	T	L ₁	STOCK	K15	TiN	TiALN
GEMCS-K45-391304-200.40R	3,9	20	0,4	1,3	22	○			
GEMCS-K45-400604-150.40R	4	15	0,4	0,6	17	○			



THREADING 60°, METRIC PARTIAL PROFILE

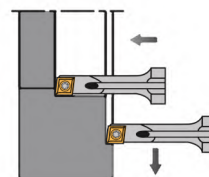
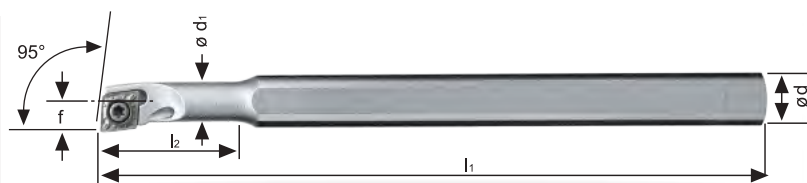
	D _{min}	Th	P	S	FL	L ₁	STOCK	K15	TiN	TiALN
GEMCS-G-M5-150.40R	4	M5	0,5-1,0	0,7	15	17	○			
GEMCS-G-M8-200.60R	6	M8	0,5-1,5	0,8	20	22	○			



AXIAL GROOVING

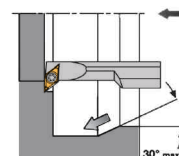
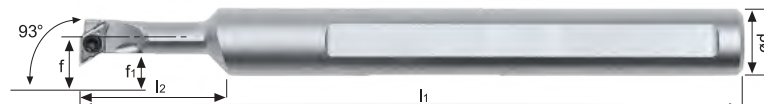
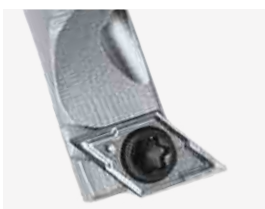
	D _{min}	W	DE	FL	L ₁	STOCK	K15	TiN	TiALN
GEMCS-A-70152000-200.60R	7	1,5	2	20	22	○			
GEMCS-A-90152000-250.80R	9	1,5	2	25	27	○			

BARENI PER TORNITURA INTERNA BOHRSTANGEN FÜR DIE INNENBEARBEITUNG _ INTERNAL BORING BARS



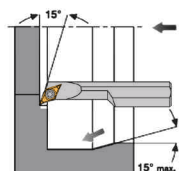
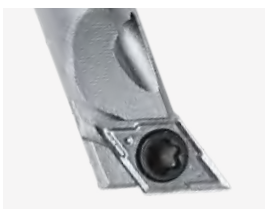
STEEL	A-SCLDR/L	d	d1	l1	l2	f	D _{min}				KG		STOCK	PRICELIST on getooling.com
	A 0408H SCLDR/L 04	8	4	100	16	2,4	4,8	CDGT 0401...	VT18B	BT06	0,030		●	
	A 0508H SCLDR/L 04	8	5	100	20	2,9	5,8				0,040		●	
	A 0608H SCLDR/L 04	8	6	100	24	3,4	6,8				0,050		●	

CARBIDE	E-SCLDR/L	d	d1	l1	l2	f	D _{min}				KG		STOCK	PRICELIST on getooling.com
	E 0408H SCLDR/L 04	8	4	100	24	2,4	4,8	CDGT 0401...	VT18B	BT06	0,040		●	
	E 0508H SCLDR/L 04	8	5	100	30	2,9	5,8				0,040		●	
	E 0608H SCLDR/L 04	8	6	100	36	3,4	6,8				0,050		●	



STEEL	A-SDUCR/L	d	l1	l2	f	f1	D _{min}				KG		STOCK	PRICELIST on getooling.com
	A 0408F SDUCR/L 04	8	80	15	3	1,5	5,6	DCGT 04T0...	VT1604	BT05	0,030		●	

CARBIDE	E-SDUCR/L	d	l1	l2	f	f1	D _{min}				KG		STOCK	PRICELIST on getooling.com
	E 0408F SDUCR/L 04	8	80	26	3	1,5	5,6	DCGT 04T0...	VT1604	BT05	0,042		●	



STEEL	A-SDQCR/L	d	l1	l2	f	f1	D _{min}				KG		STOCK	PRICELIST on getooling.com
	A 0408F SDQCR/L 04	8	80	15	2,6	1,1	5,2	DCGT 04T0...	VT1604	BT05	0,030		●	

CARBIDE	E-SDQCR/L	d	l1	l2	f	f1	D _{min}				KG		STOCK	PRICELIST on getooling.com
	E 0408F SDQCR/L 04	8	80	26	2,6	1,1	5,2	DCGT 04T0...	VT1604	BT05	0,042		●	

BARENI PER TORNITURA INTERNA BOHRSTANGEN FÜR DIE INNENBEARBEITUNG _ INTERNAL BORING BARS

MILLING

MINIMILL

MOULDMILL

MICROTOOLS

MINITOLS

GROOVING

GE DRILLS

NICECUT

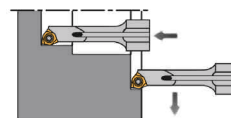
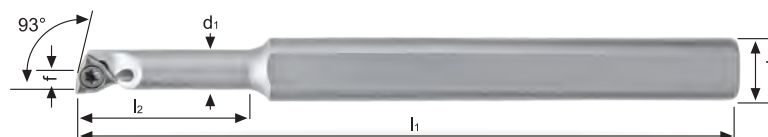
YES DRILLS

SLIM CHUCK

INSERTS

SPEED TIGER

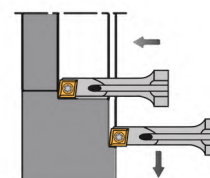
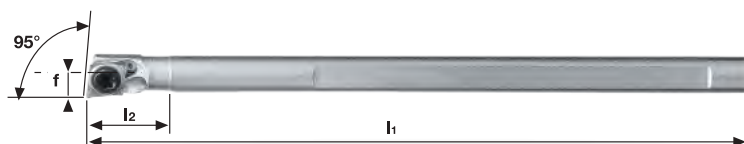
RICAMBI

PARAMETRI
INSERTI

STEEL	A-SWUCR/L												
	d	d1	 (mm)		f	Dmin						STOCK	PRICELIST on getooling.com
			l1	l2						KG			
A 0508H SWUCR/L 02	8	5	100	18	2,9	5,8	WCMT	VT20B	BT06	0,040		●	
A 0608H SWUCR/L 02	8	6	100	24	3,9	7,8	WCGT 0201...			0,050		●	

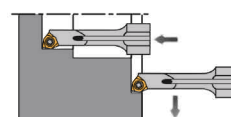
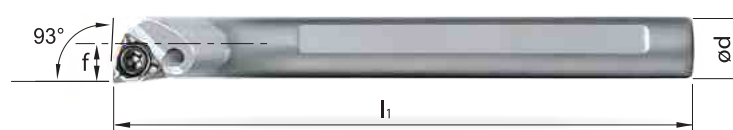
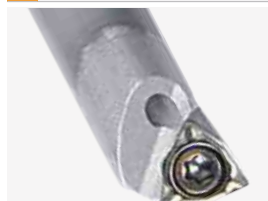
HSS	AH-SWUCR/L													
	d	d1	 (mm)		f	D _{min}				 KG		STOCK	PRICELIST on getooling.com	
			l1	l2										
	AH 0508H SWUCR/L 02	8	5	100	18	2,9	5,8	WCMT			0,040		●	
	AH 0608H SWUCR/L 02	8	6	100	24	3.9	7.8	WCGT 0201...	VT20B	BT06	0.050		●	

CARBIDE	E-SWUCR/L												
	d	d1	 (mm)		f	Dmin						STOCK	PRICELIST on getooling.com
			l1	l2						KG			
E 0508H SWUCR/L 02	8	5	100	24	2,9	5,8	WCMT			0,040		●	
E 0608H SWUCR/L 02	8	6	100	32	3.9	7.8	WCGT 0201...	VT20B	BT06	0.050		●	

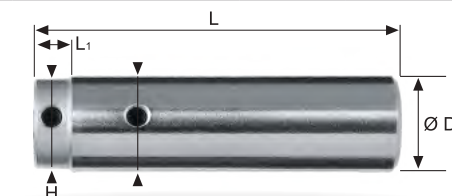


STEEL	A-SCLDR/L											
	d	l1	l2	f	Dmin						STOCK	PRICELIST on getooling.com
												
A 04E SCLDR/L 04	4	70	-	2,4	4,8	CDGT 0401...	VT18B	BT06	0,030			
A 05E SCLDR/L 04	5	70	-	2,9	5,8				0,040			
A 06F SCLDR/L 04	6	80	-	3,4	6,8				0,050			

CARBIDE	E-SCLDR/L											
	d	l1	l2	f	Dmin						STOCK	PRICELIST on getooling.com
	 (mm)											
E 04F SCLDR/L 04	4	80	-	2,4	4,8	CDGT 0401...	VT18B	BT06	0,030			
E 05F SCLDR/L 04	5	80	-	2,9	5,8				0,040			
E 06G SCLDR/L 04	6	95	-	3,4	6,8				0,050			

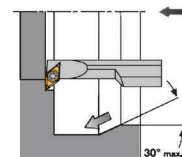
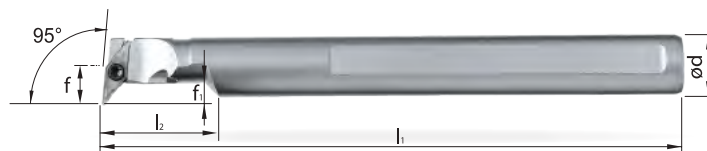


CARBIDE	E-SWUCR/L											
	d	l1 l2 (mm)		f	D _{min}						STOCK	PRICELIST on getooling.com
E 05F SWUCR/L 02	5	85	-	2,9	5,8	WCMT WCGT 0201...	VT20B	BT06	0,040		●	
E 06G SWUCR/L 02	6	95	-	3,9	7,8				0,050		●	



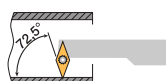
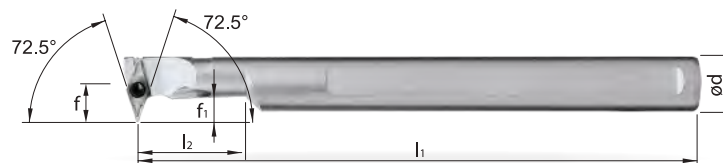
MINI COLLET									
	Ød	ØD	L	L1	H	KG		STOCK	PRICELIST on getooling.com
SC 04-16	4	16	80	6	15	0,010	--	●	
SC 05-16	5	16	80	6	15	0,010	--	●	
SC 06-16	6	16	80	6	15	0,010	--	●	

BARENI PER TORNITURA INTERNA BOHRSTANGEN FÜR DIE INNENBEARBEITUNG _ INTERNAL BORING BARS



A-SVLCR/L		d	l1	l2	f	f1	Dmin				KG		STOCK	PRICELIST on getooling.com
STEEL	A 08F SVLCR/L 05	8	80	15	5	3	9,2	VCGT 0501...	VT1604	BT05	0,040		●	
	A 10H SVLCR/L 07	10	100	22	7	5	12,5	VCMT VCGT 0702...	VT20	BT06	0,080		●	
	A 12K SVLCR/L 07	12	125	28	9	6	15,5				0,120		●	
	A 16M SVLCR/L 07	16	150	36	11	5	19,5				0,250		●	

E-SVLCR/L		d	l1	l2	f	f1	Dmin				KG		STOCK	PRICELIST on getooling.com
CARBIDE	E 08F SVLCR/L 05	8	80	26	5	3	9,2	VCGT 0501...	VT1604	BT05	0,070		●	
	E 10H SVLCR/L 07	10	100	32	7	5	12,5	VCMT VCGT 0702...	VT20	BT06	0,170		●	
	E 12K SVLCR/L 07	12	125	40	9	6	15,5				0,300		●	
	E 16M SVLCR/L 07	16	150	55	11	5	19,5				0,500		●	



A-SVVCr/L		d	l1	l2	f	f1	Dmin				KG		STOCK	PRICELIST on getooling.com
STEEL	A 08F SVVCr/L 05	8	80	15	5,5	3,5	10,2	VCGT 0501...	VT1604	BT05	0,040		●	
	A 10H SVVCr/L 07	10	100	22	8	6	13,5	VCMT VCGT 0702...	VT20	BT06	0,080		●	
	A 12K SVVCr/L 07	12	125	28	9	6	15,5				0,120		●	
	A 16M SVVCr/L 07	16	150	36	11	6	19,5				0,250		●	

E-SVVCr/L		d	l1	l2	f	f1	Dmin				KG		STOCK	PRICELIST on getooling.com
CARBIDE	E 08F SVVCr/L 05	8	80	26	5,5	3,5	10,2	VCGT 0501...	VT1604	BT05	0,070		●	
	E 10H SVVCr/L 07	10	100	32	8	6	13,5	VCMT VCGT 0702...	VT20	BT06	0,170		●	
	E 12K SVVCr/L 07	12	125	40	9	6	15,5				0,300		●	
	E 16M SVVCr/L 07	16	150	55	11	6	19,5				0,500		●	

BARENI PER TORNITURA INTERNA BOHRSTANGEN FÜR DIE INNENBEARBEITUNG _ INTERNAL BORING BARS

MILLING

MINIMILL

MOULDMILL

MICROTOOLS

MINITOOLS

GROOVING

GE DRILLS

NICECUT

YES DRILLS

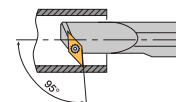
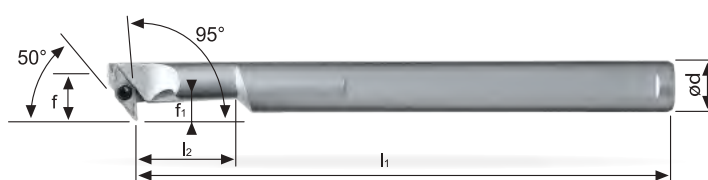
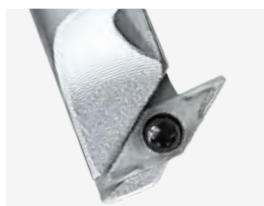
SLIM CHUCK

INSERTS

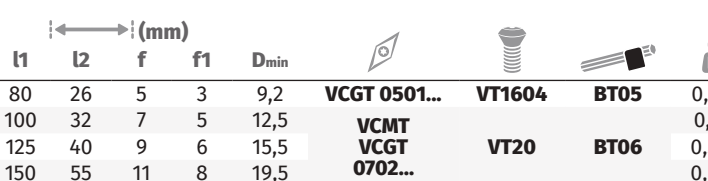
SPEED TIGER

RICAMBI

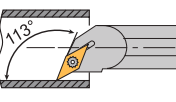
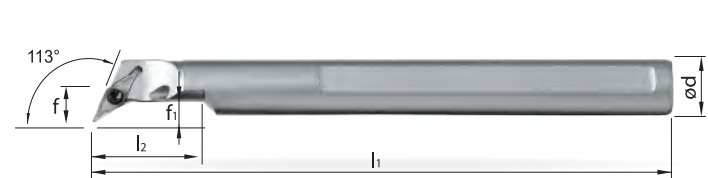
PARAMETRI
INSERTI



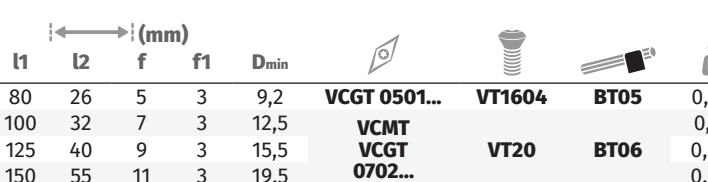
STEEL	A-SV95CR/L		 (mm)								 KG		STOCK	PRICELIST on getooling.com						
			d	l1	l2	f	f1								Dmin					
	d	l1	l2	f	f1	Dmin														
	d	l1	l2	f	f1	Dmin														
	A 08F SV95CR/L 05	8	80	15	5	3	9,2	VCGT 0501...	VT1604	BT05	0,040		●							
	A 10H SV95CR/L 07	10	100	22	7	5	12,5	VCMT			0,080		●							
	A 12K SV95CR/L 07	12	125	28	9	6	15,5	VCGT	VT20	BT06	0,120		●							
	A 16M SV95CR/L 07	16	150	36	11	5	19,5	0702...			0,250		●							



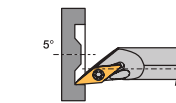
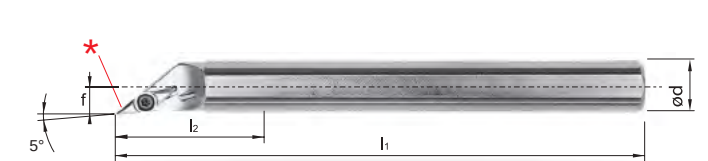
CARBIDE	E-SV95CR/L		 (mm)								 KG		STOCK	PRICELIST on getooling.com
	d	l1	l2	f	f1	Dmin								
	d	l1	l2	f	f1	Dmin								
	d	l1	l2	f	f1	Dmin								
	E 08F SV95CR/L 05	8	80	26	5	3	9,2	VCGT 0501...	VT1604	BT05	0,070			
	E 10H SV95CR/L 07	10	100	32	7	5	12,5	VCMT			0,170			
	E 12K SV95CR/L 07	12	125	40	9	6	15,5	VCGT	VT20	BT06	0,300			
	E 16M SV95CR/L 07	16	150	55	11	8	19.5	0702...			0.500			



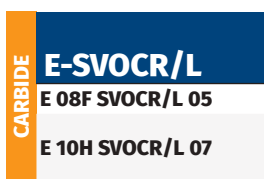
STEEL	A-SVXCR/L		 (mm)								 KG		STOCK	PRICELIST on getooling.com						
			d	l1	l2	f	f1								Dmin					
																				
																				
																				
A 08F SVXCR/L 05	8	80	15	5	3	9,2	VCGT 0501...	VT1604	BT05	0,040		●								
A 10H SVXCR/L 07	10	100	22	7	3	12,5	VCMT			0,080		●								
A 12K SVXCR/L 07	12	125	28	9	3	15,5	VCGT	VT20	BT06	0,120		●								
A 16M SVXCR/L 07	16	150	36	11	3	19.5	0702....			0.250		●								



CARBIDE	E-SVXCR/L	 (mm)									 KG	 STOCK	PRICELIST on getooling.com	
	d	l1	l2	f	f1	Dmin								
	E 08F SVXCR/L 05	8	80	26	5	3	9,2	VCGT 0501...	VT1604	BT05	0,070			
	E 10H SVXCR/L 07	10	100	32	7	3	12,5	VCMT			0,170			
	E 12K SVXCR/L 07	12	125	40	9	3	15,5	VCGT	VT20	BT06	0,300			
E 16M SVXCR/L 07	16	150	55	11	3	19.5	0702....			0.500				



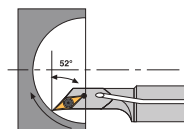
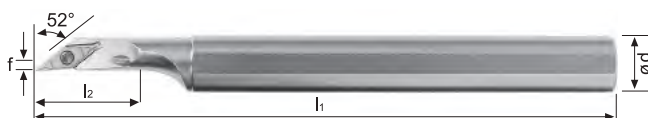
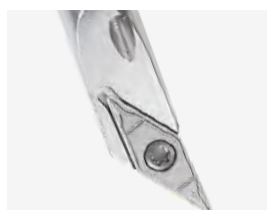
STEEL	A-SVOCR/L						 (mm)						STOCK	PRICELIST on getooling.com
		d	l1	l2	f	Dmin								
	A 08F SVOCR/L 05	8	80	15	3	8,0	VCGT 0501...	VT1604	BT05	0,040				
	A 10H SVOCR/L 07	10	100	22	5,5	13	VCMT VCGT			0,080				
	A12L SVOCR/L 07	12	140	28	6,5	13	0702...	VT20	BT06	0,120				



CARBIDE	E-SVOCR/L											STOCK	PRICELIST on getooling.com
	d	l1 l2 (mm)		f	Dmin								
E 08F SVOCR/L 05	8	80	26	3	8,0	VCGT 0501...	VT1604	BT05	0,050				
E 10H SVOCR/L 07	10	100	32	5,5	11	VCMT VCGT 0702...	VT20	BT06	0,100				

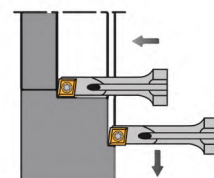
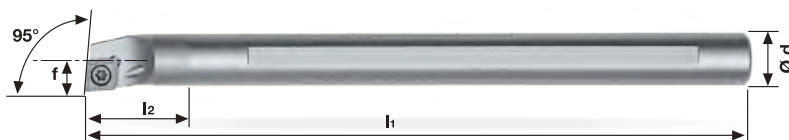
* ATTENZIONE: non usare il tagliante secondario per la lavorazione!
ACHTUNG: Sekundärschneide nicht für Bearbeitung geeignet! _ CAUTION: Do not use secondary cutting edge for machining!

BARENI PER TORNITURA INTERNA BOHRSTANGEN FÜR DIE INNENBEARBEITUNG _ INTERNAL BORING BARS



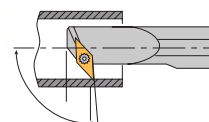
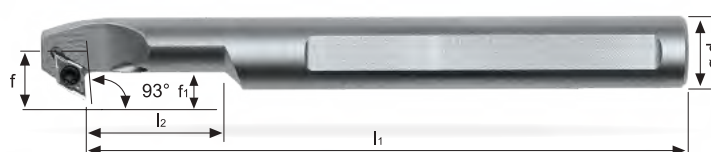
STEEL	A-SVJCR/L		(mm)										STOCK	PRICELIST on getooling.com
	d	l1	l2	f	Dmin									
	A 08F SVJCR/L 05	8	80	15	3	8	VCGT 0501...	VT1604	BT05	0,040				
	A 10K SVJCR/L 07	10	125	18	1,5	13	VCMT VCGT 0702...	VT20	BT06	0,080				
		A 12L SVJCR/L 07	12	140	18	2	13				0,120			

CARBIDE	E-SVJCR/L		(mm)										STOCK	PRICELIST on getooling.com
	d	l1	l2	f	Dmin									
	E08F SVJCR/L 05	8	80	26	3	8	VCGT 0501...	VT1604	BT05	0,090				
	E10K SVJCR/L 07	10	125	18	1,5	13	VCMT VCGT 0702...	VT20	BT06	0,170				
		E12M SVJCR/L 07	12	150	18	2	13				0,300			



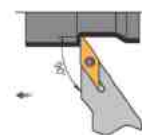
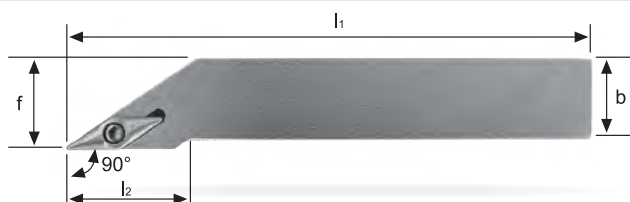
HSS	AH-SCLCR/L		(mm)										STOCK	PRICELIST on getooling.com
	d	l1	l2	f	Dmin									
	AH 0410H SCLCR/L 03	10	100	24	2,5	5	CCGT 0301...	--	--	VT16	BT06	0,030		
		AH 0610H SCLCR/L 03	10	100	32	3,5	7					0,040		

CARBIDE	E-SCLCR/L		(mm)										STOCK	PRICELIST on getooling.com
	d	l1	l2	f	Dmin									
	E 04G SCLCR/L 03	4	90	10	2,5	5				VT16		0,030		
	E 05H SCLCR/L 03	5	100	10	3	6	CCGT 0301...	--	--	BFTX 01604N	BT06	0,040		
		E 06J SCLCR/L 03	6	110	10	3,5	7					0,050		



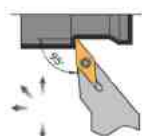
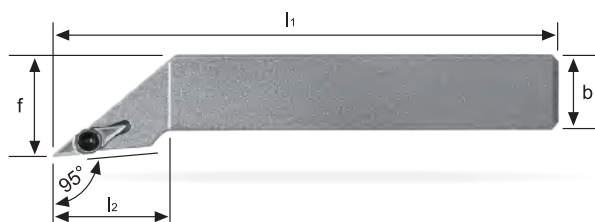
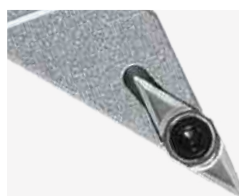
STEEL	A-SDXCR/L		(mm)										STOCK	PRICELIST on getooling.com
	d	l1	l2	f	f1	Dmin								
	A 08F SDXCR/L 04	8	80	15	5	3	9,20	DCGT 04T0...	--	--	VT1604	BT05	0,070	
		A 10H SDXCR/L 04	10	100	22	7	5	12,50					0,080	

UTENSILI PER TORNITURA ESTERNA KLEMMHALTER FÜR DIE AUSSENBEARBEITUNG _ EXTERNAL TURNING TOOLS



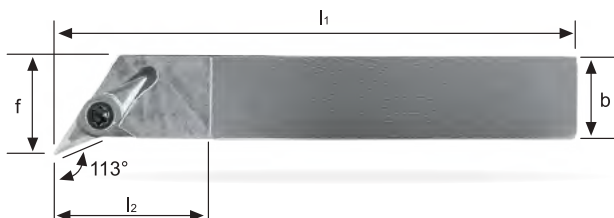
Stelo in acciaio _ Stahlschaft _ Steelshank

SVGCR/L	h1	h2	b	l1	l2	f						KG		STOCK	PRICELIST on getooling.com
SVGCR/L 0808 K07	8	8	8	125	15	8,5	VCMT VCGT 0702...	--	--	VT20	BT06	0,040	--	●	
SVGCR/L 1010 M07	10	10	10	150	15	10,5						0,060	--	●	
SVGCR/L 1212 M07	12	12	12	150	18	12,5						0,090	--	●	



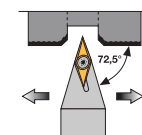
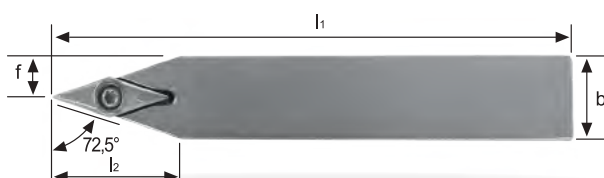
Stelo in acciaio _ Stahlschaft _ Steelshank

SVLCR/L	h1	h2	b	l1	l2	f						KG		STOCK	PRICELIST on getooling.com
SVLCR/L 0808 D07	8	8	8	60	15	10	VCMT VCGT 0702...	--	--	VT20	BT06	0,040	--	●	
SVLCR/L 1010 E07	10	10	10	70	15	12						0,060	--	●	
SVLCR/L 1212 F07	12	12	12	80	18	16						0,090	--	●	



Stelo in acciaio _ Stahlschaft _ Steelshank

SVXCR/L	h1	h2	b	l1	l2	f						KG		STOCK	PRICELIST on getooling.com
SVXCR/L 0808 D07	8	8	8	60	15	10	VCMT VCGT 0702...	--	--	VT20	BT06	0,040	--	●	
SVXCR/L 1010 E07	10	10	10	70	15	12						0,060	--	●	
SVXCR/L 1212 F07	12	12	12	80	18	16						0,090	--	●	



Stelo in acciaio _ Stahlschaft _ Steelshank

SVVCN	h1	h2	b	l1	l2	f						KG		STOCK	PRICELIST on getooling.com
SVVCN 0808 K07	8	8	8	125	15	4	VCMT VCGT 0702...	--	--	VT20	BT06	0,040	--	●	
SVVCN 1010 M07	10	10	10	150	15	5						0,060	--	●	
SVVCN 1212 M07	12	12	12	150	18	6						0,090	--	●	

● Disponibile - Lieferbar - On stock

○ A richiesta - Auf Anfrage - On request

2025

Ge Tooling

55

MILLING

MINIMILL

MOULDMILL

MICROTOOLS

MINITOOLS

GROOVING

GE DRILLS

NICECUT

YES DRILLS

SLIM CHUCK

INSERTS

SPEED TIGER

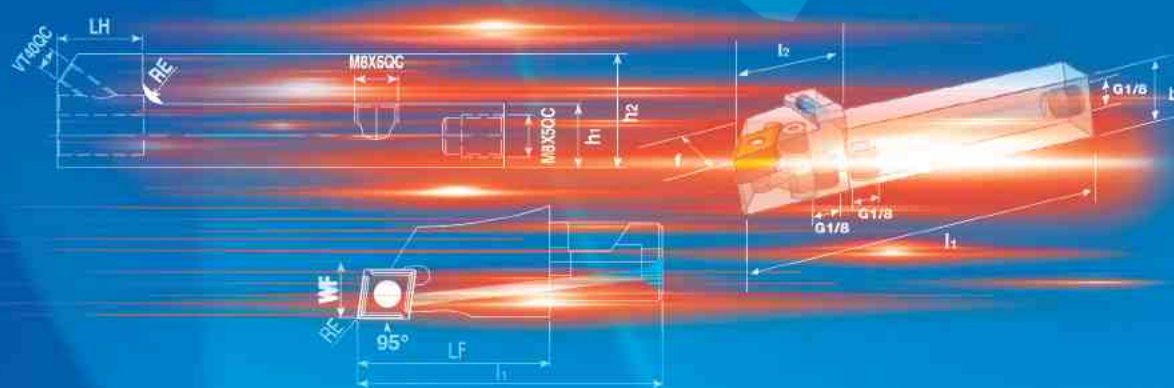
RICAMBI

PARAMETRI
INSERTI

PARAMETRI INSERTI	RICAMBI	SPEED TIGER	INSERTS	SLIM CHUCK	YES DRILLS	NICECUT	GE DRILLS	GROOVING	MINITOOLS	MICROTOOLS	MOULDMILL	MINIMILL	MILLING
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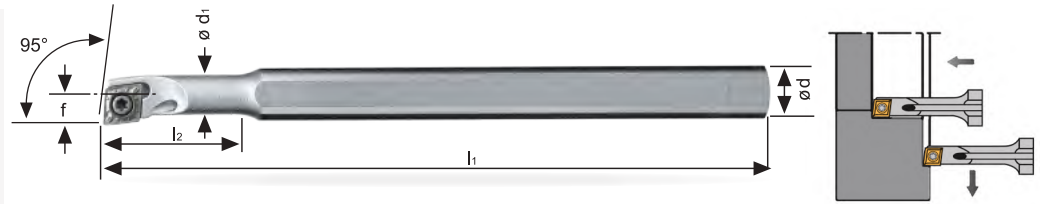
MINITOLS

MINITOLS

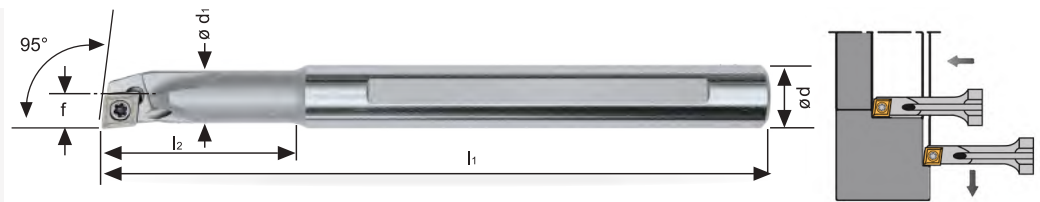


PARAMETRI INSERTI	RICAMBI	SPEED TIGER	INSERTS	SLIM CHUCK	YES DRILLS	NICECUT	GE DRILLS	GROOVING	MINITOOOLS	MICROTOOLS AMS	MOULDMILL	MINIMILL	MILLING
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BARENI PER TORNITURA INTERNA BOHRSTANGEN FÜR DIE INNENBEARBEITUNG _ INTERNAL BORING BARS



STEEL	A-SCLCR/L	d	d1	 (mm)		f	D _{min}							PRICELIST on getooling.com
	A 0608H SCLCR/L 06	8	6	100	21,5	4,2	8,5	CCMT CCGT 0602...	VT25B	BT08	0,050			
	A 0810J SCLCR/L 06	10	8	110	27	6	12				0,070			
	A 1012K SCLCR/L 06	12	10	125	32,5	7	14				0,100			
	A 1216M SCLCR/L 06	16	12	150	42	9	18				0,200			



HSS	AH-SCLCR/L											STOCK	PRICELIST on getooling.com	
	d	d1	l1	l2	f	Dmin								
	AH 0608H SCLCR/L 06	8	6	100	25	4								8,5
	AH 0810J SCLCR/L 06	10	8	110	32	6								12
	AH 1012K SCLCR/L 06	12	10	125	38	7								14
	AH 1216M SCLCR/L 06	16	12	150	50	9								18

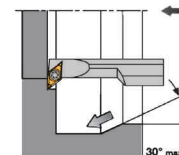
STEEL	A-SCUPR/L												STOCK	PRICELIST on getooling.com
	d	d1	l1	l2	f	Dmin				KG				
	A 0608H SCUPR/L 05	8	6	100	20	4,5	8	CPMT CPGT 05T1...	VT22B	BT06	0,050			
	A 0810J SCUPR/L 05	10	8	110	26	6	11				0,070			
	A 1012K SCUPR/L 05	12	10	125	32	7	13				0,100			
	A 1216M SCUPR/L 05	16	12	150	40	9	16				0,200			

CARBIDE	E-SCUPR/L	d	d1	 (mm)		f	D _{min}				 KG		STOCK	PRICELIST on getooling.com
	E 0608H SCUPR/L 05	8	6	100	28	4,5	8	CPMT CPGT 05T1...	VT22B	BT06	0,050		●	
	E 0810J SCUPR/L 05	10	8	110	36	6	11				0,090		●	
	E 1012K SCUPR/L 05	12	10	125	44	7	13				0,170		●	
	E 1216M SCUPR/L 05	16	12	150	55	9	16				0,300		●	

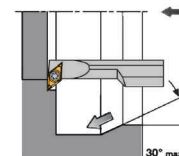
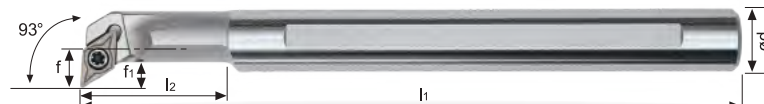
STEEL	A-SCXPR/L	d	d1	 (mm)		f	Dmin							PRICELIST on getooling.com
	A 0608H SCXPR/L 05	8	6	100	20	4,5	8,5	CPMT CPGT 05T1...	VT22B	BT06	0,050			
	A 0810J SCXPR/L 05	10	8	110	26	6	11				0,070			
	A 1012K SCXPR/L 05	12	10	125	32	7	13				0,100			
	A 1216M SCXPR/L 05	16	12	150	40	9	16				0.200			

CARBIDE	E-SCXPR/L	d	d1	 (mm)		f	D _{min}						STOCK	PRICELIST on getooling.com
	E 0608H SCXPR/L 05	8	6	100	28	4,5	8,5	CPMT CPGT 05T1...	VT22B	BT06	0,050		●	
	E 0810J SCXPR/L 05	10	8	110	36	6	11				0,090		●	
	E 1012K SCXPR/L 05	12	10	125	44	7	13				0,170		●	
	E 1216M SCXPR/L 05	16	12	150	55	9	16				0.300		●	

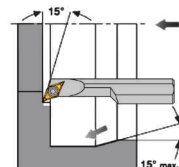
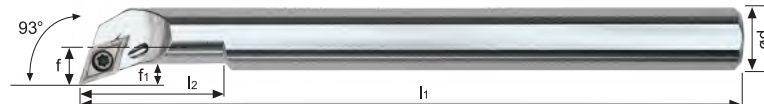
BARENI PER TORNITURA INTERNA BOHRSTANGEN FÜR DIE INNENBEARBEITUNG _ INTERNAL BORING BARS



STEEL	A-SDUCR/L	d	l1	l2	f	f1	Dmin				KG		STOCK	PRICELIST on getooling.com
	A 0810H SDUCR/L 07	10	100	22,5	6,5	4,4	12,5				0,070		●	
	A 1012K SDUCR/L 07	12	125	27,5	9	5,9	15,5	DCMT DCGT 0702...	VT25B	BT08	0,100		●	
	A 1216M SDUCR/L 07	16	150	40,5	11	4,9	18				0,200		●	

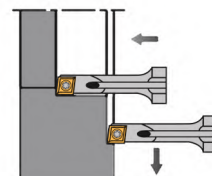
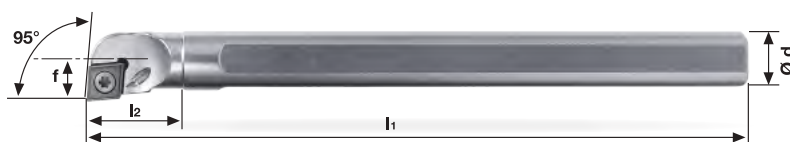


HSS	AH-SDUCR/L	d	l1	l2	f	f1	Dmin				KG		STOCK	PRICELIST on getooling.com
	AH 0810H SDUCR/L 07	10	100	22	7	5	12,5				0,070		●	
	AH 1012K SDUCR/L 07	12	125	28	9	5	15,5	DCMT DCGT 0702...	VT25B	BT08	0,100		●	
	AH 1216M SDUCR/L 07	16	150	36	11	5	19,5				0,200		●	



STEEL	A-SDQCR/L	d	l1	l2	f	f1	Dmin				KG		STOCK	PRICELIST on getooling.com
	A 0810H SDQCR/L 07	10	100	22,4	6,4	3	12,5				0,070		●	
	A 1012K SDQCR/L 07	12	125	27,5	9	4	15,5	DCMT DCGT 0702...	VT25B	BT08	0,100		●	
	A 1216M SDQCR/L 07	16	150	39,5	11	5	19,5				0,200		●	

MILLING



MINIMILL

MOULDMILL

MICROTOOLS
AMS

MINITOOLS

GROOVING

GE DRILLS

NICECUT

YES DRILLS

SLIM CHUCK

INSERTS

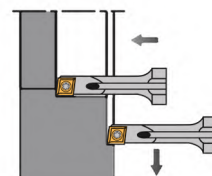
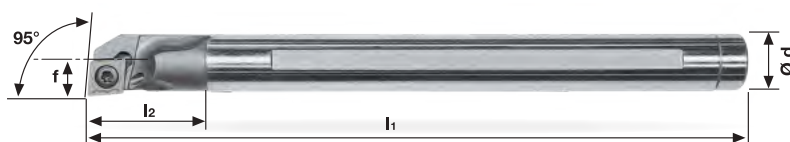
SPEED TIGER

RICAMBI

PARAMETRI INSERITI

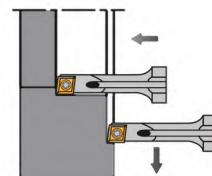
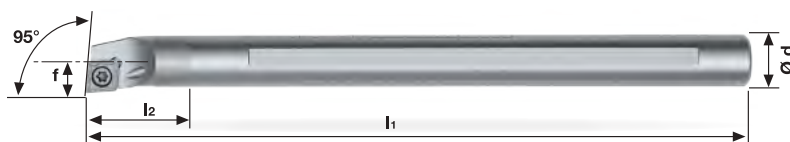
A-SCLCR/L

A-SCLCR/L	d	 (mm)			D _{min}								STOCK	PRICELIST on getooling.com
A 08H SCLCR/L 06	8	100	17,8	6	10	CCMT CCGT 0602...	--	--	VT25B	BT08	0,040		●	
A 10K SCLCR/L 06	10	125	17,7	7	12						0,080		●	
A 12L SCLCR/L 06	12	140	24,2	9	16						0,140		●	
A 16Q SCLCR/L 09	16	180	26,7	11	20	CCMT CCGT 09T3...	--	--	VT40B	BT15	0,250		●	
A 20R SCLCR/L 09	20	200	36,7	13	25						0,500		●	
A 25R SCLCR/L 12	25	200	40	17	32						0,700		●	
A 32S SCLCR/L 12	32	250	30	22	40	CCMT CCGT 1204...	US1221	GBS1221	SS1221	BT15	1,400		●	
A 40T SCLCR/L 12	40	300	31,4	27	49						2,700		●	



AH-SCLCR/L

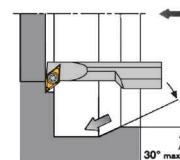
AH-SCLCR/L	HSS NEW L					↔ (mm)									STOCK	PRICELIST on getooling.com							
	d	l1	l2	f	Dmin																		
	AH 08K SCLCR/L 06	8	125	20	5	10	CCMT CCGT 0602...										--	--	VT25B	BT08	0,040		
	AH 10K SCLCR/L 06	10	125	20	6	12															0,080		
	AH 12M SCLCR/L 06	12	150	20	7	14															0,120		
	AH 16Q SCLCR/L 09	16	180	27	9	18	CCMT CCGT 09T3...										--	--	VT40B	BT15	0,250		
	AH 20R SCLCR/L 09	20	200	27	11	23															0,500		
AH 25R SCLCR/L 12	25	200	40	15,5	28	CCMT CCGT 1204...	--	--	VT50	BT20	0,700												



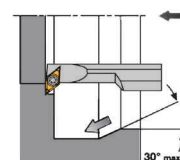
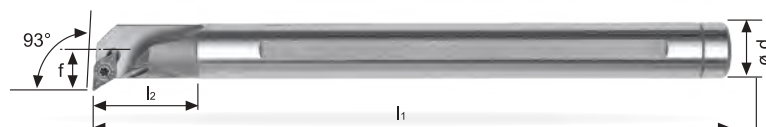
E-SCLCR/L

E-SCLCR/L	d	 (mm)			D _{min}								STOCK	PRICELIST on getooling.com
E 08K SCLCR/L 06	8	125	10	5	10	CCMT CCGT 0602...	--	--	VT25B	BT08	0,090		●	
E 10K SCLCR/L 06	10	125	10	6	12						0,170		●	
E 12M SCLCR/L 06	12	150	10	8	14						0,300		●	
E 16R SCLCR/L 09	16	200	16	10	18	CCMT CCGT 09T3...	--	--	VT40B	BT15	0,500		●	
E 20S SCLCR/L 09	20	250	16	12	23						1,000		●	
E 25S SCLCR/L 12	25	250	16	15	30	CCMT CCGT 1204...	--	--	VT50	BT20	1,800		●	
E 32U SCLCR/L 12	32	350	26	22	39						3,700		○	

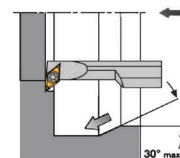
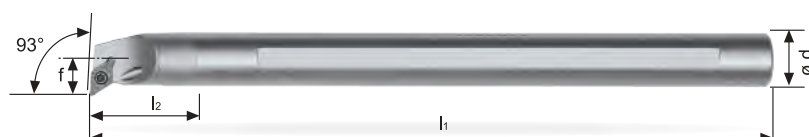
BARENI PER TORNITURA INTERNA BOHRSTANGEN FÜR DIE INNENBEARBEITUNG _ INTERNAL BORING BARS



STEEL	A-SDUCR/L	d	(mm)				D _{min}						KG		STOCK	PRICELIST on getooling.com
			l1	l2	f											
	A 10K SDUCR/L 07	10	125	15,6	7	13,5							0,080		●	
	A 12L SDUCR/L 07	12	140	22,6	9	16	DCMT DCGT 0702...	--	--	VT25B	BT08		0,120		●	
	A 16Q SDUCR/L 07	16	180	27	11	20							0,250		●	
	A 20R SDUCR/L 11	20	200	33,8	13	25	DCMT DCGT 11T3...	--	--	VT40B	BT15		0,500		●	
	A 25R SDUCR/L 11	25	200	35,8	17	32							0,700		●	
	A 32S SDUCR/L 11	32	250	18,5	22	40	DCMT DCGT 11T3...	US2311	GBS1111	SS1111	BT20		1,400		●	
	A 40T SDUCR/L 11	40	300	18,5	27	49							2,700		●	



HSS	AH-SDUCR/L	d	(mm)				D _{min}						KG		STOCK	PRICELIST on getooling.com
			l1	l2	f											
	AH 08K SDUCR/L 07	8	125	20	7,5	12							0,040		●	
	AH 10K SDUCR/L 07	10	125	20	9	14	DCMT DCGT 0702...	--	--	VT25B	BT08		0,080		●	
	AH 12M SDUCR/L 07	12	150	25	8	16							0,120		●	
	AH 16Q SDUCR/L 07	16	180	25	10	20							0,250		●	
	AH 20R SDUCR/L 11	20	200	30	13	26	DCMT DCGT 11T3...	--	--	VT40B	BT15		0,500		●	
	AH 25R SDUCR/L 11	25	200	40	16	32							0,700		●	



CARBIDE	E-SDUCR/L	d	(mm)				D _{min}						KG		STOCK	PRICELIST on getooling.com
			l1	l2	f											
	E 08K SDUCR/L 07	8	125	10	7,5	12,5							0,090		●	
	E 10K SDUCR/L 07	10	125	10	7	12,5	DCMT DCGT 0702...	--	--	VT25B	BT08		0,170		●	
	E 12M SDUCR/L 07	12	150	12,5	9	15							0,300		●	
	E 16R SDUCR/L 07	16	200	16,5	11	19							0,500		●	
	E 20S SDUCR/L 11	20	250	20,5	12,5	23,5	DCMT DCGT 11T3...	--	--	VT40B	BT15		1,000		●	
	E 25S SDUCR/L 11	25	250	26	16	32							1,800		●	

BARENI PER TORNITURA INTERNA BOHRSTANGEN FÜR DIE INNENBEARBEITUNG _ INTERNAL BORING BARS

MILLING

MINIMILL

MOULDMILL

MICROTOOLS
AMS

MINITOOLS

GROOVING

GE DRILLS

NICECUT

YES DRILLS

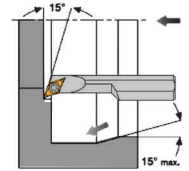
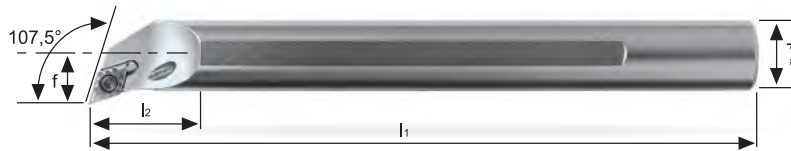
SLIM CHUCK

INSERTS

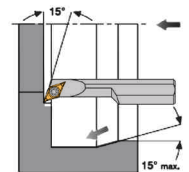
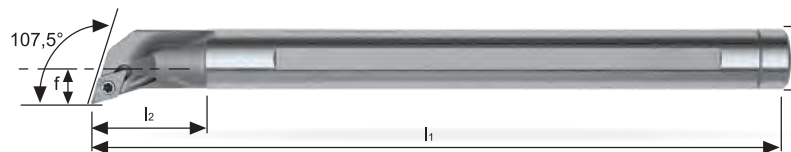
SPEED TIGER

RICAMBI

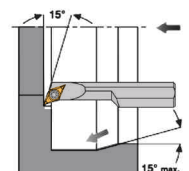
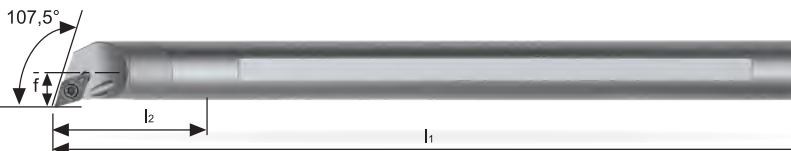
PARAMETRI
INSERTI



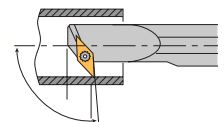
STEEL	A-SDQCR/L												STOCK	PRICELIST on getooling.com
	d	l1	l2	f	Dmin									
	(mm)	(mm)	(mm)	(mm)	(mm)									
	A 10K SDQCR/L 07	10	125	16	7	14	DCMT					0,080		
	A 12L SDQCR/L 07	12	140	20	9	17	DCGT	--	--	VT25B	BT08	0,120		
	A 16Q SDQCR/L 07	16	180	25	11	22	0702...					0,250		
	A 20R SDQCR/L 11	20	200	32	13	26	DCMT			VT40B	BT15	0,500		
	A 25R SDQCR/L 11	25	200	40	17	31,5	DCGT	--	--			0,700		
	A 32S SDQCR/L 11	32	250	33,5	22	40	11T3...					1,400		
	A 40T SDQCR/L 11	40	300	50	27	49	DCMT	US2311	GBS1111	SS1111	BT15	2,700		
							11T3...							



HSS	AH-SDQCR/L												STOCK	PRICELIST on getooling.com
	d	l1	l2	f	Dmin									
	(mm)	(mm)	(mm)	(mm)	(mm)									
	AH 08K SDQCR/L07	8	125	20	8	12	DCMT					0,040		
	AH 10K SDQCR/L07	10	125	20	7	13	DCGT	--	--	VT25B	BT08	0,080		
	AH 12M SDQCR/L 07	12	150	20	8,5	16	0702...					0,120		
	AH 16Q SDQCR/L 07	16	180	30	10	20						0,250		
	AH 20R SDQCR/L 11	20	200	40	12,5	25	DCMT			VT40B	BT15	0,500		
	AH 25R SDQCR/L 11	25	200	40	16	32	DCGT	--	--			0,700		
							11T3...							



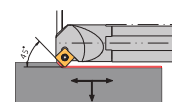
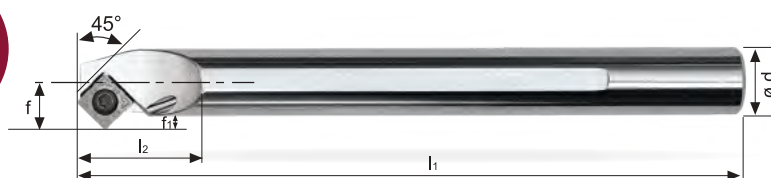
CARBIDE	E-SDQCR/L												STOCK	PRICELIST on getooling.com
	d	l1	l2	f	Dmin									
	(mm)	(mm)	(mm)	(mm)	(mm)									
	E 08K SDQCR/L 07	8	125	10	7	12	DCMT					0,090		
	E 10K SDQCR/L 07	10	125	10	7	13	DCGT	--	--	VT25B	BT08	0,170		
	E 12M SDQCR/L 07	12	150	12,5	8,5	16	0702...					0,300		
	E 16R SDQCR/L 07	16	200	16,5	10	20						0,500		
	E 20S SDQCR/L 11	20	250	13	12,5	25	DCMT			VT40B	BT15	1,000		
	E 25S SDQCR/L 11	25	250	17	16	32	DCGT	--	--			1,800		
							11T3...							



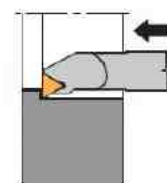
STEEL	A-SDXCR/L												STOCK	PRICELIST on getooling.com
	d	l1	l2	f	f1	Dmin								
	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)								
	A 12L SDXCR/L 07	12	140	25	9	4,3	17	DCMT						
	A 16Q SDXCR/L 07	16	180	33	11	4,3	21	DCGT	--	--	VT25B	BT08		
	A 20R SDXCR/L 11	20	200	40	13	10,7	25	0702...						
	A 25R SDXCR/L 11	25	200	50	17	10,7	31,5	DCMT			VT40B	BT15		
								DCGT	--	--				
								11T3...						

BARENI PER TORNITURA INTERNA BOHRSTANGEN FÜR DIE INNENBEARBEITUNG _ INTERNAL BORING BARS

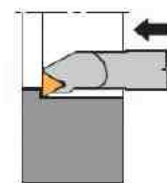
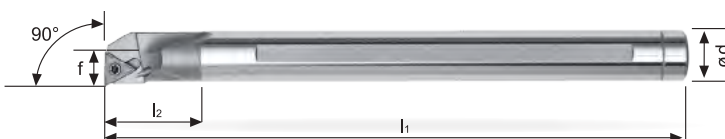
NEW



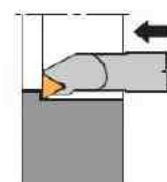
STEEL	A-SSSCR/L	d	(mm)			Dmin								STOCK	PRICELIST on getooling.com
A 16Q SSSCR/L 09	16	180	11,5	3,5	20	SCMT 09T3...	--	--	VT40B	BT15	0,250		●		
A 20R SSSCR/L 09	20	200	13,5	3,5	26						0,500		●		
A 25R SSSCR/L 09	25	200	16	3,5	31						0,700		●		



STEEL	A-STFCR/L	d	 (mm)			Dmin								STOCK	PRICELIST on getooling.com
	A 10K STFCR/L 11	10	125	22,8	7	13	TCMT					0,080			
	A 12L STFCR/L 11	12	140	26,5	9	16	TCGT	--	--	VT25B	BT08	0,120			
	A 16Q STFCR/L 11	16	180	26,7	11	20	1102...					0,250			
	A 20R STFCR/L 16	20	200	36,6	13	25	TCMT					0,500			
	A 25R STFCR/L 16	25	200	41	17	32	TCGT	--	--	VT40B	BT15	0,700			
	A 32S STFCR/L 16	32	250	34,6	21,9	40	16T3...					1,400			
	A 40T STFCR/L 16	40	300	37,5	27	49	TCMT	US5511	GBS1111	SS1111	BT15	2,700			

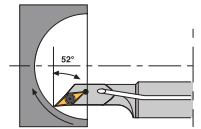
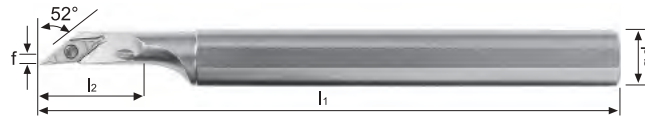


HSS	AH-STFCR/L					HSS NEW DESIGN					(mm)												STOCK	PRICELIST on getooling.com				
	d	l1	l2	f	Dmin																							
	AH 10K STFCR/L 11	10	125	16	7	12	TCMT TCGT 1102...	--	--	VT25B	BT08	0,080																
	AH 12M STFCR/L 11	12	150	20	9	14						0,120																
	AH 16Q STFCR/L 11	16	180	25	11	18						0,250																
	AH 20R STFCR/L 11	20	200	32	13	23						0,500																
	AH 25R STFCR/L 16	25	200	40	17	28	TCMT TCGT 16T3...	--	--	VT40B	BT15	0,700																



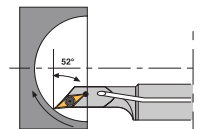
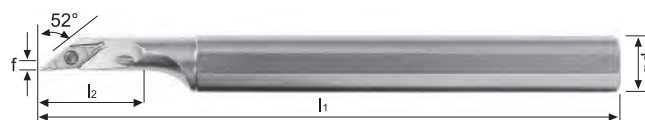
CARBIDE	E-STFCR/L	d	 (mm)			D _{min}								STOCK	PRICELIST on getooling.com
			l ₁	l ₂	f										
	E 10K STFCR/L 11	10	125	16	6	12	TCMT					0,170			
	E 12M STFCR/L 11	12	150	20	8	15	TCGT	--	--	VT25B	BT08	0,300			
	E 16R STFCR/L 11	16	200	25	10	19	1102...					0,500			
	E 20S STFCR/L 16	20	250	32	12	24	TCMT					1,000			
E 25S STFCR/L 16	25	250	40	13,5	27	TCGT	--	--	VT40B	BT15	1,800				
						16T3...									

BARENI PER TORNITURA INTERNA BOHRSTANGEN FÜR DIE INNENBEARBEITUNG _ INTERNAL BORING BARS



STEEL	A-SVJBR/L									KG		STOCK	PRICELIST on getooling.com
	d	l1 l2 (mm)		f	D _{min}								
	A 16M SVJBR/L 11	16	150	31,4	2	22	VBMT VBGT 1103...	VT25B	BT08	0,250	●	●	
	A 20Q SVJBR/L 11	20	180	38	2	24	VBMT VBGT 1604...	VT40B	BT15	0,500	●	●	

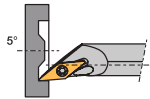
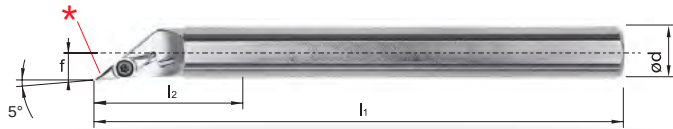
CARBIDE	E-SVJBR/L									KG		STOCK	PRICELIST on getooling.com
	d	l1 l2 (mm)		f	D _{min}								
	E16R SVJBR/L 11	16	200	31,4	2	22	VBMT VBGT 1103...	VT25B	BT08	0,500	●	●	
	E20S SVJBR/L 11	20	250	38	2	24	VBMT VBGT 1604...	VT40B	BT15	1,000	●	●	



STEEL	A-SVJCR/L									KG		STOCK	PRICELIST on getooling.com
	d	l1 l2 (mm)		f	D _{min}								
	A 16M SVJCR/L 11	16	150	31,4	2	22	VCMT VCGT 1103...	VT25B	BT08	0,250	●	●	
	A 20Q SVJCR/L 11	20	180	38	2	24	VCMT VCGT 1604...	VT40B	BT15	0,500	●	●	

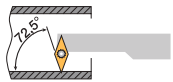
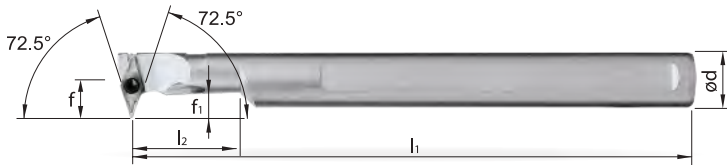
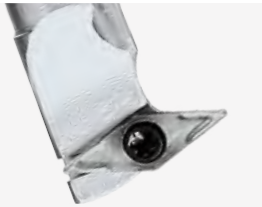
HSS	AH-SVJCR/L									KG		STOCK	PRICELIST on getooling.com
	d	l1 l2 (mm)		f	D _{min}								
	AH 16M SVJCR/L 11	16	150	30	4,6	22	VCMT VCGT 1103...	VT25B	BT08	0,250	●	●	
	AH 20Q SVJCR/L 11	20	180	38	4,6	25	VCMT VCGT 1604...	VT40B	BT15	0,500	●	●	

CARBIDE	E-SVJCR/L									KG		STOCK	PRICELIST on getooling.com
	d	l1 l2 (mm)		f	D _{min}								
	E16R SVJCR/L 11	16	200	31,4	2	22	VCMT VCGT 1103...	VT25B	BT08	0,500	●	●	
	E20S SVJCR/L 11	20	250	38	2	24	VCMT VCGT 1604...	VT40B	BT15	1,000	●	●	

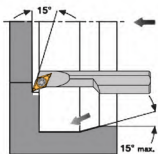
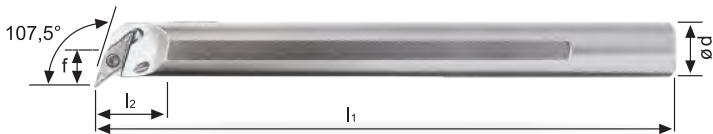
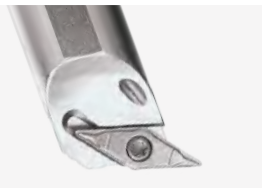


STEEL A-SVOCR/L		d	(mm)				Dmin				KG		STOCK	PRICELIST on getooling.com
			l1	l2	f									
A16M SVOCR/L 11		16	150	36	9	22	VCMT VCGT 1103...	VT25B	BT08		0,220		●	
A20Q SVOCR/L 11		20	180	40	11	24					0,390		●	

*** ATTENZIONE: non usare il tagliente secondario per la lavorazione!**
ACHTUNG: Sekundärschneide nicht für Bearbeitung geeignet! _ CAUTION: Do not use secondary cutting edge for machining!



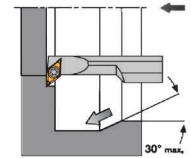
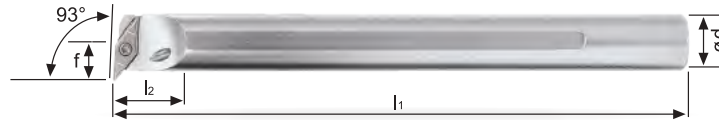
STEEL A-SVVCR/L		d	(mm)				Dmin				KG		STOCK	PRICELIST on getooling.com
			l1	l2	f	f1								
A 16M SVVCR/L 11		16	150	40	13,9	9,5	23	VCMT VCGT 1103...	VT25B	BT08	0,250		●	
A 20Q SVVCR/L 11		20	180	50	13,9	9,5	25				0,400		●	
A 25R SVVCR/L 16		25	200	62,5	19,9	13	34	VCMT VCGT 1604...	VT40B	BT15	0,690		●	



STEEL A-SVQBR/L		d	(mm)				Dmin					KG		STOCK	PRICELIST on getooling.com
			l1	l2	f										
A 16Q SVQBR/L 11		16	180	16,5	11	21	VBMT VBGT 1103...	--	--	VT25B	BT08	0,080		●	
A 20R SVQBR/L 11		20	200	20,5	13	25	VBMT VBGT 1604...	--	--	VT40B	BT15	0,120		●	
A 25R SVQBR/L16		25	200	40	17	32						0,250		●	

STEEL A-SVQCR/L		d	(mm)				Dmin					KG		STOCK	PRICELIST on getooling.com
			l1	l2	f										
A 16Q SVQCR/L 11		16	180	16,5	11	21	VCMT VCGT 1103...	--	--	VT25B	BT08	0,250		●	
A 20R SVQCR/L 11		20	200	26,1	13	24						0,500		●	
A 25R SVQCR/L 16		25	200	43	17	31,5	VCMT VCGT 1604...	US6522	GBS1111	VT40B	BT15	0,700		●	
A 32S SVQCR/L 16		32	250	33,5	22	40				SS1111		1,400		●	
A 40T SVQCR/L 16		40	300	40	27	49						2,700		●	

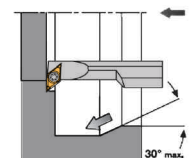
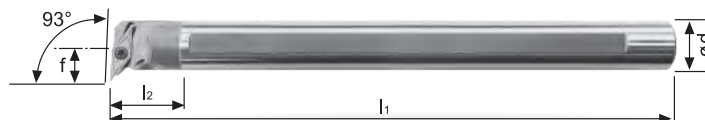
BARENI PER TORNITURA INTERNA BOHRSTANGEN FÜR DIE INNENBEARBEITUNG _ INTERNAL BORING BARS



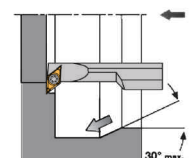
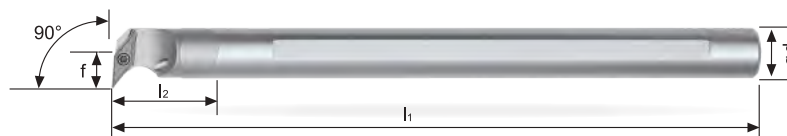
STEEL	A-SVUBR/L		d	(mm)			D _{min}											
				l1	l2	f												
	A 16Q SVUBR/L 11		16	180	16,5	11	21	VBM	VBGT			VT25B	BT08	0,250				
	A 20R SVUBR/L 11		20	200	20,5	13	24	1103...		--	--			0,500				
	A 25R SVUBR/L 16		25	200	25,5	17	32	VBM	VBGT			VT40B		0,700				
	A 32S SVUBR/L 16		32	250	33,5	22	40	1604...	US6522	GBS1111		SS1111	BT15	1,400				
	A 40T SVUBR/L 16		40	300	40	27	49							2,700				

CARBIDE	E-SVUBR/L		d	(mm)			D _{min}											
				l1	l2	f												
	E 16R SVUBR/L 11		16	200	16,5	11	21	VBM	VBGT			VT25B	BT08	0,500				
	E 20S SVUBR/L 11		20	250	20,5	13	25	1103...		--	--			1,000				
	E 25S SVUBR/L 11		25	250	23	17	31,5							1,800				

STEEL	A-SVUCR/L		d	(mm)			D _{min}											
				l1	l2	f												
	A 16Q SVUCR/L 11		16	180	16,5	11	21	VCM	VCGT			VT25B	BT08	0,250				
	A 20R SVUCR/L 11		20	200	20,5	13	25	1103...		--	--			0,500				
	A 25R SVUCR/L 16		25	200	25,5	17	32	VCM	VCGT			VT40B		0,700				
	A 32S SVUCR/L 16		32	250	33,5	22	40	1604...	US6522	GBS1111		SS1111	BT15	1,400				
	A 40T SVUCR/L 16		40	300	40	27	49							2,700				



HSS	AH-SVUCR/L		d	(mm)			D _{min}											
				l1	l2	f												
	AH 16Q SVUCR/L 11		16	180	20	11	21	VCM	VCGT			VT25B	BT08	0,250				
	AH 20R SVUCR/L 11		20	200	24	13	25	1103...		--	--			0,500				
	AH 25R SVUCR/L 16		25	200	25,5	17	31,5	VCM	VCGT			VT40B	BT15	0,700				
								1604...		--	--							



CARBIDE	E-SVUCR/L		d	(mm)			D _{min}											
				l1	l2	f												
	E 16R SVUCR/L 11		16	200	16,5	11	21	VCM	VCGT			VT25B	BT08	0,500				
	E 20S SVUCR/L 11		20	250	20,5	13	25	1103...		--	--			1,000				
	E 25S SVUCR/L 11		25	250	23	17	31,5							1,800				

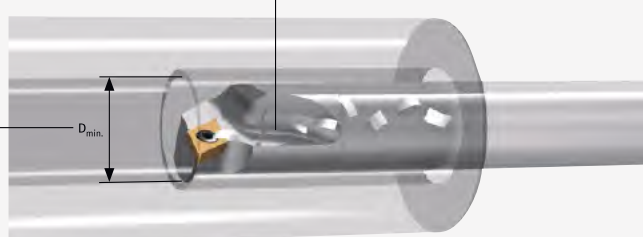
BARENI PER TORNITURA INTERNA BOHRSTANGEN FÜR DIE INNENBEARBEITUNG _ INTERNAL BORING BARS

Specialmente con diametri di lavorazione di piccole dimensioni, i bareni N-PREMIUM impediscono l'accumulo di trucioli nel pezzo.

Speziell bei kleinen Bearbeitungsdurchmessern, verhindern N-PREMIUM Bohrstangen einen Spänebau im Werkstück.

Especially with small machining diameters, N-PREMIUM boring bars prevent chips jamming in the workpiece.

Asportazione sicura dei trucioli mediante scanalature a spirale.
Gesicherte Spanabfuhr durch spiralisierten Spanraum.
Reliable chip evacuation due to spiral flutes.



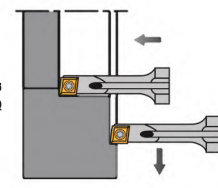
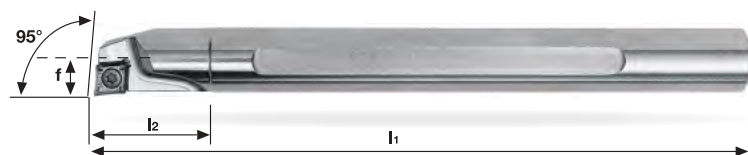
Ottimizzato per il minimo diametro del preforo.
Optimiert für kleinste Mindestvorbohrdurchmesser.
Optimised for the smallest minimum pre-drill diameter.



STANDARD

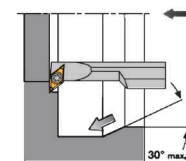
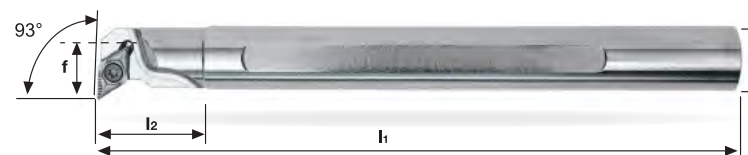


N-PREMIUM



Stelo in acciaio _ Stahlschaft _ Steelshank

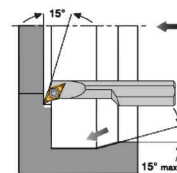
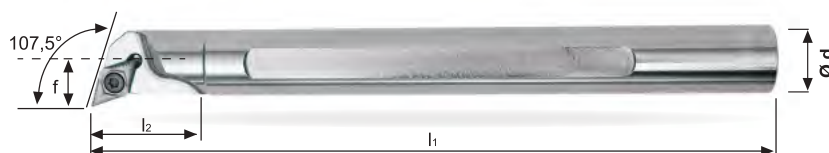
N-PREMIUM A-SCLCR/L						(mm)													
d	l1	l2	f	D _{min}															
A08H SCLCR/L 06 N-PREMIUM	8	100	20	5	10			CCMT	CCGT	0602...	--	--	VT25B	BT08	0,040	●			
A10K SCLCR/L 06 N-PREMIUM	10	125	20	6	12										0,080	●			
A12L SCLCR/L 06 N-PREMIUM	12	140	24,2	7	14										0,140	●			
A16Q SCLCR/L 09 N-PREMIUM	16	180	31	9	18			CCMT	CCGT	09T3...	--	--	VT40B	BT15	0,250	●			
A20R SCLCR/L 09 N-PREMIUM	20	200	36	11	22										0,500	●			
A25R SCLCR/L 09 N-PREMIUM	25	200	43	13,5	27										0,700	●			
A25R SCLCR/L 12 N-PREMIUM	25	200	43	13,5	27			CCMT	CCGT	1204...	--	--	VT50	BT20	0,700	●			



Stelo in acciaio _ Stahlschaft _ Steelshank

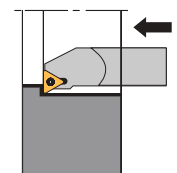
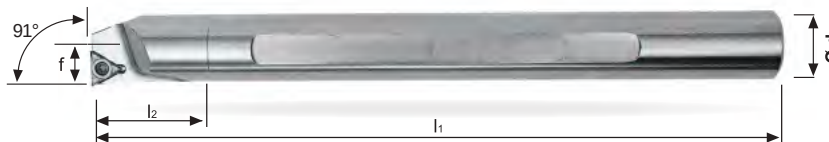
N-PREMIUM A-SDUCR/L						(mm)													
d	l1	l2	f	D _{min}															
A10K SDUCR/L 07 N-PREMIUM	10	125	20	7	13			DCMT	DCGT	0702...	--	--	VT25B	BT08	0,080	●			
A12L SDUCR/L 07 N-PREMIUM	12	140	25	8	15										0,120	●			
A16Q SDUCR/L 07 N-PREMIUM	16	180	28	10	19										0,250	●			
A16Q SDUCR/L 11 N-PREMIUM	16	180	28	14	23										0,250	●			
A20R SDUCR/L 11 N-PREMIUM	20	200	36	13	25			DCMT	DCGT	11T3...	--	--	VT40B	BT15	0,500	●			
A25R SDUCR/L 11 N-PREMIUM	25	200	40	16	31										0,700	●			

BARENI PER TORNITURA INTERNA BOHRSTANGEN FÜR DIE INNENBEARBEITUNG _ INTERNAL BORING BARS



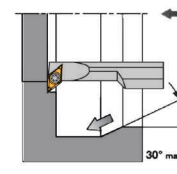
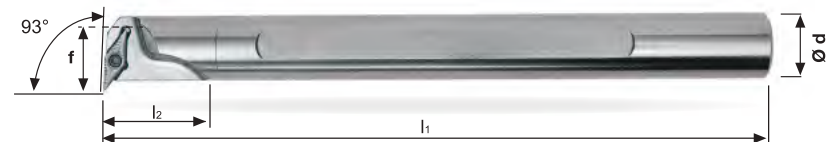
Stelo in acciaio _ Stahlschaft _ Steelshank

N-PREMIUM A-SDQCR/L		(mm)															STOCK		PRICELIST on getooling.com
d	l1	l2	f	Dmin															
A10K SDQCR/L 07 N-PREMIUM	10	125	20	7	13	DCMT DCGT 0702...	--	--	VT25B	BT08	0,080	●	●						
A12L SDQCR/L 07 N-PREMIUM	12	140	25	8	15						0,120	●	●						
A16Q SDQCR/L 07 N-PREMIUM	16	180	28	10	19						0,250	●	●						
A16Q SDQCR/L 11 N-PREMIUM	16	180	28	14	23	DCMT DCGT 11T3...	--	--	VT40B	BT15	0,250	●	●						
A20R SDQCR/L 11 N-PREMIUM	20	200	36	13	25						0,500	●	●						
A25R SDQCR/L 11 N-PREMIUM	25	200	40	16	31						0,700	●	●						



Stelo in acciaio _ Stahlschaft _ Steelshank

N-PREMIUM A-STFCR/L		(mm)															STOCK		PRICELIST on getooling.com
d	l1	l2	f	Dmin															
A10K STFCR/L 11 N-PREMIUM	10	125	22	6	12	TCMT TCGT 1102...	--	--	VT25B	BT08	0,080	●	●						
A12L STFCR/L 11 N-PREMIUM	12	140	24,3	7	14						0,120	●	●						
A16Q STFCR/L 11 N-PREMIUM	16	180	31	9	18						0,250	●	●						
A20R STFCR/L 11 N-PREMIUM	20	200	36	11	22						0,500	●	●						

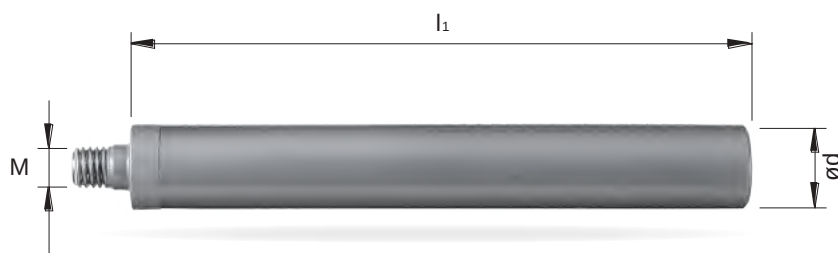


Stelo in acciaio _ Stahlschaft _ Steelshank

N-PREMIUM A-SVUBR/L		(mm)															STOCK		PRICELIST on getooling.com
d	l1	l2	f	Dmin															
A16Q SVUBR/L 11 N-PREMIUM	16	180	31	11	20	VBMT VBGT 1103...	--	--	VT25B	BT08	0,250	●	●						
A20R SVUBR/L 11 N-PREMIUM	20	200	36	13	24						0,500	●	●						
A25R SVUBR/L 16 N-PREMIUM	25	200	40	17	31	VBMT VBGT 1604...	--	--	VT40B	BT15	0,700	●	●						

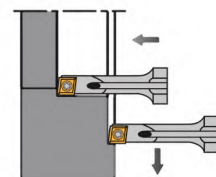
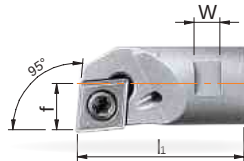
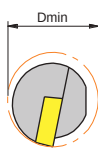
N-PREMIUM A-SVUCR/L		(mm)															STOCK		PRICELIST on getooling.com
d	l1	l2	f	Dmin															
A16Q SVUCR/L 11 N-PREMIUM	16	180	31	11	20	VCMT VCGT 1103...	--	--	VT25B	BT08	0,250	●	●						
A20R SVUCR/L 11 N-PREMIUM	20	200	36	13	24						0,500	●	●						
A25R SVUCR/L 16 N-PREMIUM	25	200	40	17	31	VCMT VCGT 1604...	--	--	VT40B	BT15	0,700	●	●						

GAMBI IN METALLO DURO INTEGRALE _ VHM SCHAFTEN _ SOLID CARBIDE SHANKS

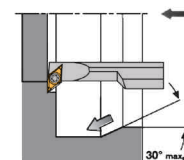
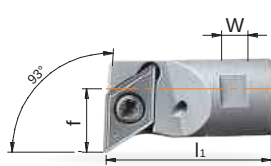
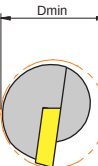


CARBIDE	E..K	d	l1 (mm)	M	KG	STOCK	PRICELIST on getooling.com
	E08K M4 R	8	112	M4	0,070	●	
	E10K M5 R	10	112	M5	0,110	●	
	E12M M6 R	12	137	M6	0,180	●	
	E16R M8 R	16	177	M8	0,500	●	

TESTINA FILETTATA _ KÖPFE MIT GEWINDE _ HEADS WITH THREAD CONNECTION

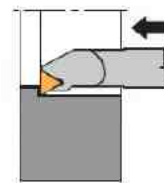
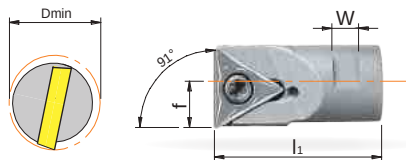


STEEL	A-SCLCR	d	l1 (mm)	f	W	Dmin	CCMT CCGT 0602...	VT25B	BT08	KG	STOCK	PRICELIST on getooling.com
	A 08 SCLCR 06	8	21	5	3,5	10				0,008	●	
	A 10 SCLCR 06	10	22	6	3,5	12				0,010	●	
	A 12 SCLCR 06	12	23	7	3,5	16				0,014	●	
	A 16 SCLCR 09	16	26	9	3,5	20	CCMT CCGT 09T3 ...	VT40B	BT15	0,030	●	



STEEL	A-SDUCR	d	l1 (mm)	f	W	Dmin	DCMT DCGT 0702...	VT25B	BT08	CBH 0816	KG	STOCK	PRICELIST on getooling.com
	A 08 SDUCR 07	8	21	9	3,5	13					0,008	●	
	A 10 SDUCR 07	10	22	9	3,5	14					0,010	●	
	A 12 SDUCR 07	12	23	10	3,5	16					0,014	●	
	A 16 SDUCR 07	16	26	11,3	3,5	20					0,030	●	

TESTINA FILETTATA _ KÖPFE MIT GEWINDE _ HEADS WITH THREAD CONNECTION



STEEL	A-STFCR	d	l1	f	W	Dmin						STOCK	PRICE LIST on getooling.com
	A 08 STFCR 08	8	21	5	3,5	10	TCMT 0802...	VT20	BT06		0,008	●	
	A 10 STFCR 11	10	22	6	3,5	12				CBH 0816	0,010	●	
	A 12 STFCR 11	12	23	7	3,5	14	TCMT TCGT 1102...	VT25B	BT08		0,014	●	
	A 16 STFCR 11	16	26	9	3,5	18					0,030	●	

IN ESAURIMENTO _ SOLANGE DER VORRAT REICHT _ WHILE SUPPLIES LAST



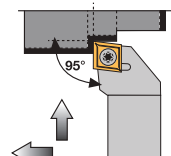
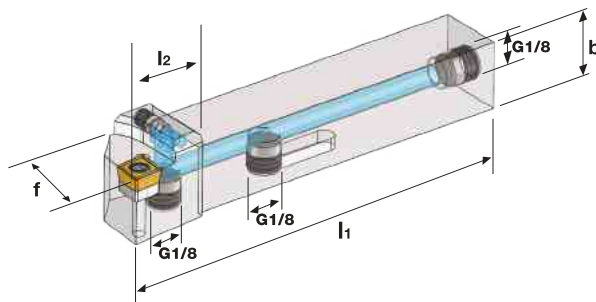
SET BARENO MD + TESTINE VHM SCHAFT + EINSCHRAUBEN-KÖPFEN SATZ CARBIDE SHANK + HEADS WITH THREAD CONNECTION SET

PROFI-BOX
SC06.SD07.ST08

	n° 1				STOCK
SET E08K-R SC06.SD07.ST08	●	E08K M4 R			
	●	A08 SCLCR 06	●	●	SPECIAL NET PRICE PROMO
	●	A08 SDUCR 07	●	●	
	●	A08 STFCR 08			
SET E10K-R SC06.SD07.ST11	●	E10K M5 R			
	●	A10 SCLCR 06	●	●	SPECIAL NET PRICE PROMO
	●	A10 SDUCR 07	●	●	
	●	A10 STFCR 11			
SET E12M-R SC06.SD07.ST11	●	E12M M6 R			
	●	A12 SCLCR 06	●	●	SPECIAL NET PRICE PROMO
	●	A12 SDUCR 07	●	●	
	●	A12 STFCR 11			

IN ESAURIMENTO _ SOLANGE DER VORRAT REICHT _ WHILE SUPPLIES LAST

UTENSILI PER TORNITURA ESTERNA KLEMMHALTER FÜR DIE AUSSENBEARBEITUNG _ EXTERNAL TURNING TOOLS Con lubrificazione _ Mit Innenkühlung _ With coolant



INCLUDING FREE

Stelo in acciaio _ Stahlschaft _ Steelshank

SCLCR/L

(mm)
h1 h2 b l1 l2 f



STOCK

PRICELIST on
getooling.com

SCLCR/L 1616 H09 IK G1/8

16 16 16 100 17 20

CCMT
CCGT
09T3...

US
1111E

GB-
S1111E

SS1111

BT15

0,230



SCLCR/L 2020 K09 IK G1/8

20 20 20 125 17 25

CCMT
CCGT
1204...

US
1221E

GBS
1221E

SS1221

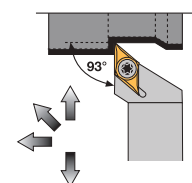
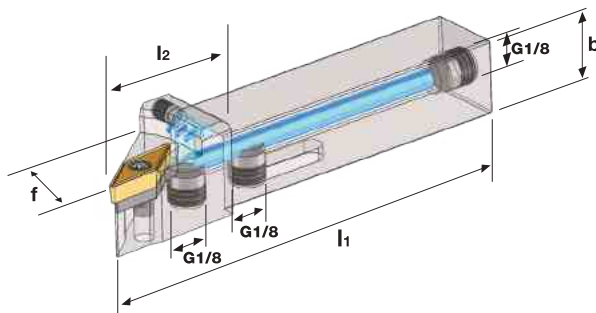
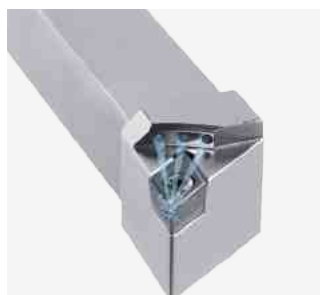
BT15

0,760



SCLCR/L 2525 M12 IK G1/8

25 25 25 150 20 32



INCLUDING FREE

Stelo in acciaio _ Stahlschaft _ Steelshank

SDJCR/L

(mm)
h1 h2 b l1 l2 f



STOCK

PRICELIST on
getooling.com

SDJCR/L 1616 H11 IK G1/8

16 16 16 100 20 20

DCMT
DCGT
11T3...

US
2311E

GBS
1111E

SS1111

BT15

0,230



SDJCR/L 2020 K11 IK G1/8

20 20 20 125 24 25

DCMT
DCGT
11T3...

US
2311E

GBS
1111E

SS1111

BT15

0,410



SDJCR/L 2525 M11 IK G1/8

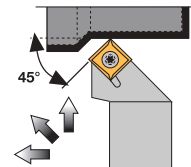
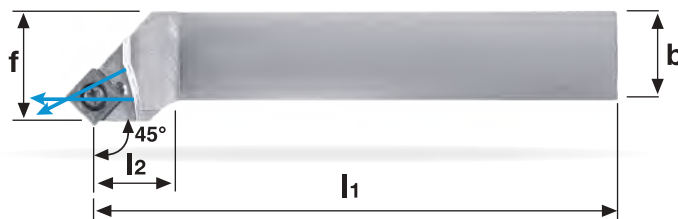
25 25 25 150 27 32

0,740



UTENSILI PER TORNITURA ESTERNA KLEMMHALTER FÜR DIE AUSSENBEARBEITUNG _ EXTERNAL TURNING TOOLS

Con lubrificazione _ Mit Innenkühlung _ With coolant



INCLUDING FREE

SSSCR/L

h1 h2 b l1 l2 f (mm) SCMT SCGT 09T3... US4111 GBS1111 SS1111 BT15 Stelo in acciaio _ Stahlschaft _ Steelshank PRICELIST on getooling.com

SSSCR/L 1616 H09 IK G1/8

16 16 16 100 20 20

SCMT
SCGT
09T3...

US4111 GBS1111 SS1111 BT15

0,240



SSSCR/L 2020 K09 IK G1/8

20 20 20 125 20 25

0,430



SSSCR/L 2525 M12 IK G1/8

25 25 25 150 25 32

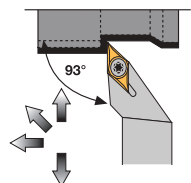
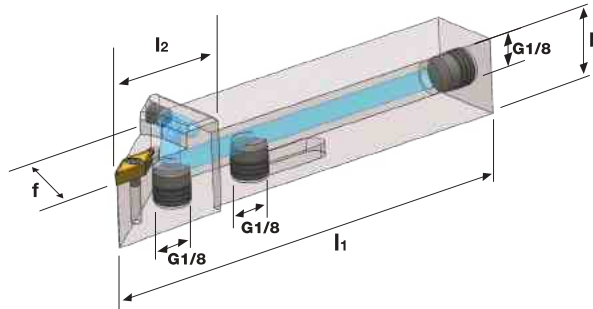
SCMT
SCGT
1204...

US4221 GBS1221 SS1221 BT15

0,770



IN ESAURIMENTO _ SOVANGE DER VORRAT REICHT _ WHILE SUPPLY LAST



INCLUDING FREE

SVJCR/L

h1 h2 b l1 l2 f (mm) VCMT VCGT 1103... -- -- SS1751 BT08 Stelo in acciaio _ Stahlschaft _ Steelshank PRICELIST on getooling.com

SVJCR/L 1616 H11 IK G1/8

16 16 16 100 21,5 20

VCMT
VCGT
1103...

-- -- SS1751 BT08

0,210



SVJCR/L 2020 K11 IK G1/8

20 20 20 125 23 25

0,370



SVJCR/L 2020 K16 IK G1/8

20 20 20 125 29,5 25

VCMT
VCGT
1604...

US 6522E GBS 1111E SS1111 BT15

0,380



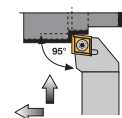
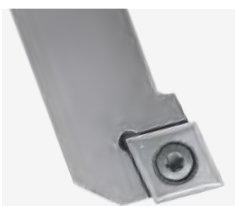
SVJCR/L 2525 M16 IK G1/8

25 25 25 150 32,5 32

0,680

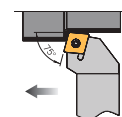
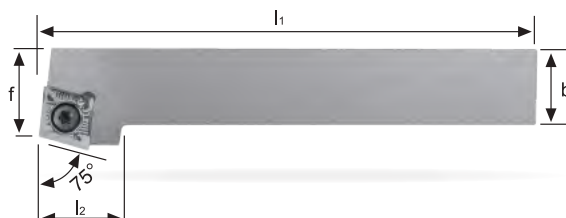
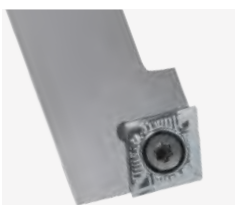


UTENSILI PER TORNITURA ESTERNA KLEMMHALTER FÜR DIE AUSSENBEARBEITUNG _ EXTERNAL TURNING TOOLS



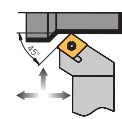
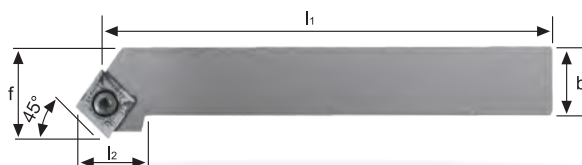
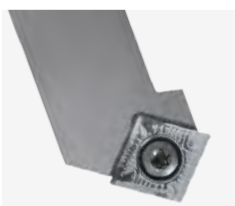
Stelo in acciaio _ Stahlschaft _ Steelshank

SCLCR/L	h1	h2	b	l1	l2	f						KG		STOCK	PRICELIST on getooling.com
SCLCR/L 0808 D06	8	8	8	60	9	10	CCMT CCGT 0602...	--	--	SS1751	BT08	0,040	--	●	
SCLCR/L 1010 E06	10	10	10	70	10	12						0,060	--	●	
SCLCR/L 1212 F09	12	12	12	80	17	16						0,090	--	●	
SCLCR/L 1616 H09	16	16	16	100	17	20	CCMT CCGT 09T3...	US1111	GBS1111	SS1111	BT15	0,220	--	●	
SCLCR/L 2020 K09	20	20	20	125	18	25						0,420	--	●	
SCLCR/L 2525 M09	25	25	25	150	19	32						0,740	--	●	
SCLCR/L 1616 H12	16	16	16	100	20	20	CCMT CCGT 1204...	US1221	GBS1221	SS1221	BT15	0,220	--	●	
SCLCR/L 2020 K12	20	20	20	125	20	25						0,420	--	●	
SCLCR/L 2525 M12	25	25	25	150	20	32						0,740	--	●	



Stelo in acciaio _ Stahlschaft _ Steelshank

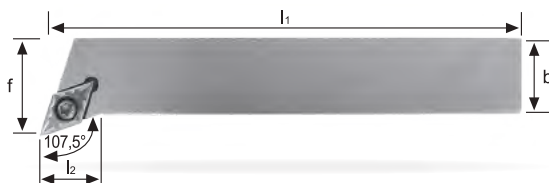
SCRCR/L	h1	h2	b	l1	l2	f						KG		STOCK	PRICELIST on getooling.com
SCRCR/L 0808 D06	8	8	8	60	14	9	CCMT CCGT 0602...	--	--	SS1751	BT08	0,040	--	●	
SCRCR/L 1010 E06	10	10	10	70	14	11						0,060	--	●	
SCRCR/L 1212 F09	12	12	12	80	20	13						0,090	--	●	
SCRCR/L 1616 H09	16	16	16	100	20	17	CCMT CCGT 09T3...	US1111	GBS1111	SS1111	BT15	0,220	--	●	
SCRCR/L 2020 K09	20	20	20	125	21	22						0,420	--	●	
SCRCR/L 1616 H12	16	16	16	100	24	17	CCMT CCGT 1204...	US1221	GBS1221	SS1221	BT15	0,220	--	●	
SCRCR/L 2020 K12	20	20	20	125	24	22						0,420	--	●	
SCRCR/L 2525 M12	25	25	25	150	24	27						0,740	--	●	



Stelo in acciaio _ Stahlschaft _ Steelshank

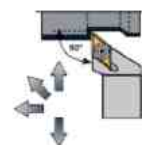
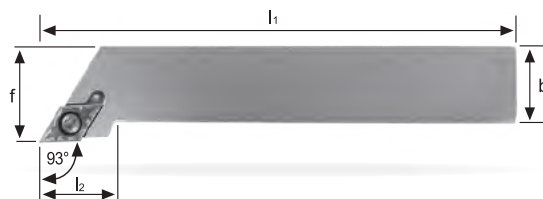
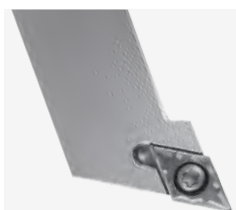
SCSCR/L	h1	h2	b	l1	l2	f						KG		STOCK	PRICELIST on getooling.com
SCSCR/L 0808 D06	8	8	8	60	12	10	CCMT CCGT 0602...	--	--	SS1751	BT08	0,040	--	●	
SCSCR/L 1010 E06	10	10	10	70	12	12						0,060	--	●	
SCSCR/L 1212 F09	12	12	12	80	19	16						0,090	--	●	
SCSCR/L 1616 H09	16	16	16	100	20	20	CCMT CCGT 09T3...	US1111	GBS1111	SS1111	BT15	0,220	--	●	
SCSCR/L 2020 K09	20	20	20	125	22	25						0,420	--	●	
SCSCR/L 1616 H12	16	16	16	100	22	20	CCMT CCGT 1204...	US1221	GBS1221	SS1221	BT15	0,220	--	●	
SCSCR/L 2020 K12	20	20	20	125	24	25						0,420	--	●	
SCSCR/L 2525 M12	25	25	25	150	27	32						0,740	--	●	

UTENSILI PER TORNITURA ESTERNA KLEMMHALTER FÜR DIE AUSSENBEARBEITUNG _ EXTERNAL TURNING TOOLS



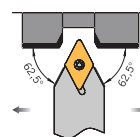
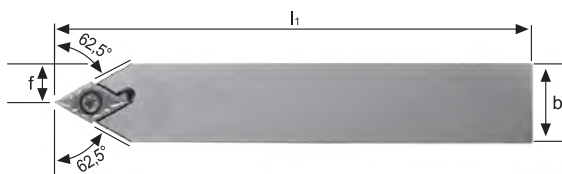
Stelo in acciaio _ Stahlschaft _ Steelshank

SDHCR/L	h1	h2	b	l1	l2	f						KG		STOCK	PRICELIST on getooling.com
SDHCR/L 1010 E07	10	10	10	70	7,2	12	DCMT DCGT 0702...	--	--	SS1751	BT08	0,060	--	●	
SDHCR/L 1212 F07	12	12	12	80	12	16						0,090	--	●	
SDHCR/L 1616 H11	16	16	16	100	11,6	20						0,220	--	●	
SDHCR/L 2020 K11	20	20	20	125	14,7	25	DCMT DCGT 11T3...	US2311	GBS1111	SS1111	BT15	0,420	--	●	
SDHCR/L 2525 M11	25	25	25	150	21	32						0,740	--	●	



Stelo in acciaio _ Stahlschaft _ Steelshank

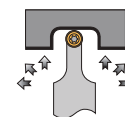
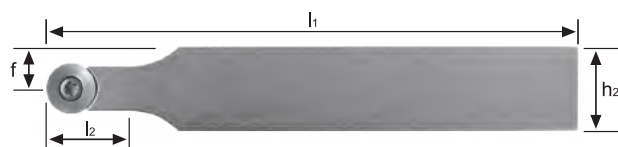
SDJCR/L	h1	h2	b	l1	l2	f						KG		STOCK	PRICELIST on getooling.com
SDJCR/L 0808 D07	8	8	8	60	12,8	10						0,040	--	●	
SDJCR/L 1010 E07	10	10	10	70	12,8	12	DCMT DCGT 0702...	--	--	SS1751	BT08	0,060	--	●	
SDJCR/L 1212 F07	12	12	12	80	17	16						0,090	--	●	
SDJCR/L 1616 H07	16	16	16	100	22	20						0,220	--	●	
SDJCR/L 2020 K07	20	20	20	125	24	25						0,420	--	●	
SDJCR/L 1616 H11	16	16	16	100	20	20	DCMT DCGT 11T3...	US2311	GBS1111	SS1111	BT15	0,220	--	●	
SDJCR/L 2020 K11	20	20	20	125	24	25						0,420	--	●	
SDJCR/L 2525 M11	25	25	25	150	27	32						0,740	--	●	



Stelo in acciaio _ Stahlschaft _ Steelshank

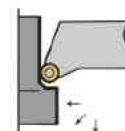
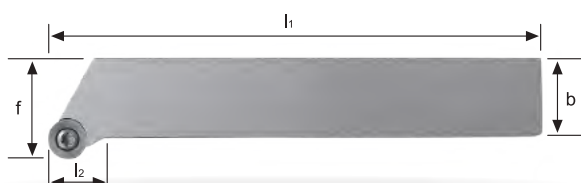
SDNCN	h1	h2	b	l1	f							KG		STOCK	PRICELIST on getooling.com
SDNCN 0808 D07	8	8	8	60	4							0,040	--	●	
SDNCN 1010 E07	10	10	10	70	5	DCMT DCGT 0702...	--	--	SS1751	BT08		0,060	--	●	
SDNCN 1212 F07	12	12	12	80	6							0,090	--	●	
SDNCN 1616 H11	16	16	16	100	8							0,220	--	●	
SDNCN 2020 K11	20	20	20	125	10	DCMT DCGT 11T3...	US2311	GBS1111	SS1111	BT15		0,420	--	●	
SDNCN 2525 M11	25	25	25	150	12,5							0,740	--	●	

UTENSILI PER TORNITURA ESTERNA KLEMMHALTER FÜR DIE AUSSENBEARBEITUNG _ EXTERNAL TURNING TOOLS



Stelo in acciaio _ Stahlschaft _ Steelshank

SRDCN	h1	h2	l1	l2	f							KG		STOCK	PRICELIST on getooling.com
SRDCN 1212 F06	12	12	80	12,4	6							0,090	--	●	
SRDCN 1616 H06	16	16	100	12,4	8	RCMT RCGT 0602...	--	--	SS1751	BT08		0,220	--	●	
SRDCN 2020 K06	20	20	125	12,4	10							0,420	--	●	
SRDCN 2525 M06	25	25	150	12,4	12,5							0,740	--	●	
SRDCN 1616 H08	16	16	100	16,4	8	RCMT RCGT 0803...	--	--	SS8831	BT08		0,220	--	●	
SRDCN 2020 K08	20	20	125	16,4	10							0,420	--	●	
SRDCN 2525 M08	25	25	150	16,4	12,5							0,740	--	●	
SRDCN 1616 H10	16	16	100	20,3	8	RCMT RCGT 1003...	US3431	GBS1111	SS1111	BT15		0,220	--	●	
SRDCN 2020 K10	20	20	125	20,3	10							0,420	--	●	
SRDCN 2525 M10	25	25	150	20,3	12,5							0,740	--	●	
SRDCN 2020 K12	20	20	125	20,3	10	RCMT RCGT 1204...	US3450	GBS1111	SS1111	BT15		0,420	--	●	
SRDCN 2525 M12	25	25	150	20,3	12,5							0,740	--	●	



Stelo in acciaio _ Stahlschaft _ Steelshank

SRGCR/L	h1	h2	b	l1	l2	f						KG		STOCK	PRICELIST on getooling.com
SRGCR/L 1212 F06	12	12	12	80	13,8	16						0,090	--	●	
SRGCR/L 1616 H06	16	16	16	100	13,8	20	RCMT RCGT 0602...	--	--	SS1751	BT08	0,220	--	●	
SRGCR/L 2020 K06	20	20	20	125	15,3	25						0,420	--	●	
SRGCR/L 2525 M06	25	25	25	150	18,8	32						0,740	--	●	
SRGCR/L 1616 H08	16	16	16	100	14,7	20	RCMT RCGT 0803...	--	--	SS8831	BT08	0,220	--	●	
SRGCR/L 2020 K08	20	20	20	125	16,4	25						0,420	--	●	
SRGCR/L 2525 M08	25	25	25	150	19,8	32						0,740	--	●	
SRGCR/L 1616 H10	16	16	16	100	15,5	20	RCMT RCGT 1003...	US3431	GBS1111	SS1111	BT15	0,220	--	●	
SRGCR/L 2020 K10	20	20	20	125	17,2	25						0,420	--	●	
SRGCR/L 2525 M10	25	25	25	150	20,7	32						0,740	--	●	

UTENSILI PER TORNITURA ESTERNA KLEMMHALTER FÜR DIE AUSSENBEARBEITUNG _ EXTERNAL TURNING TOOLS

MILLING

MINIMILL

MOULDMILL

MICROTOOLS
AMS

MINITOOLS

GROOVING

GE DRILLS

NICECUT

YES DRILLS

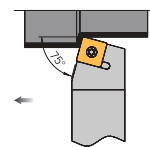
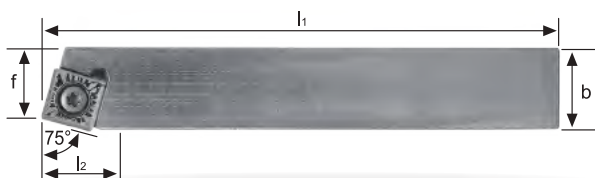
SLIM CHUCK

INSERTS

SPEED TIGER

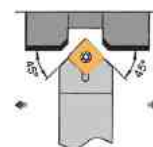
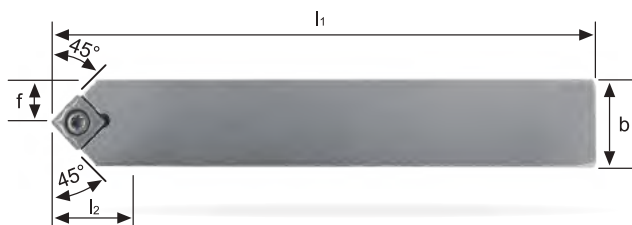
RICAMBI

PARAMETRI
INSERTI



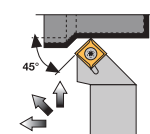
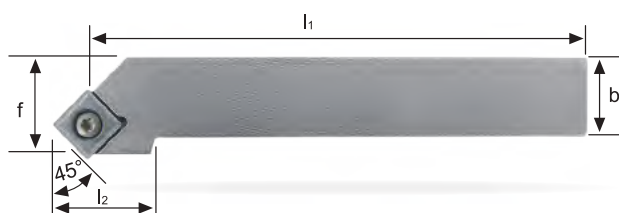
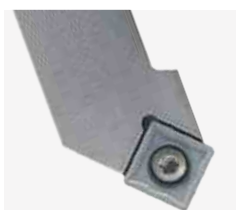
Stelo in acciaio _ Stahlschaft _ Steelshank

SSBCR/L	h1	h2	b	l1	l2	f								STOCK	PRICELIST on getooling.com
SSBCR/L 1616 H09	16	16	16	100	20	13	SCMT SCGT 09T3..	US4111	GBS1111	SS1111	BT15	0,220	--	●	
SSBCR/L 2020 K12	20	20	20	125	20	17	SCMT SCGT 1204..	US4221	GBS1221	SS1221	BT15	0,420	--	●	
SSBCR/L 2525 M12	25	25	25	150	20	22						0,740	--	●	



Stelo in acciaio _ Stahlschaft _ Steelshank

SSDCN	h1	h2	b	l1	l2	f								STOCK	PRICELIST on getooling.com
SSDCN 1212 F09	12	12	12	80	16	6	SCMT SCGT 09T3..	--	--	SS1111		0,090	--	●	
SSDCN 1616 H09	16	16	16	100	20	8	SCMT SCGT 09T3..	US4111	GBS1111	SS1111	BT15	0,220	--	●	
SSDCN 2020 K09	20	20	20	125	20	10						0,420	--	●	
SSDCN 1616 H12	16	16	16	100	25	8	SCMT SCGT 1204..					0,220	--	●	
SSDCN 2020 K12	20	20	20	125	25	10	SCMT SCGT 1204..	US4221	GBS1221	SS1221	BT15	0,420	--	●	
SSDCN 2525 M12	25	25	25	150	25	12,5						0,740	--	●	



Stelo in acciaio _ Stahlschaft _ Steelshank

SSSCR/L	h1	h2	b	l1	l2	f								STOCK	PRICELIST on getooling.com
SSSCR/L 0808 D09	8	8	8	60	21	13				SS1114		0,040	--	●	
SSSCR/L 1010 E09	10	10	10	70	21	14	SCMT SCGT 09T3..	--	--			0,060	--	●	
SSSCR/L 1212 F09	12	12	12	80	17	16	SCMT SCGT 09T3..	--	--	SS1111	BT15	0,090	--	●	
SSSCR/L 1616 H09	16	16	16	100	20	20		US4111	GBS1111	SS1111		0,220	--	●	
SSSCR/L 2020 K09	20	20	20	125	20	25						0,420	--	●	
SSSCR/L 1616 H12	16	16	16	100	18	20	SCMT SCGT 1204..					0,220	--	●	
SSSCR/L 2020 K12	20	20	20	125	26,7	25	SCMT SCGT 1204..	US4221	GBS1221	SS1221	BT15	0,420	--	●	
SSSCR/L 2525 M12	25	25	25	150	25	32						0,740	--	●	

● Disponibile - Lieferbar - On stock

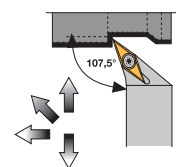
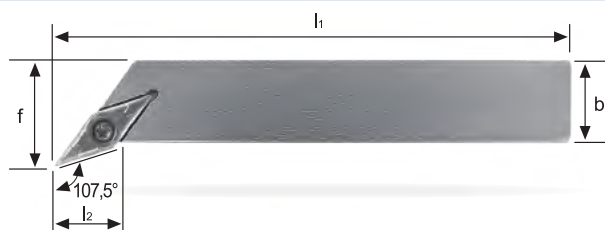
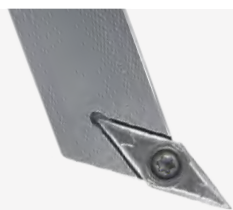
○ A richiesta - Auf Anfrage - On request

2025

Ge Tooling

77

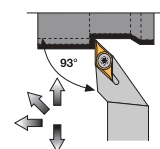
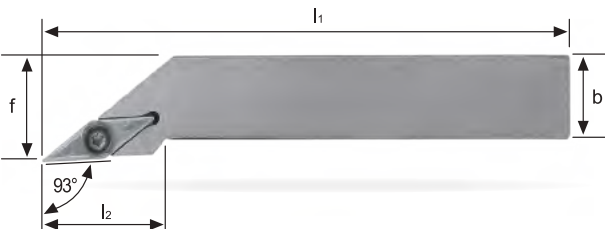
UTENSILI PER TORNITURA ESTERNA KLEMMHALTER FÜR DIE AUSSENBEARBEITUNG _ EXTERNAL TURNING TOOLS



Stelo in acciaio _ Stahlschaft _ Steelshank

SVHBR/L	h1	h2	b	l1	l2	f												
SVHBR/L 1212 F11	12	12	12	80	13,4	16											0,090	-- ●
SVHBR/L 1616 H11	16	16	16	100	13,4	20	VBMT VBGT 1103...	--	--	SS1751	BT08						0,220	-- ●
SVHBR/L 2020 K11	20	20	20	125	16,6	25											0,420	-- ●
SVHBR/L 2020 K16	20	20	20	125	15,9	25	VBMT VBGT 1604...	US6522	GBS1111	SS1111	BT15						0,420	-- ●
SVHBR/L 2525 M16	25	25	25	150	20,6	32											0,740	-- ●

SVHCR/L	h1	h2	b	l1	l2	f												
SVHCR/L 1212 F11	12	12	12	80	13,4	16											0,090	-- ●
SVHCR/L 1616 H11	16	16	16	100	13,4	20	VCMT VCGT 1103...	--	--	SS1751	BT08						0,220	-- ●
SVHCR/L 2020 K11	20	20	20	125	16,6	25											0,420	-- ●
SVHCR/L 2525 M11	25	25	25	150	22,9	32											0,740	-- ●
SVHCR/L 2020 K16	20	20	20	125	15,2	25	VCMT VCGT 1604...	US6522	GBS1111	SS1111	BT15						0,420	-- ●
SVHCR/L 2525 M16	25	25	25	150	23,5	32											0,740	-- ●



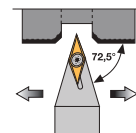
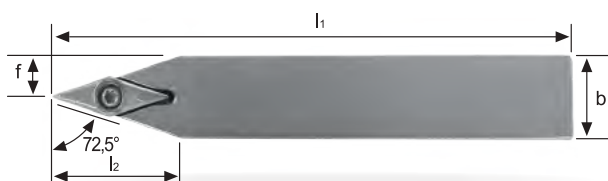
Stelo in acciaio _ Stahlschaft _ Steelshank

SVJBR/L	h1	h2	b	l1	l2	f												
SVJBR/L 1212 F11	12	12	12	80	21,5	16											0,090	-- ●
SVJBR/L 1616 H11	16	16	16	100	21,5	20	VBMT VBGT 1103...	--	--	SS1751	BT08						0,220	-- ●
SVJBR/L 2020 K11	20	20	20	125	23	25											0,420	-- ●
SVJBR/L 2020 K16	20	20	20	125	29,5	25	VBMT VBGT 1604...	US6522	GBS1111	SS1111	BT15						0,420	-- ●
SVJBR/L 2525 M16	25	25	25	150	33	32											0,740	-- ●

Stelo in acciaio _ Stahlschaft _ Steelshank

SVJCR/L	h1	h2	b	l1	l2	f												
SVJCR/L 1212 F11	12	12	12	80	21,5	16											0,090	-- ●
SVJCR/L 1616 H11	16	16	16	100	21,5	20	VCMT VCGT 1103...	--	--	SS1751	BT08						0,220	-- ●
SVJCR/L 2020 K11	20	20	20	125	24	25											0,420	-- ●
SVJCR/L 2525 M11	25	25	25	150	26	32											0,740	-- ●
SVJCR/L 2020 K16	20	20	20	125	29,5	25	VCMT VCGT 1604...	US6522	GBS1111	SS1111	BT15						0,420	-- ●
SVJCR/L 2525 M16	25	25	25	150	32,5	32											0,740	-- ●

UTENSILI PER TORNITURA ESTERNA KLEMMHALTER FÜR DIE AUSSENBEARBEITUNG _ EXTERNAL TURNING TOOLS

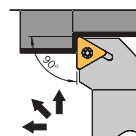
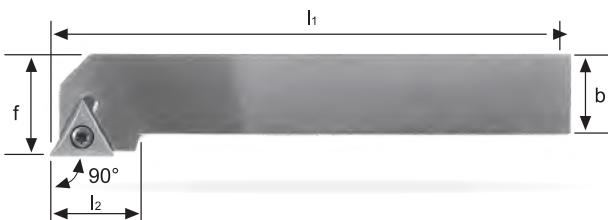
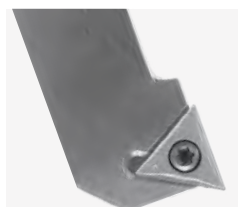


Stelo in acciaio _ Stahlschaft _ Steelshank

SVVBN	h1	h2	b	l1	l2	f						KG		STOCK	PRICELIST on getooling.com
SVVBN 1212 F11	12	12	12	80	18,5	6						0,090	--	●	
SVVBN 1616 H11	16	16	16	100	24,7	8	VBMT VBGT 1103...	--	--	SS1751	BT08	0,220	--	●	
SVVBN 2020 K11	20	20	20	125	32	10						0,420	--	●	
SVVBN 2525 M11	25	25	25	150	38,9	12,5						0,740	--	●	
SVVBN 2020 K16	20	20	20	125	30,7	10	VBMT VBGT 1604...	US6522	GBS1111	SS1111	BT15	0,420	--	●	
SVVBN 2525 M16	25	25	25	150	38,8	12,5						0,740	--	●	

Stelo in acciaio _ Stahlschaft _ Steelshank

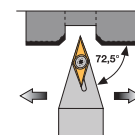
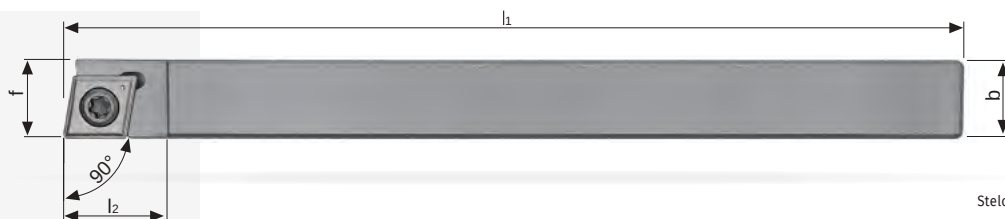
SVVCN	h1	h2	b	l1	l2	f						KG		STOCK	PRICELIST on getooling.com
SVVCN 1212 F11	12	12	12	80	18,4	6						0,090	--	●	
SVVCN 1616 H11	16	16	16	100	24,7	8	VCMT VCGT 1103...	--	--	SS1751	BT08	0,220	--	●	
SVVCN 2020 K11	20	20	20	125	31,3	10						0,420	--	●	
SVVCN 2525 M11	25	25	25	150	39	12,5						0,740	--	●	
SVVCN 2020 K16	20	20	20	125	31,1	10	VCMT VCGT 1604...	US6522	GBS1111	SS1111	BT15	0,420	--	●	
SVVCN 2525 M16	25	25	25	150	38,2	12,5						0,740	--	●	



Stelo in acciaio _ Stahlschaft _ Steelshank

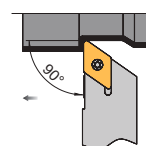
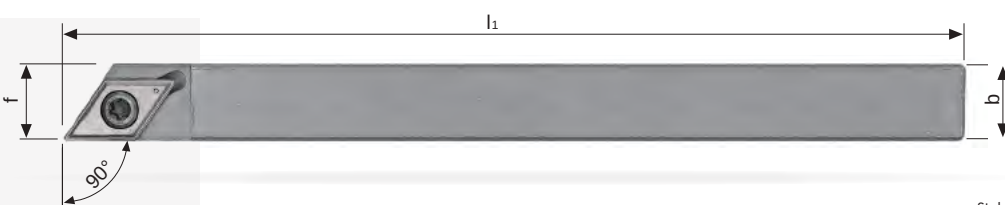
STGCR/L	h1	h2	b	l1	l2	f						KG		STOCK	PRICELIST on getooling.com
STGCR/L 1212 F11	12	12	12	80	19	16	TCMT 1102...	--	--	SS1751	BT08	0,090	--	●	
STGCR/L 1616 H11	16	16	16	100	19	20						0,220	--	●	
STGCR/L 1616 H16	16	16	16	100	22	20						0,220	--	●	
STGCR/L 2020 K16	20	20	20	125	22	25	TCMT TCGT 16T3...	US5511	GBS1111	SS1111	BT15	0,420	--	●	
STGCR/L 2525 M16	25	25	25	150	23	32						0,740	--	●	

UTENSILI PER FANTINE MOBILI LANGDREHMASCHINEN WERKZEUGEN _ SWISS TYPE MACHINING TURNING TOOLS



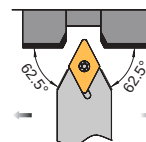
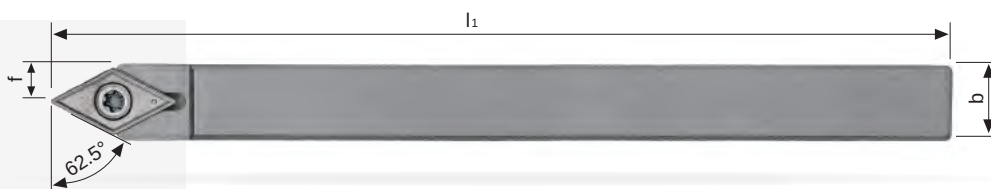
Stelo in acciaio _ Stahlschaft _ Steelshank

SCACR/L	h1	h2	b	l1	f						KG		STOCK	PRICELIST on getooling.com
SCACR/L 0808 X06-A	8	8	8	115	8,0						0,060	--	●	
SCACR/L 1010 X06-A	10	10	10	115	10,0	CCMT CCGT 0602...	--	--	SS1751	BT08	0,100	--	●	
SCACR/L 1212 X06-A	12	12	12	130	12,0						0,150	--	●	
SCACR/L 1212 X09-A	12	12	12	130	12,0	CCMT CCGT	--	--	VT40B	BT15	0,150	--	●	
SCACR/L 1616 X09-A	16	16	16	130	16,0	09T3...					0,260	--	●	



Stelo in acciaio _ Stahlschaft _ Steelshank

SDACR/L	h1	h2	b	l1	f						KG		STOCK	PRICELIST on getooling.com
SDACR/L 0808 X07-A	8	8	8	115	8,0						0,060	--	●	
SDACR/L 1010 X07-A	10	10	10	115	10,0	DCMT DCGT 0702...	--	--	SS1751	BT08	0,090	--	●	
SDACR/L 1212 X07-A	12	12	12	130	12,0						0,150	--	●	
SDACR/L 1616 X07-A	16	16	16	130	16,0						0,250	--	●	
SDACR/L 1212 X11-A	12	12	12	130	12,0	DCMT DCGT	--	--	VT40B	BT15	0,150	--	●	
SDACR/L 1616-X11-A	16	16	16	130	16,0	11T3...					0,250	--	●	



Stelo in acciaio _ Stahlschaft _ Steelshank

SDNCN	h1	h2	b	l1	f						KG		STOCK	PRICELIST on getooling.com
SDNCN 1010 X07-A	10	10	10	115	5,0	DCMT DCGT 0702...	--	--	SS1751	BT08	0,090	--	●	
SDNCN 1212 X11-A	12	12	12	130	6,0	DCMT DCGT	--	--	VT40B	BT15	0,150	--	●	
SDNCN 1616 X11-A	16	16	16	130	8,0	11T3...					0,250	--	●	

UTENSILI PER FANTINE MOBILI LANGDREHMASCHINEN WERKZEUGEN _ SWISS TYPE MACHINING TURNING TOOLS

MILLING

MINIMILL

MOULDMILL

MICROTOOLS
AMS

MINITOOLS

GROOVING

GE DRILLS

NICECUT

YES DRILLS

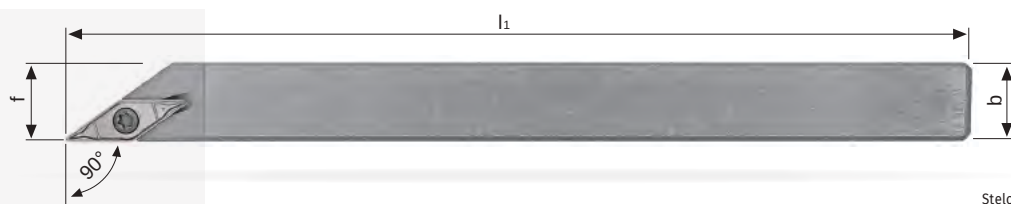
SLIM CHUCK

INSERTS

SPEED TIGER

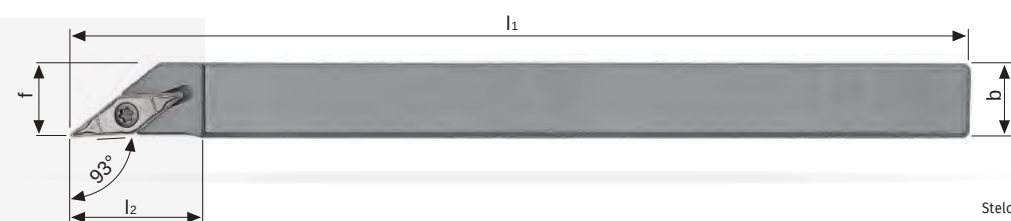
RICAMBI

PARAMETRI
INSERTI



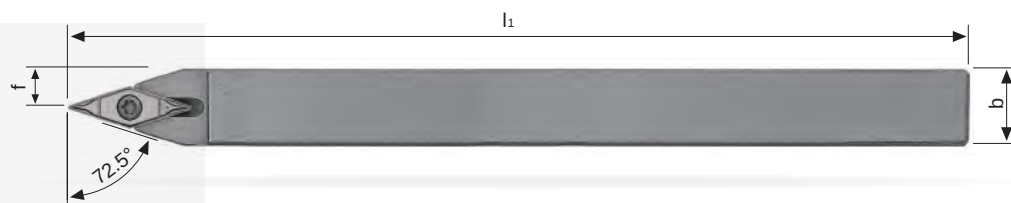
Stelo in acciaio _ Stahlschaft _ Steelshank

SVACR/L	h1	h2	b	l1	f						KG	STOCK	PRICELIST on getooling.com
SVACR/L 0808 X11-A	8	8	8	115	8,0						0,060	--	●
SVACR/L 1010 X11-A	10	10	10	115	10,0	VCMT VCGT 1103...	--	--	SS1751	BT08	0,090	--	●
SVACR/L 1212 X11-A	12	12	12	130	12,0						0,150	--	●
SVACR/L 1616 X11-A	16	16	16	130	16,0						0,250	--	●
SVACR/L 1212 X16-A	12	12	12	130	12,0	VCMT VCGT 1604...	--	--	VT40B	BT15	0,140	--	●
SVACR/L 1616-X16-A	16	16	16	130	16,0						0,240	--	●



Stelo in acciaio _ Stahlschaft _ Steelshank

SVJCR/L	h1	h2	b	l1	f						KG	STOCK	PRICELIST on getooling.com
SVJCR/L 0808 X11-A	8	8	8	115	8,0						0,060	--	●
SVJCR/L 1010 X11-A	10	10	10	115	10,0	VCMT VCGT 1103...	--	--	SS1751	BT08	0,090	--	●
SVJCR/L 1212 X11-A	12	12	12	130	12,0						0,150	--	●
SVJCR/L 1616 X11-A	16	16	16	130	16,0						0,250	--	●
SVJCR/L 1212 X16-A	12	12	12	130	12,0	VCMT VCGT 1604...	--	--	VT40B	BT15	0,140	--	●
SVJCR/L 1616-X16-A	16	16	16	130	16,0						0,240	--	●



Stelo in acciaio _ Stahlschaft _ Steelshank

SVVCN	h1	h2	b	l1	f						KG	STOCK	PRICELIST on getooling.com
SVVCN 1010 X11-A	10	10	10	115	5,0						0,100	--	●
SVVCN 1212 X11-A	12	12	12	130	6,0	VCMT VCGT 1103...	--	--	SS1751	BT08	0,150	--	●
SVVCN 1616 X11-A	16	16	16	130	8,0						0,250	--	●
SVVCN 1212 X16-A	12	12	12	130	6,0	VCMT VCGT 1604...	--	--	VT40B	BT15	0,150	--	●
SVVCN 1616 X16-A	16	16	16	130	8,0						0,240	--	●

● Disponibile - Lieferbar - On stock

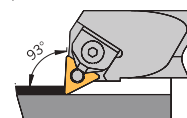
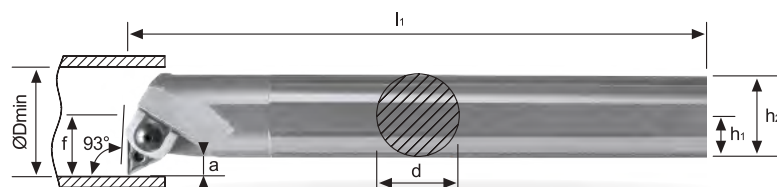
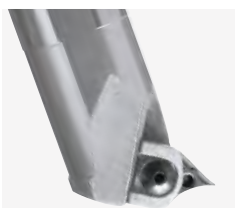
○ A richiesta - Auf Anfrage - On request

2025

Ge Tooling

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BARENI PER TORNITURA INTERNA BOHRSTANGEN FÜR DIE INNENBEARBEITUNG _ INTERNAL BORING BARS



Stelo in acciaio _ Stahlschaft _ Steelshank

A-MTFNR/L

	d	h1	h2	l1 (mm)	f	a	Dmin		KG		STOCK	PRICELIST on getooling.com
A32S MTFNR/L 16	32	15	30	250	22	5,9	44	TN... 1604...	1,400	🔵	○	
A40T MTFNR/L 16	40	18	36	300	27	6,9	54		2,700	🔵	○	

RICAMBI Ersatzteile Spare parts

Staffa
Klemme
Clamp

Perno
Keilstück
Wedge

Supporto
Unterlegplatte
Support pad

Grano
Gewindestift
Pin

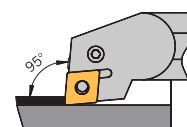
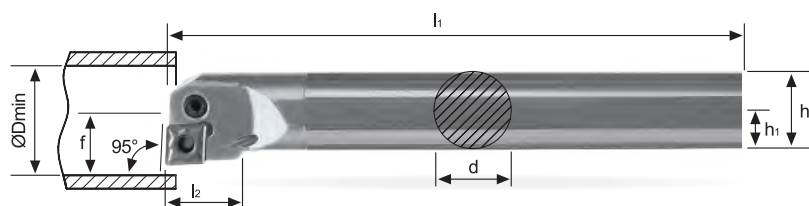
...MTFNR/L 16

GS1

P1

E1

G1



Stelo in acciaio _ Stahlschaft _ Steelshank

A-PCLNR/L

	d	h1	h2	l1 (mm)	l2	f	Dmin		KG		STOCK	PRICELIST on getooling.com
A25R PCLNR/L 12	25	12,5	24	200	21	17	32	CN... 1204...	0,700	🔵	○	
A32S PCLNR/L 12	32	16	31	250	24,1	22	40		1,400	🔵	○	
A40T PCLNR/L 12	40	20	38,5	300	24,1	27	49		2,700	🔵	○	

RICAMBI Ersatzteile Spare parts

Supporto
Unterlage
Support pad

Leva
Hebel
Lever

Vite di fissaggio
Klemmschraube
Clamping screw

Spina supporto
Rohrstift
Shim pin

Punzone
Montagedorn
Shim pin punch

...25...PCLNR/L 12

UP 1111

HP 1111

SP 1114

RP 1111

MP 1111

...32-40...PCLNR/L 12

UP 1111

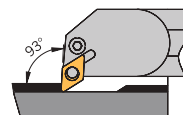
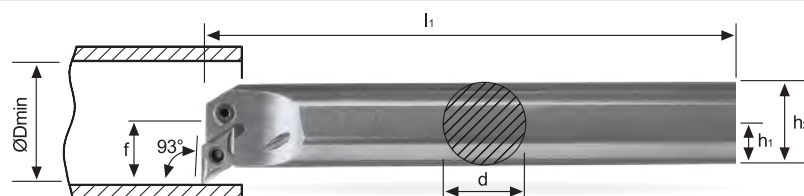
HP 1111

SP 1111

RP 1111

MP 1111

BARENI PER TORNITURA INTERNA BOHRSTANGEN FÜR DIE INNENBEARBEITUNG _ INTERNAL BORING BARS



Stelo in acciaio _ Stahlschaft _ Steelshank

A-PDUNR/L	d	h1	h2	l1 (mm)	f	Dmin		KG	STOCK	PRICELIST on getooling.com
A32S PDUNR/L 15	32	16	31	250	22	40	DN...	1,400	○	
A40T PDUNR/L 15	40	20	38,5	300	27	49	1506...	2,700	○	

RICAMBI Ersatzteile Spare parts

Supporto
Unterlage
Support pad

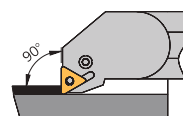
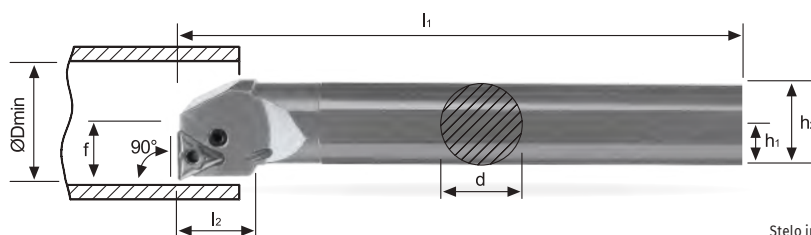
Leva
Hebel
Lever

Vite di fissaggio
Klemmschraube
Clamping screw

Spina supporto
Rohrstift
Shim pin

Punzone
Montagedorn
Shim pin punch

...32-40... PDUNR/L 15	UP 2421	HP 2421	SP 1111	RP 1111	MP 1111
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Stelo in acciaio _ Stahlschaft _ Steelshank

A-PTFNR/L	d	h1	h2	l1 (mm)	l2	f	Dmin		KG	STOCK	PRICELIST on getooling.com
A25R PTFNR/L 16	25	12,5	24	200	17,5	17	32	TN... 1604...	0,700	○	

RICAMBI Ersatzteile Spare parts

Supporto
Unterlage
Support pad

Leva
Hebel
Lever

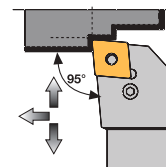
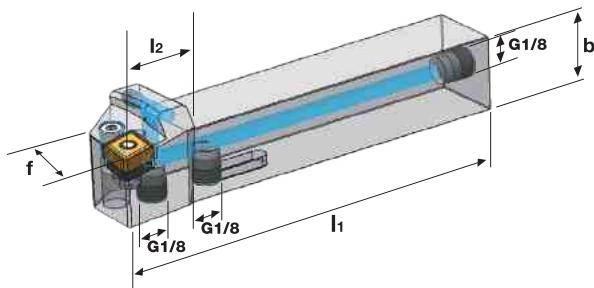
Vite di fissaggio
Klemmschraube
Clamping screw

Spina supporto
Rohrstift
Shim pin

Punzone
Montagedorn
Shim pin punch

...25... PTFNR/L 16	UP 6211	HP 4751	SP 3111	RP 3112	MP 3111
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UTENSILI PER TORNITURA ESTERNA WERKZEUGE FÜR DIE AUSSENBEARBEITUNG _ EXTERNAL TURNING TOOLS Con lubrificazione _ Mit Innenkühlung _ With coolant



INCLUDING FREE

Stelo in acciaio _ Stahlschaft _ Steelshank

PCLNR/L

h1 h2 b l1 l2 f (mm)



STOCK

PRICELIST on
getooling.com

PCLNR/L 2020 K12 IK G1/8

20 20 20 125 27,4 25

0,430



CN...
1204...

UP
1111E

HP
1111E

SP
1111E

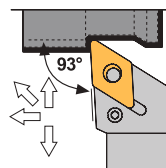
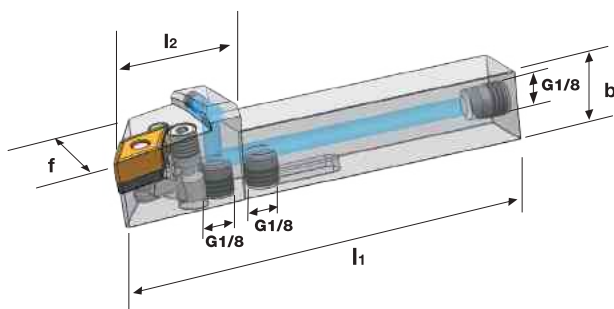
RP
1111E

MP
1111

PCLNR/L 2525 M12 IK G1/8

25 25 25 150 28 32

0,760



INCLUDING FREE

Stelo in acciaio _ Stahlschaft _ Steelshank

PDJNR/L

h1 h2 b l1 l2 f (mm)



STOCK

PRICELIST on
getooling.com

PDJNR/L 2020 K15 IK G1/8

20 20 20 125 30 25

0,410



DN...
1506...

UP
2421E

HP
2421E

SP
1111E

RP
1111E

MP
1111

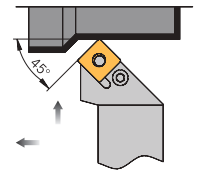
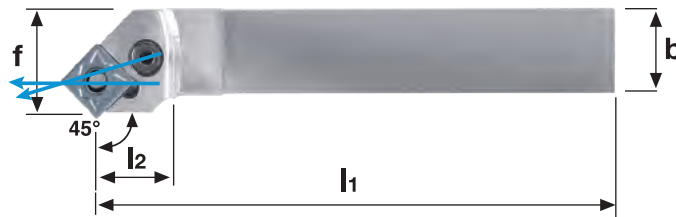
PDJNR/L 2525 M15 IK G1/8

25 25 25 150 30 32

0,740



UTENSILI PER TORNITURA ESTERNA **WERKZEUGE FÜR DIE AUSSENBEARBEITUNG _ EXTERNAL TURNING TOOLS** Con lubrificazione _ Mit Innenkühlung _ With coolant



INCLUDING FREE

Stelo in acciaio _ Stahlschaft _ Steelshank

PSSNR/L

h1 h2 b l1 l2 f (mm)



STOCK PRICELIST on getooling.com

PSSNR/L 2020 K12 IK G1/8

20 20 20 125 29,4 25

0,430

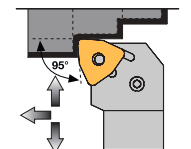
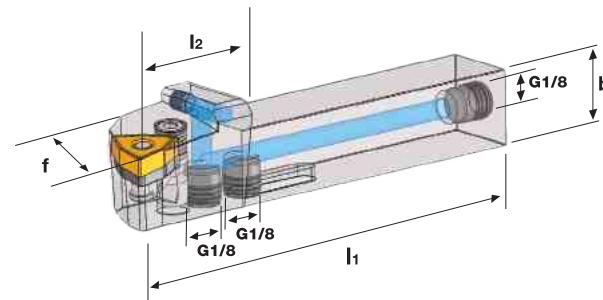
SN... 1204... UP 5112 HP 1111 SP 1111 RP 1111 MP 1111

PSSNR/L 2525 M12 IK G1/8

25 25 25 150 29,3 32

0,760

IN ESAURIMENTO - SOLANGE DER VORRAT REICHT - WHILE SUPPLIES LAST



INCLUDING FREE

Stelo in acciaio _ Stahlschaft _ Steelshank

PWLNR/L

h1 h2 b l1 l2 f (mm)



STOCK PRICELIST on getooling.com

PWLNR/L 2020 K08 IK G1/8

20 20 20 125 25 25

0,440

WN... 0804... UP 71011E HP 1111E SP 1111E RP 1111E MP 1111

PWLNR/L 2525 M08 IK G1/8

25 25 25 150 25 32

0,780

● Disponibile - Lieferbar - On stock

○ A richiesta - Auf Anfrage - On request

2025



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MILLING

MINIMILL

MOULDMILL

MICROTOOLS
AMS

MINITOOLS

GROOVING

GE DRILLS

NICECUT

YES DRILLS

SLIM CHUCK

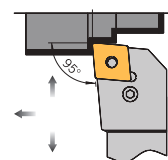
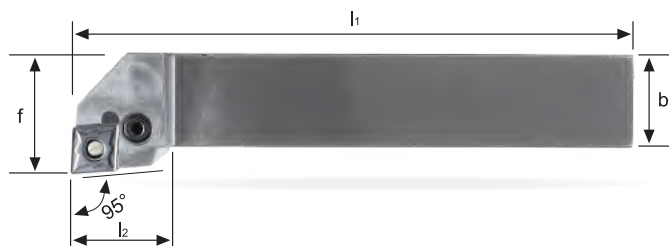
INSERTS

SPEED TIGER

RICAMBI

PARAMETRI
INSERTI

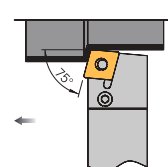
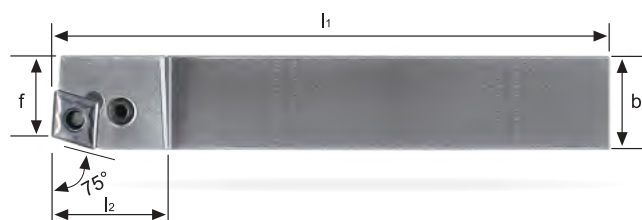
UTENSILI PER TORNITURA ESTERNA WERKZEUGE FÜR DIE AUSSENBEARBEITUNG _ EXTERNAL TURNING TOOLS



Stelo in acciaio _ Stahlschaft _ Steelshank

PCLNR/L	h1	h2	b	l1	l2	f		KG		STOCK	PRICELIST on getooling.com
PCLNR/L 1616 H12	16	16	16	100	26,1	20,3	CN... 1204...	0,220	--	○	
PCLNR/L 2020 K12	20	20	20	125	27,5	25,3	CN... 1204...	0,420	--	○	
PCLNR/L 2525 M12	25	25	25	150	28,1	32,3	CN... 1204...	0,740	--	○	
PCLNR/L 2525 M16	25	25	25	150	32,7	32,3	CN... 1606...	0,740	--	○	
PCLNR/L 3225 P12	32	32	25	170	31,2	32,3	CN... 1204...	1,300	--	○	
PCLNR/L 3232 P16	32	32	32	170	40	40,3	CN... 1606...	1,300	--	○	
PCLNR/L 3232 P19	32	32	32	170	38,2	40,3	CN... 1906...	1,300	--	○	
PCLNR/L 4040 S19	40	40	40	250	40	50,3		1,700	--	○	

RICAMBI Ersatzteile Spare parts	Supporto Unterlage Support pad	Leva Hebel Lever	Vite di fissaggio Klemmschraube Clamping screw	Spina supporto Rohrstift Shim pin	Punzone Montagedorn Shim pin punch
PC... R/L... 12	UP 1111	HP 1111	SP 1111	RP 1111	MP 1111
PC... R/L... 16	UP 1221	HP 1221	SP 1221	RP 1221	MP 1221
PC... R/L... 19	UP 1321	HP 1321	SP 1321	RP 1321	MP 1321

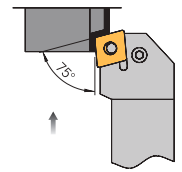
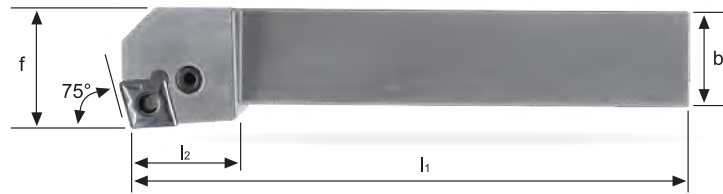


Stelo in acciaio _ Stahlschaft _ Steelshank

PCBNR/L	h1	h2	b	l1	l2	f		KG		STOCK	PRICELIST on getooling.com
PCBNR/L 2525 M12	25	25	25	150	27,7	22	CN... 1204...	0,740	--	○	

RICAMBI Ersatzteile Spare parts	Supporto Unterlage Support pad	Leva Hebel Lever	Vite di fissaggio Klemmschraube Clamping screw	Spina supporto Rohrstift Shim pin	Punzone Montagedorn Shim pin punch
PC... R/L... 12	UP 1111	HP 1111	SP 1111	RP 1111	MP 1111

UTENSILI PER TORNITURA ESTERNA WERKZEUGE FÜR DIE AUSSENBearbeitung _ EXTERNAL TURNING TOOLS



Stelo in acciaio _ Stahlschaft _ Steelshank

PCKNR/L

	h1	h2	b	l1	l2	f		KG		STOCK	PRICELIST on getooling.com
PCKNR/L 2020 K12	20	20	125	27,4	25	25	CN... 1204...	0,420	--	○	
PCKNR/L 2525 M12	25	25	150	28	25	32		0,740	--	○	

RICAMBI Ersatzteile Spare parts

Supporto Unterlage Support pad

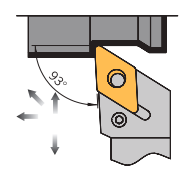
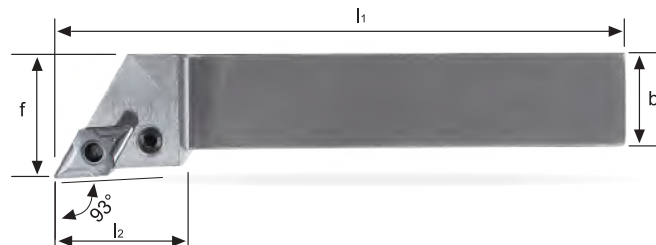
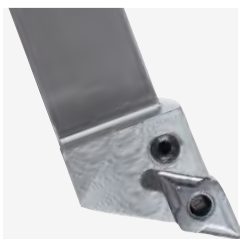
Leva Hebel Lever

Vite di fissaggio Klemmschraube Clamping screw

Spina supporto Rohrstift Shim pin

Punzone Montagedorn Shim pin punch

PC... R/L... 12	UP 1111	HP 1111	SP 1111	RP 1111	MP 1111
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Stelo in acciaio _ Stahlschaft _ Steelshank

PDJNR/L

	h1	h2	b	l1	l2	f		KG		STOCK	PRICELIST on getooling.com
PDJNR/L 2020 K15	20	20	20	125	35,4	25,2	DN... 1506...	0,420	--	○	
PDJNR/L 2525 M15	25	25	25	150	35,4	32,2	DN... 1506...	0,740	--	○	
PDJNR/L 3232 P15	32	32	32	170	35,4	40,2	DN... 1506...	1,300	--	○	

RICAMBI Ersatzteile Spare parts

Supporto Unterlage Support pad

Leva Hebel Lever

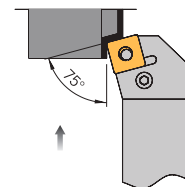
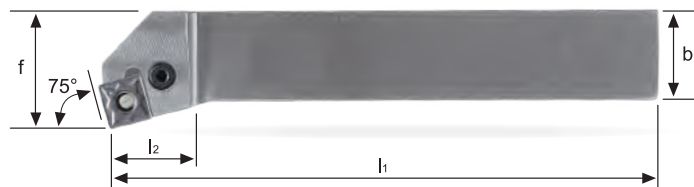
Vite di fissaggio Klemmschraube Clamping screw

Spina supporto Rohrstift Shim pin

Punzone Montagedorn Shim pin punch

PD... R/L... 15	UP 2421	HP 2421	SP 1111	RP 1111	MP 1111
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UTENSILI PER TORNITURA ESTERNA WERKZEUGE FÜR DIE AUSSENBEARBEITUNG _ EXTERNAL TURNING TOOLS



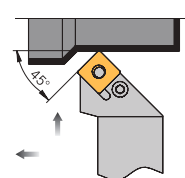
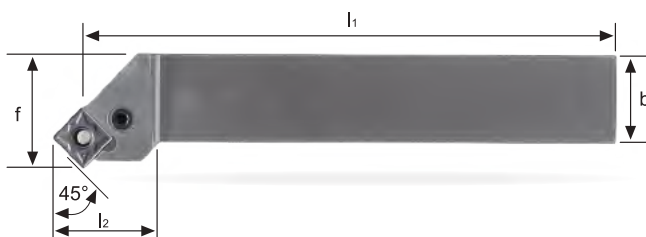
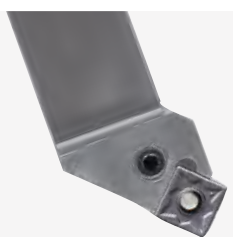
Stelo in acciaio _ Stahlschaft _ Steelshank

PSKNR/L

	h1	h2	b	l1	l2	f		KG		STOCK	PRICELIST on getooling.com
PSKNR/L 2020 K12	20	20	20	125	20,7	25,3	SN... 1204...	0,420	--	○	
PSKNR/L 2525 M12	25	25	25	150	24	32,3		0,740	--	○	
PSKNR/L 2525 M15	25	25	25	150	24,8	32,3	SN... 1506...	0,740	--	○	
PSKNR/L 3232 P15	32	32	32	170	27,6	40,1		1,300	--	○	
PSKNR/L 3232 P19	32	32	32	170	37,4	40,3	SN... 1906...	1,300	--	○	

RICAMBI Ersatzteile Spare parts

	Supporto Unterlage Support pad	Leva Hebel Lever	Vite di fissaggio Klemmschraube Clamping screw	Spina supporto Rohrstift Shim pin	Punzone Montagedorn Shim pin punch
PS... R/L... 12	UP 5112	HP 1111	SP 1111	RP 1111	MP 1111
PS... R/L... 15	UP 5421	HP 1221	SP 1221	RP 1221	MP 1221
PS... R/L... 19	UP 5321	HP 1321	SP 1321	RP 1321	MP 1321



Stelo in acciaio _ Stahlschaft _ Steelshank

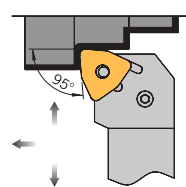
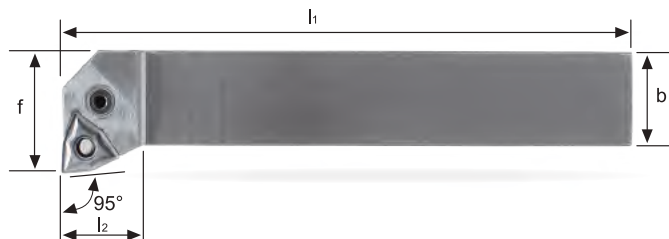
PSSNR/L

	h1	h2	b	l1	l2	f		KG		STOCK	PRICELIST on getooling.com
PSSNR/L 2020 K12	20	20	20	125	29,4	25,3	SN... 1204...	0,420	--	○	
PSSNR/L 2525 M12	25	25	25	150	29,3	32,3		0,740	--	○	
PSSNR/L 2525 M15	25	25	25	150	32,5	32,3	SN... 1506...	0,740	--	○	
PSSNR/L 3232 P15	32	32	32	170	32,5	40,3		1,300	--	○	

RICAMBI Ersatzteile Spare parts

	Supporto Unterlage Support pad	Leva Hebel Lever	Vite di fissaggio Klemmschraube Clamping screw	Spina supporto Rohrstift Shim pin	Punzone Montagedorn Shim pin punch
PS... R/L... 12	UP 5112	HP 1111	SP 1111	RP 1111	MP 1111
PS... R/L... 15	UP 5421	HP 1221	SP 1221	RP 1221	MP 1221

UTENSILI PER TORNITURA ESTERNA WERKZEUGE FÜR DIE AUSSENBEARBEITUNG _ EXTERNAL TURNING TOOLS



Stelo in acciaio _ Stahlschaft _ Steelshank

PWLNR/L	h1	h2	b	l1	l2	f		KG	STOCK	PRICELIST on getooling.com
PWLNR/L 1616 H06	16	16	16	100	20	23	WN... 0604...	0,220	--	○
PWLNR/L 2020 K06	20	20	20	125	22	25		0,420	--	○
PWLNR/L 2020 K08	20	20	20	125	22	25	WN... 0804...	0,420	--	○
PWLNR/L 2525 M06	25	25	25	150	22,4	32	WN... 0604...	0,740	--	○
PWLNR/L 2525 M08	25	25	25	150	22,4	32	WN... 0804...	0,740	--	○
PWLNR/L 3232 P08	32	32	32	170	35	40		1,300	--	○

RICAMBI Ersatzteile Spare parts

Supporto Unterlage Support pad

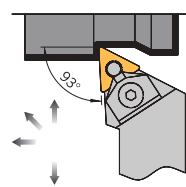
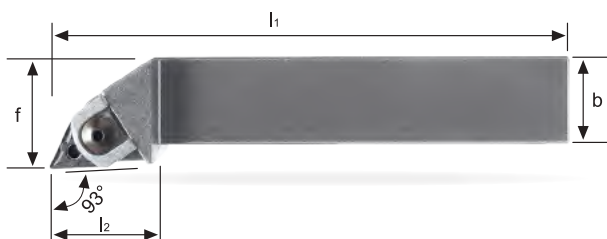
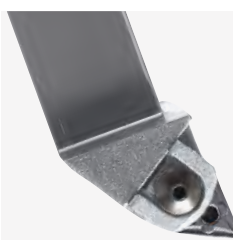
Leva Hebel Lever

Vite di fissaggio Klemmschraube Clamping screw

Spina supporto Rohrstift Shim pin

Punzone Montagedorn Shim pin punch

PW... R/L... 06	UP 71111	HP 4751	SP 3111	RP 3112	MP 3111
PW... R/L... 08	UP 71011	HP 1111	SP 1111	RP 1111	MP 1111



Stelo in acciaio _ Stahlschaft _ Steelshank

MTJNR/L	h1	h2	b	l1	l2	f		KG	STOCK	PRICELIST on getooling.com
MTJNR/L 2020 K16	20	20	20	125	35	25	TN...1604...	0,420	--	○
MTJNR/L 2525 M16	25	25	25	150	32	32		0,740	--	○

RICAMBI Ersatzteile Spare parts

Staffa Klemme Clamp

Perno Keilstück Wedge

Supporto Unterlegplatte Support pad

Grano Gewindestift Pin

MT... R/L... 16	GS1	P1	E1	G1
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● Disponibile - Lieferbar - On stock

○ A richiesta - Auf Anfrage - On request

2025



89

MILLING

MINIMILL

MOULDMILL

MICROTOOLS
AMS

MINITOOLS

GROOVING

GE DRILLS

NICECUT

YES DRILLS

SLIM CHUCK

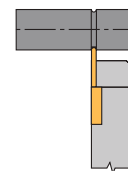
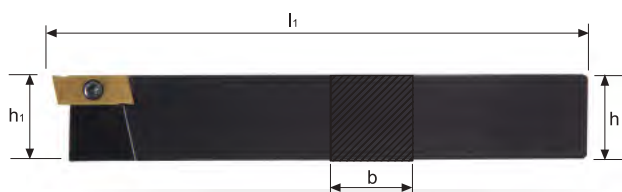
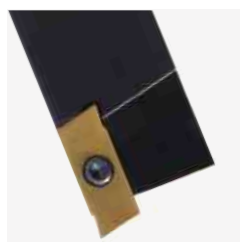
INSERTS

SPEED TIGER

RICAMBI

PARAMETRI
INSERTI

UTENSILI PER TAGLIO E SCANALATURA ESTERNA AUSSENBEARBEITUNG RADIAL - STECHDREHEN _ EXTERNAL MACHINING GROOVING



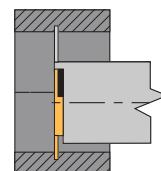
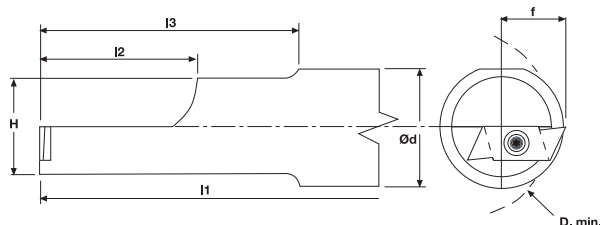
Stelo in acciaio _ Stahlschaft _ Steelshank

THE / THS	h1	h	b	l1				KG		STOCK	PRICELIST on getooling.com
THE-7-0808 R/L	08	08	08	100	GIE... GP-ST-SG- GR-GW	VT 30-G	BT08	0,040	--	○	
THE-7-1010 R/L	10	10	10	120				0,060	--	○	
THE-7-1212 R/L	12	12	12	120				0,090	--	○	
THE-7-1616 R/L	16	16	16	120				0,220	--	○	
THE-7-2020 R/L	20	20	20	120				0,420	--	○	
THE-7-2525 R/L	25	25	25	120				0,740	--	○	

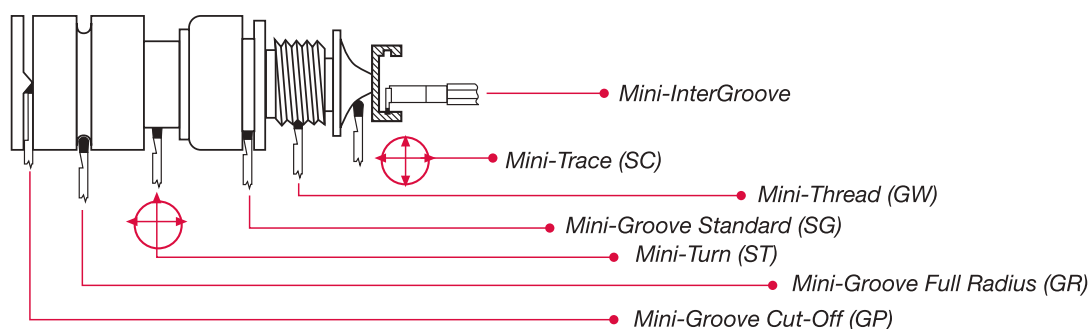
Utensili per macchine svizzere _ Swiss machine tools

THS-7-0808 R/L	08	08	08	140	GIE... GP-ST-SG- GR-GW	VT 30-G	BT08	0,040	--	○	
THS-7-1010 R/L	10	10	10	150				0,060	--	○	

UTENSILI PER SCANALATURA INTERNA INNENSTECHDREHEN-BEARBEITUNG _ INTERNAL MACHINING INTERNAL GROOVING



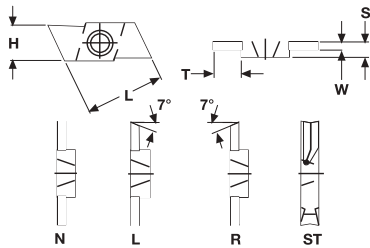
THI	ØD	Ød	f	H	l1	l2	l3				KG		STOCK	PRICELIST on getooling.com
THI-7-20 R/L	38,1	20	13,34	195	140	25	50	GIE... GP-ST-SG- GR-GW	VT 30-G	BT08	0,220	--	○	
THI-7-25 R/L	38,1	25	13,34	195	150	32	63				0,420	--	○	
THI-7-32 R/L	38,1	32	13,34	195	150	32	63				0,740	--	○	



NOTE: - per utensili destri (R) inserto sinistro (L) - per utensili sinistri (L) inserto destro (R)
NOTE: - for rechte Werkzeuge (R) linke W.P. (L) - for linke Werkzeuge (L) rechte W.P. (R)
NOTE: - right hand holders (R) Left hand inserts (L) - Left hand holders (L) right hand inserts (R)

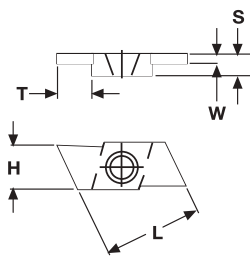
GIE

Inserti per scanalatura e taglio Drehen und Stechen _ Grooving and Turning



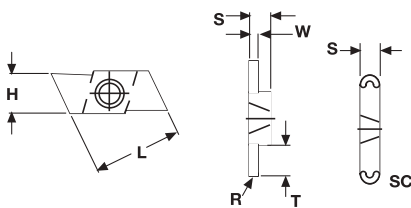
Art.	W ⁺⁰² ₋₀	T	H	S	L	TIN	PRICELIST on getooling.com
GIE-7-GP-1,0 R/L N	1	6	7	2	17	○	
GIE-7-GP-1,0 R/L R/L	1	6	7	2	17	○	
GIE-7-GP-1,5 R/L N	1,5	6	7	2	17	○	
GIE-7-GP-1,5 R/L R/L	1,5	6	7	2	17	○	
GIE-7-GP-2 R/L N	2	6	7	2	17	○	
GIE-7-GP-2 R/L R/L	2	6	7	2	17	○	
GIE-7-ST-3,0 R/L	3,1	6	7	3,17	17	○	

Inserti per scanalatura per anelli Stechen _ Grooving



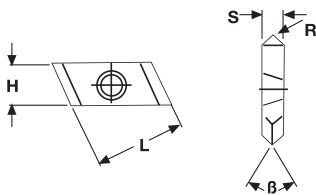
Art.	W ⁺⁰² ₋₀	T	H	S	L	TIN	PRICELIST on getooling.com
GIE-7-SG-0,5 R/L	0,5	2,54	7	2	17	○	
GIE-7-SG-0,7 R/L	0,7	2,54	7	2	17	○	
GIE-7-SG-0,8 R/L	0,8	2,54	7	2	17	○	
GIE-7-SG-0,9 R/L	0,9	2,54	7	2	17	○	
GIE-7-SG-1,1 R/L	1,1	6	7	2	17	○	
GIE-7-SG-1,3 R/L	1,3	6	7	2	17	○	
GIE-7-SG-1,6 R/L	1,6	6	7	2	17	○	
GIE-7-SG-1,85 R/L	1,85	6	7	2	17	○	

Inserti per scanalatura raggiata e profilatura Vollradiusaustohrung _ Full radius execution



Art.	W ⁺⁰² ₋₀	B	T	H	S	L	TIN	PRICELIST on getooling.com
GIE-7-GR-1 R/L	1	0,5	6	7	2	17	○	
GIE-7-GR-1,5 R/L	1,5	0,75	6	7	2	17	○	
GIE-7-GR-2 R/L	2	1	6	7	2	17	○	
GIE-7-SC-3 R/L	3,17	1,585	6	7	3,17	17	○	

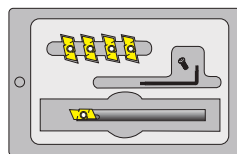
Inserti per filettare Gewindedrehen _ Threading



Art.	B	R	H	S	L	TIN	PRICELIST on getooling.com
GIE-7-GW-60 R/L	60°	0,1	7	2	17	○	
GIE-7-GW-55 R/L	55°	0,12	7	2	17	○	

SET MINI GROOVE

Art. SET 05-GIE



n° 1		THE-7-1212-R
n° 1		GIE-7-SG-0,9 L TIN
n° 1		GIE-7-SG-1,1 L TIN
n° 1		GIE-7-SG-1,3 L TIN
n° 1		GIE-7-SG-1,6 L TIN
n° 1		GIE-7-SG-1,85 L TIN



KG

STOCK

PRICELIST on
getooling.com

0,170

○

(*) SG = scanalatura standard
standard Stechen
standard grooving

GP = scanalatura e taglio
Drehen und Stechen
grooving and cutoff

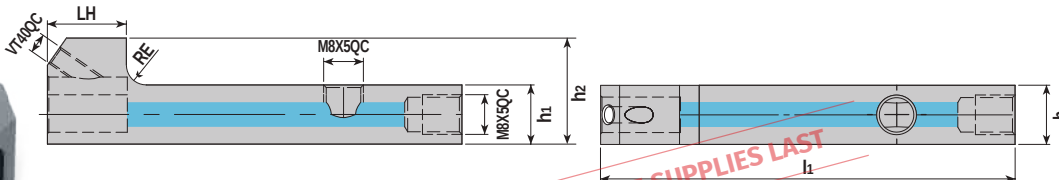
GR = scanalatura raggiata
Vollradiusaustohrung
grooving full radius

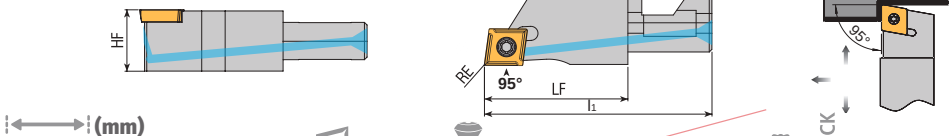
GW = filettatura
Gewindedrehen
threading

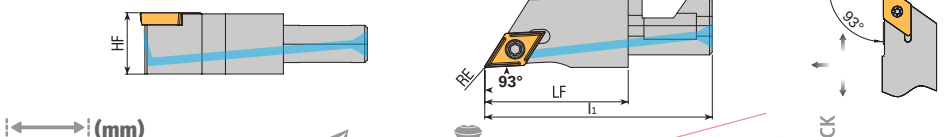
ST = tornitura
Drehen
turning

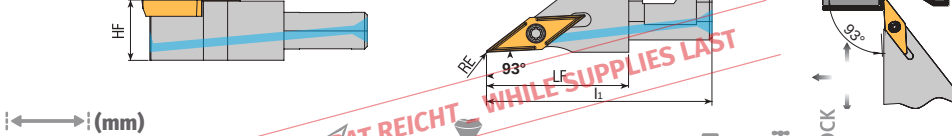
SC = profilatura
Kopierprofil
tracing

UTENSILI PER FANTINE MOBILI LANGDREHMASCHINEN WERKZEUGEN _ SWISS TYPE MACHINING TURNING TOOLS

										
	h1	h2	b	RE	LH	l1	M8X5QC (M8X1X5)	VT40QC (M4X0,7)	KG	STOCK
QCTB				(mm)						PRICELIST on getooling.com
QCTB 1212	12	21,5	12	4	16	84			0,140	●
QCTB 1616	16	21,5	16	1	16	90			0,220	●

										
	HF	RE	LF	l1	CCMT CCGT 0602...	SS1751	BT08	KG	STOCK	PRICELIST on getooling.com
SCLCR/L				(mm)						
SCLCR/L 12-06	11,8	0,2	27,3	43,3				0,080	-	○
SCLCR/L 12-06 W	11,8	0,2	27,3	43,3				0,080	●	●
SCLCR/L 16-06	15,8	0,2	27,3	43,3				0,080	-	○
SCLCR/L 16-06 W	15,8	0,2	27,3	43,3				0,080	●	●
SCLCR/L 12-09	11,8	0,2	27,3	43,3				0,080	-	○
SCLCR/L 12-09 W	11,8	0,2	27,3	43,3				0,080	●	●
SCLCR/L 16-09	15,8	0,2	27,3	43,3				0,090	-	○
SCLCR/L 16-09 W	15,8	0,2	27,3	43,3				0,090	●	●

										
	HF	RE	LF	l1	DCMT DCGT 0702...	SS1751	BT08	KG	STOCK	PRICELIST on getooling.com
SDJCR/L				(mm)						
SDJCR/L 12-07	11,8	0,2	27,3	43,3				0,080	-	○
SDJCR/L 12-07 W	11,8	0,2	27,3	43,3				0,080	●	●
SDJCR/L 16-07	15,8	0,2	27,3	43,3				0,080	-	○
SDJCR/L 16-07 W	15,8	0,2	27,3	43,3				0,080	●	●
SDJCR/L 12-11	11,8	0,2	27,3	43,3				0,080	-	○
SDJCR/L 12-11 W	11,8	0,2	27,3	43,3				0,080	●	●
SDJCR/L 16-11	15,8	0,2	27,3	43,3				0,090	-	○
SDJCR/L 16-11 W	15,8	0,2	27,3	43,3				0,090	●	●

										
	HF	RE	LF	l1	VCMT VCGT 1103...	SS1751	BT08	KG	STOCK	PRICELIST on getooling.com
SVJCR/L				(mm)						
SVJCR/L 12-11	11,8	0,2	27,3	43,3				0,070	-	○
SVJCR/L 12-11 W	11,8	0,2	27,3	43,3				0,070	●	●
SVJCR/L 16-11	15,8	0,2	27,3	43,3				0,080	-	○
SVJCR/L 16-11 W	15,8	0,2	27,3	43,3				0,080	●	●

										
	HF	LF	l1	US-3R	US-3L	USR-3E	GBS-3E	VT40-3E	BT10	KG
... ER/L										STOCK
SER/L 12-11	11,8	27,3	43,3	11 ER/L	-	-	-	SS1751	BT08	0,070
TER/L 16-16	15,8	27,3	43,3	16 ER/L	US-3R	US-3L	USR-3E	GBS-3E	VT40-3E	BT10

**SET A - SCLCR/L 06**

N° 1 A 0608H SCLCR/L 06
N° 1 A 0810J SCLCR/L 06
N° 1 A 1012K SCLCR/L 06
N° 1 A 1216M SCLCR/L 06

**SET S - SCLCR 06**

N° 1 S S0608H SCLCR 06
N° 1 S 0810J SCLCR 06
N° 1 S 1012K SCLCR 06
N° 1 S 1216M SCLCR 06

**SET A - SDUCR/L 07**

N° 1 A 0810H SDUCR/L 07
N° 1 A 1012K SDUCR/L 07
N° 1 A 1216M SDUCR/L 07

**SET S - SDUCR 07**

N° 1 S 0810H SDUCR 07
N° 1 S 1012K SDUCR 07
N° 1 S 1216M SDUCR 07

**SET A - SDQCR/L 07**

N° 1 A 0810H SDQCR/L 07
N° 1 A 1012K SDQCR/L 07
N° 1 A 1216M SDQCR/L 07

**SET AH - SCLCR/L 06**

N° 1 AH 0608H SCLCR/L 06
N° 1 AH 0810J SCLCR/L 06
N° 1 AH 1012K SCLCR/L 06
N° 1 AH 1216M SCLCR/L 06

**SET AH - SDUCR/L 07**

N° 1 AH 0810H SDUCR/L 07
N° 1 AH 1012K SDUCR/L 07
N° 1 AH 1216M SDUCR/L 07

**SET E - SCLCR/L 06**

N° 1 E08K SCLCR/L 06
N° 1 E10K SCLCR/L 06
N° 1 E12M SCLCR/L 06

**SET E - SDUCR/L 07**

N° 1 E10K SDUCR/L 07
N° 1 E12M SDUCR/L 07

**SET E - SCLCR/L 03**

N° 1 E04G SCLCR/L 03
N° 1 E05H SCLCR/L 03
N° 1 E06J SCLCR/L 03

**SET C - SCLCR 06**

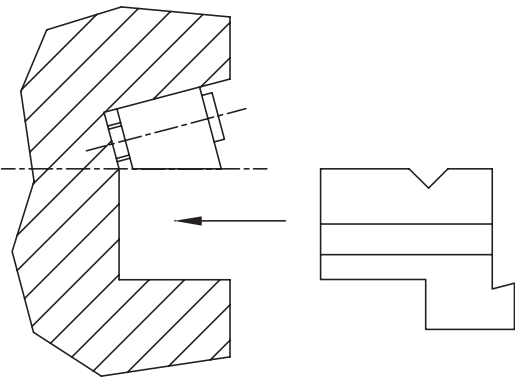
N° 1 C08K SCLCR 06
N° 1 C10K SCLCR 06
N° 1 C12M SCLCR 06

PARAMETRI INSERTI	RICAMBI	SPEED TIGER	INSERTS	SLIM CHUCK	YES DRILLS	NICECUT	GE DRILLS	GROOVING	MINITOOOLS	MICROTOOLS AMS	MOULDMILL	MINIMILL	MILLING
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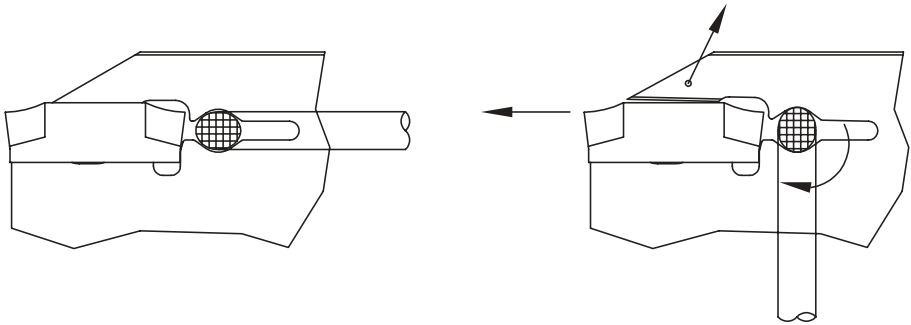
GROOVING

150°

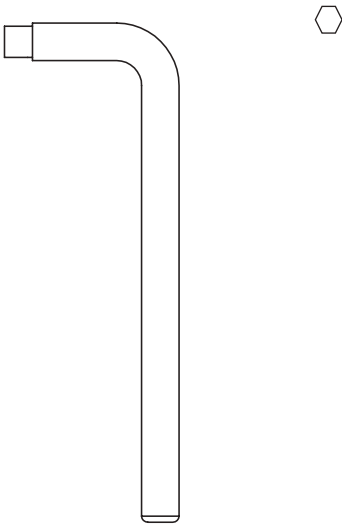




Base holder assembly instruction

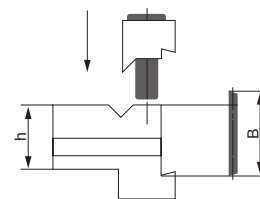
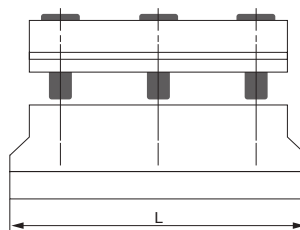


Instruction for changing the insert



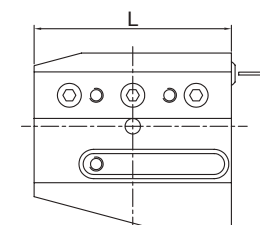
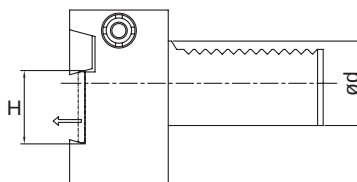
Assembly-key

BASE DI SUPPORTO _ GRUNDHALTER _ BASE HOLDER



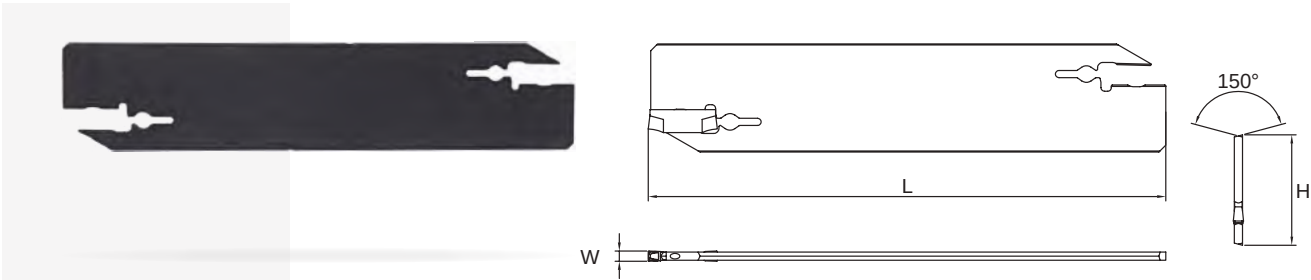
GETB	h	L (mm)	B	KG	STOCK	PRICELIST on getooling.com
GETB 1910	10	76	19	0,200	○	
GETB 1912	12	76	19	0,250	○	
GETB 1916	16	76	19	0,300	○	
GETB 2620	20	87	26	0,600	○	
GETB 2625	25	87	26	0,700	○	
GETB 3220	20	100	32	0,800	○	
GETB 3225	25	110	32	1,000	○	
GETB 3232	32	120	32	1,300	○	

BASE VDI CON LUBRIFICAZIONE _ VDI GRUNDHALTER MIT IK _ VDI TOOL HOLDER WITH IC

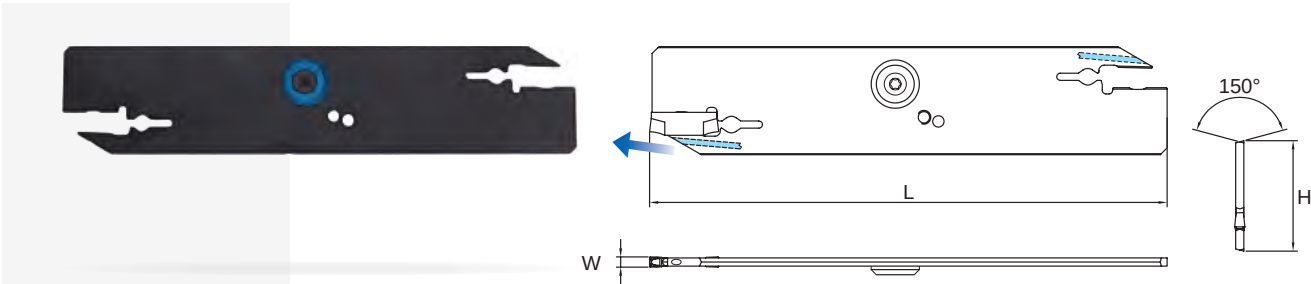


GEGB	Ø d	L (mm)	H	KG	STOCK	PRICELIST on getooling.com
GEGB VDI30/26 COOL	30	70	26	1,300	○	
GEGB VDI30/32 COOL	30	70	32	1,300	○	
GEGB VDI40/32 COOL	40	85	32	2,150	○	

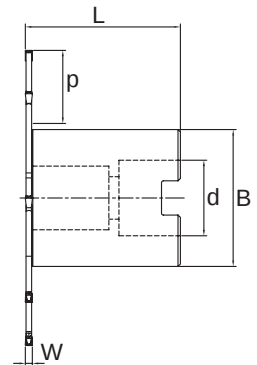
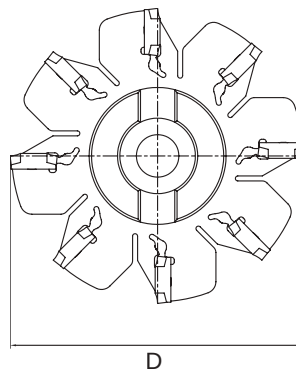
LAMA _STECHSCHWERTER _BLADE



GECB	↔ (mm)					STOCK	PRICELIST on getooling.com
	W	H	L				
GECB 1920 S	2,0	19	86	GELCG..192002...	0,040	●	
GECB 2620 S	2,0	26	110		0,050	●	
GECB 2630 S	3,0	26	110	GELCG..193002...	0,060	●	
GECB 3230 S	3,0	32	150		0,090	●	
GECB 2640 S	4,0	26	110	GELCG..234002...	0,100	●	
GECB 3240 S	4,0	32	150		0,100	●	



GECB COOL	↔ (mm)									STOCK	PRICELIST on getooling.com
	W	H	L								
GECB 2620 S COOL	2,0	26	110	VT40SL	GESL	BT15	GELCG..192002...	0,050	💧	●	
GECB 2630 S COOL	3,0	26	110				GELCG..193002...	0,060	💧	●	
GECB 3230 S COOL	3,0	32	150					0,090	💧	●	
GECB 2640 S COOL	4,0	26	110					0,100	💧	●	
GECB 3240 S COOL	4,0	32	150				GELCG..234002...	0,100	💧	●	

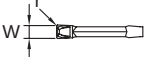
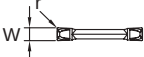


GEDM											STOCK	PRICELIST on getooling.com
	Ø D	L	W	p	Ø B	d	Z					
GEDM 08020 Z4 ST *	80	39,9	2,0	25	29	M16	4	GELCG..192002	0,250	--	●	
GEDM 10020 Z6 SA	100	51,9	2,0	28	40	22	6		0,700	--	●	
GEDM 12520 Z8 SA	125	51,9	2,0	36	48	27	8		1,250	--	●	
GEDM 16020 Z10 SA	160	64,9	2,0	39	80	40	10		2,500	--	●	
GEDM 08030 Z4 ST *	80	40,7	3,0	25	29	M16	4	GELCG..193002	0,250	--	●	
GEDM 10030 Z6 SA	100	52,7	3,0	28	40	22	6		0,700	--	●	
GEDM 12530 Z8 SA	125	52,7	3,0	36	48	27	8		1,300	--	●	
GEDM 16030 Z10 SA	160	65,7	3,0	39	80	40	10		2,550	--	●	
GEDM 12540 Z6 SA	125	53,5	4,0	37,5	48	27	6	GELCG..234002	1,350	--	●	
GEDM 16040 Z8 SA	160	66,5	4,0	39	80	40	8		2,650	--	●	

* Gambo filettato _ Schaftausführung Gewinde _ Threaded shank

INSERTI _ WECHSELPLATTEN _ INSERTS

Inserto unico per tutto il programma _ Ein Wendepatte fuer gesamtes Programm _ One insert for whole programme

CODICE ORDINE Bestell-Nr. Order No.	FIGURA Form Figure	↔ (mm)		DENOMINAZIONE Bezeichnung Designation	NON RIVESTITI Unbeschichte Uncoated				RIVESTITI Beschichtet Coated				CERMET		
		W	r		TAGLIENTI Schneide Cutting edge	K15	P25	P40	P200	P300	K300	K400	TIN PVD	TIALN PVD	X99
		2,0	0,2	1	GELCGS 192002	●				●	●				
		3,0	0,2	1	GELCGS 193002	●				●	●				
		4,0	0,2	1	GELCGS 234002	●				●	●				
		2,0	0,2	2	GELCGD 192002	●				●	●				
		3,0	0,2	2	GELCGD 193002	●				●	●				
		4,0	0,2	2	GELCGD 234002	●				●	●				

GE KEY

Chiave _ Schlüssel _ Spanner

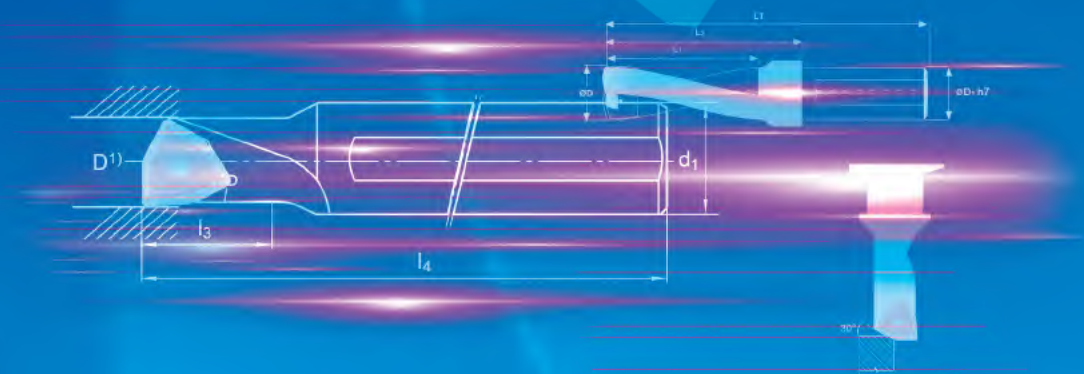
PRICELIST on
getooling.com



Chiave non inclusa. Da ordinare separatamente.
Schlüssel nicht eingeschlossen. Separat bestellen.
Key not included. To be ordered separately.

PARAMETRI INSERTI	RICAMBI	SPEED TIGER	INSERTS	SLIM CHUCK	YES DRILLS	NICECUT	GE DRILLS	GROOVING	MINITOOLS	MICROTOOLS AMS	MOULDMILL	MINIMILL	MILLING
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GE DRILLS



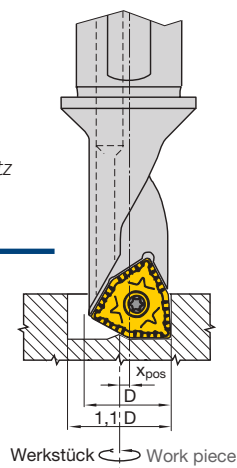
PUNTE AD INSERTI MULTIFUNZIONE MULTIFUNKTION WENDEPLATTENVOLLBOHRER _ MULTI-FUNCTION INDEXABLE INSERT DRILLING TOOL

Technische Hinweise _ Technical hints

Nebenschneide einsetzbar
Secondary cutting edge can be used

Weitere Konstruktionsmerkmale und Vorteile
Additional features and application possibilities

Bohren ins Volle außer
der Mitte, positiver Versatz
Drilling off center,
positive offset



X_{pos} : Versatz aus der Mitte positiv
Offset, positive

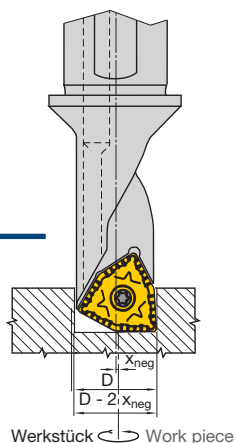
D : Nenndurchmesser Werkzeug
Nominal tool diameter

**Acciaio
Stahl
Steel** $X_{pos} = \frac{(1,1 \times D) - D}{2}$

**Alluminio
Aluminium
Aluminium** $X_{pos} = \frac{(1,5 \times D) - D}{2}$

Werkzeug Tool	D	Acciaio Stahl Steel		Alluminio Aluminium Aluminium	
		D_{max}	X_{pos}	D_{max}	X_{pos}
2,25D/1,50D					
PTR/L 08 -x,xxD- 04	08H13	8,8	0,40	12,0	2,00
PTR/L 10 -x,xxD- 05	10H13	11,0	0,50	15,0	2,50
PTR/L 11 -x,xxD- 06	11H13	12,1	0,55	16,5	2,75
PTR/L 15 -x,xxD- 07	15H13	16,5	0,75	22,5	3,75
PTR/L 18 -x,xxD- 09	18H13	19,8	0,90	27,0	4,50
PTR/L 20 -x,xxD- 10	20H13	22,0	1,00	30,0	5,00
PTR/L 26 -x,xxD- 13	26H13	28,6	1,30	39,0	6,50

Bohren ins Volle außer der
Mitte, negativer Versatz
Drilling off center,
negative offset



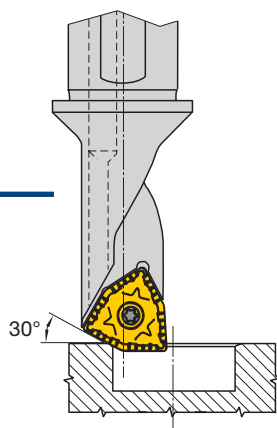
X_{neg} : Versatz aus der Mitte negativ
Offset, negative

D : Nenndurchmesser Werkzeug
Nominal tool diameter

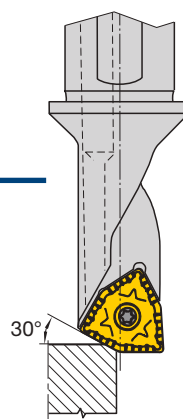
$$X_{neg} = \frac{D_{min} - D}{2}$$

Werkzeug Tool	D	D_{min}	X_{neg}
2,25D/1,50D			
PTR/L 08 -x,xxD- 04	08H13	7,8	0,10
PTR/L 10 -x,xxD- 05	10H13	9,8	0,10
PTR/L 11 -x,xxD- 06	11H13	10,8	0,10
PTR/L 15 -x,xxD- 07	15H13	14,7	0,15
PTR/L 18 -x,xxD- 09	18H13	17,7	0,15
PTR/L 20 -x,xxD- 10	20H13	19,7	0,15
PTR/L 26 -x,xxD- 13	26H13	25,7	0,15

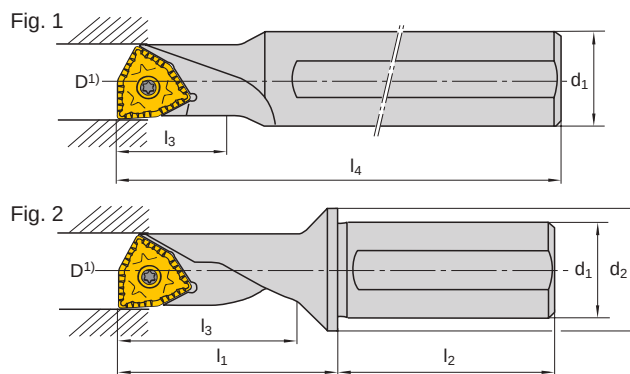
Anfasen innen
Internal chamfering



Anfasen außen
External chamfering



PUNTE AD INSERTI MULTIFUNZIONE MULTIFUNKTION WENDEPLATTENVOLLBOHRER _ MULTI-FUNCTION INDEXABLE INSERT DRILLING TOOL



PTR/L	Fig	D ¹⁾	d1	d2 (mm)	l1	l2	l3	l4		KG	STOCK	PRICELIST on getooling.com
PTR/L 08 - 1,50D-04	1	8	12	-	-	-	12,0	80	WCHX 04...	0,030	●	
PTR/L 08 - 2,25D-04	2	8	10	12	22,5	38	18,0	-		0,050	●	
PTR/L 10 - 1,50D-05	1	10	12	-	-	-	15,0	90	WCHX 05...	0,040	●	
PTR/L 10 - 2,25D-05	2	10	12	16	28	42	22,5	-		0,060	●	
PTR/L 11 - 1,50D-06	1	11	16	-	-	-	16,5	100	WCHX 06...	0,080	●	
PTR/L 11 - 2,25D-06	2	11	16	20	32	45	24,75	-		0,130	●	
PTR/L 15 - 1,50D-07	1	15	20	-	-	-	22,5	125	WCHX 07...	0,150	●	
PTR/L 15 - 2,25D-07	2	15	20	25	43	50	33,75	-		0,240	●	
PTR/L 18 - 1,50D-09	1	18	25	-	-	-	27,0	135	WCHX 09...	0,280	●	
PTR/L 18 - 2,25D-09	2	18	25	32	53	56	40,5	-		0,400	●	
PTR/L 20 - 1,50D-10	1	20	25	-	-	-	30,0	150	WCHX 10...	0,290	●	
PTR/L 20 - 2,25D-10	2	20	25	32	56	56	45,0	-		0,460	●	
PTR/L 26 - 1,50D-13	1	26	32	-	-	-	39,0	180	WCHX 13...	0,570	●	
PTR/L 26 - 2,25D-13	2	26	32	40	73	60	58,5	-		0,910	●	

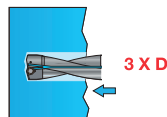
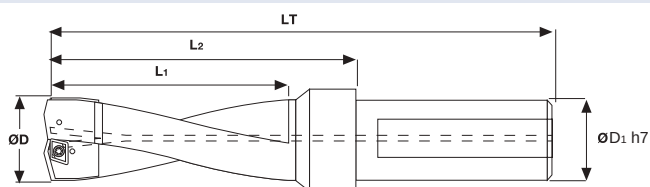
RICAMBI _ Ersatzteile _ Spare parts

PTR/L			Torx Torx Torx	Momento torsione Anzugsmoment Torque [Ncm]
PTR/L 08	A02-20033	V04-T0600	06	62
PTR/L 10	A13-25042	V04-T0800	08	128
PTR/L 11	A13-25050	V04-T0800	08	128
PTR/L 15	A13-30073	V04-T0800	08	180
PTR/L 18	A02-35082	V04-T1500	15	345
PTR/L 20	A06-50088	V04-T2000	20	1020
PTR/L 26	A02-60120	V04-T2500	25	1750

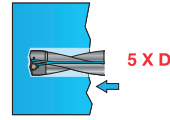
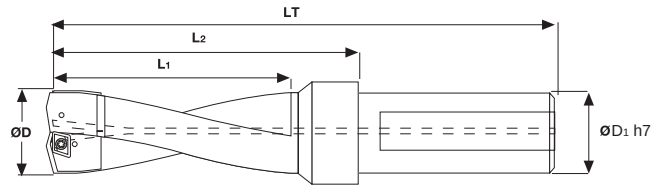
INSERTI _ Wendeplatten _ Inserts

P300	K400	K15

PUNTE AD INSERTI _ WENDEPLATTENVOLLBOHRER _ INDEXABLE INSERT DRILLING-TOOLS



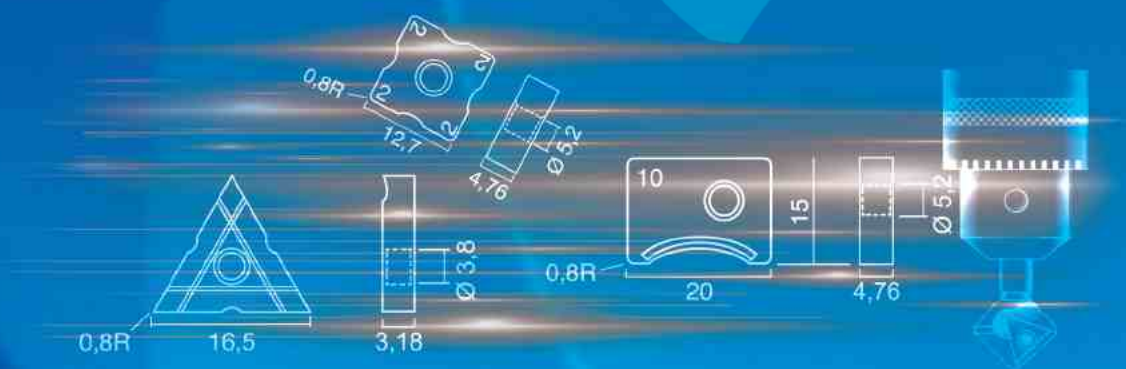
TDXP - 3 X D	(mm)					XPMT	BFTX	BT	KG	STOCK	PRICELIST on getooling.com
	Ød	ØD1	LT	L1	L2						
TDXP 140-30 R	14	20	104	43	60	XPMT 042004...	BFTX 01604N	BT06	0,380	●	
TDXP 150-30 R	15	20	107	46	63				0,380	●	
TDXP 160-30 R	16	20	110	49	66				0,380	●	
TDXP 170-30 R	17	20	113	52	69	XPMT 052804...	BFTX 0204N	BT06	0,380	●	
TDXP 180-30 R	18	20	116	55	72				0,380	●	
TDXP 190-30 R	19	25	134	58	78				0,380	●	
TDXP 200-30 R	20	25	137	61	81	XPMT 063306...	BFTX 02206N	BT07	0,390	●	
TDXP 210-30 R	21	25	140	64	84				0,410	●	
TDXP 220-30 R	22	25	143	67	87				0,410	●	
TDXP 230-30 R	23	25	146	70	90	XPMT 063306...	BFTX 02206N	BT07	0,420	●	
TDXP 240-30 R	24	25	149	73	93				0,420	●	
TDXP 250-30 R	25	25	152	76	96				0,460	●	
TDXP 260-30 R	26	25	155	79	99	XPMT 074006...	BFTX 02506N	BT08	0,480	●	
TDXP 270-30 R	27	25	158	82	102				0,500	●	
TDXP 280-30 R	28	25	161	85	105				0,530	●	
TDXP 290-30 R	29	32	170	88	110	XPMT 094508...	BFTX 03584	BT15	0,550	●	
TDXP 300-30 R	30	32	173	91	113				0,850	●	
TDXP 310-30 R	31	32	176	94	116				0,870	●	
TDXP 320-30 R	32	32	179	97	119	XPMT 094508...	BFTX 03584	BT15	0,880	●	
TDXP 330-30 R	33	32	182	100	122				0,910	●	
TDXP 340-30 R	34	32	185	103	125				0,950	●	
TDXP 350-30 R	35	32	188	106	128	XPMT 125812...	BFTX 0511N	BT20	0,980	●	
TDXP 360-30 R	36	32	191	109	131				1,020	●	
TDXP 370-30 R	37	32	194	112	134				1,060	●	
TDXP 380-30 R	38	32	197	115	137	XPMT 125812...	BFTX 0511N	BT20	1,090	●	
TDXP 390-30 R	39	32	200	118	140				1,130	●	
TDXP 400-30 R	40	32	203	121	143				1,180	●	
TDXP 410-30 R	41	32	206	124	146	XPMT 125812...	BFTX 0511N	BT20	1,230	●	
TDXP 420-30 R	42	40	220	127	150				1,270	●	
TDXP 430-30 R	43	40	223	130	153				1,310	●	
TDXP 440-30 R	44	40	226	133	156	XPMT 156812...	BFTX 0615N	BT25	1,350	●	
TDXP 450-30 R	45	40	229	136	159				1,910	●	
TDXP 460-30 R	46	40	240	139	170				1,930	●	
TDXP 470-30 R	47	40	243	141	173	XPMT 156812...	BFTX 0615N	BT25	2,020	●	
TDXP 480-30 R	48	40	246	144	176				2,090	●	
TDXP 490-30 R	49	40	249	147	179				2,120	●	
TDXP 500-30 R	50	40	252	150	182	XPMT 156812...	BFTX 0615N	BT25	2,220	●	
TDXP 510-30 R	51	40	255	153	185				2,270	●	
TDXP 520-30 R	52	40	258	156	188				2,320	●	
TDXP 530-30 R	53	40	261	159	191	XPMT 156812...	BFTX 0615N	BT25	2,520	●	
TDXP 540-30 R	54	40	264	162	194				2,570	●	
TDXP 550-30 R	55	40	267	165	197				2,820	●	



TDXP - 5 X D	(mm)					XPMT	BFTX	BT	KG	STOCK	PRICELIST on getooling.com
	Ød	ØD1	LT	L1	L2						
TDXP 140-50 R	14	20	132	71	88	XPMT 042004...	BFTX 01604N	BT06	0,420	●	
TDXP 150-50 R	15	20	137	76	93				0,420	●	
TDXP 160-50 R	16	20	142	81	98				0,420	●	
TDXP 170-50 R	17	20	147	86	103	XPMT 052804...	BFTX 0204N	BT07	0,420	●	
TDXP 180-50 R	18	20	152	91	108				0,420	●	
TDXP 190-50 R	19	25	172	96	116				0,420	●	
TDXP 200-50 R	20	25	177	101	121	XPMT 063306...	BFTX 02206N	BT07	0,500	●	
TDXP 210-50 R	21	25	182	106	126				0,550	●	
TDXP 220-50 R	22	25	187	111	131				0,550	●	
TDXP 230-50 R	23	25	192	116	136	XPMT 074006...	BFTX 02506N	BT08	0,570	●	
TDXP 240-50 R	24	25	197	121	141				0,570	●	
TDXP 250-50 R	25	25	202	126	146				0,590	●	
TDXP 260-50 R	26	25	207	131	151	XPMT 094508...	BFTX 03584	BT15	0,600	●	
TDXP 270-50 R	27	25	212	136	156				0,620	●	
TDXP 280-50 R	28	25	217	141	161				0,650	●	
TDXP 290-50 R	29	32	228	146	168	XPMT 125812...	BFTX 0511N	BT20	0,670	●	
TDXP 300-50 R	30	32	233	151	173				0,950	●	
TDXP 310-50 R	31	32	238	156	178				0,970	●	
TDXP 320-50 R	32	32	243	161	183	XPMT 156812...	BFTX 0615N	BT25	0,990	●	
TDXP 330-50 R	33	32	248	166	188				1,000	●	
TDXP 340-50 R	34	32	253	171	193				1,050	●	
TDXP 350-50 R	35	32	258	176	198	XPMT 156812...	BFTX 0615N	BT25	1,100	●	
TDXP 360-50 R	36	32	263	181	203				1,300	●	
TDXP 370-50 R	37	32	268	186	208				1,300	●	
TDXP 380-50 R	38	32	273	191	213	XPMT 156812...	BFTX 0615N	BT25	1,400	●	
TDXP 390-50 R	39	32	278	196	218				1,400	●	
TDXP 400-50 R	40	32	283	201	223				1,500	●	
TDXP 410-50 R	41	32	288	206	228	XPMT 156812...	BFTX 0615N	BT25	1,600	●	
TDXP 420-50 R	42	40	304	211	234				1,600	●	
TDXP 430-50 R	43	40	309	216	239				1,600	●	
TDXP 440-50 R	44	40	314	221	244	XPMT 156812...	BFTX 0615N	BT25	1,700	●	
TDXP 450-50 R	45	40	319	226	249				2,400	●	
TDXP 460-50 R	46	40	332	231	262				2,400	●	
TDXP 470-50 R	47	40	337	235	267	XPMT 156812...	BFTX 0615N	BT25	2,500	●	
TDXP 480-50 R	48	40	342	240	272				2,600	●	
TDXP 490-50 R	49	40	347	247	277				2,600	●	
TDXP 500-50 R	50	40	352	250	282	XPMT 156812...	BFTX 0615N	BT25	2,800	●	
TDXP 510-50 R	51	40	357	255	287				2,800	●	
TDXP 520-50 R	52	40	362	260	292				2,900	●	
TDXP 530-50 R	53	40	367	265	297	XPMT 156812...	BFTX 0615N	BT25	3,100	●	
TDXP 540-50 R	54	40	372	270	302				3,200	●	
TDXP 550-50 R	55	40	377	275	307				3,500	●	

PARAMETRI INSERTI	RICAMBI	SPEED TIGER	INSERTS	SLIM CHUCK	YES DRILLS	NICECUT	GE DRILLS	GROOVING	MINITOOOLS	MICROTOOLS AMS	MOULDMILL	MINIMILL	MILLING
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NICECUT



PARAMETRI INSERTI	RICAMBI	SPEED TIGER	INSERTS	SLIM CHUCK	YES DRILLS	NICECUT	GE DRILLS	GROOVING	MINITOOLS	MICROTOOLS AMS	MOULDMILL	MINIMILL	MILLING
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SVASATORI AD INSERTO INTERCAMBIABILE
FASFRÄSER FÜR ABSCHRÄGUNG _ MILLING CUTTERS FOR CHAMFERING FLARIN

MILLING

MINIMILL

MOULDMILL

MICROTOOLS
AMS

MINITOLS

GROOVING

GE DRILLS

NICECUT

YES DRILLS

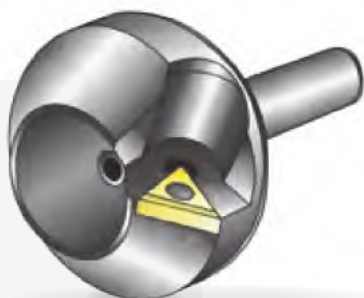
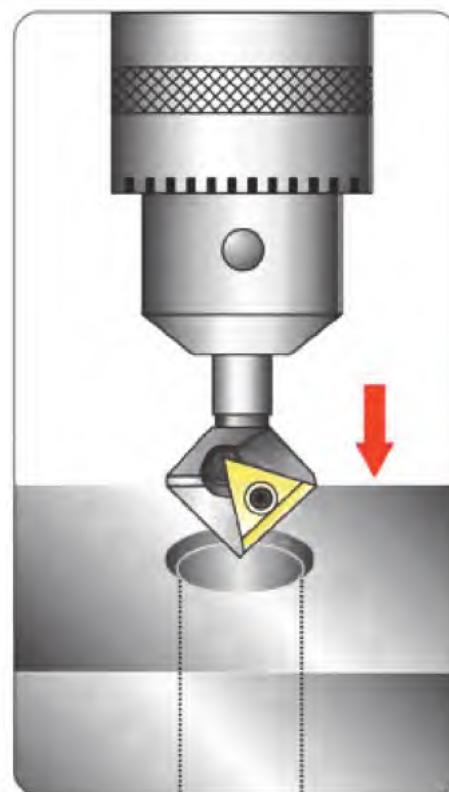
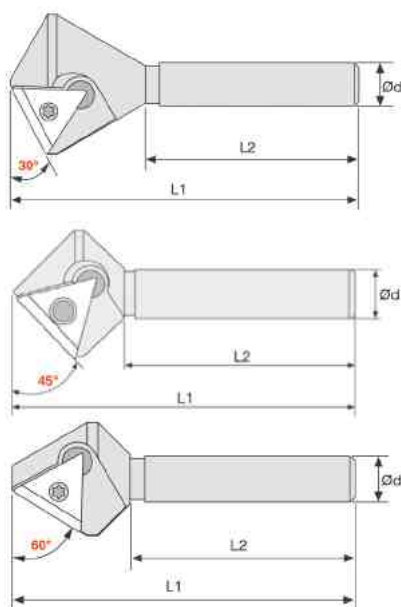
SLIM CHUCK

INSERTS

SPEED TIGER

RICAMBI

PARAMETRI
INSERTI



MENTRUBE	Angolo Winwel Angle	↔ (mm)		L1	L2	Ød					STOCK	PRICELIST on getooling.com
		MIN Ø	MAX Ø									
BM3029T	30°	6	29	74	45	10	TM32 GUR... TM32 GSR...	M - 1	MA - 1		0,110	○
BM4524T	45°	5	24	67	45	10					0,070	○
BM4538T	45°	19	38	75	50	12					0,230	○
BM4552T	45°	33	52	80	55	13					0,410	○
BM4566T	45°	47	66	80	55	13					0,660	○
BM6021T	60°	7	21	69	45	10					0,070	○



1



2

FIG.

NR. TAGLIENTI
SCHNITTKANTEN
NO. OF CORNERS

TM32 GUR HSS...	1	2
TM32 GSR HSS...	2	6

VELOCITÀ CONSIGLATE _ SCHNITTDATEN
RECOMMENDED SPEED

	MIN Ø	MAX Ø	RPM
BM3029T	6	29	500-350
BM4524T	5	24	500-350
BM4538T	19	38	350-200
BM4552T	33	52	200-150
BM4566T	47	68	150-100
BM6021T	7	21	500-350

● Disponibile - Lieferbar - On stock

○ A richiesta - Auf Anfrage - On request

2025



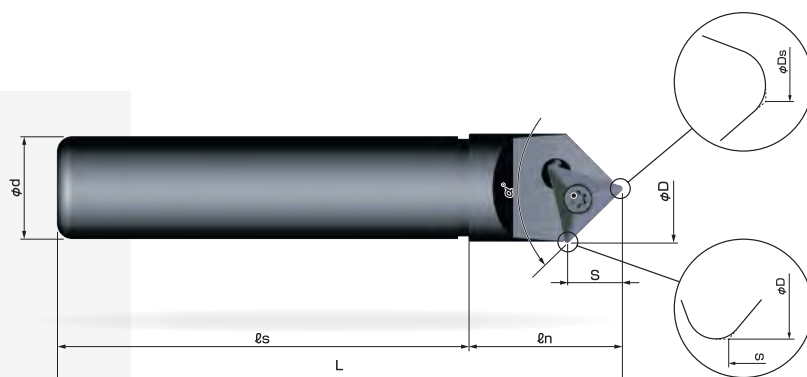
Ge Tooling

109

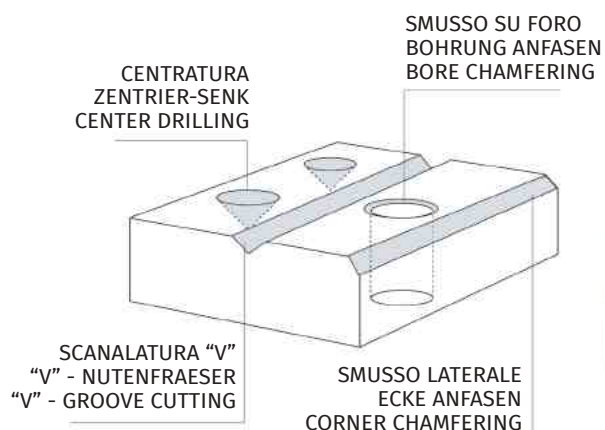
FRESE PER SMUSSI, SCANALATURE A V E CENTRARE ZENTRIER-, SENK-, UND ANFASWERKZEUG _ CENTER DRILLING, CHAMFERING AND V-GROOVING



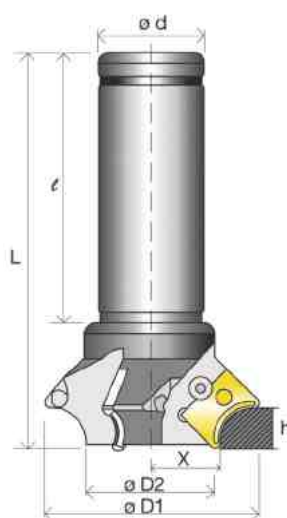
MOMIMEN	Angolo Winwel Angle	 (mm)												STOCK	PRICELIST on getooling.com
		L1	L2	L3	Ø D	Ø d	MIN Ø	MAX Ø							
SCM1045C	90°	105	72	33	10	9	0,6	8,6	C22 GUX...	L-13	N-5	0,070	○		
SCM1045CL	90°	165	132	33	10	9	0,6	8,6				0,120	○		
SC1245C	90°	110	82	28	12	13	2	12,5	C32 GUX...	L-6	K-3	0,110	○		
SC1645C	90°	110	82	28	16	13	2	12,5				0,180	○		
SC1630C	118°	110	82	28	16,5	16	2	15				0,130	○		
SC1660DS	60°	110	85	25	16	11,9	1,2	11,5	DCET 11X304...	L-15	N-6	0,170	○		



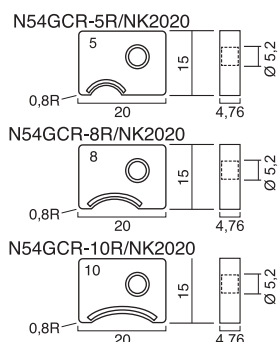
MOMIMEN	 (mm)											 KG	STOCK	PRICELIST on getooling.com
	Ø D	Ø Ds	Ø d	L	ls	ln	S	α°						
EMS1045T	10,3	0,88	10	95	80	15	4,7	90°	TXMT 080206...	L-18	N-4	0,100	○	
EMM1245T	14,2	0,88	12	100	80	20	6,7	90°	TXMT 110306...	L-13	N-5	0,120	○	
EML2045T	22	0,88	20	110	80	30	10,5	90°	TXMT 16T306...	L-15	N-7	0,200	○	
EMD3245T	37,1	1,2	32	150	110	40	18	90°	TXMT 270506...	L-16	BT20	0,250	○	



FRESE AD INSERTI PER RAGGI CONVESSI RADIEN ANFRÄSER MIT WENDEPLATTEN _ CINDEXABLE ROUND CHAMFERING MILLING-CUTTERS



RICAMBI - ERSATZTEILE - SPARE PARTS



R-NUBOR	Z	← (mm) →				L	l	KG	STOCK	PRICELIST on getooling. com
		Ø D1	Ø D2	Ø d						
NK32-70R	3	70	42	32		130	90	1,000	○	
NK32-70RL200	3	70	42	32		200	150	1,000	○	
NK25-10R	1	35	8,9	25		120	80	0,600	○	

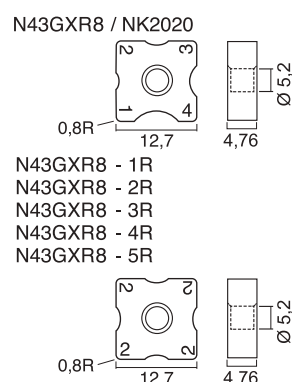
5	Z		R	X	h
	N54GCR-5R	NK2020	5	22,78	6,79
5	N54GCR-8R	NK2020	8	22,8	9,63
	N54GCR-10R	NK2020	10	22,7	11,76
5	N54GCR-6R	NK2020	6	22,8	6,8
	N54GCR-7R	NK2020	7	22,8	9,7
5	N54GCR-9R	NK2020	9	22,7	11,5

PARAMETRI DI LAVORO - CUTTING DATAS

MATERIAL	RPM	FEED
STEEL	1200 ~ 2000	200 ~ 400 mm/1'
CAST IRON	900 ~ 1200	150 ~ 300 mm/1'
ALU	1500 ~ 3000	300 ~ 500 mm/1'



RICAMBI - ERSATZTEILE - SPARE PARTS

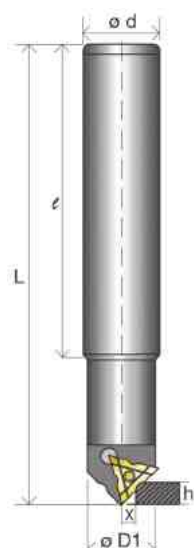


R-NUBOR	Z	← (mm) →				L	l	KG	STOCK	PRICELIST on getooling. com
		Ø D1	Ø D2	Ø d						
NK25-05R	1	26	-	25		130	90	0,420	○	
NK20-40R-2	2	56	39,3	20		115	85	0,480	○	
NK32-40R-3	3	56	39,3	32		115	85	1,000	○	

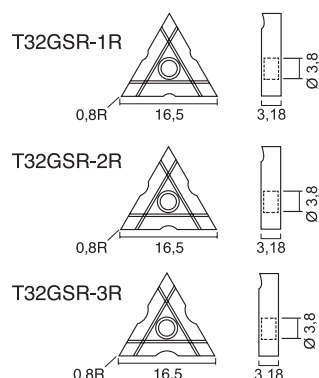
2	Z		R	X	h
	N43GXR8-1R	NK2020	1	23,27	4,66
2	N43GXR8-2R	NK2020	2	22,77	5,07
	N43GXR8-3R	NK2020	3	22,27	5,58
2	N43GXR8-4R	NK2020	4	21,81	6,08
	N43GXR8-5R	NK2020	5	21,2	6,5
2	N43GXR8	NK2020	1-2-3-4	21,81	6,08

PARAMETRI DI LAVORO - CUTTING DATAS

MATERIAL	RPM	FEED
STEEL	1500 ~ 2500	300 ~ 500 mm/1'
CAST IRON	1100 ~ 1500	150 ~ 300 mm/1'
ALU	1700 ~ 3500	300 ~ 500 mm/1'



RICAMBI - ERSATZTEILE - SPARE PARTS



R-NUBOR	Z	← (mm) →				L	l	KG	STOCK	PRICELIST on getooling. com
		Ø D1	Ø D2	Ø d						
CR25-05T	1	25	-	25		150	100	0,530	○	

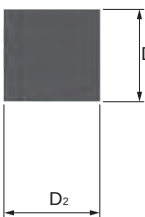
T	Z		R	X	h
	T32GSR-1R	NK2020	1	6,52	6,02
T	T32GSR-2R	NK2020	2	6,05	6,53
	T32GSR-3R	NK2020	3	5,61	7,01

PARAMETRI DI LAVORO - CUTTING DATAS

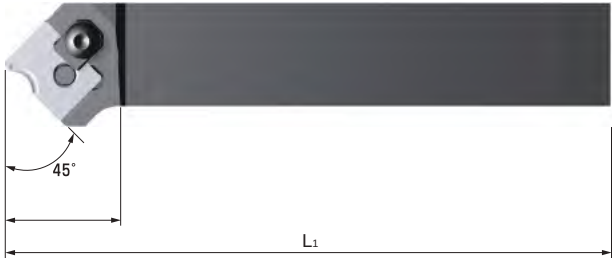
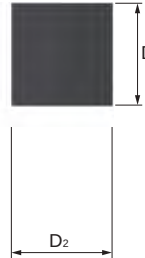
MATERIAL	RPM	FEED
STEEL	2500 ~ 400	200 ~ 400 mm/1'
CAST IRON	1800 ~ 3000	150 ~ 300 mm/1'
ALU	3000 ~ 5000	300 ~ 600 mm/1'

UTENSILI AD INSERTI PER RAGGI CONVESSI
RADIEN WERKZEUG MIT WENDEPLATTEN _ INDEXABLE ROUND CORNER CHAMFERING TOOL






	(mm)										
	D1	D2	L1	Z					STOCK	PRICELIST on getooling.com	
R-BIT 20XR	19	20	126	1	N43GXR	L-12	K-4	0,700	O		


	(mm)											
	D1	D2	L1	L2	Z						STOCK	PRICELIST on getooling.com
10R-BIT 25CR	25	25	150	30	1	N54GCR	CL-1S	L-12	K-3 K-4	0,740	O	

YES DRILLS



PARAMETRI INSERTI	RICAMBI	SPEED TIGER	INSERTS	SLIM CHUCK	YES DRILLS	NICECUT	GE DRILLS	GROOVING	MINITOOOLS	MICROTOOLS AMS	MOULDMILL	MINIMILL	MILLING
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KRUZ-FSL, YTDI-FSL Flange body & Carbide insert

MILLING

MINIMILL

MOULDMILL

MICROTOOLS
AMS

MINITOOLS

GROOVING

GE DRILLS

NICECUT

YES DRILLS

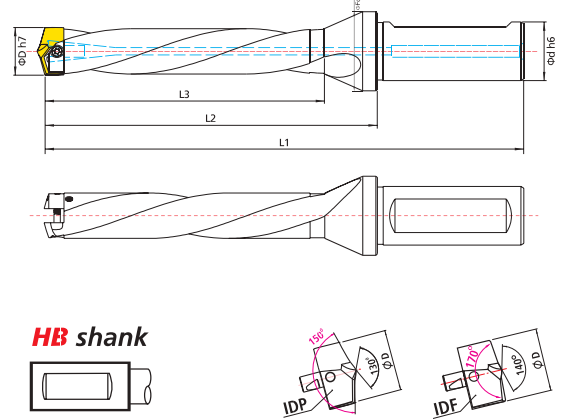
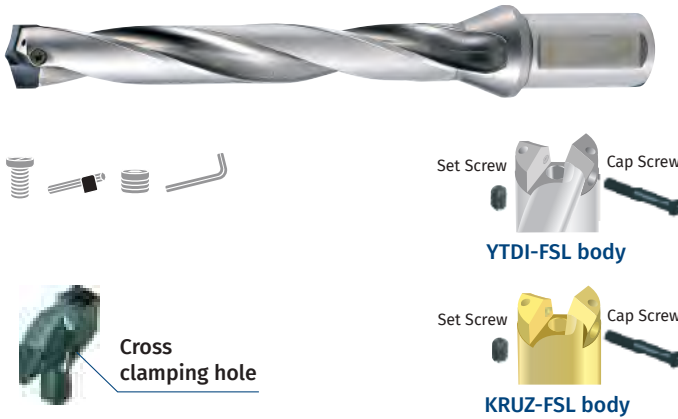
SLIM CHUCK

INSERTS

SPEED TIGER

RICAMBI

PARAMETRI
INSERTI



IDP Affilature / ricopertura specifica +30% (MIN 3 pz) _ IDP Besondere Schliffungen / Beschichtungen +30% (MBM 3 St.) _ IDP Specific grindings / coatings +30% (MOQ 3 pcs)

KRUZ-FSL/YTDI-FSL Please make required cutting depth in the ☐ like T, P, H, L

Hole size range	Body Code No.	Shank Size (Ød)	Cutting depth (Length x 40)	L1	L2	L3	Flanged dia. (ØFd)	YTDI STOCK Pricelist on request	KRUZ STOCK Pricelist on request	IDP	Cap Screw	Torx driver	Set Screw	L- wrench
Ø 8.0 ~Ø 8.4	YTDI 080 ☐ FSL KRUZ 080 ☐ FSL	10,0 (HA)	T (3xD) P (5xD) H (7xD)	87 103 119	42 58 74	32 48 64	18	● ● ●	○ ○ ○	● IDP 080 ● IDP 081 ● IDP 082 ● IDP 083 ● IDP 084	CS 080-085 SL	T6 Torque 0,6Nm (Max)	-	-
Ø 8.5 ~Ø 8.9	YTDI 085 ☐ FSL KRUZ 085 ☐ FSL	10,0 (HA)	T (3xD) P (5xD) H (7xD)	89 106 123	44 61 78	34 51 68	18	● ● ●	○ ○ ○	● IDP 085 ● IDP 086 ● IDP 087 ● IDP 088 ● IDP 089	CS 080-085 SL	T6 Torque 0,6Nm (Max)	-	-
Ø 9.0 ~Ø 9.4	YTDI 090 ☐ FSL KRUZ 090 ☐ FSL	10,0 (HA)	T (3xD) P (5xD) H (7xD)	92 110 128	47 65 83	36 54 72	18	● ● ●	○ ○ ○	● IDP 090 ● IDP 091 ● IDP 092 ● IDP 093 ● IDP 094	CS 090-095 SL	T6 Torque 0,6Nm (Max)	-	-
Ø 9.5 ~Ø 9.9	YTDI 095 ☐ FSL KRUZ 095 ☐ FSL	12,0 (HA)	T (3xD) P (5xD) H (7xD)	97 116 135	49 68 87	38 57 76	18	● ● ●	○ ○ ○	● IDP 095 ● IDP 096 ● IDP 097 ● IDP 098 ● IDP 099	CS 090-095 SL	T6 Torque 0,6Nm (Max)	-	-
Ø 10.0 ~Ø 10.4	YTDI 100 ☐ FSL KRUZ 100 ☐ FSL	12,0 (HA)	T (3xD) P (5xD) H (7xD)	99 119 139	51 71 91	40 60 80	18	● ● ●	○ ○ ○	● IDP 100 ● IDP 101 ● IDP 102 ● IDP 103 ● IDP 104	CS 100-115 SL	T6 Torque 0,6Nm (Max)	-	-
Ø 10.5 ~Ø 10.9	YTDI 105 ☐ FSL KRUZ 105 ☐ FSL	12,0 (HA)	T (3xD) P (5xD) H (7xD)	102 123 144	54 75 96	42 63 84	18	● ● ●	○ ○ ○	● IDP 105 ● IDP 106 ● IDP 107 ● IDP 108 ● IDP 109	CS 100-115 SL	T6 Torque 0,6Nm (Max)	-	-
Ø 11.0 ~Ø 11.4	YTDI 110 ☐ FSL KRUZ 110 ☐ FSL	12,0 (HA)	T (3xD) P (5xD) H (7xD) L (10XD)	104 126 148 181	56 78 100 133	44 66 88 121	18	● ● ● ○	○ ○ ○ ○	● IDP 110 ● IDP 111 ● IDP 112 ● IDP 113 ● IDP 114	CS 100-115 SL	T6 Torque 0,6Nm (Max)	-	-
Ø 11.5 ~Ø 11.9	YTDI 115 ☐ FSL KRUZ 115 ☐ FSL	12,0 (HA)	T (3xD) P (5xD) H (7xD) L (10XD)	107 130 153 188	59 82 105 140	46 69 92 127	18	● ● ● ○	○ ○ ○ ○	● IDP 115 ● IDP 116 ● IDP 117 ● IDP 118 ● IDP 119	CS 100-115 SL	T6 Torque 0,6Nm (Max)	-	-
Ø 12.0 ~Ø 12.4	YTDI 120 ☐ FSL KRUZ 120 ☐ FSL	16,0	T (3xD) P (5xD) H (7xD) L (10XD)	109 133 157 193	61 85 109 145	48 72 96 132	21	● ● ● ○	○ ○ ○ ○	● IDP 120 ● IDP 121 ● IDP 122 ● IDP 123 ● IDP 124	CS 120-135 SL	T6 Torque 0,6Nm (Max)	M 2.5x4	1.3 mm

● Disponibile - Lieferbar - On stock ○ A richiesta - Auf Anfrage - On request

2025



115

KRUZ-FSL, YTDI-FSL Flange body & Carbide insert

Hole size range	Body Code No.	Shank Size (Ød)	Cutting depth (Length x 40)	L1	L2	L3	Flanged dia. (ØF)	YTDI		KRUZ						
								STOCK	Pricelist on request	STOCK	Pricelist on request	IDP				
Ø 12.5 ~Ø 12.9	YTDI 125 □ FSL KRUZ 125 □ FSL	16.0	T (3xD) P (5xD) H (7xD) L (10XD)	111 136 161 199	63 88 113 151	50 75 100 138	21	● ● ● ○		○ ○ ○ ○		● IDP 125 ● IDP 126 ● IDP 127 ● IDP 128 ● IDP 129	CS 120-135 SL	T6 Torque 0,6Nm (Max)	M 2.5x4	1.3 mm
Ø 13.0 ~Ø 13.4	YTDI 130 □ FSL KRUZ 130 □ FSL	16.0	T (3xD) P (5xD) H (7xD) L (10XD)	114 140 166 205	66 92 118 157	52 78 104 143	21	● ● ● ○		○ ○ ○ ○		● IDP 130 ● IDP 131 ● IDP 132 ● IDP 133 ● IDP 134	CS 120-135 SL	T6 Torque 0,6Nm (Max)	M 2.5x4	1.3 mm
Ø 13.5 ~Ø 13.9	YTDI 135 □ FSL KRUZ 135 □ FSL	16.0	T (3xD) P (5xD) H (7xD) L (10XD)	116 143 170 211	68 95 122 163	54 81 108 149	21	● ● ● ○		○ ○ ○ ○		● IDP 135 ● IDP 136 ● IDP 137 ● IDP 138 ● IDP 139	CS 120-135 SL	T6 Torque 0,6Nm (Max)	M 2.5x4	1.3 mm
Ø 14.0 ~Ø 14.4	YTDI 140 □ FSL KRUZ 140 □ FSL	16.0	T (3xD) P (5xD) H (7xD) L (10XD)	119 147 175 217	71 99 127 169	56 84 112 154	21	● ● ● ○		○ ○ ○ ○		● IDP 140 ● IDP 141 ● IDP 142 ● IDP 143 ● IDP 144	CS 140-155 SL	T7 Torque 0,9Nm (Max)	M 2.5x4	1.3 mm
Ø 14.5 ~Ø 14.9	YTDI 145 □ FSL KRUZ 145 □ FSL	20.0	T (3xD) P (5xD) H (7xD) L (10XD)	123 152 181 225	73 102 131 175	58 87 116 160	27	● ● ● ○		○ ○ ○ ○		● IDP 145 ● IDP 146 ● IDP 147 ● IDP 148 ● IDP 149	CS 140-155 SL	T7 Torque 0,9Nm (Max)	M 2.5x4	1.3 mm
Ø 15.0 ~Ø 15.4	YTDI 150 □ FSL KRUZ 150 □ FSL	20.0	T (3xD) P (5xD) H (7xD) L (10XD)	127 157 187 232	77 107 137 182	60 90 120 165	27	● ● ● ○		○ ○ ○ ○		● IDP 150 ● IDP 151 ● IDP 152 ● IDP 153 ● IDP 154	CS 140-155 SL	T7 Torque 0,9Nm (Max)	M 2.5x4	1.3 mm
Ø 15.5 ~Ø 15.9	YTDI 155 □ FSL KRUZ 155 □ FSL	20.0	T (3xD) P (5xD) H (7xD) L (10XD)	130 161 192 239	80 111 142 189	62 93 124 171	27	● ● ● ○		○ ○ ○ ○		● IDP 155 ● IDP 156 ● IDP 157 ● IDP 158 ● IDP 159	CS 140-155 SL	T7 Torque 0,9Nm (Max)	M 2.5x4	1.3 mm
Ø 16.0 ~Ø 16.4	YTDI 160 □ FSL KRUZ 160 □ FSL	20.0	T (3xD) P (5xD) H (7xD) L (10XD)	132 164 196 244	82 114 146 194	64 96 128 176	27	● ● ● ○		○ ○ ○ ○		● IDP 160 ● IDP 161 ● IDP 162 ● IDP 163 ● IDP 164	CS 160-175 SL	T7 Torque 0,9Nm (Max)	M 2.5x4	1.3 mm
Ø 16.5 ~Ø 16.9	YTDI 165 □ FSL KRUZ 165 □ FSL	20.0	T (3xD) P (5xD) H (7xD) L (10XD)	135 168 201 251	85 118 151 201	66 99 132 182	27	● ● ● ○		○ ○ ○ ○		● IDP 165 ● IDP 166 ● IDP 167 ● IDP 168 ● IDP 169	CS 160-175 SL	T7 Torque 0,9Nm (Max)	M 2.5x4	1.3 mm
Ø 17.0 ~Ø 17.4	YTDI 170 □ FSL KRUZ 170 □ FSL	20.0	T (3xD) P (5xD) H (7xD) L (10XD)	137 171 205 256	87 121 155 206	68 102 136 187	27	● ● ● ○		○ ○ ○ ○		● IDP 170 ● IDP 171 ● IDP 172 ● IDP 173 ● IDP 174	CS 160-175 SL	T7 Torque 0,9Nm (Max)	M 2.5x4	1.3 mm
Ø 17.5 ~Ø 17.9	YTDI 175 □ FSL KRUZ 175 □ FSL	20.0	T (3xD) P (5xD) H (7xD) L (10XD)	139 174 209 262	89 124 159 212	70 105 140 193	27	● ● ● ○		○ ○ ○ ○		● IDP 175 ● IDP 176 ● IDP 177 ● IDP 178 ● IDP 179	CS 160-175 SL	T7 Torque 0,9Nm (Max)	M 2.5x4	1.3 mm
Ø 18.0 ~Ø 18.4	YTDI 180 □ FSL KRUZ 180 □ FSL	20.0	T (3xD) P (5xD) H (7xD) L (10XD)	142 178 214 268	92 128 164 218	72 108 144 198	27	● ● ● ○		○ ○ ○ ○		● IDP 180 ● IDP 181 ● IDP 182 ● IDP 183 ● IDP 184	CS 180-195 SL	T8 Torque 1,5Nm (Max)	M 2.5x4	1.3 mm
Ø 18.5 ~Ø 18.9	YTDI 185 □ FSL KRUZ 185 □ FSL	20.0	T (3xD) P (5xD) H (7xD) L (10XD)	144 181 218 274	94 131 168 224	74 111 148 204	27	● ● ● ○		○ ○ ○ ○		● IDP 185 ● IDP 186 ● IDP 187 ● IDP 188 ● IDP 189	CS 180-195 SL	T8 Torque 1,5Nm (Max)	M 2.5x4	1.3 mm
Ø 19.0 ~Ø 19.4	YTDI 190 □ FSL KRUZ 190 □ FSL	20.0	T (3xD) P (5xD) H (7xD) L (10XD)	147 185 223 280	97 135 173 230	76 114 152 209	27	● ● ● ○		○ ○ ○ ○		● IDP 190 ● IDP 191 ● IDP 192 ● IDP 193 ● IDP 194	CS 180-195 SL	T8 Torque 1,5Nm (Max)	M 2.5x4	1.3 mm
Ø 19.5 ~Ø 19.9	YTDI 195 □ FSL KRUZ 195 □ FSL	20.0	T (3xD) P (5xD) H (7xD) L (10XD)	149 188 227 286	99 138 177 236	78 117 156 215	27	● ● ● ○		○ ○ ○ ○		● IDP 195 ● IDP 196 ● IDP 197 ● IDP 198 ● IDP 199	CS 180-195 SL	T8 Torque 1,5Nm (Max)	M 2.5x4	1.3 mm
Ø 20.0 ~Ø 20.4	YTDI 200 □ FSL KRUZ 200 □ FSL	25.0	T (3xD) P (5xD) H (7xD) L (10XD)	157 197 237 297	101 141 181 241	80 120 160 220	32	● ● ● ○		○ ○ ○ ○		● IDP 200 ○ IDP 201 ○ IDP 202 ○ IDP 203 ○ IDP 204	CS 200-215 SL	T8 Torque 1,5Nm (Max)	M 3x6	1.5 mm

KRUZ-FSL, YTDI-FSL Flange body & Carbide insert

Hole size range	Body Code No.	Shank Size (ød)	Cutting depth (Length x 40)	L1	L2	L3	Flanged dia. (øFd)	YTDI		KRUZ		IDP	Cap Screw	Torx driver	Set Screw	L-wrench
								STOCK	Pricelist on request	STOCK	Pricelist on request					
ø 20.5 ~ø 20.9	YTDI 205 □ FSL KRUZ 205 □ FSL	25.0	T (3xD) P (5xD) H (7xD) L (10XD)	160 201 242 304	104 145 186 248	82 123 164 226	32	● ● ○ ○		○ ○ ○ ○		● IDP 205 ○ IDP 206 ○ IDP 207 ○ IDP 208 ○ IDP 209	CS 200- 215 SL	T8 Torque 1.5Nm (Max)	M 3x6	1.5 mm
ø 21.0 ~ø 21.4	YTDI 210 □ FSL KRUZ 210 □ FSL	25.0	T (3xD) P (5xD) H (7xD) L (10XD)	162 204 246 309	106 148 190 253	84 126 168 231	32	● ● ○ ○		○ ○ ○ ○		● IDP 210 ○ IDP 211 ○ IDP 212 ○ IDP 213 ○ IDP 214	CS 200- 215 SL	T8 Torque 1.5Nm (Max)	M 3x6	1.5 mm
ø 21.5 ~ø 21.9	YTDI 215 □ FSL KRUZ 215 □ FSL	25.0	T (3xD) P (5xD) H (7xD) L (10XD)	165 208 251 316	109 152 195 260	86 129 172 237	32	● ● ○ ○		○ ○ ○ ○		● IDP 215 ○ IDP 216 ○ IDP 217 ○ IDP 218 ○ IDP 219	CS 200- 215 SL	T8 Torque 1.5Nm (Max)	M 3x6	1.5 mm
ø 22.0 ~ø 22.4	YTDI 220 □ FSL KRUZ 220 □ FSL	25.0	T (3xD) P (5xD) H (7xD) L (10XD)	167 211 255 321	111 155 199 265	88 132 176 242	32	● ● ○ ○		○ ○ ○ ○		● IDP 220 ○ IDP 221 ○ IDP 222 ○ IDP 223 ○ IDP 224	CS 220- 235 SL	T8 Torque 1.5Nm (Max)	M 3x6	1.5 mm
ø 22.5 ~ø 22.9	YTDI 225 □ FSL KRUZ 225 □ FSL	25.0	T (3xD) P (5xD) H (7xD) L (10XD)	169 214 259 327	113 158 203 271	90 135 180 248	32	● ● ○ ○		○ ○ ○ ○		● IDP 225 ○ IDP 226 ○ IDP 227 ○ IDP 228 ○ IDP 229	CS 220- 235 SL	T8 Torque 1.5Nm (Max)	M 3x6	1.5 mm
ø 23.0 ~ø 23.4	YTDI 230 □ FSL KRUZ 230 □ FSL	25.0	T (3xD) P (5xD) H (7xD) L (10XD)	172 218 264 333	116 162 208 277	92 138 184 253	32	● ● ○ ○		○ ○ ○ ○		● IDP 230 ○ IDP 231 ○ IDP 232 ○ IDP 233 ○ IDP 234	CS 220- 235 SL	T8 Torque 1.5Nm (Max)	M 3x6	1.5 mm
ø 23.5 ~ø 23.9	YTDI 235 □ FSL KRUZ 235 □ FSL	25.0	T (3xD) P (5xD) H (7xD) L (10XD)	174 221 268 339	118 165 212 283	94 141 188 259	32	● ● ○ ○		○ ○ ○ ○		● IDP 235 ○ IDP 236 ○ IDP 237 ○ IDP 238 ○ IDP 239	CS 220- 235 SL	T8 Torque 1.5Nm (Max)	M 3x6	1.5 mm
ø 24.0 ~ø 24.4	YTDI 240 □ FSL KRUZ 240 □ FSL	32.0	T (3xD) P (5xD) H (7xD) L (10XD)	181 229 277 349	121 169 217 289	96 144 192 264	39	● ● ○ ○		○ ○ ○ ○		● IDP 240 ○ IDP 241 ○ IDP 242 ○ IDP 243 ○ IDP 244	CS 240- 255 SL	T15 Torque 3,5Nm (Max)	M 3x6	1.5 mm
ø 24.5 ~ø 24.9	YTDI 245 □ FSL KRUZ 245 □ FSL	32.0	T (3xD) P (5xD) H (7xD) L (10XD)	183 232 281 355	123 172 221 295	98 147 196 270	39	● ● ○ ○		○ ○ ○ ○		● IDP 245 ○ IDP 246 ○ IDP 247 ○ IDP 248 ○ IDP 249	CS 240- 255 SL	T15 Torque 3,5Nm (Max)	M 3x6	1.5 mm
ø 25.0 ~ø 25.4	YTDI 250 □ FSL KRUZ 250 □ FSL	32.0	T (3xD) P (5xD) H (7xD) L (10XD)	185 235 285 360	125 175 225 300	100 150 200 275	39	● ● ○ ○		○ ○ ○ ○		● IDP 250 ○ IDP 251 ○ IDP 252 ○ IDP 253 ○ IDP 254	CS 240- 255 SL	T15 Torque 3,5Nm (Max)	M 3x6	1.5 mm
ø 25.5 ~ø 25.9	YTDI 255 □ FSL KRUZ 255 □ FSL	32.0	T (3xD) P (5xD) H (7xD) L (10XD)	188 239 290 367	128 179 230 307	102 153 204 281	39	● ● ○ ○		○ ○ ○ ○		● IDP 255 ○ IDP 256 ○ IDP 257 ○ IDP 258 ○ IDP 259	CS 240- 255 SL	T15 Torque 3,5Nm (Max)	M 3x6	1.5 mm
ø 26.0 ~ø 26.4	YTDI 260 □ FSL KRUZ 260 □ FSL	32.0	T (3xD) P (5xD) H (7xD) L (10XD)	190 242 294 372	130 182 234 312	104 156 208 286	39	● ● ○ ○		○ ○ ○ ○		● IDP 260 ○ IDP 261 ○ IDP 262 ○ IDP 263 ○ IDP 264	CS 260- 275 SL	T15 Torque 3,5Nm (Max)	M 3x6	1.5 mm
ø 26.5 ~ø 26.9	YTDI 265 □ FSL KRUZ 265 □ FSL	32.0	T (3xD) P (5xD) H (7xD) L (10XD)	193 246 299 379	133 186 239 319	106 159 212 292	39	● ● ○ ○		○ ○ ○ ○		● IDP 265 ○ IDP 266 ○ IDP 267 ○ IDP 268 ○ IDP 269	CS 260- 275 SL	T15 Torque 3,5Nm (Max)	M 3x6	1.5 mm
ø 27.0 ~ø 27.4	YTDI 270 □ FSL KRUZ 270 □ FSL	32.0	T (3xD) P (5xD) H (7xD) L (10XD)	195 249 303 384	135 189 243 324	108 162 216 297	39	● ● ○ ○		○ ○ ○ ○		● IDP 270 ○ IDP 271 ○ IDP 272 ○ IDP 273 ○ IDP 274	CS 260- 275 SL	T15 Torque 3,5Nm (Max)	M 4x8	2.0 mm
ø 27.5 ~ø 27.9	YTDI 275 □ FSL KRUZ 275 □ FSL	32.0	T (3xD) P (5xD) H (7xD) L (10XD)	197 252 307 390	137 192 247 330	110 165 220 303	39	● ● ○ ○		○ ○ ○ ○		● IDP 275 ○ IDP 276 ○ IDP 277 ○ IDP 278 ○ IDP 279	CS 260- 275 SL	T15 Torque 3,5Nm (Max)	M 4x8	2.0 mm
ø 28.0 ~ø 28.4	YTDI 280 □ FSL KRUZ 280 □ FSL	32.0	T (3xD) P (5xD) H (7xD) L (10XD)	200 256 312 396	140 196 252 336	112 168 224 308	39	● ● ○ ○		○ ○ ○ ○		● IDP 280 ○ IDP 281 ○ IDP 282 ○ IDP 283 ○ IDP 284	CS 280- 295 SL	T15 Torque 3,5Nm (Max)	M 4x8	2.0 mm

● Disponibile - Lieferbar - On stock

○ A richiesta - Auf Anfrage - On request

2025

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MILLING

MINIMILL

MOULDMILL

MICROTOOLS
AMS

MINITOOLS

GROOVING

GE DRILLS

NICECUT

YES DRILLS

SLIM CHUCK

INSERTS

SPEED TIGER

RICAMBI

PARAMETRI
INSERTI

KRUZ-FSL, YTDI-FSL Flange body & Carbide insert

Hole size range	Body Code No.	Shank Size (Ød)	Cutting depth (Length x 40)	L1	L2	L3	Flanged dia. (ØFd)	YTDI		KRUZ						
								STOCK	Pricelist on request	STOCK	Pricelist on request	IDP				
Ø 28.5 ~Ø 28.9	YTDI 285 □ FSL KRUZ 285 □ FSL	32.0	T (3xD) P (5xD) H (7xD) L (10XD)	202 259 316 402	142 199 256 342	114 171 228 314	39	● ● ○ ○		○ ○ ○ ○		● IDP 285 ○ IDP 286 ○ IDP 287 ○ IDP 288 ○ IDP 289	CS 280- 295 SL	T15 Torque 3.5Nm (Max)	M 4x8	2.0 mm
Ø 29.0 ~Ø 29.4	YTDI 290 □ FSL KRUZ 290 □ FSL	32.0	T (3xD) P (5xD) H (7xD) L (10XD)	205 263 321 408	145 203 261 348	116 174 232 319	39	● ● ○ ○		○ ○ ○ ○		● IDP 290 ○ IDP 291 ○ IDP 292 ○ IDP 293 ○ IDP 294	CS 280- 295 SL	T15 Torque 3.5Nm (Max)	M 4x8	2.0 mm
Ø 29.5 ~Ø 29.9	YTDI 295 □ FSL KRUZ 295 □ FSL	32.0	T (3xD) P (5xD) H (7xD) L (10XD)	207 266 325 414	147 206 265 354	118 177 236 325	39	● ● ○ ○		○ ○ ○ ○		● IDP 295 ○ IDP 296 ○ IDP 297 ○ IDP 298 ○ IDP 299	CS 280- 295 SL	T15 Torque 3.5Nm (Max)	M 4x8	2.0 mm
Ø 30.0 ~Ø 30.4	YTDI 300 □ FSL KRUZ 300 □ FSL	32.0	T (3xD) P (5xD) H (7xD) L (10XD)	209 269 329 419	149 209 269 359	120 180 240 330	39	● ● ○ ○		○ ○ ○ ○		● IDP 300 ○ IDP 301 ○ IDP 302 ○ IDP 303 ○ IDP 304	CS 300- 315 SL	T20 Torque 4.0 Nm (Max)	M 4x8	2.0 mm
Ø 30.5 ~Ø 30.9	YTDI 305 □ FSL KRUZ 305 □ FSL	32.0	T (3xD) P (5xD) H (7xD) L (10XD)	212 273 334 426	152 213 274 366	122 183 244 336	39	● ● ○ ○		○ ○ ○ ○		○ IDP 305 ○ IDP 306 ○ IDP 307 ○ IDP 308 ○ IDP 309	CS 300- 315 SL	T20 Torque 4.0 Nm (Max)	M 4x8	2.0 mm
Ø 31.0 ~Ø 31.4	YTDI 310 □ FSL KRUZ 310 □ FSL	32.0	T (3xD) P (5xD) H (7xD) L (10XD)	214 276 338 431	154 216 278 371	124 186 248 341	39	● ● ○ ○		○ ○ ○ ○		○ IDP 310 ○ IDP 311 ○ IDP 312 ○ IDP 313 ○ IDP 314	CS 300- 315 SL	T20 Torque 4.0 Nm (Max)	M 5x10	2.5 mm
Ø 31.5 ~Ø 31.9	YTDI 315 □ FSL KRUZ 315 □ FSL	32.0	T (3xD) P (5xD) H (7xD) L (10XD)	217 280 343 438	157 220 283 378	126 189 252 347	39	● ● ○ ○		○ ○ ○ ○		○ IDP 315 ○ IDP 316 ○ IDP 317 ○ IDP 318 ○ IDP 319	CS 300- 315 SL	T20 Torque 4.0 Nm (Max)	M 5x10	2.5 mm
Ø 32.0 ~Ø 32.4	YTDI 320 □ FSL KRUZ 320 □ FSL	32.0	T (3xD) P (5xD) H (7xD) L (10XD)	219 283 347 443	159 223 287 383	128 192 256 352	39	● ● ○ ○		○ ○ ○ ○		○ IDP 320 ○ IDP 321 ○ IDP 322 ○ IDP 323 ○ IDP 324	CS 320- 355 SL	T20 Torque 4.0 Nm (Max)	M 5x10	2.5 mm
Ø 32.5 ~Ø 32.9	YTDI 325 □ FSL KRUZ 325 □ FSL	32.0	T (3xD) P (5xD) H (7xD) L (10XD)	221 286 351 449	161 226 291 389	130 195 260 358	39	● ● ○ ○		○ ○ ○ ○		○ IDP 325 ○ IDP 326 ○ IDP 327 ○ IDP 328 ○ IDP 329	CS 320- 355 SL	T20 Torque 4.0 Nm (Max)	M 5x10	2.5 mm
Ø 33.0 ~Ø 33.4	YTDI 330 □ FSL KRUZ 330 □ FSL	32.0	T (3xD) P (5xD) H (7xD) L (10XD)	224 290 356 455	164 230 296 395	132 198 264 363	39	● ● ○ ○		○ ○ ○ ○		○ IDP 330 ○ IDP 331 ○ IDP 332 ○ IDP 333 ○ IDP 334	CS 320- 355 SL	T20 Torque 4.0 Nm (Max)	M 5x10	2.5 mm
Ø 33.5 ~Ø 33.9	YTDI 335 □ FSL KRUZ 335 □ FSL	32.0	T (3xD) P (5xD) H (7xD) L (10XD)	226 293 360 461	166 233 300 401	134 201 268 369	39	● ● ○ ○		○ ○ ○ ○		○ IDP 335 ○ IDP 336 ○ IDP 337 ○ IDP 338 ○ IDP 339	CS 320- 355 SL	T20 Torque 4.0 Nm (Max)	M 5x10	2.5 mm
Ø 34.0 ~Ø 34.4	YTDI 340 □ FSL KRUZ 340 □ FSL	40.0	T (3xD) P (5xD) H (7xD) L (10XD)	239 307 375 477	169 237 305 407	136 204 272 374	55	● ● ○ ○		○ ○ ○ ○		○ IDP 340 ○ IDP 341 ○ IDP 342 ○ IDP 343 ○ IDP 344	CS 320- 355 SL	T20 Torque 4.0 Nm (Max)	M 5x10	2.5 mm
Ø 34.5 ~Ø 34.9	YTDI 345 □ FSL KRUZ 345 □ FSL	40.0	T (3xD) P (5xD) H (7xD) L (10XD)	241 310 379 483	171 240 309 413	138 207 276 380	55	○ ● ○ ○		○ ○ ○ ○		○ IDP 345 ○ IDP 346 ○ IDP 347 ○ IDP 348 ○ IDP 349	CS 320- 355 SL	T20 Torque 4.0 Nm (Max)	M 5x10	2.5 mm
Ø 35.0 ~Ø 35.4	YTDI 350 □ FSL KRUZ 350 □ FSL	40.0	T (3xD) P (5xD) H (7xD) L (10XD)	243 313 383 488	173 243 313 418	140 210 280 385	55	○ ● ○ ○		○ ○ ○ ○		○ IDP 350 ○ IDP 351 ○ IDP 352 ○ IDP 353 ○ IDP 354	CS 320- 355 SL	T20 Torque 4.0 Nm (Max)	M 5x10	2.5 mm
Ø 35.5 ~Ø 35.9	YTDI 355 □ FSL KRUZ 355 □ FSL	40.0	T (3xD) P (5xD) H (7xD) L (10XD)	246 317 388 495	176 247 318 425	142 213 284 391	55	○ ● ○ ○		○ ○ ○ ○		○ IDP 355 ○ IDP 356 ○ IDP 357 ○ IDP 358 ○ IDP 359	CS 320- 355 SL	T20 Torque 4.0 Nm (Max)	M 5x10	2.5 mm
Ø 36.0 ~Ø 36.4	YTDI 360 □ FSL KRUZ 360 □ FSL	40.0	T (3xD) P (5xD) H (7xD) L (10XD)	248 320 392 500	178 250 322 430	144 216 288 396	55	○ ● ○ ○		○ ○ ○ ○		○ IDP 360 ○ IDP 361 ○ IDP 362 ○ IDP 363 ○ IDP 364	CS 360- 395 SL	T20 Torque 4.0 Nm (Max)	M 5x10	2.5 mm

KRUZ-FSL, YTDI-FSL Flange body & Carbide insert

Hole size range	Body Code No.	Shank Size (ød)	Cutting depth (Length x 40)	L1	L2	L3	Flanged dia. (øFd)	YTDI		KRUZ		IDP	Cap Screw	Torx driver	Set Screw	L-wrench
								STOCK	Pricelist on request	STOCK	Pricelist on request					
ø 36.5 ~ø 36.9	YTDI 365 □ FSL KRUZ 365 □ FSL	40.0	T (3xD)	251	181	146	55	○		○		○ IDP 365	CS 360-395 SL	T20 Torque 4.0Nm (Max)	M 5x10	2.5 mm
			P (5xD)	324	254	219		●		○		○ IDP 366				
			H (7xD)	397	327	292		○		○		○ IDP 367				
			L (10XD)	507	347	402		○		○		○ IDP 368				
ø 37.0 ~ø 37.4	YTDI 370 □ FSL KRUZ 370 □ FSL	40.0	T (3xD)	253	183	148	55	○		○		○ IDP 370	CS 360-395 SL	T20 Torque 4.0Nm (Max)	M 5x10	2.5 mm
			P (5xD)	327	257	222		●		○		○ IDP 371				
			H (7xD)	401	331	296		○		○		○ IDP 372				
			L (10XD)	512	442	407		○		○		○ IDP 373				
ø 37.5 ~ø 37.9	YTDI 375 □ FSL KRUZ 375 □ FSL	40.0	T (3xD)	255	185	150	55	○		○		○ IDP 375	CS 360-395 SL	T20 Torque 4.0Nm (Max)	M 5x10	2.5 mm
			P (5xD)	330	260	225		●		○		○ IDP 376				
			H (7xD)	405	335	300		○		○		○ IDP 377				
			L (10XD)	518	448	413		○		○		○ IDP 378				
ø 38.0 ~ø 38.4	YTDI 380 □ FSL KRUZ 380 □ FSL	40.0	T (3xD)	258	188	152	55	○		○		○ IDP 380	CS 360-395 SL	T20 Torque 4.0Nm (Max)	M 5x10	2.5 mm
			P (5xD)	334	264	228		●		○		○ IDP 381				
			H (7xD)	410	340	304		○		○		○ IDP 382				
			L (10XD)	524	454	418		○		○		○ IDP 383				
ø 38.5 ~ø 38.9	YTDI 385 □ FSL KRUZ 385 □ FSL	40.0	T (3xD)	260	196	154	55	○		○		○ IDP 385	CS 360-395 SL	T20 Torque 4.0Nm (Max)	M 5x10	2.5 mm
			P (5xD)	337	267	231		●		○		○ IDP 386				
			H (7xD)	414	344	308		○		○		○ IDP 387				
			L (10XD)	530	460	424		○		○		○ IDP 388				
ø 39.0 ~ø 39.4	YTDI 390 □ FSL KRUZ 390 □ FSL	40.0	T (3xD)	263	193	156	55	○		○		○ IDP 390	CS 360-395 SL	T20 Torque 4.0Nm (Max)	M 5x10	2.5 mm
			P (5xD)	341	271	234		●		○		○ IDP 391				
			H (7xD)	419	349	312		○		○		○ IDP 392				
			L (10XD)	536	466	429		○		○		○ IDP 393				
ø 39.5 ~ø 39.9	YTDI 395 □ FSL KRUZ 395 □ FSL	40.0	T (3xD)	265	195	158	55	○		○		○ IDP 395	CS 360-395 SL	T20 Torque 4.0Nm (Max)	M 5x10	2.5 mm
			P (5xD)	344	274	237		●		○		○ IDP 396				
			H (7xD)	423	353	316		○		○		○ IDP 397				
			L (10XD)	542	472	435		○		○		○ IDP 398				
ø 40.0 ~ø 40.4	YTDI 400 □ FSL KRUZ 400 □ FSL	40.0	T (3xD)	267	197	160	55	○		○		○ IDP 400	CS 400-445 SL	T20 Torque 4.0Nm (Max)	M 6x12	3.0 mm
			P (5xD)	347	277	240		●		○		○ IDP 401				
			H (7xD)	427	357	320		○		○		○ IDP 402				
			L (10XD)	547	477	440		○		○		○ IDP 403				
ø 40.5 ~ø 40.9	YTDI 405 □ FSL KRUZ 405 □ FSL	40.0	T (3xD)	270	200	162	55	○		○		○ IDP 405	CS 400-445 SL	T20 Torque 4.0Nm (Max)	M 6x12	3.0 mm
			P (5xD)	351	281	243		●		○		○ IDP 406				
			H (7xD)	432	362	324		○		○		○ IDP 407				
			L (10XD)	554	484	446		○		○		○ IDP 408				
ø 41.0 ~ø 41.4	YTDI 410 □ FSL KRUZ 410 □ FSL	40.0	T (3xD)	272	202	164	55	○		○		○ IDP 410	CS 400-445 SL	T20 Torque 4.0 Nm (Max)	M 6x12	3.0 mm
			P (5xD)	354	284	246		●		○		○ IDP 411				
			H (7xD)	436	366	328		○		○		○ IDP 412				
			L (10XD)	559	489	451		○		○		○ IDP 413				
ø 41.5 ~ø 41.9	YTDI 415 □ FSL KRUZ 415 □ FSL	40.0	T (3xD)	275	205	166	55	○		○		○ IDP 415	CS 400-445 SL	T20 Torque 4.0 Nm (Max)	M 6x12	3.0 mm
			P (5xD)	358	288	249		●		○		○ IDP 416				
			H (7xD)	441	371	332		○		○		○ IDP 417				
			L (10XD)	566	496	457		○		○		○ IDP 418				
ø 42.0 ~ø 42.4	YTDI 420 □ FSL KRUZ 420 □ FSL	40.0	T (3xD)	277	207	168	55	○		○		○ IDP 420	CS 400-445 SL	T20 Torque 4.0 Nm (Max)	M 6x12	3.0 mm
			P (5xD)	361	291	252		●		○		○ IDP 421				
			H (7xD)	445	375	336		○		○		○ IDP 422				
			L (10XD)	571	501	462		○		○		○ IDP 423				
ø 42.5 ~ø 42.9	YTDI 425 □ FSL KRUZ 425 □ FSL	40.0	T (3xD)	279	209	170	55	○		○		○ IDP 425	CS 400-445 SL	T20 Torque 4.0 Nm (Max)	M 6x12	3.0 mm
			P (5xD)	364	294	255		○		○		○ IDP 426				
			H (7xD)	449	379	340		○		○		○ IDP 427				
			L (10XD)	577	507	468		○		○		○ IDP 428				
ø 43.0 ~ø 43.4	YTDI 430 □ FSL KRUZ 430 □ FSL	40.0	T (3xD)	282	212	172	55	○		○		○ IDP 430	CS 400-445 SL	T20 Torque 4.0 Nm (Max)	M 6x12	3.0 mm
			P (5xD)	368	298	258		○		○		○ IDP 431				
			H (7xD)	454	384	344		○		○		○ IDP 432				
			L (10XD)	583	513	473		○		○		○ IDP 433				
ø 43.5 ~ø 43.9	YTDI 435 □ FSL KRUZ 435 □ FSL	40.0	T (3xD)	284	214	174	55	○		○		○ IDP 435	CS 400-445 SL	T20 Torque 4.0 Nm (Max)	M 6x12	3.0 mm
			P (5xD)	371	301	261		○		○		○ IDP 436				
			H (7xD)	458	388	348		○		○		○ IDP 437				
			L (10XD)	589	519	479		○		○		○ IDP 438				
ø 44.0 ~ø 44.4	YTDI 440 □ FSL KRUZ 440 □ FSL	40.0	T (3xD)	287	217	176	55	○		○		○ IDP 440	CS 400-445 SL	T20 Torque 4.0 Nm (Max)	M 6x12	3.0 mm
			P (5xD)	375	305	264		○		○		○ IDP 441				
			H (7xD)	463	393	352		○		○		○ IDP 442				
			L (10XD)	595	525	484		○		○		○ IDP 443				

KRUZ-FSL, YTDI-FSL Flange body & Carbide insert

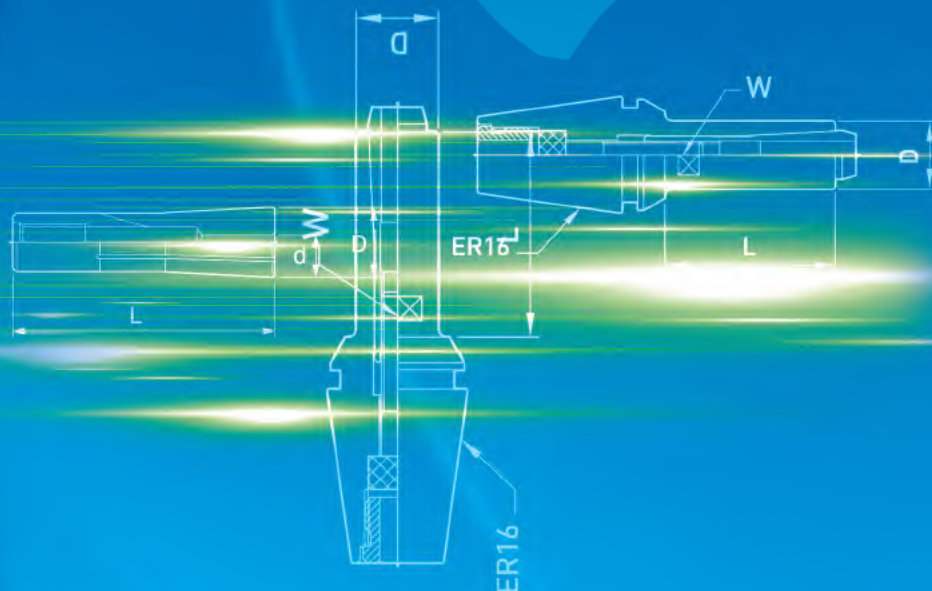
Hole size range	Body Code No.	Shank Size (Ød)	Cutting depth (Length x 40)	L1	L2	L3	Flanged dia. (ØFd)	YTDI		KRUZ		IDP				
								STOCK	Pricelist on request	STOCK	Pricelist on request					
Ø 44.5 ~Ø 44.9	YTDI 445 □ FSL KRUZ 445 □ FSL	40.0	T (3xD) P (5xD) H (7xD) L (10xD)	289 378 467 601	219 308 397 531	178 267 356 490	55	○ ○ ○ ○		○ ○ ○ ○		○ IDP 445 ○ IDP 446 ○ IDP 447 ○ IDP 448 ○ IDP 449	CS 400-445 SL	T20 Torque 4.0Nm (Max)	M 6x12	3.0 mm
Ø 45.0 ~Ø 45.4	YTDI 450 □ FSL KRUZ 450 □ FSL	40.0	T (3xD) P (5xD) H (7xD) L (10xD)	291 381 471 606	221 311 401 536	180 270 360 495	55	○ ○ ○ ○		○ ○ ○ ○		○ IDP 450 ○ IDP 451 ○ IDP 452 ○ IDP 453 ○ IDP 454	CS 450-500 SL	T20 Torque 4.0Nm (Max)	M 6x12	3.0 mm
Ø 45.5 ~Ø 45.9	YTDI 455 □ FSL KRUZ 455 □ FSL	40.0	T (3xD) P (5xD) H (7xD) L (10xD)	294 385 476 613	224 315 406 543	182 273 364 501	55	○ ○ ○ ○		○ ○ ○ ○		○ IDP 455 ○ IDP 456 ○ IDP 457 ○ IDP 458 ○ IDP 459	CS 450-500 SL	T20 Torque 4.0Nm (Max)	M 6x12	3.0 mm
Ø 46.0 ~Ø 46.4	YTDI 460 □ FSL KRUZ 460 □ FSL	40.0	T (3xD) P (5xD) H (7xD) L (10xD)	296 388 480 618	226 318 410 548	184 276 368 506	55	○ ○ ○ ○		○ ○ ○ ○		○ IDP 460 ○ IDP 461 ○ IDP 462 ○ IDP 463 ○ IDP 464	CS 450-500 SL	T20 Torque 4.0Nm (Max)	M 6x12	3.0 mm
Ø 46.5 ~Ø 46.9	YTDI 465 □ FSL KRUZ 465 □ FSL	40.0	T (3xD) P (5xD) H (7xD) L (10xD)	299 392 485 625	229 322 415 555	186 279 372 512	55	○ ○ ○ ○		○ ○ ○ ○		○ IDP 465 ○ IDP 466 ○ IDP 467 ○ IDP 468 ○ IDP 469	CS 450-500 SL	T20 Torque 4.0Nm (Max)	M 6x12	3.0 mm
Ø 47.0 ~Ø 47.4	YTDI 470 □ FSL KRUZ 470 □ FSL	40.0	T (3xD) P (5xD) H (7xD) L (10xD)	301 395 489 630	231 325 419 560	188 282 376 517	55	○ ○ ○ ○		○ ○ ○ ○		○ IDP 470 ○ IDP 471 ○ IDP 472 ○ IDP 473 ○ IDP 474	CS 450-500 SL	T20 Torque 4.0Nm (Max)	M 6x12	3.0 mm
Ø 47.5 ~Ø 47.9	YTDI 475 □ FSL KRUZ 475 □ FSL	40.0	T (3xD) P (5xD) H (7xD) L (10xD)	303 398 493 636	233 328 423 566	190 285 380 523	55	○ ○ ○ ○		○ ○ ○ ○		○ IDP 475 ○ IDP 476 ○ IDP 477 ○ IDP 478 ○ IDP 479	CS 450-500 SL	T20 Torque 4.0Nm (Max)	M 6x12	3.0 mm
Ø 48.0 ~Ø 48.4	YTDI 480 □ FSL KRUZ 480 □ FSL	40.0	T (3xD) P (5xD) H (7xD) L (10xD)	306 402 498 642	236 332 428 572	192 288 384 528	55	○ ○ ○ ○		○ ○ ○ ○		○ IDP 480 ○ IDP 481 ○ IDP 482 ○ IDP 483 ○ IDP 484	CS 450-500 SL	T20 Torque 4.0Nm (Max)	M 6x12	3.0 mmmv
Ø 48.5 ~Ø 48.9	YTDI 485 □ FSL KRUZ 485 □ FSL	40.0	T (3xD) P (5xD) H (7xD) L (10xD)	308 405 502 648	238 335 432 578	194 291 388 534	55	○ ○ ○ ○		○ ○ ○ ○		○ IDP 485 ○ IDP 486 ○ IDP 487 ○ IDP 488 ○ IDP 489	CS 450-500 SL	T20 Torque 4.0Nm (Max)	M 6x12	3.0 mm
Ø 49.0 ~Ø 49.4	YTDI 490 □ FSL KRUZ 490 □ FSL	40.0	T (3xD) P (5xD) H (7xD) L (10xD)	311 409 507 654	241 339 437 584	196 294 392 539	55	○ ○ ○ ○		○ ○ ○ ○		○ IDP 490 ○ IDP 491 ○ IDP 492 ○ IDP 493 ○ IDP 494	CS 450-500 SL	T20 Torque 4.0Nm (Max)	M 6x12	3.0 mm
Ø 49.5 ~Ø 49.9	YTDI 495 □ FSL KRUZ 495 □ FSL	40.0	T (3xD) P (5xD) H (7xD) L (10xD)	313 412 511 660	243 342 441 590	198 297 396 545	55	○ ○ ○ ○		○ ○ ○ ○		○ IDP 495 ○ IDP 496 ○ IDP 497 ○ IDP 498 ○ IDP 499	CS 450-500 SL	T20 Torque 4.0Nm (Max)	M 6x12	3.0 mm
Ø 50.0 ~Ø 50.4	YTDI 500 □ FSL KRUZ 500 □ FSL	40.0	T (3xD) P (5xD) H (7xD) L (10xD)	315 415 515 665	245 345 445 595	200 300 400 550	55	○ ○ ○ ○		○ ○ ○ ○		○ IDP 500 ○ IDP 501 ○ IDP 502 ○ IDP 503 ○ IDP 504	CS 450-500 SL	T20 Torque 4.0Nm (Max)	M 6x12	3.0 mm

KRUZ-FSL Drills, Cutting Speed Recommendation

Material group	DRILL. DIAM									
	Ø 8~16 mm		Ø 16~25 mm		Ø 25~32 mm		Ø 32~40 mm		Ø 40~50 mm	
	Speed (m/min)	Feed (mm/rev)	Speed (m/min)	Feed (mm/rev)	Speed (m/min)	Feed (mm/rev)	Speed (m/min)	Feed (mm/rev)	Speed (m/min)	Feed (mm/rev)
Grey cast iron (FC)	80~150	0.20~0.30	80~150	0.25~0.45	80~160	0.35~0.55	90~200	0.34~0.58	90~200	0.38~0.60
Nodular cast iron (FCD)	80~140	0.15~0.25	80~140	0.22~0.45	80~150	0.32~0.52	90~180	0.35~0.62	90~200	0.38~0.60
Carbon steel (S45C)	80~140	0.15~0.30	80~140	0.16~0.40	80~150	0.20~0.40	80~150	0.22~0.48	80~160	0.25~0.54
Alloy steel (SCM440)	70~140	0.15~0.30	70~140	0.15~0.40	70~140	0.18~0.40	80~140	0.25~0.47	80~140	0.27~0.52
Hardened steel (SKD11)	40~50	0.10~0.20	40~50	0.12~0.28	40~50	0.16~0.35	40~60	0.20~0.38	40~60	0.22~0.42
Stainless steel (SUS)	30~40	0.10~0.20	35~50	0.10~0.22	35~50	0.15~0.28	40~55	0.18~0.30	40~55	0.22~0.32
Alluminium 13HB (AL)	120~200	0.20~0.30	120~200	0.25~0.40	120~200	0.30~0.45	120~200	0.30~0.45	120~200	0.30~0.50

- This data is recommended for 3xDia, and should be reduced about 15-20% for 5xD, 7xD, 10xD drills.
- The data is normally suggested for oil-mist(MQL) coolant condition and also possible to run in other normal condition if machining environment like clamping etc. are secured in good.

SLIM CHUCK



PARAMETRI INSERTI	RICAMBI	SPEED TIGER	INSERTS	SLIM CHUCK	YES DRILLS	NICECUT	GE DRILLS	GROOVING	MINITOOLS	MICROTOOLS AMS	MOULDMILL	MINIMILL	MILLING
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MANDRINO A PINZA SLIM CHUCK SLIM CHUCK SPANNZANGENAUFNAHME _ SLIM CHUCK EXTENSION ADAPTOR



Fig. 1



Mandrino a pinza progettato senza ghiera, parte da un diametro di 8,6mm. In questo modo si raggiunge l'effetto migliore nel processo di estensione.

Spannzangenaufnahme ohne Oberwurfmutter, mindest Durchmesser 8,6mm. In dieser Weise, erreicht man den besten Effekt mit der Verlängerung.

Slim collet chuck designed without nut can get the smallest outside diameter of 8.6 mm. This can achieve the best effect on extended processing depth.

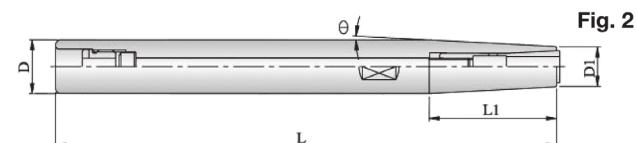
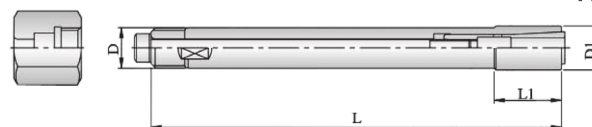
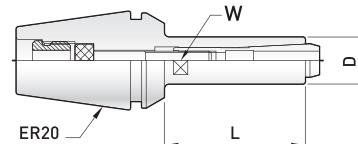
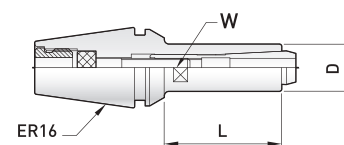


Fig. 2

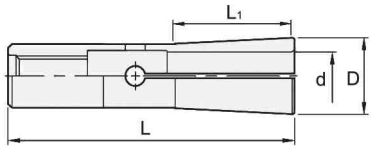
ST	Fig.	(mm)							Pinza Spannzange Collet	Chiave Schlüssel Spanner	Vite Schraube Screw	Bussola Schraube Stop Screw	Estrattore Auszieher Stop Nut	STOCK	PRICELIST on getooling.com
		d	L	L1	D	D1	?								
ST10-DC4-90	1	2-4	90	14	10	9	-	DC4	30194-632(M3)	M4L70	-	TP-M8	○		
ST12-DC4-120	2	2-4	120	38	12	9	3°	DC4	30194-632(M3)	M4L85	OP-M8	-	-	○	
ST12-DC6-120	1	1-6	120	40	12	14	-	DC6	30194-643(M4)	M5L95	-	TP-M12	○		
ST16-DC6-150	2	1-6	150	35	16	14	3°	DC6	30194-643(M4)	M5L100	OP-M10	-	-	○	
ST20-DC6-200	2	1-6	200	70	20	14	3°	DC6	30194-643(M4)	M5L100	OP-M10	-	-	○	
ST25-DC6-250	2	1-6	250	115	25	14	3°	DC6	30194-644(M4)	M5L100	OP-M10	-	-	○	
ST20-DC8-200	2	3-8	200	50	20	19	2°	DC8	30194-652(M5)	-	OP-M12	-	-	○	



ER	Fig.	(mm)				Pinza Spannzange Collet	Chiave Schlüssel Spanner	STOCK	PRICELIST on getooling.com
		d	L	D	W				
ER16-DC4-25		2-4	25	9	8	DC4	30194-632(M3)	○	
ER20-DC6-35		1-6	35	14	13	DC6	30194-643(M4)	○	

PINZE DC TIPO E

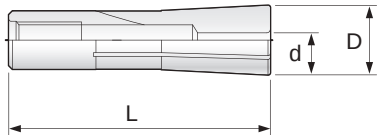
DC SPANNZANGEN TYPE E _ DC COLLETS TYPE E



DC...E	d	L	(mm)	D	W	STOCK	PRICELIST on getooling.com
DC4-2E	2	31		10	7	○	
DC4-3E	3	31		14	7	○	
DC4-4E	4	31		14	7	○	
DC6-3E	3	36		14	9,6	○	
DC6-4E	4	36		14	9,6	○	
DC6-6E	6	36		16	9,6	○	
DC8-3E	3	45		15	15	○	
DC8-4E	4	45		16	15	○	
DC8-6E	6	45		24	15	○	
DC8-8E	8	45		26	15	○	

PINZE DC TIPO K

DDC SPANNZANGEN TYPE K _ DC COLLETS TYPE K



DC...K	d	(d)	(mm)	L	D	STOCK	PRICELIST on getooling.com
DC6-1.0K	1.0	0.9 ~ 1.0		36	9,6	○	
DC6-1.1K	1.1	1.0 ~ 1.1		36	9,6	○	
DC6-1.2K	1.2	1.1 ~ 1.2		36	9,6	○	
DC6-1.3K	1.3	1.2 ~ 1.3		36	9,6	○	
DC6-1.4K	1.4	1.3 ~ 1.4		36	9,6	○	
DC6-1.5K	1.5	1.4 ~ 1.5		36	9,6	○	
DC6-1.6K	1.6	1.5 ~ 1.6		36	9,6	○	
DC6-1.7K	1.7	1.6 ~ 1.7		36	9,6	○	
DC6-1.8K	1.8	1.7 ~ 1.8		36	9,6	○	
DC6-1.9K	1.9	1.8 ~ 1.9		36	9,6	○	

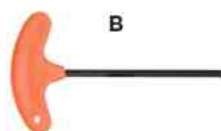
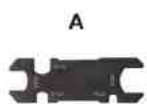
SET DC SLIM CHUCK- MANDRINO + PINZE _ SET DC SLIM CHUCK - AUFNAHME + SPANNZANGEN SET OF DC SLIM CHUCK EXTENSION ADAPTOR + COLLETS



DC4	Contenuto set - Inhalt des Sets - Set contents				STOCK	PRICELIST on getooling.com
	Mandrino Aufnahme Collet Chuck	Pinza Spannzange Collet	Chiave (A) Schlüssel (A) Spanner (A)	Chiave (B) Schlüssel (B) Spanner (B)		
SST10-DC4-90	ST10-DC4-90	DC4-2E x 1 pc	30194-002	30194-632	○	
SST12-DC4-120	ST12-DC4-120	DC4-3E x 1 pc DC4-4E x 1 pc			○	

DC6	Contenuto set - Inhalt des Sets - Set contents				STOCK	PRICELIST on getooling.com
	Mandrino Aufnahme Collet Chuck	Pinza Spannzange Collet	Chiave (A) Schlüssel (A) Spanner (A)	Chiave (B) Schlüssel (B) Spanner (B)		
SST12-DC6-120	ST12-DC6-120	DC6-3E x 1 pc	30194-002	30194-643	○	
SST16-DC6-150	ST16-DC6-150	DC6-4E x 1 pc DC6-6E x 1 pc			○	

Chiave (A) Schlüssel (A) Spanner (A)	Chiave (B) Schlüssel (B) Spanner (B)	Vite Schraube Screw	Bussola Schraube Stop Screw	Estrattore Auszieher Stop Nut
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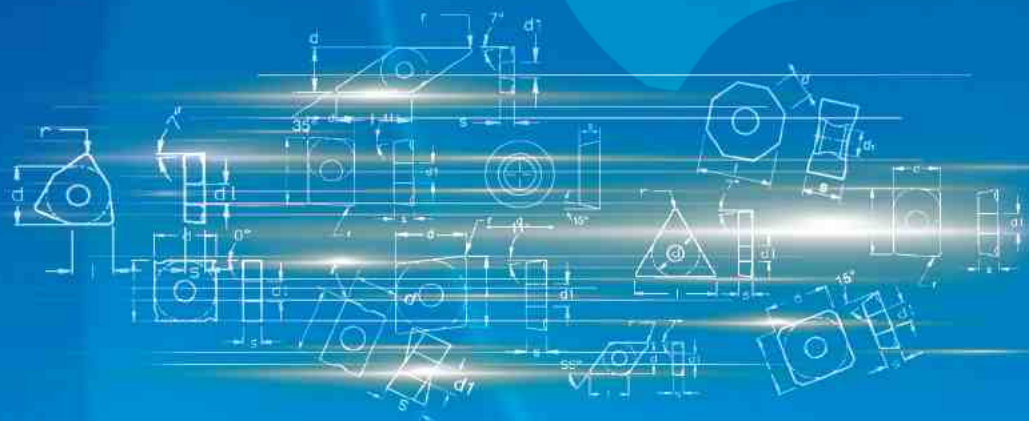


CODICE ORDINE Bestell-Nr. Order No.	CODICE ORDINE Bestell-Nr. Order No.	mm	L	CODICE ORDINE Bestell-Nr. Order No.	Filetto Gewinde Thread	L	CODICE ORDINE Bestell-Nr. Order No.	Filetto Gewinde Thread	CODICE ORDINE Bestell-Nr. Order No.	Filetto Gewinde Thread
30194-002	30194-632	3	100	M4L70	M4	70	OP-M8	M8(L)	TP-M8	M8(L)
	30194-643	4	150	M4L85	M4	85	OP-M10	M10(L)	TP-M12	M12(L)
	30194-644	4	200	M5L95	M5	95	OP-M12	M12(L)	Il filetto della bussola è sinistro Die Gewinde der Schraube ist links Thread of stop screw is leftward	
	30194-652	5	100	M5L100	M5	100	OP-M16	M16(L)		

Il filetto della bussola è sinistro
Die Gewinde der Schraube ist links
Thread of stop screw is leftward

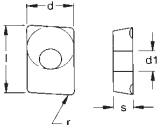
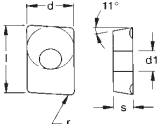
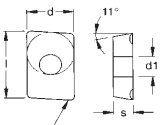
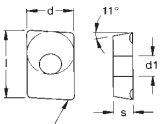
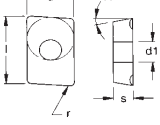
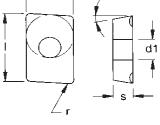
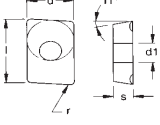
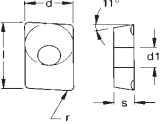
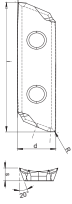
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INSERTS



PARAMETRI INSERTI	RICAMBI	SPEED TIGER	INSERTS	SLIM CHUCK	YES DRILLS	NICECUT	GE DRILLS	GROOVING	MINITOOLS	MICROTOOLS AMS	MOULDMILL	MINIMILL	MILLING
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INSERTI PER FRESATURA _ WENDEPLATTEN ZUM FRÄSEN _ MILLING INSERTS

 CODICE ORDINE Bestell-Nr. Order No.	 FIGURA Form Figure	 (mm)					 DENOMINAZIONE Bezeichnung Designation	 NON RIVESTITI Unbeschichte Uncoated			 RIVESTITI Beschichtet Coated					
		l	d	s	d1	r		k15	P25	P40	P200	P300	K300	K400	TIN PVD	TIALN PVD
 APMX		6,3	3,65	2,15	2,05	1	APMX 060210 MPH							•		
		6,4	3,65	2,15	2	0,4	APKT 060204 PDTR-K							•		
 APKT... PDTR-K		6,4	3,7	2,17	2	0,4	APKT 060204 PDER-S				○	○	○			
		6	3,64	2,15	2,05	2,0	APKT 060220 PDER-S				○	○	○			
 APKT... PDER-S		10,5	6,7	3,5	2,8	0,4	APKT 1003 PDER-S				•	•	•			
		17	9,5	5,30	4,5	0,8	APKT 1604 PDER-S				•	•	•			
		10	6,7	3,5	3,2	0,5	APKT 1003 PDR-M							•		
 APKT... PDR-M		16,3	9,5	5,26	4,4	0,9	APKT 1604 PDR-M							•		
		10,5	6,7	3,5	2,8	0,4	APKT 1003 PDR-R04 ALU	•								
 APKT... PDRF... ALU		17	9,45	5,26	4,4	0,4	APKT 1604 PDRF-R04 ALU	•								
		17	9,45	5,26	4,4	0,8	APKT 1604 PDRF-R08 ALU	•								
		10,5	6,7	3,50	2,8	0,8	APPT 100308 PDSR-MM							•		
 APPT... MM		16,5	9,5	5,26	4,5	0,8	APPT 160408 PDSR-MM							•		
		10,3	6,35	3,18	2,8	0,4	APHX 1003 FR-ALU	•								
 APHX... ALU		17	9,52	4,76	4,4	0,2	APHX 1604 FR-ALU	•								
		16	9,52	4,76	4,4	0,8	APHX 1604 PDR-ALU	•								
		10,3	6,35	3,18	2,8	0,4	APHT 100304	•	•	•					•	•
 APHT...		16	9,52	4,76	4,4	0,8	APHT 1604 PDR	•	•	•					•	•
		37	11,9	3,97	4,8	0,2	XECX 32T302								•	
 XECX		37	11,9	3,97	4,8	2,0	XECX 32T320								○	
		37	11,9	3,97	4,8	3,0	XECX 32T330								○	
		37	11,9	3,97	4,8	4,0	XECX 32T340								○	
		37	11,9	3,97	4,8	5,0	XECX 32T350								○	
		37	11,9	3,97	4,8	0,2	XECX 32T302								•	

• Disponibile - Lieferbar - On stock

○ A richiesta - Auf Anfrage - On request

2025

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MILLING

MINIMILL

MOULDMILL

MICROTOOLS
AMS

MINITOOLS

GROOVING

GE DRILLS

NICECUT

YES DRILLS

SLIM CHUCK

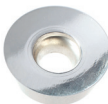
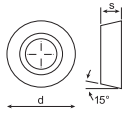
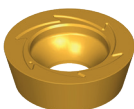
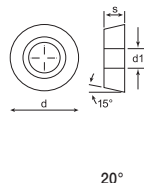
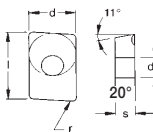
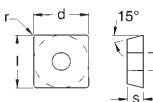
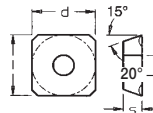
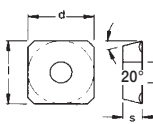
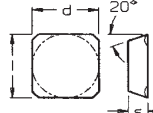
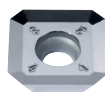
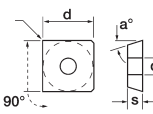
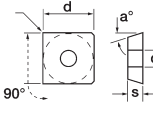
INSERTS

SPEED TIGER

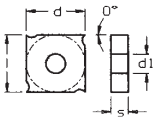
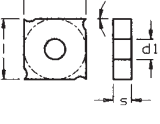
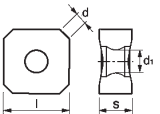
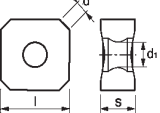
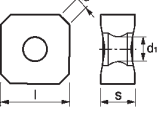
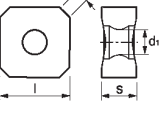
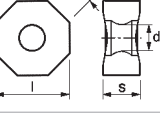
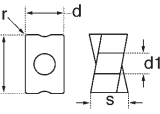
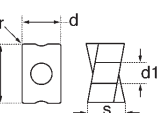
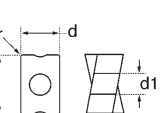
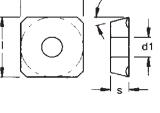
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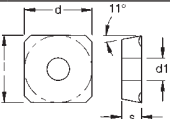
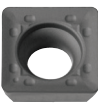
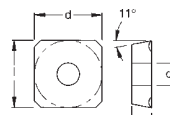
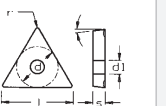
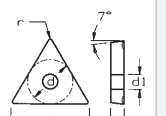
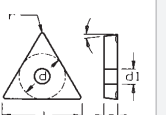
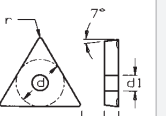
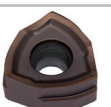
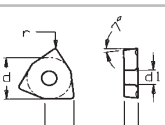
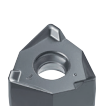
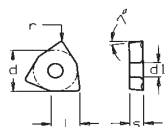
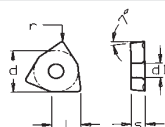
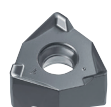
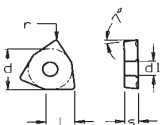
INSERTI PER FRESATURA _ WENDEPLATTEN ZUM FRÄSEN _ MILLING INSERTS

CODICE ORDINE Bestell-Nr. Order No.	FIGURA Form Figure	 (mm)					DENOMINAZIONE Bezeichnung Designation	NON RIVESTITI Unbeschichte Uncoated			RIVESTITI Beschichtet Coated					
		l	d	s	d1	r		k15	P25	P40	P200	P300	K300	K400	TIN PVD	TIALN PVD
		-	5	1,59	-	-	RDHT 0501MOF ALU	●								
		-	7	2,38	-	-	RDHT 0702MOF ALU	●								
		-	10	3,18	-	-	RDHT 1003MOF ALU	●								
		-	12	3,97	-	-	RDHT 12T3MOF ALU	●								
		-	16	4,76	-	-	RDHT 1604MOF ALU	●								
RDHT... ALU																
		-	5	1,5	2,2	-	RDKW 0501MOS-MP							●		
		-	7	2,38	2,7	-	RDKW 0702MOS-MP							●		
		-	10	3,18	3,9	-	RDKW 1003MOS-MP							●		
		-	12	3,97	3,9	-	RDKW 12T3MOS-MP							●		
		-	16	4,76	5,2	-	RDKW 1604MOS-MP							●		
RDKW																
		12,7	12,7	5	4,4	0,8	SDMT 1205 PDR.69	●	●	●				●	●	
SDMT... 69																
		12,7	12,7	4,76	5,5	-	SDHT 1204 AFTN							●		
SDHT																
		12,7	12,7	4,76	5,5	-	SEKT 1204 AFTN							●		
SEKT																
		12,7	12,7	4,76	5,5	-	SEHX 1204 ALU	●								
SEHX 1204 ALU																
		12,7	12,7	3,18	-	-	SEKR 1203 AFTN							●		
SEKR																
		13,4	13,4	3,97	4,1	1,5	SEHX 13T3 ALU	●								
SEHX 13T3 ALU																
		13,4	13,4	3,97	4,1	1,5	SEHT 13T3				●	●	●			
SEHT 13T3																

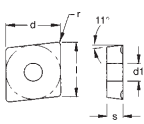
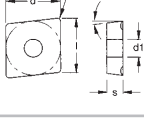
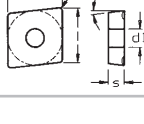
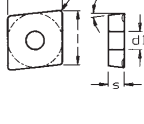
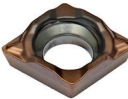
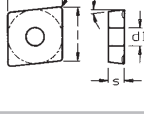
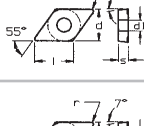
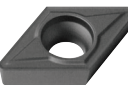
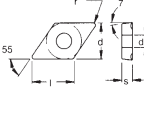
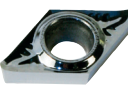
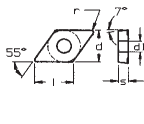
INSERTI PER FRESATURA _ WENDEPLATTEN ZUM FRÄSEN _ MILLING INSERTS

 CODICE ORDINE Bestell-Nr. Order No.	 FIGURA Form Figure	 (mm)					 DENOMINAZIONE Bezeichnung Designation	 NON RIVESTITI Unbeschichte Uncoated			 RIVESTITI Beschichtet Coated					
		l	d	s	d1	r		k15	P25	P40	P200	P300	K300	K400	TIN PVD	TIALN PVD
 SNHX		11	11	2,3	4,4	-	SNHX 1102T	●	●						●	●
		11	11	2,7	4,4	-	SNHX 1103T	●	●						●	●
		12,7	12,7	3,2	5	-	SNHX 1203T	●	●						●	●
		12,7	12,7	5,4	5	-	SNHX 1205T	●	●						●	●
 SNHX...ALU		11	11	2,3	4,4	-	SNHX 1102 ALU	●								
		11	11	2,7	4,4	-	SNHX 1103 ALU	●								
		12,7	12,7	3,2	5	-	SNHX 1203 ALU	●								
		12,7	12,7	5,4	5	-	SNHX 1205 ALU	●								
 SNEX 1206 ALU		12,7	2,5	6,4	5,2	2,36	SNEX 1206 ANN-MA ALU	●								
 SNKX 1206		12,7	2,5	6,4	5,2	2,36	SNKX 1206 ANN-MM1							●		
 SNMX 1206...MB1		12,7	2,5	6,4	5,2	2,36	SNMX 1206 ANN-MB1				●	●	●			
 SNMU		12,7	2,5	6,9	5,4	2,36	SNMU 1206 ANER				●	●	●			
 ONMU		12,7	5,2	6	6	0,8	ONMU 1205 ANN MB				●	●	●			
 LNEX...		10	6,5	6,5	3,5	0,5	LNEX 100605 PNR-MA ALU	●								
		15	10	10	4,5	0,8	LNEX 151008 PNR-MA ALU	●								
 LNKX...		10	6,5	6,5	3,5	0,5	LNKX 100605 PNR-MM							●		
		15	10	10	4,5	0,8	LNKX 151008 PNR-MM							●		
 LNMX...MB		10	6,5	6,5	3,5	0,5	LNMX 100605 PNR-MB				●	●	●			
		15	10	10	4,5	0,8	LNMX 151008 PNR-MB				●	●	●			
 SEEX		12,25	12,25	5,25	4,8	0,8	SEEX 12T408								●	

INSERTI PER FRESATURA _ WENDEPLATTEN ZUM FRÄSEN _ MILLING INSERTS

 CODICE ORDINE Bestell-Nr. Order No.	 FIGURA Form Figure	 (mm)					 DENOMINAZIONE Bezeichnung Designation	 NON RIVESTITI Unbeschichte Uncoated			 RIVESTITI Beschichtet Coated						
		l	d	s	d1	r		k15	P25	P40	P200	P300	K300	K400	TIN PVD	TIALN PVD	
 SPGT... ALU		6,35	6,35	3,18	2,8	0,4	SPGT 060304 ALU	●									
		9,52	9,52	3,97	4,5	0,8	SPGT 09T308 ALU	●									
		12,7	12,7	4,76	5,5	0,8	SPGT 120408 ALU	●									
 SPMT		6,35	6,35	3,18	2,8	0,4	SPMT 060304						●				
		9,52	9,52	3,97	4,5	0,8	SPMT 09T308						●				
		12,7	12,7	4,76	5,5	0,8	SPMT 120408						●				
	 TCEX		13,4	7,94	3,97	3,9	0,2	TCEX 13T302						●			
 TCMX		16,5	9,52	3,97	4,4	0,4	TCMX 16T3 ZR							●			
 TCMX		16,5	9,52	3,97	4,4	0,8	TCMX 16T308 ZR								●		
 TCGX		16,5	9,52	3,97	4,4	0,4	TCGX 163504						●				
 XNEX...		7,5	12,5	6,56	4,6	1,0	XNEX 080610-HF						●				
 WNEU 04...		4	6,7	3,3	3,2	0,4	WNEU 040304-MB				●	●	●				
		4	6,7	3,3	3,2	0,8	WNEU 040308-MB				●	●	●				
 WNEU 08... MB		7,5	12,5	6,56	4,6	0,8	WNEU 080608-MB				●	●	●	●			
 WNEU 08... MB		8	12,7	6,55	4,6	1,2	WNEU 080612-MB				○	○	○				
 WNMU 08... MB		7,5	12,5	6,56	4,6	0,8	WNMU 080608-MB						●				
 WNEX		7,5	12,5	6,56	4,5	0,8	WNEX 080608-ALU	●									

INSERTI PER TORNITURA _ WENDEPLATTEN ZUM DREHEN _ TURNING INSERTS

 CODICE ORDINE Bestell-Nr. Order No.	 FIGURA Form Figure	 (mm)					 DENOMINAZIONE Bezeichnung Designation	 NON RIVESTITI Unbeschichte Uncoated			 RIVESTITI Beschichtet Coated						CERMET	
		l	d	s	d1	r		k15	P25	P40	P200	P300	K300	K400	TIN PVD	TIALN PVD	X99	X55
 CPMT MINI		5,6	5,56	1,98	2,5	0,4	CPMT 05T104						●					
		5,6	5,56	1,98	2,5	0,2	CPMT 05T102 EN-PM1							●				
		5,6	5,56	1,98	2,5	0,2	CPMT 05T102 EN-PS2				○							
		5,6	5,56	1,98	2,5	0,4	CPMT 05T104 EN-PM1							●				
		5,6	5,56	1,98	2,5	0,4	CPMT 05T104 EN-PS2				○							
 CPGT... ALU MINI		5,6	5,56	1,98	2,5	0,2	CPGT 05T102 FN-ALU	●										
		5,6	5,56	1,98	2,5	0,4	CPGT 05T104 FN-ALU	●										
 CCMT		6,4	6,35	2,38	2,8	0,2	CCMT 060202							●				
		6,4	6,35	2,38	2,8	0,4	CCMT 060204							●				
		9,7	9,52	3,97	4,4	0,4	CCMT 09T304							●				
		9,7	9,52	3,97	4,4	0,8	CCMT 09T308							●				
		12,9	12,7	4,76	5,5	0,4	CCMT 120404							●				
		12,9	12,7	4,76	5,5	0,8	CCMT 120408							●				
 CCGT MINI		3,3	3,35	1,4	2,3	0,2	CCGT 030102 FN							●				
		6,4	6,35	2,38	2,8	0,2	CCGT 060202-ALU	●										
 CCGT... ALU		6,4	6,35	2,38	2,8	0,4	CCGT 060204-ALU	●										
		9,7	9,52	3,97	4,4	0,2	CCGT 09T302-ALU	●										
		9,7	9,52	3,97	4,4	0,4	CCGT 09T304-ALU	●										
		9,7	9,52	3,97	4,4	0,8	CCGT 09T308-ALU	●										
		12,9	12,7	4,76	5,5	0,2	CCGT 120402 ALU	●										
		12,9	12,7	4,76	5,5	0,4	CCGT 120404 ALU	●										
		12,9	12,7	4,76	5,5	0,8	CCGT 120408 ALU	●										
		12,9	12,7	4,76	5,5	0,8	CCGT 120408 ALU	●										
 CDGT MINI		4,03	3,97	1	2,1	0,1	CDGT 040101 FN-ALU	●										
		4,03	3,97	1	2,1	0,2	CDGT 040102 FN-ALU	●										
		4,03	3,97	1	2,1	0,4	CDGT 040104 FN-ALU	●										
		4,03	3,97	1	2,1	0,2	CDGT 040102 FN								●			
		4,03	3,97	1	2,1	0,4	CDGT 040104 FN								●			
 DCGT...ALU MINI		3,78	3,1	1,2	1,7	0,2	DCGT 04T002 FN-ALU	●										
		3,78	3,1	1,2	1,7	0,2	DCGT 04T002 EN-PM1								●			
 DCMT		7,75	6,35	2,38	2,8	0,2	DCMT 070202							●				
		7,75	6,35	2,38	2,8	0,4	DCMT 070204							●				
		11,6	9,52	3,97	4,4	0,2	DCMT 11T302							●				
		11,6	9,52	3,97	4,4	0,4	DCMT 11T304							●				
		11,6	9,52	3,97	4,4	0,8	DCMT 11T308							●				
 DCGT... ALU		7,75	6,35	2,38	2,8	0,2	DCGT 070202-ALU	●										
		7,75	6,35	2,38	2,8	0,4	DCGT 070204 -ALU	●										
		11,6	9,52	3,97	4,4	0,2	DCGT 11T302-ALU	●										
		11,6	9,52	3,97	4,4	0,4	DCGT 11T304-ALU	●										
		11,6	9,52	3,97	4,4	0,8	DCGT 11T308-ALU	●										

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○ A richiesta - Auf Anfrage - On request

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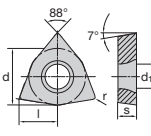
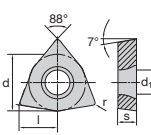
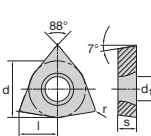
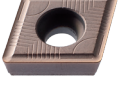
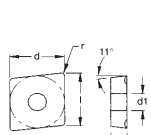
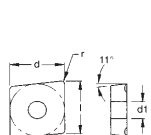
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INSERTI PER FORATURA WENDEPLATTEN ZUM BOHREN _DRILLING INSERTS

CODICE ORDINE Bestell-Nr. Order No. FIGURA Form Figure	↔ (mm)					DENOMINAZIONE Bezeichnung Designation	NON RIVESTITI Unbeschichte Uncoated			RIVESTITI Beschichtet Coated					
	l	d	s	d1	r		K15	P25	P40	P200	P300	K300	K400	TIN PVD	TIALN PVD
 	4,0	6,35	1,59	2,25	0,2	WCHX 040102FN-BAL LW610	●								
	4,0	6,35	1,59	2,25	0,4	WCHX 040104FN-BAL LW610	●								
	5,0	7,93	1,98	2,80	0,2	WCHX 05T102FN-BAL LW610	●								
	5,0	7,93	1,98	2,80	0,4	WCHX 05T104FN-BAL LW610	●								
	5,5	8,93	2,38	2,80	0,2	WCHX 060202FN-BAL LW610	●								
	5,5	8,93	2,38	2,80	0,4	WCHX 060204FN-BAL LW610	●								
	7,5	12,00	3,18	3,40	0,4	WCHX 070304FN-BAL LW610	●								
	7,5	12,00	3,18	3,40	0,8	WCHX 070308FN-BAL LW610	●								
	9,0	14,29	3,18	4,40	0,4	WCHX 090304FN-BAL LW610	●								
	9,0	14,29	3,18	4,40	0,8	WCHX 090308FN-BAL LW610	●								
	10,0	15,87	3,97	5,90	0,4	WCHX 10T304FN-BAL LW610	●								
	10,0	15,87	3,97	5,90	0,8	WCHX 10T308FN-BAL LW610	●								
	13,0	21,00	5,56	7,00	0,8	WCHX 130508FN-BAL LW610	●								
WCHX... LW610															
 	4,0	6,35	1,59	2,25	0,2	WCHX 040102EN-BFM LCP25T							●		
	4,0	6,35	1,59	2,25	0,4	WCHX 040104EN-BFM LCP25T							●		
	5,0	7,93	1,98	2,80	0,2	WCHX 05T102EN-BFM LCP25T							●		
	5,0	7,93	1,98	2,80	0,4	WCHX 05T104EN-BFM LCP25T							●		
	5,5	8,37	2,38	2,80	0,2	WCHX 060202EN-BFM LCP25T							●		
	5,5	8,37	2,38	2,80	0,4	WCHX 060204EN-BFM LCP25T							●		
	7,5	12,00	3,18	3,40	0,4	WCHX 070304EN-BFM LCP25T							●		
	7,5	12,00	3,18	3,40	0,8	WCHX 070308EN-BFM LCP25T							●		
	9,0	14,29	3,18	4,40	0,4	WCHX 090304EN-BFM LCP25T							●		
	9,0	14,29	3,18	4,40	0,8	WCHX 090308EN-BFM LCP25T							●		
	10,0	15,87	3,97	5,90	0,4	WCHX 10T304EN-BFM LCP25T							●		
	10,0	15,87	3,97	5,90	0,8	WCHX 10T308EN-BFM LCP25T							●		
	13,0	21,00	5,56	7,00	0,8	WCHX 130508EN-BFM LCP25T							●		
WCHX... LCP25T															
 	4,0	6,35	1,59	2,25	0,2	WCHX 040102EN-BFM LCM45T					●				
	4,0	6,35	1,59	2,25	0,4	WCHX 040104EN-BFM LCM45T					●				
	5,0	7,93	1,98	2,80	0,2	WCHX 05T102EN-BFM LCM45T					●				
	5,0	7,93	1,98	2,80	0,4	WCHX 05T104EN-BFM LCM45T					●				
	5,5	8,93	2,38	2,80	0,2	WCHX 060202EN-BFM LCM45T					●				
	5,5	8,93	2,38	2,80	0,4	WCHX 060204EN-BFM LCM45T					●				
	7,5	12,00	3,18	3,40	0,4	WCHX 070304EN-BFM LCM45T					●				
	7,5	12,00	3,18	3,40	0,8	WCHX 070308EN-BFM LCM45T					●				
	9,0	14,29	3,18	4,40	0,4	WCHX 090304EN-BFM LCM45T					●				
	9,0	14,29	3,18	4,40	0,8	WCHX 090308EN-BFM LCM45T					●				
	10,0	15,87	3,97	5,90	0,4	WCHX 10T304EN-BFM LCM45T					●				
	10,0	15,87	3,97	5,90	0,8	WCHX 10T308EN-BFM LCM45T					●				
	13,0	21,00	5,56	7,00	0,8	WCHX 130508EN-BFM LCM45T					●				
WCHX... LCM45T															
 	4,6	4,2	2,1	2,6	0,4	XPMT 042004					●	○			
	5,5	5,0	2,9	2,9	0,4	XPMT 052804					●	○			
	6,6	6,0	3,5	3,4	0,6	XPMT 063306					●	○			
	8,3	7,5	4,2	3,9	0,6	XPMT 074006					●	○			
	10,6	9,6	4,7	5,7	0,8	XPMT 094508					●	○			
	13,6	12,4	6,0	7,5	1,2	XPMT 125812					●	○			
	16,7	15,2	7,0	9,5	1,2	XPMT 156812					●	○			
XPMT...															
 	4,6	4,2	2,1	2,6	0,4	XPMT 042004 ALU	○								
	5,5	5,0	2,9	2,9	0,4	XPMT 052804 ALU	○								
	6,6	6,0	3,5	3,4	0,6	XPMT 063306 ALU	○								
	8,3	7,5	4,2	3,9	0,6	XPMT 074006 ALU	○								
	10,6	9,6	4,7	5,7	0,8	XPMT 094508 ALU	○								
	13,6	12,4	6,0	7,5	1,2	XPMT 125812 ALU	○								
	16,7	15,2	7,0	9,5	1,2	XPMT 156812 ALU	○								
XPMT... ALU															

● Disponibile - Lieferbar - On stock

○ A richiesta - Auf Anfrage - On request

2025

135

MILLING

MINIMILL

MOULDMILL

MICROTOOLS
AMS

MINITOOLS

GROOVING

GE DRILLS

NICECUT

YES DRILLS

SLIM CHUCK

INSERTS

SPEED TIGER

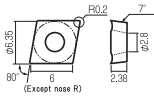
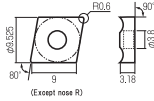
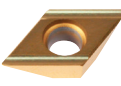
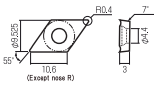
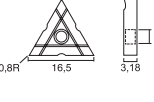
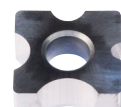
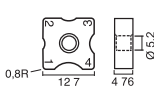
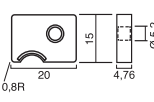
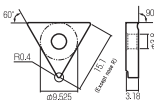
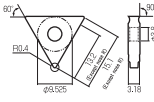
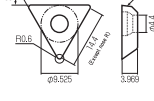
RICAMBI

PARAMETRI
INSERTI

INSERTI CBN/PKD _ CBN/PKD WENDEPLATTEN_ CBN/PKD INSERTS

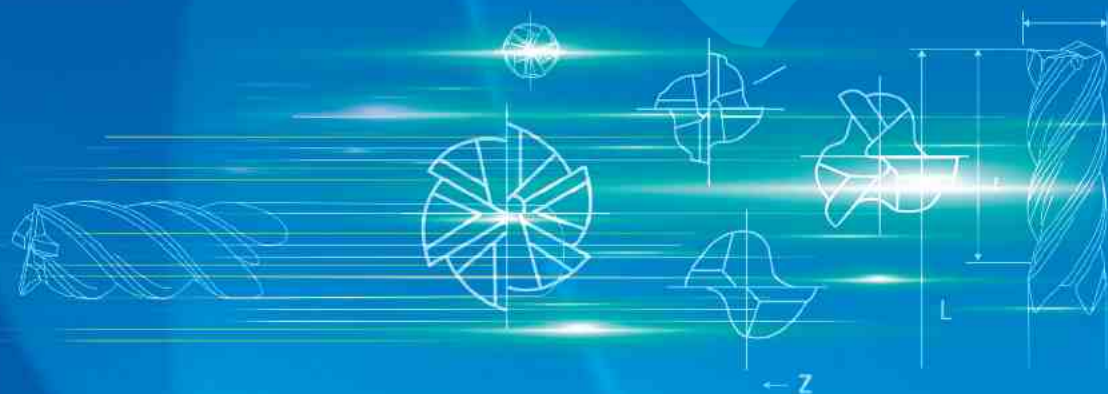
CODICE ORDINE Bestell-Nr. Order No.	(mm)					DENOMINAZIONE Bezeichnung Designation	NON RIVESTITI Unbeschichte Uncoated			RIVESTITI Beschichtet Coated						CERMET	
	l	d	s	d1	r		k15	P25	P40	P200	P300	K300	K400	TIN PVD	TIALN PVD	CBN	PKD
CDGW MINI	--	--	--	--	--	CDGW 040101 FN CVD 2P											○
	--	--	--	--	--	CDGW 040101 H65-2C											○
DCGW MINI	--	--	--	--	--	DCGW 04T001 FN CVD 2P											○
	--	--	--	--	--	DCGW 04T001 H65-2C											○
VCGW MINI	--	--	--	--	--	VCGW 050101 FN CVD 2P											○
	--	--	--	--	--	VCGW 050101 H65-2C											○
WCGW MINI	--	--	--	--	--	WCGW 020101 FN CVD 3P											○
	--	--	--	--	--	WCGW 020101 H65-3C											○

INSERTI NICECUT _ NICECUT WENDEPLATTEN _ NICECUT INSERTS

CODICE ORDINE Bestell-Nr. Order No.	FIGURA Form Figure	 (mm)					DENOMINAZIONE Bezeichnung Designation	NON RIVESTITI Unbeschichte Uncoated			RIVESTITI Beschichtet Coated						CERMET	
		l	d	s	d1	r		k15	P25	P40	P200	P300	K300	K400	TIN PVD	TIALN PVD	X99	X55
 C22... GUX	 (Except nose R)	6,0	6,35	2,38	2,8	0,2	C22 GUX NK2020	○										
		6,0	6,35	2,38	2,8	0,2	C22 GUX NK5050								○			
 C32... GUX	 (Except nose R)	9,0	9,525	3,18	3,8	0,6	C32 GUX NK2020	○										
		9,0	9,525	3,18	3,8	0,6	C32 GUX NK5050								○			
 DCET 11X304	 (Except nose R)	10,6	9,525	3,0	4,4	0,4	DCET 11X304								○			
 T32GSR	 0,8R 16,5 3,18	16,5	9,525	3,18	3,8	0,4	T32GSR-1R NK2020	○								○		
		16,5	9,525	3,18	3,8	0,4	T32GSR-2R NK2020	○									○	
		16,5	9,525	3,18	3,8	0,4	T32GSR-3R NK2020	○									○	
 N43GXR8	 0,8R 12,7 4,76	12,7	12,7	4,76	5,2	0,8	N43GXR8-1R NK2020	●								○		
		12,7	12,7	4,76	5,2	0,8	N43GXR8-2R NK2020	●									○	
		12,7	12,7	4,76	5,2	0,8	N43GXR8-3R NK2020	●									○	
		12,7	12,7	4,76	5,2	0,8	N43GXR8-4R NK2020	●									○	
		12,7	12,7	4,76	5,2	0,8	N43GXR8-5R NK2020	●									○	
		12,7	12,7	4,76	5,2	0,8	N43GXR8-1-2-3-4 NK2020	●									○	
 N54GCR	 0,8R 20 15 4,76	15/20	15/20	4,76	5,2	0,8	N54GCR-5R NK2020	○									○	
		15/20	15/20	4,5	5,2	0,8	N54GCR-6R NK2020	○										○
		15/20	15/20	4,5	5,2	0,8	N54GCR-7R NK2020	○										○
		15/20	15/20	4,76	5,2	0,8	N54GCR-8R NK2020	○										○
		15/20	15/20	4,5	5,2	0,8	N54GCR-9R NK2020	○										○
		15/20	15/20	4,76	5,2	0,8	N54GCR-10R NK2020	○										○
 TM32 GUR	 0,07 10,4 12,7 3,18 0,07 3,18	15,1	9,525	3,18	3,8	0,4	TM32 GUR HSS	○										
 TM32 GSR	 0,07 10,4 12,7 3,18 0,07 3,18	13,2	9,525	3,18	3,8	0,4	TM32 GSR HSS	○									○	
 TXMT	 0,07 10,4 14 3,18 0,07 3,18	6,543	4,762	2,381	2,3	0,6	TXMT 080206	○									○	
		8,925	6,35	3,175	2,8	0,6	TXMT 110306	○										○
		14,4	9,525	3,969	4,4	0,6	TXMT 16T306	○										○
		25,0	15,875	5,556	5,5	0,6	TXMT 270506	○										○

PARAMETRI INSERTI	RICAMBI	SPEED TIGER	INSERTS	SLIM CHUCK	YES DRILLS	NICECUT	GE DRILLS	GROOVING	MINITOOLS	MICROTOOLS AMS	MOULDMILL	MINIMILL	MILLING
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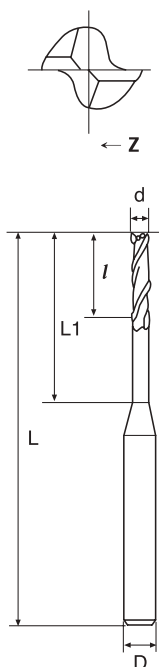
SPEED TIGER



PARAMETRI INSERTI	RICAMBI	SPEED TIGER	INSERTS	SLIM CHUCK	YES DRILLS	NICECUT	GE DRILLS	GROOVING	MINITOOLS	MICROTOOLS AMS	MOULDMILL	MINIMILL	MILLING
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SQUARE SERIES-LONG NECK-2 FLUTES

- Micro Grain Carbide
- WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6 µm



LNT	Diameter d	Flute Length l	Efficient Length L1	Full Length L	Shank Diameter D	Flutes Z	KG	STOCK	PRICELIST on getooling.com
LNT05022 AlTiN	0.5	0.75	2	50	4	2	0,010	○	
LNT05042 AlTiN	0.5	0.75	4	50	4	2	0,010	○	
LNT05062 AlTiN	0.5	0.75	6	50	4	2	0,010	○	
LNT06022 AlTiN	0.6	0.9	2	50	4	2	0,010	○	
LNT06042 AlTiN	0.6	0.9	4	50	4	2	0,010	○	
LNT06062 AlTiN	0.6	0.9	6	50	4	2	0,010	○	
LNT07042 AlTiN	0.7	1.1	4	50	4	2	0,010	○	
LNT07062 AlTiN	0.7	1.1	6	50	4	2	0,010	○	
LNT08042 AlTiN	0.8	1.2	4	50	4	2	0,010	○	
LNT08062 AlTiN	0.8	1.2	6	50	4	2	0,010	○	
LNT08082 AlTiN	0.8	1.2	8	50	4	2	0,010	○	
LNT09062 AlTiN	0.9	1.4	6	50	4	2	0,010	○	
LNT09082 AlTiN	0.9	1.4	8	50	4	2	0,010	○	
LNT09102 AlTiN	0.9	1.4	10	50	4	2	0,010	○	
LNT10062 AlTiN	1	1.5	6	50	4	2	0,010	○	
LNT10082 AlTiN	1	1.5	8	50	4	2	0,010	○	
LNT10102 AlTiN	1	1.5	10	50	4	2	0,010	○	
LNT10122 AlTiN	1	1.5	12	50	4	2	0,010	○	
LNT10162 AlTiN	1	1.5	16	50	4	2	0,010	○	
LNT12062 AlTiN	1.2	1.8	6	50	4	2	0,010	○	
LNT12082 AlTiN	1.2	1.8	8	50	4	2	0,010	○	
LNT12102 AlTiN	1.2	1.8	10	50	4	2	0,010	○	
LNT12122 AlTiN	1.2	1.8	12	50	4	2	0,010	○	
LNT14062 AlTiN	1.4	2.1	6	50	4	2	0,010	○	
LNT14102 AlTiN	1.4	2.1	10	50	4	2	0,010	○	
LNT14162 AlTiN	1.4	2.1	16	50	4	2	0,010	○	
LNT15062 AlTiN	1.5	2.3	6	50	4	2	0,010	○	
LNT15082 AlTiN	1.5	2.3	8	50	4	2	0,010	○	
LNT15102 AlTiN	1.5	2.3	10	50	4	2	0,010	○	
LNT15122 AlTiN	1.5	2.3	12	50	4	2	0,010	○	
LNT15142 AlTiN	1.5	2.3	14	50	4	2	0,010	○	
LNT15162 AlTiN	1.5	2.3	16	50	4	2	0,010	○	
LNT15182 AlTiN	1.5	2.3	18	50	4	2	0,010	○	
LNT15202 AlTiN	1.5	2.3	20	50	4	2	0,010	○	
LNT16062 AlTiN	1.6	2.4	6	50	4	2	0,010	○	
LNT16082 AlTiN	1.6	2.4	8	50	4	2	0,010	○	
LNT16102 AlTiN	1.6	2.4	10	50	4	2	0,010	○	
LNT16122 AlTiN	1.6	2.4	12	50	4	2	0,010	○	

Application: ☒ Recommend ☐ Suitable ☐ Not Recommend

Carbon steel, Alloy steel	Pre-hardened steel	High-hardened				Stainless steel	Copper alloy	Aluminum alloy
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
☐	☒	☒	☐	-	-	☐	-	-

SQUARE SERIES-LONG NECK-2 FLUTES

- Micro Grain Carbide
- WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6 µm



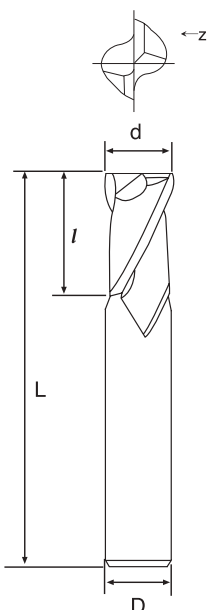
LNT	Diameter	Flute Length	Efficient Length	Full Length	Shank Diameter	Flutes		STOCK	PRICELIST on getooling.com
	d	l	L1	L	D	Z	KG		
LNT16142 AlTiN	1.6	2.4	14	50	4	2	0,010	○	
LNT16162 AlTiN	1.6	2.4	16	50	4	2	0,010	○	
LNT16182 AlTiN	1.6	2.4	18	50	4	2	0,010	○	
LNT18082 AlTiN	1.8	2.7	8	50	4	2	0,010	○	
LNT18142 AlTiN	1.8	2.7	14	50	4	2	0,010	○	
LNT18202 AlTiN	1.8	2.7	20	50	4	2	0,010	○	
LNT20062 AlTiN	2	3	6	50	4	2	0,010	○	
LNT20082 AlTiN	2	3	8	50	4	2	0,010	○	
LNT20102 AlTiN	2	3	10	50	4	2	0,010	○	
LNT20122 AlTiN	2	3	12	50	4	2	0,010	○	
LNT20142 AlTiN	2	3	14	50	4	2	0,010	○	
LNT20162 AlTiN	2	3	16	50	4	2	0,010	○	
LNT20182 AlTiN	2	3	18	50	4	2	0,010	○	
LNT20202 AlTiN	2	3	20	50	4	2	0,010	○	
LNT25082 AlTiN	2.5	4	8	50	4	2	0,010	○	
LNT25102 AlTiN	2.5	4	10	50	4	2	0,010	○	
LNT25122 AlTiN	2.5	4	12	50	4	2	0,010	○	
LNT25142 AlTiN	2.5	4	14	50	4	2	0,010	○	
LNT25162 AlTiN	2.5	4	16	50	4	2	0,010	○	
LNT25202 AlTiN	2.5	4	20	50	4	2	0,010	○	
LNT30082 AlTiN	3	4.5	8	50	6	2	0,020	○	
LNT30102 AlTiN	3	4.5	10	50	6	2	0,020	○	
LNT30122 AlTiN	3	4.5	12	50	6	2	0,020	○	
LNT30162 AlTiN	3	4.5	16	60	6	2	0,020	○	
LNT30202 AlTiN	3	4.5	20	60	6	2	0,020	○	
LNT30252 AlTiN	3	4.5	25	75	6	2	0,020	○	
LNT35122 AlTiN	3.5	6	12	50	6	2	0,020	○	
LNT35162 AlTiN	3.5	6	16	60	6	2	0,020	○	
LNT35202 AlTiN	3.5	6	20	75	6	2	0,020	○	
LNT35252 AlTiN	3.5	6	25	75	6	2	0,020	○	
LNT35302 AlTiN	3.5	6	30	75	6	2	0,020	○	
LNT40122 AlTiN	4	6	12	50	6	2	0,020	○	
LNT40162 AlTiN	4	6	16	60	6	2	0,020	○	
LNT40202 AlTiN	4	6	20	75	6	2	0,020	○	
LNT40252 AlTiN	4	6	25	75	6	2	0,020	○	
LNT40302 AlTiN	4	6	30	75	6	2	0,020	○	
LNT40352 AlTiN	4	6	35	75	6	2	0,020	○	

Application: ☒ Recommend ☐ Suitable x Not Recommend

Carbon steel, Alloy steel	Pre-harden steel		High-hardened			Stainless steel	Copper alloy	Aluminun alloy
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
☐	☒	☒	☐	-	-	☐	-	-

SQUARE SERIES- 2 FLUTES

- Micro Grain Carbide
- WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6 m



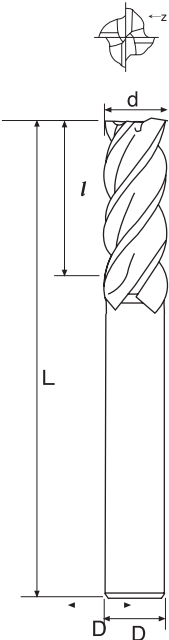
SSE MSE SE	Diameter d	Flute Length l	Full Length L	Shank Diameter D	Flutes Z	KG	STOCK	PRICELIST on getooling.com
SSE0102 TiSiN	1	3	50	3	2	0,020	○	
MSE0102 TiSiN	1	3	50	4	2	0,020	●	
SSE0152 TiSiN	1.5	4	50	3	2	0,020	○	
MSE0152 TiSiN	1.5	4	50	4	2	0,020	●	
SSE0202 TiSiN	2	6	50	3	2	0,020	○	
MSE0202 TiSiN	2	6	50	4	2	0,020	●	
SSE0252 TiSiN	2.5	8	50	3	2	0,020	○	
MSE0252 TiSiN	2.5	8	50	4	2	0,020	●	
SSE0302 TiSiN	3	8	50	3	2	0,020	○	
MSE0302 TiSiN	3	8	50	4	2	0,020	●	
MSE0352 TiSiN	3.5	10	50	4	2	0,020	●	
MSE0402 TiSiN	4	11	50	4	2	0,020	●	
SE0102 TiSiN	1	3	50	6	2	0,020	●	
SE0152 TiSiN	1.5	4	50	6	2	0,020	●	
SE0202 TiSiN	2	6	50	6	2	0,020	●	
SE0252 TiSiN	2.5	8	50	6	2	0,020	●	
SE0302 TiSiN	3	8	50	6	2	0,020	●	
SE0352 TiSiN	3.5	10	50	6	2	0,020	●	
SE0402 TiSiN	4	11	50	6	2	0,020	●	
SE0452 TiSiN	4.5	13	50	6	2	0,020	●	
SE0502 TiSiN	5	13	50	6	2	0,020	●	
SE0552 TiSiN	5.5	13	50	6	2	0,020	●	
SE0602 TiSiN	6	16	50	6	2	0,020	●	
SE0652 TiSiN	6.5	16	60	8	2	0,040	●	
SE0702 TiSiN	7	16	60	8	2	0,040	●	
SE0752 TiSiN	7.5	19	60	8	2	0,040	●	
SE0802 TiSiN	8	20	60	8	2	0,040	●	
SE0852 TiSiN	8.5	20	75	10	2	0,080	●	
SE0902 TiSiN	9	20	75	10	2	0,080	●	
SE0952 TiSiN	9.5	25	75	10	2	0,080	●	
SE1002 TiSiN	10	25	75	10	2	0,080	●	
SE1052 TiSiN	10.5	25	75	12	2	0,100	●	
SE1102 TiSiN	11	30	75	12	2	0,110	●	
SE1152 TiSiN	11.5	30	75	12	2	0,110	●	
SE1202 TiSiN	12	32	75	12	2	0,110	●	
SE1402 TiSiN	14	40	100	16	2	0,240	●	
SE1602 TiSiN	16	40	100	16	2	0,290	●	
SE1802 TiSiN	18	45	100	20	2	0,360	●	
SE2002 TiSiN	20	45	100	20	2	0,390	●	

Application: ■ Recommend □ Suitable x Not Recommend

Carbon steel, Alloy steel	Pre-harden steel ~45HRC	~50HRC	High-hardened ~55HRC	~60HRC	~65HRC	Stainless steel	Copper alloy	Aluminun alloy
□	■	■	□	-	-	□	-	-

SQUARE SERIES-4 FLUTES

- Micro Grain Carbide
- WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6



SSE
MSE
SE

	Diameter	Flute Length	Full Length	Shank Diameter	Flutes	KG	STOCK	PRICELIST on getooling.com
d	l	L	D	Z				
SSE0104 TiSiN	1	3	50	3	4	0,020	○	
MSE0104 TiSiN	1	3	50	4	4	0,020	●	
SSE0154 TiSiN	1.5	4	50	3	4	0,020	○	
MSE0154 TiSiN	1.5	4	50	4	4	0,020	●	
SSE0204 TiSiN	2	6	50	3	4	0,020	○	
MSE0204 TiSiN	2	6	50	4	4	0,020	●	
SSE0254 TiSiN	2.5	8	50	3	4	0,020	○	
MSE0254 TiSiN	2.5	8	50	4	4	0,020	●	
SSE0304 TiSiN	3	8	50	3	4	0,020	○	
MSE0304 TiSiN	3	8	50	4	4	0,020	●	
MSE0354 TiSiN	3.5	10	50	4	4	0,020	●	
MSE0404 TiSiN	4	11	50	4	4	0,020	●	
SE0104 TiSiN	1	3	50	6	4	0,020	●	
SE0154 TiSiN	1.5	4	50	6	4	0,020	●	
SE0204 TiSiN	2	6	50	6	4	0,020	●	
SE0254 TiSiN	2.5	8	50	6	4	0,020	●	
SE0304 TiSiN	3	8	50	6	4	0,020	●	
SE0354 TiSiN	3.5	10	50	6	4	0,020	●	
SE0404 TiSiN	4	11	50	6	4	0,020	●	
SE0454 TiSiN	4.5	13	50	6	4	0,020	●	
SE0504 TiSiN	5	13	50	6	4	0,020	●	
SE0554 TiSiN	5.5	13	50	6	4	0,020	●	
SE0604 TiSiN	6	16	50	6	4	0,040	●	
SE0654 TiSiN	6.5	16	60	8	4	0,040	●	
SE0704 TiSiN	7	16	60	8	4	0,040	●	
SE0754 TiSiN	7.5	19	60	8	4	0,040	●	
SE0804 TiSiN	8	20	60	8	4	0,040	●	
SE0854 TiSiN	8.5	20	75	10	4	0,080	●	
SE0904 TiSiN	9	20	75	10	4	0,080	●	
SE0954 TiSiN	9.5	25	75	10	4	0,080	●	
SE1004 TiSiN	10	30	75	10	4	0,080	●	
SE1054 TiSiN	10.5	30	75	12	4	0,100	●	
SE1104 TiSiN	11	30	75	12	4	0,110	●	
SE1154 TiSiN	11.5	30	75	12	4	0,110	●	
SE1204 TiSiN	12	32	75	12	4	0,110	●	
SE1404 TiSiN	14	40	100	16	4	0,240	●	
SE1604 TiSiN	16	40	100	16	4	0,290	●	
SE1804 TiSiN	18	45	100	20	4	0,360	●	
SE2004 TiSiN	20	45	100	20	4	0,390	●	

Application: ☒ Recommend ☐ Suitable x Not Recommend

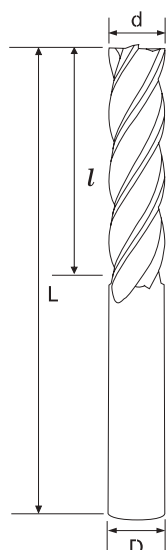
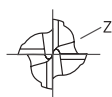
Carbon steel, Alloy steel	Pre-harden steel ~45HRC	~50HRC	High-hardened ~55HRC	~60HRC	~65HRC	Stainless steel	Copper alloy	Aluminun alloy
☐	☒	☒	☐	-	-	☐	-	-

SQUARE SERIES-LONG FLUTE-4 FLUTES

- Micro Grain Carbide
- WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6 m



HRC ▲40	HRC ▲45	HRC ▲50	HRC ▲55	HRC ▲60	HRC ▲65														
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LET	Diameter d	Flute Length l	Full Length L	Shank Diameter D	Flutes Z	KG	STOCK	PRICELIST on getooling.com
LET0104 TiSiN	1	6	50	4	4	0,020	●	
LET0154 TiSiN	1.5	9	50	4	4	0,020	●	
LET0204 TiSiN	2	12	50	4	4	0,020	●	
LET0254 TiSiN	2.5	12	50	4	4	0,020	●	
LET0304 TiSiN	3	15	60	6	4	0,020	●	
LET0354 TiSiN	3,5	15	60	6	4	0,020	●	
LET0404 TiSiN	4	20	75	6	4	0,020	●	
LET0454 TiSiN	4.5	20	75	6	4	0,030	●	
LET0504 TiSiN	5	25	75	6	4	0,030	●	
LET0554 TiSiN	5.5	25	75	6	4	0,030	●	
LET0604 TiSiN	6	30	75	6	4	0,030	●	
LET0704 TiSiN	7	30	100	8	4	0,060	●	
LET0804 TiSiN	8	40	100	8	4	0,070	●	
LET0904 TiSiN	9	40	100	10	4	0,090	●	
LET1004 TiSiN	10	40	100	10	4	0,110	●	
LET1104 TiSiN	11	40	100	12	4	0,140	●	
LET1204 TiSiN	12	50	100	12	4	0,140	●	
LET1404 TiSiN	14	50	150	16	4	0,350	●	
LET1604 TiSiN	16	60	150	16	4	0,370	●	
LET2004 TiSiN	20	90	200	20	4	0,720	●	

Application: ☒ Recommend ☐ Suitable ☐ x Not Recommend

Carbon steel, Alloy steel	Pre-harden steel ~45HRC	~50HRC	High-hardened ~55HRC	~60HRC	~65HRC	Stainless steel	Copper alloy	Aluminun alloy
☐	☒	☒	☐	-	-	☐	-	-

● Disponibile - Lieferbar - On stock

○ A richiesta - Auf Anfrage - On request

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YES DRILLS

SLIM CHUCK

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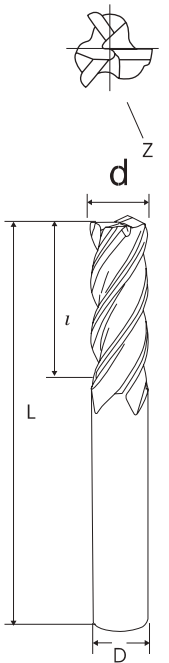
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SQUARE SERIES-FLUTE ANGLE 45°-3 FLUTES

- Micro Grain Carbide
- WC=88 Co=12 HRA=92.4 Rupture=3950N/mm² Grain Size=0.5 m



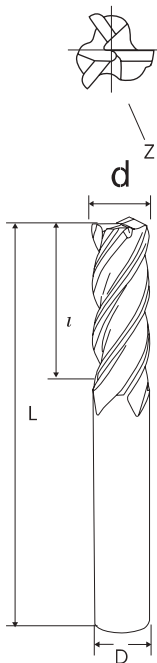
MPE PE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes	KG	STOCK	PRICELIST on getooling.com
	d	l	L	D	Z			
MPE0103 TiSiN	1	3	50	4	3	0,010	●	
MPE0153 TiSiN	1.5	4	50	4	3	0,020	●	
MPE0203 TiSiN	2	6	50	4	3	0,020	●	
MPE0253 TiSiN	2.5	8	50	4	3	0,020	●	
MPE3303 TiSiN	3	8	50	3	3	0,020	●	
MPE0303 TiSiN	3	8	50	4	3	0,020	●	
MPE0353 TiSiN	3.5	10	50	4	3	0,020	●	
MPE0403 TiSiN	4	11	50	4	3	0,020	●	
PE0103 TiSiN	1	3	50	6	3	0,020	●	
PE0153 TiSiN	1.5	4	50	6	3	0,020	●	
PE0203 TiSiN	2	6	50	6	3	0,020	●	
PE0253 TiSiN	2.5	8	50	6	3	0,020	●	
PE0303 TiSiN	3	8	50	6	3	0,020	●	
PE0353 TiSiN	3.5	10	50	6	3	0,020	●	
PE0403 TiSiN	4	11	50	6	3	0,020	●	
PE0453 TiSiN	4.5	13	50	6	3	0,020	●	
PE0503 TiSiN	5	13	50	6	3	0,020	●	
PE0553 TiSiN	5.5	13	50	6	3	0,020	●	
PE0603 TiSiN	6	16	50	6	3	0,020	●	
PE0653 TiSiN	6.5	16	60	8	3	0,040	●	
PE0703 TiSiN	7	16	60	8	3	0,040	●	
PE0753 TiSiN	7.5	19	60	8	3	0,040	●	
PE0803 TiSiN	8	20	60	8	3	0,040	●	
PE0853 TiSiN	8.5	20	75	10	3	0,080	●	
PE0903 TiSiN	9	20	75	10	3	0,080	●	
PE0953 TiSiN	9.5	25	75	10	3	0,080	●	
PE1003 TiSiN	10	30	75	10	3	0,080	●	
PE1053 TiSiN	10.5	30	75	12	3	0,100	●	
PE1103 TiSiN	11	30	75	12	3	0,110	●	
PE1153 TiSiN	11.5	30	75	12	3	0,110	●	
PE1203 TiSiN	12	32	75	12	3	0,110	●	
PE1403 TiSiN	14	40	100	16	3	0,240	●	
PE1603 TiSiN	16	40	100	16	3	0,290	●	
PE1803 TiSiN	18	45	100	20	3	0,360	●	
PE2003 TiSiN	20	45	100	20	3	0,390	●	

Application: ☒ Recommend ☐ Suitable ☒ Not Recommend

Carbon steel, Alloy steel	Pre-harden steel ~45HRC	~50HRC	High-hardened			Stainless steel	Copper alloy	Aluminun alloy
			~55HRC	~60HRC	~65HRC			
☐	☒	☒	☐	-	-	☐	-	-

SQUARE SERIES-FLUTE ANGLE 45°-4 FLUTES

- Micro Grain Carbide
- WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6 m



MPE PE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes	KG	STOCK	PRICELIST on getooling.com
	d	l	L	D	Z			
MPE0104 TiSiN	1	3	50	4	4	0,010	●	
MPE0154 TiSiN	1.5	4	50	4	4	0,020	●	
MPE0204 TiSiN	2	6	50	4	4	0,020	●	
MPE0254 TiSiN	2.5	8	50	4	4	0,020	●	
MPE3304 TiSiN	3	8	50	3	4	0,020	●	
MPE0304 TiSiN	3	8	50	4	4	0,020	●	
MPE0354 TiSiN	3.5	10	50	4	4	0,020	●	
MPE0404 TiSiN	4	11	50	4	4	0,020	●	
PE0104 TiSiN	1	3	50	6	4	0,020	●	
PE0154 TiSiN	1.5	4	50	6	4	0,020	●	
PE0204 TiSiN	2	6	50	6	4	0,020	●	
PE0254 TiSiN	2.5	8	50	6	4	0,020	●	
PE0304 TiSiN	3	8	50	6	4	0,020	●	
PE0354 TiSiN	3.5	10	50	6	4	0,020	●	
PE0404 TiSiN	4	11	50	6	4	0,020	●	
PE0454 TiSiN	4.5	13	50	6	4	0,020	●	
PE0504 TiSiN	5	13	50	6	4	0,020	●	
PE0554 TiSiN	5.5	13	50	6	4	0,020	●	
PE0604 TiSiN	6	16	50	6	4	0,020	●	
PE0654 TiSiN	6.5	16	60	8	4	0,040	●	
PE0704 TiSiN	7	16	60	8	4	0,040	●	
PE0754 TiSiN	7.5	19	60	8	4	0,040	●	
PE0804 TiSiN	8	20	60	8	4	0,040	●	
PE0854 TiSiN	8.5	20	75	10	4	0,080	●	
PE0904 TiSiN	9	20	75	10	4	0,080	●	
PE0954 TiSiN	9.5	25	75	10	4	0,080	●	
PE1004 TiSiN	10	30	75	10	4	0,080	●	
PE1054 TiSiN	10.5	30	75	12	4	0,100	●	
PE1104 TiSiN	11	30	75	12	4	0,110	●	
PE1154 TiSiN	11.5	30	75	12	4	0,110	●	
PE1204 TiSiN	12	32	75	12	4	0,110	●	
PE1404 TiSiN	14	40	100	16	4	0,240	●	
PE1604 TiSiN	16	40	100	16	4	0,290	●	
PE1804 TiSiN	18	45	100	20	4	0,360	●	
PE2004 TiSiN	20	45	100	20	4	0,390	●	

Application: ☒ Recommend ☐ Suitable ☐ x Not Recommend

Carbon steel, Alloy steel	Pre-hardened steel ~45HRC	~50HRC	High-hardened ~55HRC	~60HRC	~65HRC	Stainless steel	Copper alloy	Aluminun alloy
☐	☒	☒	☐	-	-	☐	-	-

● Disponibile - Lieferbar - On stock ○ A richiesta - Auf Anfrage - On request

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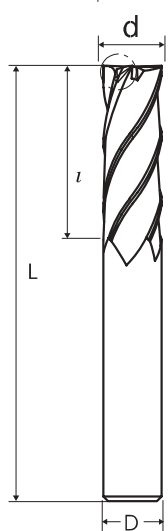
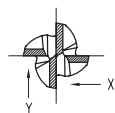
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SQUARE SERIES - FLUTE ANGLE 35° / 38° - 4 FLUTES

- Micro Grain Carbide
- WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6 m



DH	Diameter d	Flute Length l	Full Length L	Shank Diameter D	Flutes Z	KG	STOCK	PRICELIST on getooling.com
DH0104 TiSiN	1	3	50	6	4	0,020	○	
DH0154 TiSiN	1,5	4	50	6	4	0,020	○	
DH0204 TiSiN	2	6	50	6	4	0,020	○	
DH0304 TiSiN	3	8	50	6	4	0,020	○	
DH0404 TiSiN	4	11	50	6	4	0,020	○	
DH0604 TiSiN	6	16	50	6	4	0,020	○	
DH0804 TiSiN	8	20	60	8	4	0,040	○	
DH1004 TiSiN	10	30	75	10	4	0,080	○	
DH1204 TiSiN	12	32	75	12	4	0,110	○	
DH1604 TiSiN	16	40	100	16	4	0,290	○	
DH2004 TiSiN	20	45	100	20	4	0,390	○	



Application: ■ Recommend □ Suitable x Not Recommend

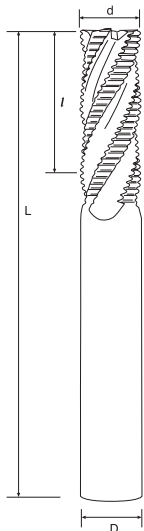
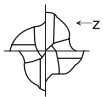
Carbon steel, Alloy steel	Pre-harden steel ~45HRC	~50HRC	High-hardened ~55HRC	~60HRC	~65HRC	Stainless steel	Copper alloy	Aluminum alloy
□	■	■	□	-	-	□	-	-

FINE PITCH ROUGHING SERIES

- Micro Grain Carbide
- WC=88 Co=12 HRA=92.4 Rupture=3950N/mm² Grain Size=0.51Jm



NTA	Diameter	Flute Length	Full Length	Shank Diameter	Flutes	KG	STOCK	PRICELIST on getooling.com
	d	l	L	D	Z			
NTA0504 AlTiN	5	13	50	6	4	0,020	○	
NTA0604 AlTiN	6	16	50	6	4	0,020	○	
NTA0704 AlTiN	7	16	60	8	4	0,040	○	
NTA0804 AlTiN	8	19	60	8	4	0,040	○	
NTA0904 AlTiN	9	25	75	10	4	0,080	○	
NTA1004 AlTiN	10	25	75	10	4	0,080	○	
NTA1104 AlTiN	11	30	75	12	4	0,110	○	
NTA1204 AlTiN	12	30	75	12	4	0,110	○	
NTA1404 AlTiN	14	35	100	16	4	0,260	○	
NTA1504 AlTiN	15	35	100	16	4	0,270	○	
NTA1604 AlTiN	16	35	100	16	4	0,280	○	
NTA2004 AlTiN	20	45	100	20	4	0,400	○	



Application: ☒ Recommend ☐ Suitable ☐ x Not Recommend

Carbon steel, Alloy steel	Pre-harden steel		High-hardened			Stainless steel	Copper alloy	Aluminun alloy
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
☒	☒	☐	☐	☐	-	☒	☐	☐

ROUGHING SERIES

- Micro Grain Carbide
- WC=88 Co=12 HRA=92.4 Rupture=3950N/mm² Grain Size=0.51Jm

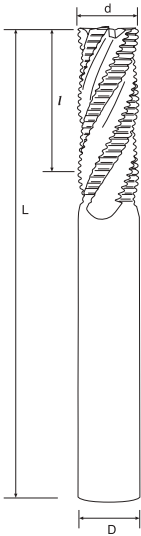
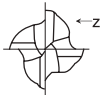


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XTA

	Diameter	Flute Length	Full Length	Shank Diameter	Flutes		STOCK	
	d	l	L	D	Z	KG		PRICELIST on getooling.com
XTA0504 AlTiN	5	13	50	6	4	0,020	○	
XTA0604 AlTiN	6	16	50	6	4	0,020	○	
XTA0704 AlTiN	7	16	60	8	4	0,040	○	
XTA0804 AlTiN	8	19	60	8	4	0,040	○	
XTA0904 AlTiN	9	25	75	10	4	0,080	○	
XTA1004 AlTiN	10	25	75	10	4	0,080	○	
XTA1104 AlTiN	11	30	75	12	4	0,110	○	
XTA1204 AlTiN	12	30	75	12	4	0,110	○	
XTA1604 AlTiN	16	35	100	16	4	0,280	○	
XTA2004 AlTiN	20	45	100	20	4	0,400	○	



Application: ☒ Recommend ☐ Suitable ☒ Not Recommend									
Carbon steel, Alloy steel	Pre-harden steel ~45HRC	~50HRC	High-hardened ~55HRC	~60HRC	~65HRC	Stainless steel	Copper alloy	Aluminun alloy	
☒	☒	☐	☐	☐	-	☒	☐	☐	

FHPS 4 FLUTES • SHORT – (HEAVY- DUTY OPERATION TYPE)

- Ultra Micro Grain Carbide
- WC=87 Co=12 HRA=92.1 Rupture=3800N/mm² Grain Size=0.41Jm



FHPS	Diameter	Flute Length	Full Length	Shank Diameter	Flutes	KG	STOCK
	d	l	L	D	Z		PRICELIST on getooling.com
FHPS020	2	3	50	6	4	0,020	○
FHPS021	2.1	3.2	50	6	4	0,020	○
FHPS022	2.2	3.3	50	6	4	0,020	○
FHPS023	2.3	3.5	50	6	4	0,020	○
FHPS024	2.4	3.6	50	6	4	0,020	○
FHPS025	2.5	3.8	50	6	4	0,020	○
FHPS026	2.6	3.9	50	6	4	0,020	○
FHPS027	2.7	4.1	50	6	4	0,020	○
FHPS028	2.8	4.2	50	6	4	0,020	○
FHPS029	2.9	4.4	50	6	4	0,020	○
FHPS030	3	4.5	50	6	4	0,020	○
FHPS031	3.1	4.7	50	6	4	0,020	○
FHPS032	3.2	4.8	50	6	4	0,020	○
FHPS033	3.3	5	50	6	4	0,020	○
FHPS034	3.4	5.1	50	6	4	0,020	○
FHPS035	3.5	5.3	50	6	4	0,020	○
FHPS036	3.6	5.4	50	6	4	0,020	○
FHPS037	3.7	5.6	50	6	4	0,020	○
FHPS038	3.8	5.7	50	6	4	0,020	○
FHPS039	3.9	5.9	50	6	4	0,020	○
FHPS040	4	6	50	6	4	0,020	○
FHPS041	4.1	6.2	50	6	4	0,020	○
FHPS042	4.2	6.3	50	6	4	0,020	○
FHPS043	4.3	6.5	50	6	4	0,020	○
FHPS044	4.4	6.6	50	6	4	0,020	○
FHPS045	4.5	6.8	50	6	4	0,020	○
FHPS046	4.6	6.9	50	6	4	0,020	○
FHPS047	4.7	7.1	50	6	4	0,020	○
FHPS048	4.8	7.2	50	6	4	0,020	○
FHPS049	4.9	7.4	50	6	4	0,020	○
FHPS050	5	7.5	50	6	4	0,020	○
FHPS051	5.1	7.7	50	6	4	0,020	○
FHPS052	5.2	7.8	50	6	4	0,020	○
FHPS053	5.3	8	50	6	4	0,020	○
FHPS054	5.4	8.1	50	6	4	0,020	○
FHPS055	5.5	8.3	50	6	4	0,020	○

Application: ☒ Recommend ☐ Suitable ☐ x Not Recommend

Carbon steel, Alloy steel	Pre-harden steel ~45HRC	~50HRC	High-hardened ~55HRC	~60HRC	~65HRC	Stainless steel	Copper alloy	Aluminun alloy
■	■	■	□	□	-	-	-	-

HPSS SUPER PLUGGING+SLOTING

• Ultra Micro Grain Carbide
• WC=87 Co=12 HRA=92.1 Rupture=3800N/mm² Grain Size=0.4 μm



FHPS	Diameter	Flute Length	Full Length	Shank Diameter	Flutes	KG	STOCK
	d	l	L	D	Z		PRICELIST on getooling.com
FHPS056	5.6	8.4	50	6	4	0,020	○
FHPS057	5.7	8.6	50	6	4	0,020	○
FHPS058	5.8	8.7	50	6	4	0,020	○
FHPS059	5.9	8.9	50	6	4	0,020	○
FHPS060	6	9	50	6	4	0,020	○
FHPS061	6.1	9.2	60	8	4	0,040	○
FHPS062	6.2	9.3	60	8	4	0,040	○
FHPS063	6.3	9.5	60	8	4	0,040	○
FHPS064	6.4	9.6	60	8	4	0,040	○
FHPS065	6.5	9.8	60	8	4	0,040	○
FHPS066	6.6	9.9	60	8	4	0,040	○
FHPS067	6.7	10.1	60	8	4	0,040	○
FHPS068	6.8	10.2	60	8	4	0,040	○
FHPS069	6.9	10.4	60	8	4	0,040	○
FHPS070	7	10.5	60	8	4	0,040	○
FHPS071	7.1	10.7	60	8	4	0,040	○
FHPS072	7.2	10.8	60	8	4	0,040	○
FHPS073	7.3	11	60	8	4	0,040	○
FHPS074	7.4	11.1	60	8	4	0,040	○
FHPS075	7.5	11.3	60	8	4	0,040	○
FHPS076	7.6	11.4	60	8	4	0,040	○
FHPS077	7.7	11.6	60	8	4	0,040	○
FHPS078	7.8	11.7	60	8	4	0,040	○
FHPS079	7.9	11.9	60	8	4	0,040	○
FHPS080	8	12	60	8	4	0,040	○
FHPS081	8.1	12.2	75	10	4	0,080	○
FHPS082	8.2	12.3	75	10	4	0,080	○
FHPS083	8.3	12.5	75	10	4	0,080	○
FHPS084	8.4	12.6	75	10	4	0,080	○
FHPS085	8.5	12.8	75	10	4	0,080	○
FHPS086	8.6	12.9	75	10	4	0,080	○
FHPS087	8.7	13.1	75	10	4	0,080	○
FHPS088	8.8	13.2	75	10	4	0,080	○
FHPS089	8.9	13.4	75	10	4	0,080	○
FHPS090	9	13.5	75	10	4	0,080	○
FHPS091	9.1	13.7	75	10	4	0,080	○

Application: ☒ Recommend ☐ Suitable ☒ Not Recommend

Carbon steel, Alloy steel	Pre-harden steel		High-hardened			Stainless steel	Copper alloy	Aluminun alloy
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
☒	☒	☒	☐	☐	-	-	-	-

FHPS 4 FLUTES • SHORT – (HEAVY- DUTY OPERATION TYPE)

- Ultra Micro Grain Carbide
- WC=87 Co=12 HRA=92.1 Rupture=3800N/mm² Grain Size=0.41µm



FHPS	Diameter d	Flute Length l	Full Length L	Shank Diameter D	Flutes Z	KG	STOCK	PRICELIST on getooling.com
FHPS092	9.2	13.8	75	10	4	0,080	○	
FHPS093	9.3	14	75	10	4	0,080	○	
FHPS094	9.4	14.1	75	10	4	0,080	○	
FHPS095	9.5	14.3	75	10	4	0,080	○	
FHPS096	9.6	14.4	75	10	4	0,080	○	
FHPS097	9.7	14.6	75	10	4	0,080	○	
FHPS098	9.8	14.7	75	10	4	0,090	○	
FHPS099	9.9	14.9	75	10	4	0,090	○	
FHPS100	10	15	75	10	4	0,100	○	
FHPS105	10.5	15.8	100	12	4	0,120	○	
FHPS110	11	16.5	100	12	4	0,150	○	
FHPS115	11.5	17.3	100	12	4	0,160	○	
FHPS120	12	18	100	12	4	0,160	○	
FHPS125	12.5	18.8	100	14	4	0,180	○	
FHPS130	13	19.5	100	14	4	0,200	○	
FHPS135	13.5	20.3	100	14	4	0,250	○	
FHPS140	14	21	100	14	4	0,260	○	
FHPS145	14.5	21.8	100	16	4	0,280	○	
FHPS150	15	22.5	100	16	4	0,280	○	
FHPS155	15.5	23.3	100	16	4	0,290	○	
FHPS160	16	24	100	16	4	0,290	○	
FHPS170	17	25.5	100	20	4	0,310	○	
FHPS180	18	27	100	20	4	0,330	○	
FHPS190	19	28.5	100	20	4	0,350	○	
FHPS200	20	30	100	20	4	0,370	○	

Application: ☒ Recommend ☐ Suitable ☒ Not Recommend

Carbon steel, Alloy steel	Pre-hardened steel ~45HRC	~50HRC	High-hardened ~55HRC	~60HRC	~65HRC	Stainless steel	Copper alloy	Aluminum alloy
■	■	■	□	□	-	-	-	-

UMG - CR- FHP 4 FLUTES • SHORT WITH CORNER – RADIUS (HEAVY- DUTY OPERATION TYPE)

- Ultra Micro Grain Carbide
- WC=87 Co=12 HRA=92.1 Rupture=3800N/mm² Grain Size=0.41µm

400
Nano

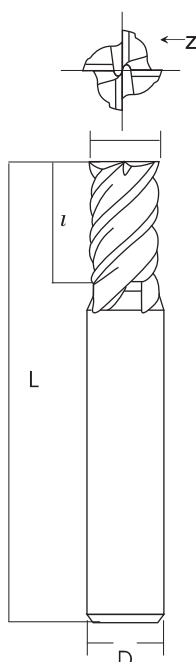
HRC
60

45°

nBS

R

HRC ▲ 40	HRC ▲ 45	HRC ▲ 50	HRC ▲ 55	HRC ▲ 60	HRC ▲ 65													
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CRFHP	Diameter	Corner Radius	Flute Length	Full Length	Shank Diameter	Flutes		STOCK	PRICELIST on getooling.com
	d	R	l	L	D	Z	KG		
CRFHP0302	3	0.2	8	60	6	4	0,020	○	
CRFHP0305	3	0.5	8	60	6	4	0,020	○	
CRFHP0402	4	0.2	11	60	6	4	0,020	○	
CRFHP0405	4	0.5	11	60	6	4	0,020	○	
CRFHP0410	4	1	11	60	6	4	0,020	○	
CRFHP0502	5	0.2	13	60	6	4	0,020	○	
CRFHP0505	5	0.5	13	60	6	4	0,020	○	
CRFHP0510	5	1	13	60	6	4	0,020	○	
CRFHP0603	6	0.3	13	60	6	4	0,020	○	
CRFHP0605	6	0.5	13	60	6	4	0,020	○	
CRFHP0610	6	1	13	60	6	4	0,020	○	
CRFHP0803	8	0.3	19	60	8	4	0,040	○	
CRFHP0805	8	0.5	19	60	8	4	0,050	○	
CRFHP0810	8	1	19	60	8	4	0,040	○	
CRFHP0815	8	1.5	19	60	8	4	0,040	○	
CRFHP0820	8	2	19	60	8	4	0,040	○	
CRFHP1003	10	0.3	22	75	10	4	0,090	○	
CRFHP1005	10	0.5	22	75	10	4	0,080	○	
CRFHP1010	10	1	22	75	10	4	0,090	○	
CRFHP1015	10	1.5	22	75	10	4	0,080	○	
CRFHP1020	10	2	22	75	10	4	0,080	○	
CRFHP1030	10	3	22	75	10	4	0,080	○	
CRFHP1205	12	0.5	26	100	12	4	0,160	○	
CRFHP1210	12	1	26	100	12	4	0,150	○	
CRFHP1215	12	1.5	26	100	12	4	0,150	○	
CRFHP1220	12	2	26	100	12	4	0,160	○	
CRFHP1230	12	3	26	100	12	4	0,160	○	
CRFHP1610	16	1	35	100	16	4	0,170	○	
CRFHP1615	16	1.5	35	100	16	4	0,200	○	
CRFHP1620	16	2	35	100	16	4	0,290	○	
CRFHP1630	16	3	35	100	16	4	0,290	○	
CRFHP2010	20	1	40	100	20	4	0,330	○	
CRFHP2015	20	1.5	40	100	20	4	0,360	○	
CRFHP2020	20	2	40	100	20	4	0,390	○	
CRFHP2030	20	3	40	100	20	4	0,410	○	

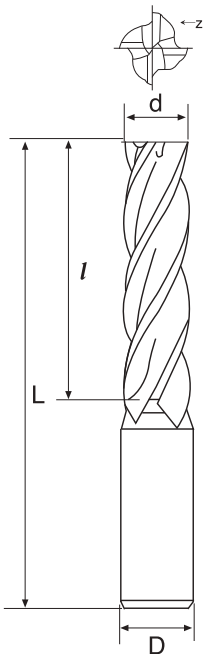
Application: ☒ Recommend ☐ Suitable ☒ Not Recommend

Carbon steel, Alloy steel	Pre-hardened steel		High-hardened			Stainless steel	Copper alloy	Aluminum alloy
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
☒	☒	☒	☐	☐	-	-	-	-

- Micro Grain Carbide
- WC=88 Co=12 HRA=92.4 Rupture=3950N/mm² Grain Size=0.5 m



SUS	Diameter	Flute Length	Full Length	Shank Diameter	Flutes	KG	STOCK	PRICELIST on getooling.com
	d	l	L	D	Z			
SUS0104	1	3	50	4	4	0,020	○	
SUS0154	1.5	4	50	4	4	0,020	○	
SUS0204	2	6	50	4	4	0,040	○	
SUS0254	2.5	8	50	4	4	0,040	○	
SUS0304	3	9	50	4	4	0,080	○	
SUS6304	3	9	50	6	4	0,600	○	
SUS0404	4	11	50	4	4	0,080	○	
SUS6404	4	11	50	6	4	0,600	○	
SUS0504	5	13	50	6	4	0,110	○	
SUS0604	6	16	50	6	4	0,110	○	
SUS0804	8	20	60	8	4	0,280	○	
SUS1004	10	30	75	10	4	0,400	○	
SUS1204	12	32	75	12	4	0,400	○	



Application: ☒ Recommend ☐ Suitable ☐ Not Recommend

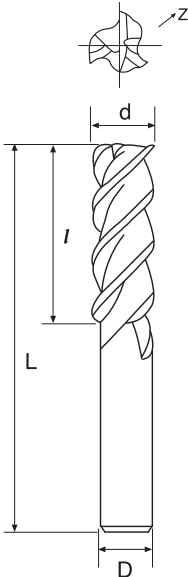
Carbon steel, Alloy steel	Pre-hardened steel ~45HRC	~50HRC	High-hardened ~55HRC	~60HRC	~65HRC	Stainless steel	Copper alloy	Aluminum alloy
☐	☐	-	-	-	-	☒	-	-

SQUARE SERIES - FOR ALUMINUM - 3 FLUTES

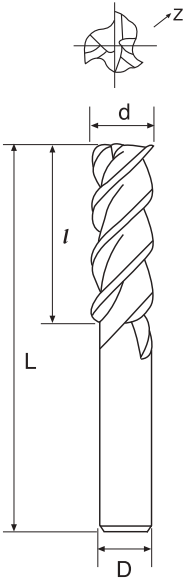
- Micro Grain Carbide
- WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6 m



HRC ▲40	HRC ▲45	HRC ▲50	HRC ▲55	HRC ▲60	HRC ▲65														
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AET	Diameter	Flute Length	Full Length	Shank Diameter	Flutes		STOCK	PRICELIST on getooling.com
	d	l	L	D	Z	KG		
AET0103 TB	1	3	50	4	3	0,020	○	
AET0123 TB	1.2	4	50	4	3	0,020	○	
AET0153 TB	1.5	4	50	4	3	0,020	○	
AET0183 TB	1.8	5	50	4	3	0,020	○	
AET0203 TB	2	6	50	4	3	0,020	○	
AET0303 TB	3	8	50	6	3	0,020	○	
AET0403 TB	4	10	50	6	3	0,020	○	
AET0503 TB	5	13	50	6	3	0,020	○	
AET0603 TB	6	15	50	6	3	0,020	○	
AET0803 TB	8	20	60	8	3	0,060	○	
AET1003 TB	10	25	75	10	3	0,080	○	
AET1203 TB	12	30	75	12	3	0,080	○	
AET1603 TB	16	42	100	16	3	0,100	○	
AET2003 TB	20	52	100	20	3	0,120	○	
AET2503 TB	25	62	125	25	3	0,150	○	



AEL	Diameter	Flute Length	Full Length	Shank Diameter	Flutes		STOCK	PRICELIST on getooling.com
	d	l	L	D	Z	KG		
AEL50303 TB	3	12	60	6	3	0,020	○	
AEL50403 TB	4	16	60	6	3	0,020	○	
AEL50503 TB	5	20	60	6	3	0,020	○	
AEL50603 TB	6	25	75	6	3	0,040	○	
AEL50803 TB	8	32	75	8	3	0,080	○	
AEL51003 TB	10	45	100	10	3	0,110	○	
AEL51203 TB	12	45	100	12	3	0,260	○	
AEL51603 TB	16	65	150	16	3	0,360	○	
AEL52003 TB	20	75	150	20	3	0,670	○	

Application: ☒ Recommend ☐ Suitable ☒ Not Recommend							
Carbon steel, Alloy steel	Pre-harden steel ~45HRC	~50HRC	High-hardened ~55HRC	~60HRC	~65HRC	Stainless steel	Copper alloy
-	-	-	-	-	-	-	☐
							☒

SQUARE SERIES - FOR ALUMINUM - 2 FLUTES

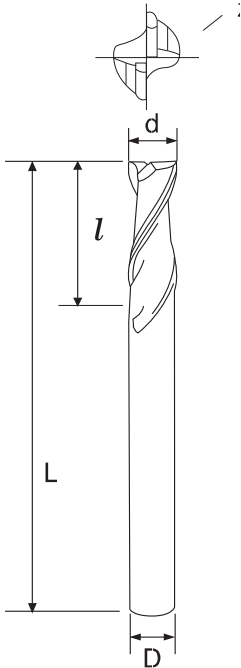
- Micro Grain Carbide
- WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.61.1m



AET

	Diameter	Flute Length	Full Length	Shank Diameter	Flutes	KG	STOCK
	d	l	L	D	Z		
AET0052 TB	0.5	1.5	50	4	2	0,020	○
AET0062 TB	0.6	1.5	50	4	2	0,020	○
AET0082 TB	0.8	2	50	4	2	0,020	○
AET0102 TB	1	3	50	6	2	0,020	○
AET0122 TB	1.2	4	50	6	2	0,020	○
AET0152 TB	1.5	4	50	6	2	0,020	○
AET0182 TB	1.8	5	50	6	2	0,020	○
AET0202 TB	2	6	50	6	2	0,020	○
AET0302 TB	3	8	50	6	2	0,020	○
AET0402 TB	4	10	50	6	2	0,020	○
AET0502 TB	5	13	50	6	2	0,020	○
AET0602 TB	6	15	50	6	2	0,020	○
AET0802 TB	8	20	60	8	2	0,040	○
AET1002 TB	10	25	75	10	2	0,080	○
AET1202 TB	12	30	75	12	2	0,110	○
AET1602 TB	16	42	100	16	2	0,260	○
AET2002 TB	20	52	100	20	2	0,360	○
AET2502 TB	25	62	125	25	2	0,670	○

PRICELIST on
getooling.com



Application: ☒ Recommend ☐ Suitable x Not Recommend

Carbon steel, Alloy steel	Pre-harden steel ~45HRC	~50HRC	High-hardened ~55HRC	~60HRC	~65HRC	Stainless steel	Copper alloy	Aluminun alloy
-	-	-	-	-	-	-	☐	☒

● Disponibile - Lieferbar - On stock

○ A richiesta - Auf Anfrage - On request

2025



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YES DRILLS

SLIM CHUCK

INSERTS

SPEED TIGER

RICAMBI

PARAMETRI
INSERTI

BALL NOSE - LONG NECK - 2 FLUTES

- Micro Grain Carbide
- WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6 m



LNBT	Diameter	Radius of Ball Nose	Flute Length	Efficient Length	Full Length	Shank Diameter	Flutes	KG	STOCK	PRICELIST on getooling.com
	d	R	l	L1	L	D	Z			
LNBT05022 AlTiN	0.5	0.25	0.75	2	50	4	2	0,010	○	
LNBT05042 AlTiN	0.5	0.25	0.75	4	50	4	2	0,010	○	
LNBT05062 AlTiN	0.5	0.25	0.75	6	50	4	2	0,010	○	
LNBT06022 AlTiN	0.6	0.3	0.9	2	50	4	2	0,010	○	
LNBT06042 AlTiN	0.6	0.3	0.9	4	50	4	2	0,010	○	
LNBT06062 AlTiN	0.6	0.3	0.9	6	50	4	2	0,010	○	
LNBT08042 AlTiN	0.8	0.4	1.2	4	50	4	2	0,010	○	
LNBT08062 AlTiN	0.8	0.4	1.2	6	50	4	2	0,010	○	
LNBT08082 AlTiN	0.8	0.4	1.2	8	50	4	2	0,010	○	
LNBT10062 AlTiN	1	0.5	1.5	6	50	4	2	0,010	○	
LNBT10082 AlTiN	1	0.5	1.	8	50	4	2	0,010	○	
LNBT10102 AlTiN	1	0.5	1.5	10	50	4	2	0,010	○	
LNBT10122 AlTiN	1	0.5	1.5	12	50	4	2	0,010	○	
LNBT12062 AlTiN	1.2	0.6	1.8	6	50	4	2	0,010	○	
LNBT12082 AlTiN	1.2	0.6	1.8	8	50	4	2	0,010	○	
LNBT12102 AlTiN	1.2	0.6	1.8	10	50	4	2	0,010	○	
LNBT12122 AlTiN	1.2	0.6	1.8	12	50	4	2	0,010	○	
LNBT14062 AlTiN	1.4	0.7	2.1	6	50	4	2	0,010	○	
LNBT14102 AlTiN	1.4	0.7	2.1	10	50	4	2	0,010	○	
LNBT14162 AlTiN	1.4	0.7	2.1	16	50	4	2	0,010	○	
LNBT15062 AlTiN	1.5	0.75	2.3	6	50	4	2	0,010	○	
LNBT15082 AlTiN	1.5	0.75	2.3	8	50	4	2	0,010	○	
LNBT15102 AlTiN	1.5	0.75	2.3	10	50	4	2	0,010	○	
LNBT15122 AlTiN	1.5	0.75	2.3	12	50	4	2	0,010	○	
LNBT15142 AlTiN	1.5	0.75	2.3	14	50	4	2	0,010	○	
LNBT15162 AlTiN	1.5	0.75	2.3	16	50	4	2	0,010	○	
LNBT15182 AlTiN	1.5	0.75	2.3	18	50	4	2	0,010	○	
LNBT15202 AlTiN	1.5	0.75	2.3	20	50	4	2	0,010	○	
LNBT16062 AlTiN	1.6	0.8	2.4	6	50	4	2	0,010	○	
LNBT16082 AlTiN	1.6	0.8	2.4	8	50	4	2	0,010	○	

Application: ■ Recommend □ Suitable x Not Recommend

Carbon steel, Alloy steel	Pre-hardened steel		High-hardened			Stainless steel	Copper alloy	Aluminum alloy
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
□	■	■	□	-	-	□	-	-

BALL NOSE - LONG NECK - 2 FLUTES

- Micro Grain Carbide
- WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6 m



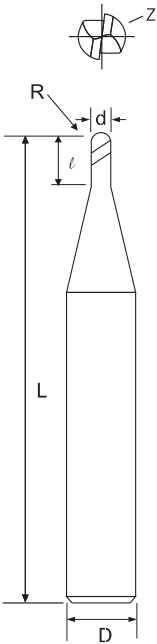
LNBT	Diameter	Radius of Ball Nose	Flute Length	Efficient Length	Full Length	Shank Diameter	Flutes	KG	STOCK	PRICELIST on getooling.com
	d	R	l	L1	L	D	Z			
LNBT16102 ATiN	1.6	0.8	2.4	10	50	4	2	0,010	○	
LNBT16122 ATiN	1.6	0.8	2.4	12	50	4	2	0,010	○	
LNBT16142 ATiN	1.6	0.8	2.4	14	50	4	2	0,010	○	
LNBT16162 ATiN	1.6	0.8	2.4	16	50	4	2	0,010	○	
LNBT16182 ATiN	1.6	0.8	2.4	18	50	4	2	0,010	○	
LNBT16202 ATiN	1.6	0.8	2.4	20	50	4	2	0,010	○	
LNBT18082 ATiN	1.8	0.9	2.7	8	50	4	2	0,010	○	
LNBT18142 ATiN	1.8	0.9	2.7	14	50	4	2	0,010	○	
LNBT18202 ATiN	1.8	0.9	2.7	20	50	4	2	0,010	○	
LNBT20082 ATiN	2	1	3	8	50	4	2	0,010	○	
LNBT20102 ATiN	2	1	3	10	50	4	2	0,010	○	
LNBT20122 ATiN	2	1	3	12	50	4	2	0,010	○	
LNBT20142 ATiN	2	1	3	14	50	4	2	0,010	○	
LNBT20162 ATiN	2	1	3	16	50	4	2	0,010	○	
LNBT20182 ATiN	2	1	3	18	50	4	2	0,010	○	
LNBT20202 ATiN	2	1	3	20	50	4	2	0,010	○	
LNBT25082 ATiN	2.5	1.25	4	8	50	4	2	0,010	○	
LNBT25122 ATiN	2.5	1.25	4	12	50	4	2	0,010	○	
LNBT25162 ATiN	2.5	1.25	4	16	50	4	2	0,010	○	
LNBT25202 ATiN	2.5	1.25	4	20	50	4	2	0,010	○	
LNBT30102 ATiN	3	1.5	4.5	10	50	6	2	0,010	○	
LNBT30122 ATiN	3	1.5	4.5	12	50	6	2	0,010	○	
LNBT30162 ATiN	3	1.5	4.5	16	60	6	2	0,020	○	
LNBT30202 ATiN	3	1.5	4.5	20	60	6	2	0,020	○	
LNBT30252 ATiN	3	1.5	4.5	25	75	6	2	0,020	○	
LNBT40122 ATiN	4	2	6	12	50	6	2	0,020	○	
LNBT40162 ATiN	4	2	6	16	60	6	2	0,020	○	
LNBT40202 ATiN	4	2	6	20	75	6	2	0,020	○	
LNBT40252 ATiN	4	2	6	25	75	6	2	0,020	○	
LNBT40302 ATiN	4	2	6	30	75	6	2	0,020	○	

Application: ☒ Recommend ☐ Suitable ☐ x Not Recommend

Carbon steel, Alloy steel	Pre-hardened steel ~45HRC	~50HRC	High-hardened ~55HRC	~60HRC	~65HRC	Stainless steel	Copper alloy	Aluminum alloy
☐	☒	☒	☐	-	-	☐	-	-

MINIATURE BALL NOSE - 2 FLUTES

- Micro Grain Carbide
- WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6 m

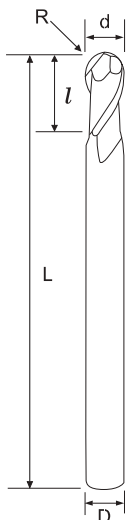
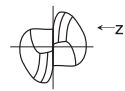


MIB	Diameter	Radius of Ball Nose	Flute Length	Full Length	Shank Diameter	Flutes		STOCK
	d	R	l	L	D	Z	KG	PRICELIST on getooling.com
MIB0032 AlTiN	0.3	0.15	0.6	50	4	2	0,010	○
MIB0042 AlTiN	0.4	0.2	0.8	50	4	2	0,010	○
MIB0052 AlTiN	0.5	0.25	1	50	4	2	0,020	○
MIB0062 AlTiN	0.6	0.3	1.2	50	4	2	0,020	○
MIB0072 AlTiN	0.7	0.35	1.4	50	4	2	0,020	○
MIB0082 AlTiN	0.8	0.4	1.6	50	4	2	0,020	○
MIB0092 AlTiN	0.9	0.45	1.8	50	4	2	0,020	○
MIB0102 AlTiN	1	0.5	2	50	4	2	0,020	○
MIB0112 AlTiN	1.1	0.55	2.2	50	4	2	0,020	○
MIB0122 AlTiN	1.2	0.6	2.4	50	4	2	0,020	○
MIB0132 AlTiN	1.3	0.65	2.6	50	4	2	0,020	○
MIB0142 AlTiN	1.4	0.7	2.8	50	4	2	0,020	○
MIB0152 AlTiN	1.5	0.75	3	50	4	2	0,020	○
MIB0162 AlTiN	1.6	0.8	3.2	50	4	2	0,020	○
MIB0172 AlTiN	1.7	0.85	3.4	50	4	2	0,020	○
MIB0182 AlTiN	1.8	0.9	3.6	50	4	2	0,020	○
MIB0192 AlTiN	1.9	0.95	3.8	50	4	2	0,020	○
MIB0202 AlTiN	2	1	4	50	4	2	0,020	○
MIB0212 AlTiN	2.1	1.05	4.2	50	4	2	0,020	○
MIB0222 AlTiN	2.2	1.1	4.4	50	4	2	0,020	○
MIB0232 AlTiN	2.3	1.15	4.6	50	4	2	0,020	○
MIB0242 AlTiN	2.4	1.2	4.8	50	4	2	0,020	○
MIB0252 AlTiN	2.5	1.25	5	50	4	2	0,020	○
MIB0262 AlTiN	2.6	1.3	5.2	50	4	2	0,020	○
MIB0272 AlTiN	2.7	1.35	5.4	50	4	2	0,020	○
MIB0282 AlTiN	2.8	1.4	5.6	50	4	2	0,020	○
MIB0292 AlTiN	2.9	1.45	5.8	50	4	2	0,020	○
MIB0302 AlTiN	3	1.5	6	50	4	2	0,020	○

Application: ☒ Recommend ☐ Suitable ☒ Not Recommend									
Carbon steel, Alloy steel	Pre-hardened steel ~45HRC	~50HRC	High-hardened ~55HRC ~60HRC ~65HRC			Stainless steel	Copper alloy	Aluminum alloy	
☐	☒	☒	☐	-	-	☐	-	-	

BALL NOSE - 2 FLUTES

- Micro Grain Carbide
- WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.61Jm



SSB MSB SB	Diameter	Radius of Ball Nose	Flute Length	Full Length	Shank Diameter	Flutes	KG	STOCK	PRICELIST on getooling.com
	d	R	l	L	D	Z			
SSB0102 TiSiN	1	0.5	2	50	3	2	0,020	○	
MSB0102 TiSiN	1	0.5	2	50	4	2	0,020	○	
SSB0152 TiSiN	1.5	0.75	3	50	3	2	0,020	○	
MSB0152 TiSiN	1.5	0.75	3	50	4	2	0,020	○	
SSB0202 TiSiN	2	1	4	50	3	2	0,020	○	
MSB0202 TiSiN	2	1	4	50	4	2	0,020	○	
SSB0252 TiSiN	2.5	1.25	5	50	3	2	0,020	○	
MSB0252 TiSiN	2.5	1.25	5	50	4	2	0,020	○	
SSB0302 TiSiN	3	1.5	6	50	3	2	0,020	○	
MSB0302 TiSiN	3	1.5	6	50	4	2	0,020	○	
MSB0352 TiSiN	3.5	1.75	7	50	4	2	0,020	○	
MSB0402 TiSiN	4	2	8	50	4	2	0,020	○	
SB0102 TiSiN	1	0.5	2	50	6	2	0,020	○	
SB0152 TiSiN	1.5	0.75	3	50	6	2	0,020	○	
SB0202 TiSiN	2	1	4	50	6	2	0,020	○	
SB0252 TiSiN	2.5	1.25	5	50	6	2	0,020	○	
SB0302 TiSiN	3	1.5	6	50	6	2	0,020	○	
SB0352 TiSiN	3.5	1.75	7	50	6	2	0,020	○	
SB0402 TiSiN	4	2	8	50	6	2	0,020	○	
SB0452 TiSiN	4.5	2.25	9	50	6	2	0,020	○	
SB0502 TiSiN	5	2.5	10	50	6	2	0,020	○	
SB0552 TiSiN	5.5	2.75	11	50	6	2	0,020	○	
SB0602 TiSiN	6	3	12	50	6	2	0,040	○	
SB0702 TiSiN	7	3.5	14	60	8	2	0,040	○	
SB0802 TiSiN	8	4	16	60	8	2	0,080	○	
SB0902 TiSiN	9	4.5	18	75	10	2	0,080	○	
SB1002 TiSiN	10	5	20	75	10	2	0,080	○	
SB1102 TiSiN	11	5.5	22	75	12	2	0,080	○	
SB1202 TiSiN	12	6	24	75	12	2	0,100	○	
SB1402 TiSiN	14	7	28	100	16	2	0,240	○	
SB1602 TiSiN	16	8	32	100	16	2	0,240	○	
SB1802 TiSiN	18	9	36	100	20	2	0,360	○	
SB2002 TiSiN	20	10	40	100	20	2	0,390	○	

Application: ☒ Recommend ☐ Suitable ☒ Not Recommend

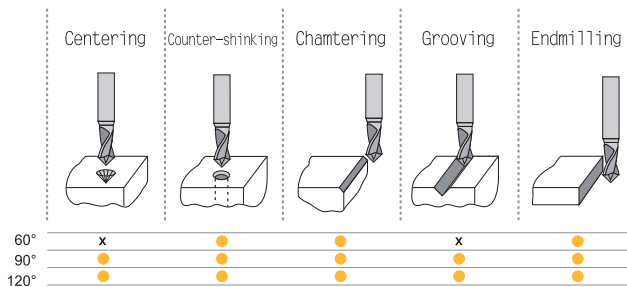
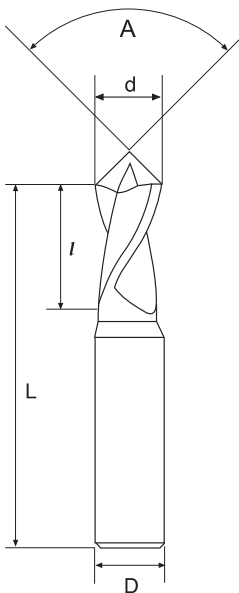
Carbon steel, Alloy steel	Pre-hardened steel ~45HRC	~50HRC	High-hardened ~55HRC	~60HRC	~65HRC	Stainless steel	Copper alloy	Aluminum alloy
☐	☒	☒	☐	-	-	☐	-	-

MULTI - FUNCTION END MILL SERIES - 2 FLUTES

Multi - function end mill series - 2 flutes



CDM	Diameter	Flute Length	Full Length	Shank Diameter	Tip Angle	Flutes	kg	STOCK	PRICELIST on getooling.com
	d	l	L	D	A	Z			
CDM060030 AlTiN	3	6	50	4	60°	2	0,020	○	
CDM090030 AlTiN	3	6	50	4	90°	2	0,020	○	
CDM120030 AlTiN	3	6	50	4	120°	2	0,080	○	
CDM060040 AlTiN	4	8	50	6	60°	2	0,020	○	
CDM090040 AlTiN	4	8	50	6	90°	2	0,040	○	
CDM120040 AlTiN	4	8	50	6	120°	2	0,080	○	
CDM060050 AlTiN	5	10	50	6	60°	2	0,020	○	
CDM090050 AlTiN	5	10	50	6	90°	2	0,050	○	
CDM120050 AlTiN	5	10	50	6	120°	2	0,160	○	
CDM060060 AlTiN	6	12	60	8	60°	2	0,020	○	
CDM090060 AlTiN	6	12	60	8	90°	2	0,040	○	
CDM120060 AlTiN	6	12	60	8	120°	2	0,150	○	
CDM060080 AlTiN	8	16	75	10	60°	2	0,020	○	
CDM090080 AlTiN	8	16	75	10	90°	2	0,040	○	
CDM120080 AlTiN	8	16	75	10	120°	2	0,140	○	
CDM060100 AlTiN	10	20	75	12	60°	2	0,020	○	
CDM090100 AlTiN	10	20	75	12	90°	2	0,040	○	
CDM120100 AlTiN	10	20	75	12	120°	2	0,150	○	
CDM060120 AlTiN	12	25	75	12	60°	2	0,020	○	
CDM090120 AlTiN	12	25	75	12	90°	2	0,090	○	
CDM120120 AlTiN	12	25	75	12	120°	2	0,140	○	
CDM060140 AlTiN	14	28	80	14	60°	2	0,020	○	
CDM090140 AlTiN	14	28	80	14	90°	2	0,080	○	
CDM120140 AlTiN	14	28	80	14	120°	2	0,150	○	
CDM060160 AlTiN	16	32	100	16	60°	2	0,020	○	
CDM090160 AlTiN	16	32	100	16	90°	2	0,090	○	
CDM120160 AlTiN	16	32	100	16	120°	2	0,140	○	
CDM060200 AlTiN	20	35	100	20	60°	2	0,020	○	
CDM090200 AlTiN	20	35	100	20	90°	2	0,080	○	
CDM120200 AlTiN	20	35	100	20	120°	2	0,140	○	



Application: ■ Recommend □ Suitable x Not Recommend

Carbon steel, Alloy steel	Pre-hardened steel ~45HRC	~50HRC	High-hardened ~55HRC	~60HRC	~65HRC	Stainless steel	Copper alloy	Aluminum alloy
□	■	■	□	-	-	□	-	-

PARAMETRI INSERTI	RICAMBI	SPEED TIGER	INSERTS	SLIM CHUCK	YES DRILLS	NICECUT	GE DRILLS	GROOVING	MINITOOLS	MICROTOOLS AMS	MOULDMILL	MINIMILL	MILLING
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RICAMBI

PARAMETRI INSERTI	RICAMBI	SPEED TIGER	INSERTS	SLIM CHUCK	YES DRILLS	NICECUT	GE DRILLS	GROOVING	MINITOOLS	MICROTOOLS AMS	MOULDMILL	MINIMILL	MILLING
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CODICE ORDINE Bestell-Nr. Order No.	PRICELIST on getooling.com	CODICE ORDINE Bestell-Nr. Order No.	PRICELIST on getooling.com	CODICE ORDINE Bestell-Nr. Order No.	PRICELIST on getooling.com
A02-20033 (M2X3,3 T06)		KVR 16		US6522	
A02-35082 (M3,5X8,2 T15)		M6-16 (M6X16,2 5)		US6522E	
A02-60120 (M6X12 T25)		M8X5QC (M8X1X5 3)		US-3R	
A06-50088 (M5X8,8 T20)		MP1111		US-3L	
A13-25042 (M2,5X4,2 T08)		MP1221		USR-3E	
A13-25050 (M2,5X5 T08)		MP1321		V04-T0600	
A13-30073 (M3X7,3 T08)		MP3111		V04-T0800	
AKE 12,4		P1		V04-T1500	
AS 0043 (M5X8,5 2,5)		RE0 (M3X5 1,5)		V04-T2000	
AS 0044 (M6X10 3)		RE1 (M3X6 1,5)		V04-T2500	
BFTX01604N (M1,6X4,2 T06)		RE2 (M4X8 2)		V1005 (M5X11 T20)	
BFTX0204N (M2X4,8 T06)		RE3 (M5X8 2,5)		V1006 (M6X16,2 T20)	
BFTX02206N (M2,2X5,6 T07)		RE4 (M5X12 2,5)		V11 (M3X8,2 T09)	
BFTX02506N (M2,5X6,5 T08)		RE5 (M8X12 4)		V26 (M2,5X5,5 T07)	
BFTX03584 (M3,5X8,6 T15)		RE6 (M8X16 4)		V27 (M2,5X6,5 T07)	
BFTX0511N (M5X11,5 T20)		RE7 (M8X20 4)		V36 (M3,5X10 T15)	
BFTX0615N (M6X15 T25)		RE8 (M8X20 4)		V41 (M4X11,7 T15)	
BL0 (M4X8,2 T15)		RE9 (M3X4 1,5)		VF4 (M4X8 T08)	
BL1 (M5X10 T20)		RE10 (M3X5 1,5)		VFS088 (M8X30)	
BL2 (M6X12,5 T25)		RE11 (M2X4 0,89)		VT16 (M1,6X3,2 T06)	
BL3 (M8X16 5)		RP1111		VT1604 (M1,6X3,5 T05)	
BL4 (M8X20 5)		RP1111E		VT18 (M1,8X3,7 T06)	
BL5 (M10X25 6)		RP1221		VT18 B (M1,8X3 T06)	
BL6 (M10X30 6)		RP1321		VT20 (M2X4,8 T06)	
BL7 (M12X35 8)		RP3112		VT20 B (M2X3,2 T06)	
BL8 (M12X40 8)		S12 NEW		VT22 (M2,2X4,8 T07)	
BL9 (M2,5X6,5 T07)		S25 (M6X5,5 3)		VT22 B (M2,2X4,5 T06)	
BL10 (M3X8,2 T09)		S35 (M6X48,7 3)		VT24 (M2X3,8 T06)	
BL11 (M2X5,5 T06)		SP1111 (M8X18,2 3)		VT25 (M2,5X5,5 T08)	
BT05 (TORX 05)		SP1111E		VT25 B (M2,5X5 T08)	
BT06 (TORX 06)		SP1114 (M8X16,8 3)		VT25 FLEXIMILL (M2,5X5,5 T08)	
BT07 (TORX 07)		SP1221 (M8X20,5 3)		VT2530 (M2,5X4,5 T07)	
BT08 (TORX 08)		SP1321 (M10X26,5 4)		VT2565 (M2,5X6,5 T08)	
BT09 (TORX 09)		SP3111 (M6X16,7 2,5)		VT25 830 (M2,5X5,5 T08)	
BT15 (TORX 15)		SS1111 (M3,5X11 T15)		VT30 745 (M3X7,4 T09)	
BT20 (TORX 20)		SS1114 (M3,5X7,2 T15)		VT30 G (M3X7 T08)	
BT25 (TORX 25)		SS1221 (M4,5X12 T15)		VT35 (M3,5X8,6 T15)	
BT25 IP (TORX PLUS 25)		SS1751 (M2,5X6 T08)		VT35 S (M3,5X8,6 T15)	
CBH 08-10-12-16		SS8831 (M3X7,3 T08)		VT3511 (M3,5X11 T15)	
CVB35 (M3,5X4 T15)		T16 NEW		VT40 (M4X9 T15)	
CVB45		UP1111		VT4010 (M4X11,2 T15)	
CVB55 (M8X21 IP25)		UP1111E		VT40 710 (M4X10,5 T15)	
CVB55 L (M8X21 4)		UP1221		VT40 735 (M4X11,7 T15)	
E1		UP1321		VT40 835 (M4X11,7 T15)	
G1 (M5X6 2,5)		UP2421		VT40 B (M4X8,3 T15)	
GBS1111 (M5X8 3,5)		UP2421E		VT40 FSB (M4X8 T15)	
GBS1111E		UP5112		VT40QC (M4X0,7 3)	
GBS1221 (M6X9 4,5)		UP5321		VT40-3E	
GBS1221E		UP5421		VT40 R (M4X10 T15)	
GBS-3E		UP6211		VT40 S (M4X11,5 T20)	
GESL		UP71011		VT45 (M4,5X10,5 T20)	
VT40 SL (M4X5 T15)		UP71011E		VT50 (M5X11 T20)	
VT50 BHM (M5X12 3)		UP71111		VT.FB.030 (M8X30,5)	
GS1		US1111		VT.FB.035 (M10X31)	
HP1111		US1111E		VT.FB.STANDARD (M12X30 8)	
HP1111E		US1221		VTX 3503 (M3,5X3,3 T09)	
HP1221		US1221E		VTX 3504 (M3,5X4,2 T09)	
HP1321		US2311		VTX 405 (M4X5,2 T15)	
HP2421		US2311E		VTX 408 (M4X7,8 T15)	
HP2421E		US3431		ADPT G1/8-6	
HP4751		US3450		ADPT G1/8-8	
K25		US4111			
KP 1111 (ESAGONO 2,5)		US4221			
KP 3111 (ESAGONO 3)		US5511			



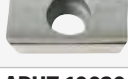
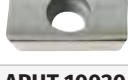
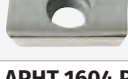
PARAMETRI INSERTI

PARAMETRI INSERTI	RICAMBI	SPEED TIGER	INSERTS	SLIM CHUCK	YES DRILLS	NICECUT	GE DRILLS	GROOVING	MINITOOOLS	MICROTOOLS AMS	MOULDMILL	MINIMILL	MILLING
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MILLING		P	M	K	N	S	H
	APMX 060210 MPH	K400	P25-P40	M20-M40	K20-K40		
	fz	0,2-0,7	0,2-0,7	0,2-0,7			
	ap	0,2-0,6	0,2-0,6	0,2-0,6			
	VC	110-200	90-160	120-230			
	APKT 060204 PDTR-K	K400	P25-P40	M20-M40	K20-K40		
	fz	0,05-0,25	0,05-0,25	0,05-0,25			
	ap	0,5-2,5	0,5-2,5	0,5-2,5			
	VC	110-200	90-160	120-230			
	APKT 060204 PDER-S	K300	P25-P40	M20-M40	K20-K40		
	fz	0,05-0,25	0,05-0,25	0,05-0,25			
	ap	0,5-2,5	0,5-2,5	0,5-2,5			
	VC	110-200	90-160	120-230			
	APKT 060204 PDER-S	P200	P10-P20		K10-K20		
	fz	0,05-0,25		0,05-0,25			
	ap	0,5-2,5		0,5-2,5			
	VC	180-280		160-270			
	APKT 060204 PDER-S	P300	P30-P40	M30-M40			
	fz	0,05-0,25	0,05-0,25				
	ap	0,05-2,5	0,05-2,5				
	VC	110-180	90-160				
	APKT 060220 PDER-S	P200	P25-P40	M20-M40	K20-K40		
	fz	0,05-0,25	0,05-0,25	0,05-0,25			
	ap	0,5-2,5	0,5-2,5	0,5-2,5			
	VC	110-200	90-160	120-230			
	APKT 060220 PDER-S	P300	P10-P20		K10-K20		
	fz	0,05-0,25		0,05-0,25			
	ap	0,5-2,5		0,5-2,5			
	VC	180-280		160-270			
	APKT 060220 PDER-S	K300	P30-P40	M30-M40			
	fz	0,05-0,25	0,05-0,25				
	ap	0,05-2,5	0,05-2,5				
	VC	110-180	90-160				
	APKT 1003 PDR-M	K400	P25-P40	M20-M40	K20-K40		
	fz	0,10-0,30	0,10-0,30	0,10-0,30			
	ap	0,1-4	0,1-4	0,1-4			
	VC	100-170	70-130	120-230			
	APKT 1003 PDER-S	K300	P25-P40	M20-M40	K20-K40		
	fz	0,10-0,30	0,10-0,30	0,10-0,30			
	ap	0,1-4	0,1-4	0,1-4			
	VC	100-170	70-130	120-230			
	APKT 1003 PDER-S	P200	P10-P20		K10-K20		
	fz	0,05-0,30		0,05-0,30			
	ap	0,1-4		0,1-4			
	VC	180-280		160-270			
	APKT 1003 PDER-S	P300	P30-P40	M30-M40			
	fz	0,05-0,25	0,05-0,25				
	ap	0,1-4	0,1-4				
	VC	110-120	90-160				
	APKT 1003 PDR-R 04 ALU	K15			K10-K15		
	fz				0,10-0,40		
	ap				0,1-0,7		
	VC				200-700		
	APKT 1604 PDR-M	K400	P25-P40	M20-M40	K20-K40		
	fz	0,10-0,30	0,10-0,30	0,10-0,30			
	ap	0,1-7	0,1-7	0,1-7			
	VC	100-170	70-130	120-230			

PARAMETRI INSERTI _ SCHNITTDATEN _ CUTTING CONDITION

MILLING		P	M	K	N	S	H
	APKT 1604 PDER-S	K300	P25-P40	M20-M40	K20-K40		
	fz	0,10-0,30	0,10-0,30	0,10-0,30			
	ap	0,1-7	0,1-7	0,1-7			
	VC	100-170	70-130	120-230			
	APKT 1604 PDER-S	P200	P10-P20		K10-K20		
	fz	0,05-0,20		0,05-0,20			
	ap	0,1-7		0,1-7			
	VC	180-280		160-270			
	APKT 1604 PDER-S	P300	P30-P40	M30-M40			
	fz	0,05-0,25	0,05-0,25				
	ap	0,1-7	0,1-7				
	VC	110-120	90-160				
	APKT 1604 PDFR-R04 ALU	K15			K10-K15		
	fz				0,10-0,40		
	ap				0,1-11,2		
	VC				200-700		
	APKT 1604 PDFR-R08 ALU	K15			K10-K15		
	fz				0,10-0,40		
	ap				0,1-11,2		
	VC				200-700		
	APPT 100308 PDSR-MM	K400	P25-P40	M20-M40	K20-K40		
	fz	0,10-0,30	0,10-0,30	0,10-0,30			
	ap	0,1-4	0,1-4	0,1-4			
	VC	100-170	70-130	120-230			
	APPT 160408 PDSR-MM	K400	P25-P40	M20-M40	K20-K40		
	fz	0,10-0,30	0,10-0,30	0,10-0,30			
	ap	0,1-7	0,1-7	0,1-7			
	VC	100-170	70-130	120-230			
	APHX 1003 FR-ALU	K15			K10-K15		
	fz				0,10-0,20		
	ap				0,1-4		
	VC				200-700		
	APHX 1604 FR-ALU	K15			K10-K15		
	fz				0,10-0,20		
	ap				0,1-8		
	VC				200-700		
	APHX 1604 PDR-ALU	K15			K10-K15		
	fz				0,10-0,20		
	ap				0,1-8		
	VC				200-700		
	APHT 100304	P25	P25				
	fz	0,07-0,15					
	ap	0,1-4					
	VC	70-200					
	APHT 100304	TIN	P20-P40	M20-M40			
	fz	0,07-0,18	0,07-0,18				
	ap	0,1-4	0,1-4				
	VC	120-250	80-200				
	APHT 100304	TIALN	P20-P25	M20-M35	K20-K30		
	fz	0,07-0,20	0,07-0,20	0,07-0,20			
	ap	0,5-4	0,5-4	0,5-4			
	VC	110-220	70-130	120-230			
	APHT 1604 PDR	P25	P25				
	fz	0,10-0,18					
	ap	0,1-7					
	VC	70-200					

PARAMETRI INSERTI _ SCHNITTDATEN _ CUTTING CONDITION

MILLING		P	M	K	N	S	H
APHT 1604 PDR 	TIN	P20-P40	M20-M40				
	fz	0,10-0,20	0,08-0,18				
	ap	0,1-7	0,1-7				
	VC	110-220	70-130				
APHT 1604 PDR 	TIALN	P20-P25	M20-M35	K20-K30			
	fz	0,05-0,20	0,05-0,20	0,05-0,20			
	ap	0,5-7	0,5-7	0,5-7			
	VC	120-280	80-200	120-230			
CCMT 0602 02/04 	K400	P10-P30	M10-M25	K10-K20			
	fz	0,07-0,17	0,06-0,14	0,06-0,15			
	ap	0,3-1,8	0,3-1,4	0,3-1,8			
	VC	120-250	80-220	120-230			
CCMT 09T3 04/08 	K400	P10-P30	M10-M25	K10-K20			
	fz	0,09-0,20	0,08-0,26	0,08-0,20			
	ap	0,3-2,5	0,3-2	0,3-2,5			
	VC	120-250	80-220	120-230			
CCMT 1204 04/08 	K400	P10-P30	M10-M25	K10-K20			
	fz	0,18-0,45	0,18-0,35	0,15-0,50			
	ap	0,5-4	0,5-4	0,5-5			
	VC	120-250	80-220	120-230			
CPMT 05T104 	K300	P15-P30	M20-M35	K15-K30			
	fz	0,15-0,4	0,15-0,4	0,15-0,4			
	ap	0,1-3,5	0,1-3,5	0,1-3,5			
	VC	130-220	100-160	120-180			
CPMT 05T1 02/04 EN-PS 	P200	P10-P20		K10-K20			
	fz	0,15-0,4		0,15-0,4			
	ap	0,1-3,5		0,1-3,5			
	VC	150-250		150-230			
CPMT 05T1 02/04 EN-PM1 	K400	P20-P35	M15-M30	K15-K25			
	fz	0,15-0,4	0,15-0,4	0,15-0,4			
	ap	0,1-3,5	0,1-3,5	0,1-3,5			
	VC	130-220	100-160	120-180			
LNEX 1006 	K15				K10-K20		
	fz				0,05-0,20		
	ap				0,1-4		
	VC				250-400		
LNEX 1510 	K15				K10-K20		
	fz				0,05-0,20		
	ap				0,1-6		
	VC				250-400		
LNIX 1006 	K400	P25-P40	M20-M40	K20-K40			
	fz	0,10-0,30	0,10-0,30	0,10-0,30			
	ap	0,1-4	0,1-4	0,1-4			
	VC	110-200	90-160	120-230			
LNIX 1510 	K400	P25-P40	M20-M40	K20-K40			
	fz	0,10-0,30	0,10-0,30	0,10-0,30			
	ap	0,1-6	0,1-6	0,1-6			
	VC	110-220	90-160	120-200			
LNMX 1006 	K300	P25-P40	M20-M40	K20-K40			
	fz	0,10-0,30	0,10-0,30	0,10-0,30			
	ap	0,1-4	0,1-4	0,1-4			
	VC	110-200	90-160	120-230			
LNMX 1006 	P200	P10-P20		K10-K20			
	fz	0,05-0,20		0,10-0,25			
	ap	0,1-4		0,1-4			
	VC	100-220		120-220			

MILLING

MINIMILL

MOULDMILL

MICROTOOLS
AMS

MINITOOLS

GROOVING

GE DRILLS

NICECUT

YES DRILLS

SLIM CHUCK

INSERTS

SPEED TIGER

RICAMBI

PARAMETRI
INSERTI

PARAMETRI INSERTI _ SCHNITTDATEN _ CUTTING CONDITION

MILLING		P	M	K	N	S	H
LNMX 1006 	P300	P30-P40	M30-M40				
	fz	0,05-0,25	0,05-0,20				
	ap	0,1-4	0,1-4				
	VC	100-170	60-130				
LNMX 1510 	K300	P25-P40	M20-M40	K20-K40			
	fz	0,10-0,30	0,10-0,30	0,10-0,30			
	ap	0,1-6	0,1-6	0,1-6			
	VC	110-220	90-160	120-200			
LNMX 1510 	P200	P10-P20		K10-K20			
	fz	0,05-0,20		0,05-0,25			
	ap	0,1-6		0,1-6			
	VC	110-220		110-220			
LNMX 1510 	P300	P30-P40	M30-M40				
	fz	0,08-0,25	0,08-0,25				
	ap	0,1-6	0,1-6				
	VC	100-170	60-130				
ONMU 1205 ANN 	K300	P25-P40	M20-M40	K20-K40			
	fz	0,05-0,25	0,05-0,25	0,05-0,25			
	ap	0,5-2,5	0,5-2,5	0,5-2,5			
	VC	110-220	90-160	120-200			
ONMU 1205 ANN 	P200	P10-P20		K10-K20			
	fz	0,05-0,25		0,05-0,25			
	ap	0,5-2,5		0,5-2,5			
	VC	180-280		160-270			
ONMU 1205 ANN 	P300	P30-P40	M30-M40				
	fz	0,05-0,25	0,05-0,25				
	ap	0,5-2,5	0,5-2,5				
	VC	110-190	90-170				
RDHT 0501 MOF ALU 	K15				K05-K10		
	fz				0,2-1		
	ap				0,5-2		
	VC				100-350		
RDKW 0501 MOS-MP RDKW 0702 MOS-MP 	K400	P15-P35	M30-M40	K10-K30			
	fz	0,11-0,22	0,08-0,18	0,11-0,22			
	ap	0,3-3	0,3-3	0,3-3			
	VC	180-300	100-150	220-300			
RDHT 0702 MOF ALU 	K15				K05-K10		
	fz				0,2-1		
	ap				0,5-3		
	VC				100-350		
RDHT 1003 MOF ALU 	K15				K05-K10		
	fz				0,2-1		
	ap				1-3,5		
	VC				100-350		
RDKW 1003 MOS-MP RDKW 12T3 MOS-MP 	K400	P15-P35	M30-M40	K10-K30			
	fz	0,11-0,22	0,08-0,18	0,11-0,22			
	ap	1-6	1-6	1-6			
	VC	180-300	100-150	220-300			
RDHT 12T3 MOF ALU 	K15				K05-K10		
	fz				0,2-1		
	ap				1-4		
	VC				100-350		

PARAMETRI INSERTI _ SCHNITTDATEN _ CUTTING CONDITION

MILLING		P	M	K	N	S	H
	RDHT 1604 MOF ALU	K15			K05-K10		
	fz				0,2-1		
	ap				1-5		
	VC				100-350		
	RDKW 1604MOS-MP	K400	P15-P35	M30-M40	K10-K30		
	fz	0,11-0,22	0,08-0,18	0,11-0,22			
	ap	1-8	1-8	1-8			
	VC	180-300	100-150	220-300			
	SCMT 060204	K400	P15-P30	M20-M35	K15-K30		
	fz	0,05-2	0,05-2	0,05-2			
	ap	0,1-2	0,1-2	0,1-2			
	VC	100-240	130-220	120-200			
	SCMT 060204	K400	P15-P30	M20-M35	K15-K30		
	f	0,05-2	0,05-2	0,05-2			
	--	--	--	--			
	VC	100-240	130-220	120-200			
	SCMT 09T308	K400	P10-P30	M10-M25	K10-K20		
	fz	0,18-0,45	0,20-0,40	0,15-0,50			
	ap	0,5-3,2	0,5-3,2	0,5-4			
	VC	120-250	80-220	120-230			
	SCMT 120408	K400	P10-P30	M10-M25	K10-K20		
	fz	0,13-0,30	0,20-0,40	0,15-0,50			
	ap	1-5	1-5	1-5			
	VC	120-250	110-170	120-230			
	SDMT 1205 PDR.69	P25/P40	P25				
	fz	0,07-0,20					
	ap	0,1-8,8					
	VC	70-200					
	SDMT 1205 PDR.69	TIN	P20-P40	M20-M40			
	fz	0,10-0,25	0,07-0,20				
	ap	0,1-8,8	0,1-5,3				
	VC	120-280	80-200				
	SDMT 1205 PDR.69	TIALN	P20-P35	M20-M35	K20-K30		
	fz	0,10-0,30	0,10-0,30	0,10-0,30			
	ap	1-5	1-5	1-5			
	VC	110-220	70-130	120-230			
	SEEX 12T408 TiN	TiN	P25-P40	M20-M40	K20-K40		
	fz	0,08-0,15	0,08-0,15	0,08-0,15			
	ap	0,5-2,5	0,5-2,5	0,5-2,5			
	VC	80-150	80-150	80-150			
	SEHT 13T3	K300	P25-P40	M20-M40	K20-K40		
	fz	0,10-0,30	0,05-0,25	0,10-0,30			
	ap	0,5-5	0,5-5	0,5-5			
	VC	110-220	90-160	120-200			
	SEHT 13T3	P200	P25-P40		K10-K20		
	fz	0,08-0,30			0,05-0,30		
	ap	0,1-5			0,1-5		
	VC	170-250			160-260		
	SEHT 13T3	P300	P30-P40	M30-M40			
	fz	0,05-0,30	0,01-0,30				
	ap	0,5-5	0,1-5				
	VC	110-190	80-150				
	SEHX 13T03 ALU	K15			N10-N20		
	fz				0,10-0,30		
	ap				0,1-3		
	VC				200-350		

PARAMETRI INSERTI _ SCHNITTDATEN _ CUTTING CONDITION

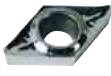
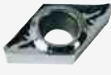
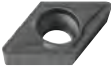
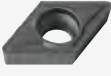
MILLING		P	M	K	N	S	H
	SEHX 1204 ALU	K15			K10-K20		
	fz				0,10-0,30		
	ap				0,1-3		
	VC				200-350		
	SEKR 1203 AFTN	K400	P15-P40	M15-M35	K10-K50		
	fz	0,15-0,36	0,12-0,26	0,15-0,41			
	ap	0,5-5	0,5-5	0,5-7			
	VC	130-240	70-170	100-200			
	SDHT 1204 AFTN SEKT 1204 AFTN	K400	P25-P40	M20-M40	K20-K40		
	fz	0,10-0,16	0,10-0,13	0,10-0,15			
	ap	0,5-5	0,5-5	0,5-5			
	VC	130-240	70-170	100-200			
	SNEX 1206 ANN MA ALU	K15			K10-K20		
	fz				0,10-0,30		
	ap				0,1-3		
	VC				200-350		
	SNHX 1102/03 T	P25	P25				
	fz	0,05-0,11					
	ap	0,1-11					
	VC	70-90					
	SNHX 1102/03 T	TIN	P20-P40	M20-M40			
	fz	0,06-0,15	0,05-0,1				
	ap	0,1-11	0,1-11				
	VC	140-160	90-120				
	SNHX 1203/05 T	P25	P25				
	fz	0,05-0,11					
	ap	0,1-12					
	VC	70-90					
	SNHX 1203/05 T	TIN	P20-P40	M20-M40			
	fz	0,06-0,15	0,05-0,1				
	ap	0,1-12	0,1-12				
	VC	140-160	90-120				
	SNHX 1102/03 T SNHX 1203/05 T	TIALN	P25-P40	M20-M40	K20-K40		
	fz	0,08-0,15	0,08-0,15	0,08-0,15			
	ap	--	--	--			
	VC	120-200	70-130	130-210			
	SNHX 1102/03 ALU SNHX 1203/05 ALU	K15			K10-K15		
	fz				0,08-0,15		
	ap				--		
	VC				200-500		
	SNMU 1206 ANER	K300	P25-P40	M20-M40	K20-K40		
	fz	0,05-0,25	0,05-0,25	0,05-0,25			
	ap	0,5-5	0,5-5	0,5-5			
	VC	110-220	90-160	120-200			
	SNMU 1206 ANER	P200	P10-P20		K10-K20		
	fz	0,05-0,25		0,05-0,25			
	ap	0,5-5		0,5-5			
	VC	190-290		200-300			
	SNMU 1206 ANER	P300	P30-P40	M30-M40			
	fz	0,05-0,25	0,05-0,25				
	ap	0,5-5	0,5-5				
	VC	110-190	90-170				

PARAMETRI INSERTI _ SCHNITTDATEN _ CUTTING CONDITION

MILLING		P	M	K	N	S	H
	SNMX 1206 ANN1 K300	P25-P40	M20-M40	K20-K40			
	fz	0,10-0,30	0,05-0,25	0,10-0,30			
	ap	0,5-5	0,5-5	0,5-5			
	VC	110-220	90-160	120-200			
	SNMX 1206 ANN1 P200	P25-P40		K20-K40			
	fz	0,05-0,25		0,05-0,20			
	ap	0,5-5		0,5-5			
	VC	180-280		160-270			
	SNMX 1206 ANN1 P300	P30-P40	M20-M40				
	fz	0,05-0,25	0,05-0,25				
	ap	0,5-5	0,5-5				
	VC	110-190	70-170				
	SNKX 1206 ANN1 K400	P25-P40	M20-M40	K20-K40			
	fz	0,08-0,12	0,06-0,2	0,12-0,35			
	ap	0,12-6	0,12-6	0,12-6			
	VC	110-200	70-150	120-200			
	SPGT 060304 ALU K15				K10-K15		
	fz				0,10-0,20		
	ap				0,5-2,0		
	VC				200-700		
	SPGT 09T308 ALU K15				K10-K15		
	fz				0,10-0,20		
	ap				0,5-2,0		
	VC				200-700		
	SPGT 120408 ALU K15				K10-K15		
	fz				0,10-0,20		
	ap				0,5-5,0		
	VC				200-700		
	SPMT 060304 K400	P15-P40	M15-M35	K10-K50			
	fz	0,05-0,10	0,05-0,08	0,05-0,12			
	ap	0,3-3	0,3-3	0,3-3			
	VC	130-240	70-170	110-220			
	SPMT 09T308 K400	P15-P40	M15-M35	K10-K50			
	fz	0,08-0,20	0,08-0,20	0,05-0,20			
	ap	0,5-4	0,5-4	0,5-4			
	VC	130-240	70-170	110-220			
	SPMT 120408 K400	P15-P40	M15-M35	K10-K50			
	fz	0,08-0,20	0,08-0,20	0,11-0,25			
	ap	0,5-6	0,5-6	0,5-6			
	VC	130-240	70-170	110-220			
	TCGX 163504 K400	P10-P30	M10-M25	K10-K20			
	fz	0,08-0,15	0,08-0,15	0,08-0,15			
	ap	1-7,5	1-7,5	1-7,5			
	VC	30-70	30-50	70-90			
	TCMT 080204 K400	P10-P30	M10-M25	K10-K20			
	fz	0,03-0,15	0,03-0,15	0,03-0,15			
	ap	0,1-1,0	0,1-1,0	0,1-1,0			
	VC	80-150	60-130	100-160			
	TCMT 1102 02/04 K400	P10-P30	M10-M25	K10-K20			
	fz	0,08-0,17	0,06-0,16	0,06-0,15			
	ap	0,3-1,8	0,3-1,4	0,3-1,8			
	VC	100-200	80-170	120-230			
	TCMT 16T3 04/08 K400	P10-P30	M10-M25	K10-K20			
	fz	0,10-0,20	0,08-0,16	0,08-0,18			
	ap	0,3-2,5	0,3-2	0,3-2,5			
	VC	120-250	80-170	120-230			

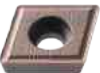
PARAMETRI INSERTI _ SCHNITTDATEN _ CUTTING CONDITION

MILLING		P	M	K	N	S	H
NEW	TCEX 13T302 	K400	P10-P30	M10-M25	K10-K20		
		fz	0,08-0,15	0,08-0,15	0,08-0,15		
		ap	1-5,5	1-5,5	1-5,5		
		VC	30-70	30-50	70-90		
	TCMX 16T3/08 ZR 	TIN/TiAlN	P25-P40	M20-M40	K20-K40		
		fz	0,02-0,04	0,02-0,04	0,02-0,04		
		ap	0,5-1,5	0,5-1,5	0,5-1,5		
		VC	30-70	30-50	50-90		
	WNEU 040304/08 	K300	P25-P40	M20-M40	K20-K40		
		fz	0,10-0,30	0,10-0,30	0,10-0,30		
		ap	0,5-3,5	0,5-3,5	0,5-3,5		
		VC	110-200	50-120	120-200		
	WNEU 040304/08 	P200	P10-P20		K10-K20		
		fz	0,10-0,30		0,10-0,30		
		ap	0,5-3,5		0,5-3,5		
		VC	110-220		110-220		
	WNEU 040304/08 	P300	P25-P40	M30-M40			
		fz	0,10-0,30	0,10-0,30			
		ap	0,5-3,5	0,5-3,5			
		VC	110-200	60-130			
	WNEU 080608/12 	K300	P25-P40	M20-M40	K20-K40		
		fz	0,10-0,30	0,10-0,30	0,10-0,30		
		ap	0,5-6	0,5-6	0,5-6		
		VC	110-200	50-120	120-200		
	WNEU 080608/12 	P200	P10-P20		K10-K20		
		fz	0,10-0,30		0,10-0,30		
		ap	0,5-6		0,5-6		
		VC	110-220		110-220		
	WNEU 080608/12 	P300	P30-P40	M30-M40			
		fz	0,10-0,30	0,10-0,30			
		ap	0,5-6	0,5-6			
		VC	100-170	60-130			
	WNEU 080608 	K400	P25-P40	M20-M40	K20-K40		
		fz	0,10-0,30	0,10-0,30	0,10-0,30		
		ap	0,5-6	0,5-6	0,5-6		
		VC	110-200	50-120	120-200		
	WNMU 080608-MB 	K400	P25-P40	M20-M40	K20-K40		
		fz	0,10-0,30	0,10-0,30	0,10-0,30		
		ap	0,5-6	0,5-6	0,5-6		
		VC	110-200	50-120	120-200		
	WNEX 080608 ALU 	K15			K10-K20		
		fz			0,10-0,30		
		ap			0,5-6		
		VC			300-500		
	XNEX 080610-HF 	K400		M20-M40			
		fz		0,40-1,00			
		ap		0,30			
		VC		114-171			
NEW	XECX 32T3 	TIN	P10-P40		K10-K40		
		fz	0,06-0,12		0,05-0,25		
		ap	0,05-3,00		0,05-3,00		
		VC	120-160		500-1800		

TURNING		P	M	K	N	S	H
CCGT 030102 - FN 	K400	P20-P35	M10-M25	K10-K20			
	f	0,03-0,15	0,03-0,15	0,03-0,15			
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	VC	100-190	70-90	120-200			
CCGT 0602 02/04 ALU CCGT 09T3 02/04/08 ALU CCGT 1204 02/04/08 ALU 	K15				K10-K20		
	f				0,05-0,20		
	--				--		
	VC				160-250		
CCMT 0602 02/04 	K400	P10-P30	M10-M25	K10-K20			
	f	0,07-0,17	0,06-0,14	0,06-0,15			
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	VC	120-250	80-220	120-230			
CCMT 09T3 04/08 	K400	P10-P30	M10-M25	K10-K20			
	f	0,09-0,20	0,08-0,26	0,08-0,20			
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	VC	120-250	80-220	120-230			
CCMT 1204 04/08 	K400	P10-P30	M10-M25	K10-K20			
	f	0,18-0,45	0,18-0,35	0,15-0,50			
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	VC	120-250	80-220	120-230			
CPGT 05T1 02-04 CDGT 0401 01/02/04 N-ALU 	K15				K10-K15		
	f				0,03-0,12		
	--				--		
	VC				160-250		
CDGT 0401 02/04 FN 	K400	P20-P35	M15-M30	K15-K25			
	f	0,03-0,15	0,03-0,15	0,03-0,15			
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	VC	110-190	70-90	120-200			
DCGT 04T002 FN-ALU 	K15				K10-K15		
	f				0,02-0,15		
	--				--		
	VC				160-250		
DCGT 04T002 EN-PM1 	K400	P20-P35	M15-M30	K15-K25			
	f	0,05-0,20	0,05-0,20	0,05-0,20			
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	VC	100-190	70-90	120-200			
DCGT 0702 02/04 	K15				K10-K20		
	f				0,08-0,20		
	--				--		
	VC				160-250		
DCGT 11T302 04/08 	K15				K10-K20		
	f				0,10-0,25		
	--				--		
	VC				160-250		
DCMT 0702 02/04 	K400	P10-P30	M10-M25	K10-K20			
	f	0,07-0,17	0,06-0,14	0,06-0,15			
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	VC	120-250	80-220	120-230			
DCMT 11T3 02/04/08 	K400	P10-P30	M10-M25	K10-K20			
	f	0,18-0,45	0,18-0,35	0,15-0,55			
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	VC	120-250	80-220	120-230			
SCGT 09T3 04/08 ALU SCGT 120408 ALU 	K15				K10-K20		
	f				0,10-0,25		
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	VC				160-250		

PARAMETRI INSERTI _ SCHNITTDATEN _ CUTTING CONDITION

TURNING		P	M	K	N	S	H
SCMT 09T308 	K400	P10-P30	M10-M25	K10-K20			
	f	0,18-0,45	0,20-0,40	0,15-0,50			
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	VC	120-250	80-220	120-230			
SCMT 120408 	RK400	P10-P30	M10-M25	K10-K20			
	f	0,13-0,30	0,20-0,40	0,15-0,50			
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	VC	120-250	110-170	120-230			
TCGT 1102 02/04 TCGT 16T3 04/08 	K15				K10-K20		
	f				0,10-0,25		
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	VC				160-250		
TCMT 1102 02/04 	K400	P10-P30	M10-M25	K10-K20			
	f	0,08-0,17	0,06-0,16	0,06-0,15			
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	VC	120-250	80-220	120-230			
TCMT 16T3 04/08 	K400	P10-P30	M10-M25	K10-K20			
	f	0,10-0,20	0,08-0,16	0,08-0,18			
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	VC	120-250	80-220	120-210			
VBMT 110304 	K400	P10-P30	M10-M25	K10-K20			
	f	0,07-0,17	0,06-0,14	0,06-0,15			
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	VC	120-250	80-220	120-230			
VBMT 1604 04/08 	K400	P10-P30	M10-M25	K10-K20			
	f	0,16-0,30	0,16-0,30	0,14-0,40			
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	VC	120-250	80-220	120-230			
VCGT 0501 02 FN-ALU VCGT 0702 01/02/04 FN-ALU 	K15				K10-K15		
	f				0,02-0,15		
	--				--		
	VC				160-250		
VCGT 0501 01/02 VCMT 0702 02/04 	K400	P20-P35	M15-M30	K15-K25			
	f	0,05-0,20	0,05-0,20	0,05-0,20			
	--	--	--	--			
	VC	100-190	70-90	120-200			
VCGT 1103 02/04/08 VCGT 1604 04/08 	K15				K10-K20		
	f				0,10-0,25		
	--				--		
	VC				160-250		
VCMT 110304 	K400	P20-P35	M15-M30	K15-K25			
	f	0,05-0,20	0,05-0,20	0,05-0,20			
	--	--	--	--			
	VC	100-190	70-90	120-200			
VCMT 1604 04/08 	K400	P10-P30	M10-M25	K10-K20			
	f	0,09-0,25	0,08-0,20	0,08-0,25			
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	VC	120-200	80-100	120-200			
WCGT 0201 01/02 FN-ALU 	K15				K10-K30		
	f				0,03-0,15		
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	VC				160-250		
WCMT 0201 02/04 	X55	P10-P30	M20-M40	K10-K20			
	f	0,05-0,20	0,05-0,20	0,05-0,20			
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	VC	100-190	70-90	120-200			

DRILLING		P	M	K	N	S	H
SEEX 12T408 	TIN	P25-P40	M20-M40	K20-K40			
	f	0,02-0,05	0,02-0,05	0,02-0,05			
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	VC	40-80	40-50	40-80			
XPMT 042004 ALU XPMT 052804 ALU XPMT 063306 ALU XPMT 074006 ALU XPMT 094508 ALU XPMT 125812 ALU XPMT 156812 ALU 	K15				K10-K20		
	fz				0,01-0,15		
	ap				--		
	VC				120-340		
XPMT 042004 XPMT 052804 XPMT 063306 XPMT 074006 XPMT 094508 XPMT 125812 XPMT 156812 	K300	P10-P25		K10-K30			
	fz	0,06-0,15		0,06-0,2			
	ap	--		--			
	VC	170-220		200-250			
XPMT 042004 XPMT 052804 XPMT 063306 XPMT 074006 XPMT 094508 XPMT 125812 XPMT 156812 	P300	P10-P30	M20-M35	K10-K30			
	fz	0,06-0,15	0,06-0,15	0,06-0,2			
	ap	--	--	--			
	VC	150-200	140-190	180-230			
WCHX 040102FN-BAL LW610 WCHX 040104FN-BAL LW610 WCHX 05T102FN-BAL LW610 WCHX 05T104FN-BAL LW610 WCHX 060202FN-BAL LW610 WCHX 060204FN-BAL LW610 WCHX 070304FN-BAL LW610 WCHX 070308FN-BAL LW610 WCHX 090304FN-BAL LW610 WCHX 090308FN-BAL LW610 WCHX 10T304FN-BAL LW610 WCHX 10T308FN-BAL LW610 WCHX 130508FN-BAL LW610 	K15				K10-K20		
	fz				0,01-0,13		
	ap				--		
	VC				120-230		

MILLING

MINIMILL

MOULDMILL

MICROTOOLS
AMS

MINITOOLS

GROOVING

GE DRILLS

NICECUT

YES DRILLS

SLIM CHUCK

INSERTS

SPEED TIGER

RICAMBI

PARAMETRI
INSERTI

PARAMETRI INSERTI _ SCHNITTDATEN _ CUTTING CONDITION

DRILLING	P	M	K	N	S	H
WCHX 040102EN-BFM LCP25T	P25-P40	M20-M40	K20-K40			
WCHX 040104EN-BFM LCP25T						
WCHX 05T102EN-BFM LCP25T						
WCHX 05T104EN-BFM LCP25T						
WCHX 060202EN-BFM LCP25T						
WCHX 060204EN-BFM LCP25T						
WCHX 070304EN-BFM LCP25T						
WCHX 070308EN-BFM LCP25T						
WCHX 090304EN-BFM LCP25T						
WCHX 090308EN-BFM LCP25T						
WCHX 10T304EN-BFM LCP25T						
WCHX 10T308EN-BFM LCP25T						
WCHX 130508EN-BFM LCP25T						
	fz	0,01-0,13	0,01-0,13	0,01-0,13		
	ap					
	VC	130-240	90-160	120-180		
WCHX 040102EN-BFM	P30-P40	M30-M40				
WCHX 040104EN-BFM LCM45T						
WCHX 05T102EN-BFM LCM45T						
WCHX 05T104EN-BFM LCM45T						
WCHX 060202EN-BFM LCM45T						
WCHX 060204EN-BFM LCM45T						
WCHX 070304EN-BFM LCM45T						
WCHX 070308EN-BFM LCM45T						
WCHX 090304EN-BFM LCM45T						
WCHX 090308EN-BFM LCM45T						
WCHX 10T304EN-BFM LCM45T						
WCHX 10T308EN-BFM LCM45T						
WCHX 130508EN-BFM LCM45T						
	fz	0,01-0,13	0,01-0,13			
	ap					
	VC	70-150	50-150			

GROOVING		P	M	K	N	S	H
GELCGS... 		P25-P40	M20-M40	K20-K40	K10-K15		
	K300 VC	120-220		180-200			
GELCGD... 	P300 VC		130-150				
	K15X VC				200-300		
	fz	0,04-0,18	0,04-0,16	0,04-0,18	0,04-0,26		
CDGW 040101 FN CVD 2P 	PKD				x		
	fz				0,005 – 0,15		
	ap				2		
	VC				20 - 600		
DCGW 04T001 FN CVD 2P 	PKD				x		
	fz				0,005 – 0,15		
	ap				2		
	VC				20 - 600		
VCGW 050101 FN CVD 2P 	PKD				x		
	fz				0,005 – 0,15		
	ap				2		
	VC				20 - 600		
WCGW 020101 FN CVD 3P 	PKD				x		
	fz				0,005 – 0,15		
	ap				2		
	VC				20 - 600		
CDGW 040101 H65-2C 	CBN						x
	fz						0,01 – 0,15
	ap						2
	VC						80 - 250
DCGW 04T001 H65-2C 	CBN						x
	fz						0,01 – 0,15
	ap						2
	VC						80 - 250
VCGW 050101 H65-2C 	CBN						x
	fz						0,01 – 0,15
	ap						2
	VC						80 - 250
WCGW 020101 H65-3C 	CBN						x
	fz						0,01 – 0,15
	ap						2
	VC						80 - 250

MILLING	NOTES
MINIMILL	
MOULDMILL	
MICROTOOLS AMS	
MINITOLS	
GROOVING	
GE DRILLS	
NICECUT	
YES DRILLS	
SLIM CHUCK	
INSERTS	
SPEED TIGER	
RICAMBI	





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