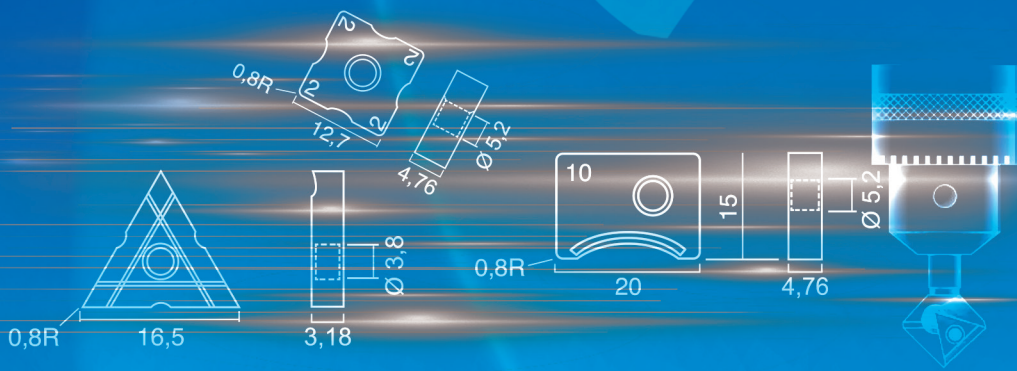
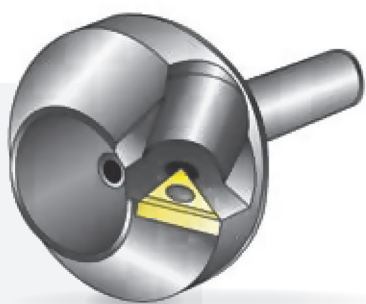
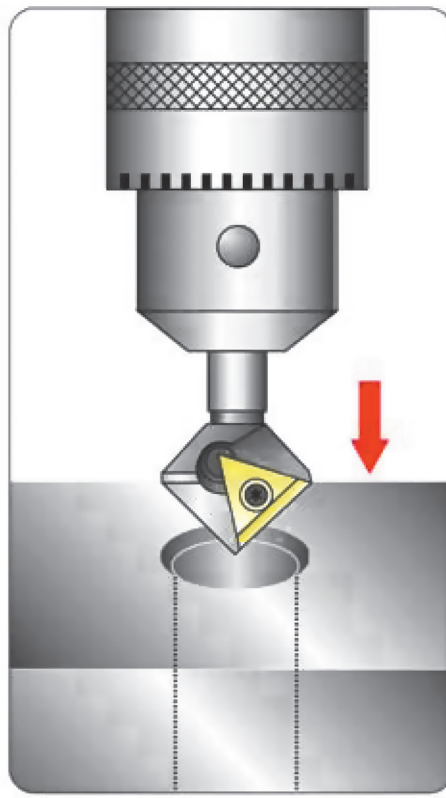
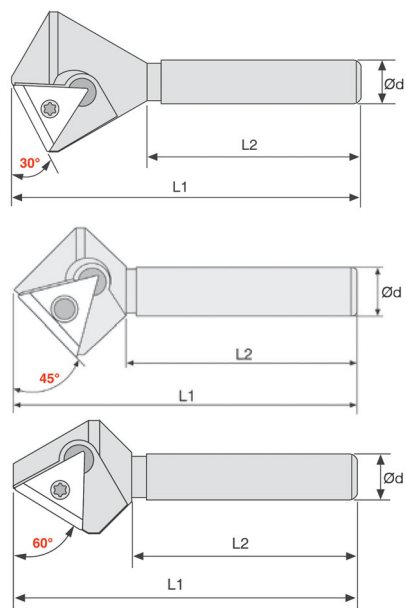


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PARAMETRI INSERTI
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MICROTOOLS AMS
MOULDMILL
MINIMILL
MILLING

SVASATORI AD INSERTO INTERCAMBIABILE FASFRÄSER FÜR ABSCHRÄGUNG _ MILLING CUTTERS FOR CHAMFERING FLARIN



MENTRUBE	Angolo Winwel Angle	↔ (mm)		L1	L2	Ød				STOCK	€
		MIN Ø	MAX Ø								
BM3029T	30°	6	29	74	45	10	TM32 GUR... TM32 GSR...	M - 1	MA - 1	0,110	○ 344,00
BM4524T	45°	5	24	67	45	10				0,070	○ 258,00
BM4538T	45°	19	38	75	50	12				0,230	○ 310,50
BM4552T	45°	33	52	80	55	13				0,410	○ 388,00
BM4566T	45°	47	66	80	55	13				0,660	○ 527,50
BM6021T	60°	7	21	69	45	10				0,070	○ 332,50

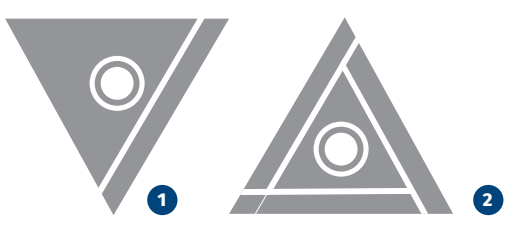
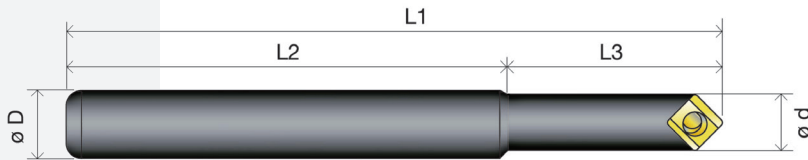


	FIG.	NR. TAGLIENTI SCHNITTKANTEN NO. OF CORNERS
TM32 GUR HSS...	1	2
TM32 GSR HSS...	2	6

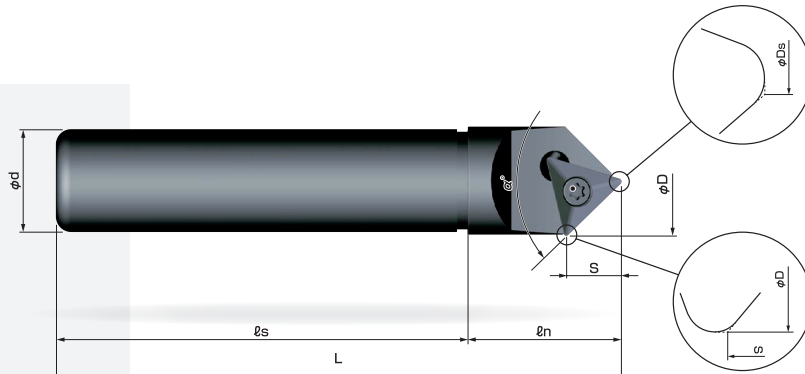
VELOCITÀ CONSIGLIATE _ SCHNITTDATEN RECOMMENDED SPEED			
	MIN Ø	MAX Ø	RPM
BM3029T	6	29	500-350
BM4524T	5	24	500-350
BM4538T	19	38	350-200
BM4552T	33	52	200-150
BM4566T	47	68	150-100
BM6021T	7	21	500-350

MILLING
MINIMILL
MOULDMILL
MICROTOOLS
AMS
MINITOLS
GROOVING
GE DRILLS
NICECUT
YES DRILLS
SLIM CHUCK
INSERTS
SPEED TIGER
RICAMBI
PARAMETRI
INSERTI

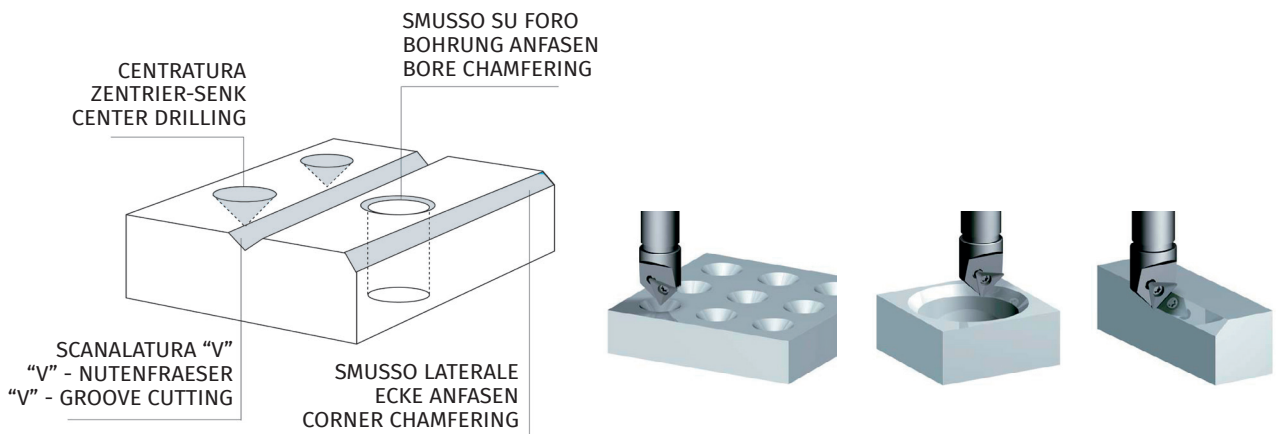
FRESE PER SMUSSI, SCANALATURE A V E CENTRARE ZENTRIER-, SENK-, UND ANFASWERKZEUG _ CENTER DRILLING, CHAMFERING AND V-GROOVING



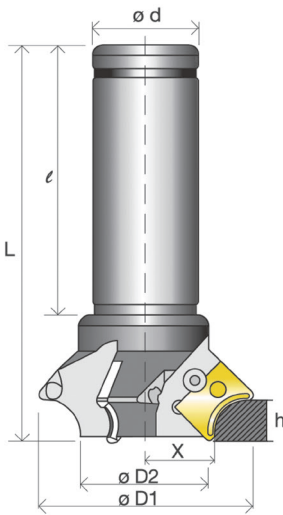
MOMIMEN	Angolo Winwel Angle	↔ (mm)							C22 GUX...	L-13	N-5	KG	STOCK	€
		L1	L2	L3	ø D	ø d	MIN ø	MAX ø						
SCM1045C	90°	105	72	33	10	9	0,6	8,6				0,070	○	298,50
SCM1045CL	90°	165	132	33	10	9	0,6	8,6				0,120	○	373,00
SC1245C	90°	110	82	28	12	13	2	12,5				0,110	○	339,00
SC1645C	90°	110	82	28	16	13	2	12,5	C32 GUX...	L-6	K-3	0,180	○	339,00
SC1630C	118°	110	82	28	16,5	16	2	15				0,130	○	339,00
SC1660DS	60°	110	85	25	16	11,9	1,2	11,5	DCET 11X304...	L-15	N-6	0,170	○	465,00



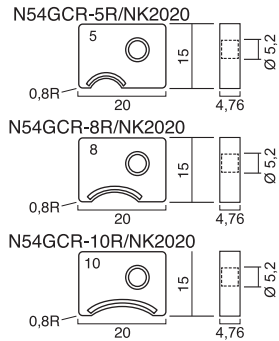
MOMIMEN	ø D	ø Ds	ø d	L	ls	ln	S	α°	TXMT 080206...	L-18	N-4	KG	STOCK	€
EMM1245T	14,2	0,88	12	100	80	20	6,7	90°	TXMT 110306...	L-13	N-5	0,120	○	329,00
EML2045T	22	0,88	20	110	80	30	10,5	90°	TXMT 16T306...	L-15	N-7	0,200	○	421,50
EMD3245T	37,1	1,2	32	150	110	40	18	90°	TXMT 270506...	L-16	BT20	0,250	○	564,00



FRESE AD INSERTI PER RAGGI CONVESSI RADIEN ANFRÄSER MIT WENDEPLATTEN _ CINDEXABLE ROUND CHAMFERING MILLING-CUTTERS



RICAMBI - ERSATZTEILE - SPARE PARTS

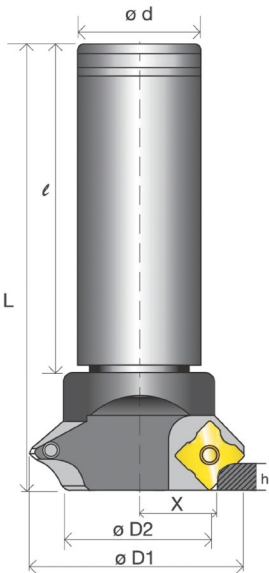


R-NUBOR	↔ (mm)						KG	STOCK	€
	Z	ø D1	ø D2	ø d	L	l			
NK32-70R	3	70	42	32	130	90	1,000	○	1002,00
NK32-70RL200	3	70	42	32	200	150	1,000	○	1277,00
NK25-10R	1	35	8,9	25	120	80	0,600	○	425,50

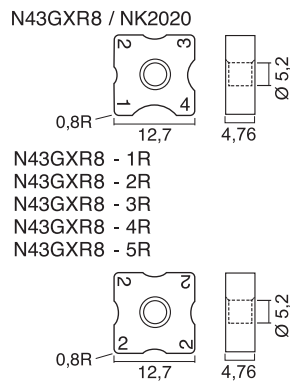
		Z	R	X	h
	N54GCR-5R	NK2020	5	22,78	6,79
	N54GCR-8R	NK2020	8	22,8	9,63
	N54GCR-10R	NK2020	10	22,7	11,76
	N54GCR-6R	NK2020	6	22,8	6,8
	N54GCR-7R	NK2020	7	22,8	9,7
N54GCR-9R	NK2020	9	22,7	11,5	

PARAMETRI DI LAVORO - CUTTING DATAS

MATERIAL	RPM	FEED
STEEL	1200 ~ 2000	200 ~ 400 mm/1'
CAST IRON	900 ~ 1200	150 ~ 300 mm/1'
ALU	1500 ~ 3000	300 ~ 500 mm/1'



RICAMBI - ERSATZTEILE - SPARE PARTS

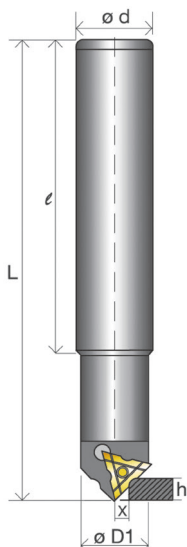


R-NUBOR	↔ (mm)						KG	STOCK	€
	Z	ø D1	ø D2	ø d	L	l			
NK25-05R	1	26	-	25	130	90	0,420	○	427,50
NK20-40R-2	2	56	39,3	20	115	85	0,480	○	907,00
NK32-40R-3	3	56	39,3	32	115	85	1,000	○	907,00

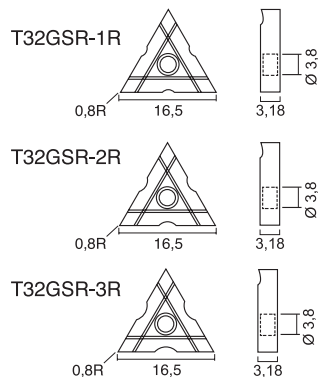
		Z	R	X	h
	N43GXR8-1R	NK2020	1	23,27	4,66
	N43GXR8-2R	NK2020	2	22,77	5,07
	N43GXR8-3R	NK2020	3	22,27	5,58
	N43GXR8-4R	NK2020	4	21,81	6,08
	N43GXR8-5R	NK2020	5	21,2	6,5
N43GXR8	NK2020	1-2-3-4	21,81	6,08	

PARAMETRI DI LAVORO - CUTTING DATAS

MATERIAL	RPM	FEED
STEEL	1500 ~ 2500	300 ~ 500 mm/1'
CAST IRON	1100 ~ 1500	150 ~ 300 mm/1'
ALU	1700 ~ 3500	300 ~ 500 mm/1'



RICAMBI - ERSATZTEILE - SPARE PARTS



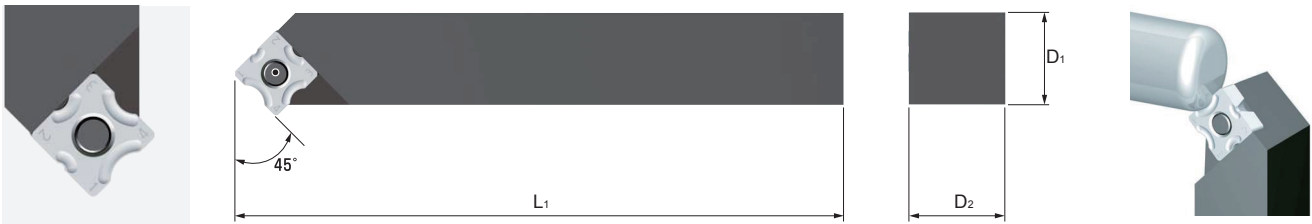
R-NUBOR	↔ (mm)						KG	STOCK	€
	Z	ø D1	ø D2	ø d	L	l			
CR25-05T	1	25	-	25	150	100	0,530	○	328,50







		Z	R	X	h
	T32GSR-1R	NK2020	1	6,52	6,02
	T32GSR-2R	NK2020	2	6,05	6,53
	T32GSR-3R	NK2020	3	5,61	7,01

PARAMETRI DI LAVORO - CUTTING DATAS








MATERIAL	RPM	FEED
STEEL	2500 ~ 400	200 ~ 400 mm/1'
CAST IRON	1800 ~ 3000	150 ~ 300 mm/1'
ALU	3000 ~ 5000	300 ~ 600 mm/1'

UTENSILI AD INSERTI PER RAGGI CONVESSI
RADIEN WERKZEUG MIT WENDEPLATTEN _ INDEXABLE ROUND CORNER CHAMFERING TOOL



		↔ (mm)									
R-BIT 20XR		D1	D2	L1	Z	N43GXR	L-12	K-4	0,700	○	684,00
R-BIT 20XR		19	20	126	1						



		↔ (mm)											
10R-BIT 25CR		D1	D2	L1	L2	Z	N54GCR	CL-1S	L-12	K-3 K-4	0,740	○	684,00
10R-BIT 25CR		25	25	150	30	1							

MILLING
 MINIMILL
 MOULDMILL
 MICROTOOLS AMS
 MINITOOLS
 GROOVING
 GE DRILLS
 NICECUT
 YES DRILLS
 SLIM CHUCK
 INSERTS
 SPEED TIGER
 RICAMBI
 PARAMETRI INSERTI



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